

ALUMINUM COMPRESSION CONNECTOR INSTALLATION

1. Use a connector marked for the wire size and wire material to be used. NEVER use a copper connector on aluminum wire.
2. Strip wire insulation to approximate length shown on tool chart. DO NOT nick or ring the conductor strands.
3. Wire brush the stripped wire to remove oxide film.
4. Insert stripped wire into connector until the wire stops.
5. Using installation tooling shown on tool chart, insert connector in die and place crimps evenly spaced in crimp zone defined by two color bands on barrel or if connector is marked with knurl markings, use these markings as a guide to evenly space crimps on barrel of connector. Remove excess joint compound from the wire insulation.

REQUIRED NUMBER OF CRIMPS SHOWN ON TOOL CHART

6. After crimping, inspect for sharp edges, flash or burrs and remove if present.

HEAT SHRINK INSULATION INSTRUCTION

1. Refer to Panduit catalog or www.panduit.com for heat shrink material information, tubing size, voltage rating, and shrink temperature.
2. Cut tubing to length allowing insulation coverage as desired. Allow a minimum of 1-1/2" inch overlap on wire insulation.
3. Shrink with a standard propane torch or heat gun. MOVING FROM CRIMPED PORTION OF CONNECTOR TOWARD INSULATED WIRE. Adhesive flow at ends indicate shrinkage complete.

WASHER INSTALLATION - ALUMINUM LUGS

1. To ensure a secure bolt connection, best practices requires the use of Belleville spring washers, like Panduit Type CW washers.
2. Wire brush unplated mounting surfaces and hardware to remove oxidation and coat these surfaces with anti-oxidation compound like Panduit CMP-100.
3. Tighten the bolt to the recommended torque requirement.

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Panduit Part Number	Wire Size (mm ²)	Wire Strip Length		A See Tool List Below	B See Tool List Below
		(in)	(mm)		
LAAM58	58	1 9/16	39.7	CD-920-3/0 TAN P50 (2)	---
LAAM60	60	1 9/16	39.7	CD-920-4/0 OLIVE P54 (2)	---
LAAM100	100	1 3/4	44.5	CD-920-300 WHITE P66 (2)	---
LAAM150	150	1 11/16	42.9	CD-920-400 BLUE P76 (2)	---
LAAM200	200	2 9/16	65.1	CD-920-600 GREEN P94 (4)	---
LAAM250	250	3 3/16	81.0	CD-920-500A PINK P99 (4)	---
LAAM325	325	3 3/16	81.0	CD-920-750 BLACK P106 (4)	CD-940-750 BLACK P106 (4)
LAAM400	400	3 7/16	87.3	---	CD-940-750A RED P125 (4)

① CD-920 dies can be used with CT-2940 & CT-940CH tools with CD-940-DA die adapter

A

CT-920, CT-920/CV, CT-920CH, CT-920CH/CV, CT-920CH/CCP, CT-930, CT-930CH, CT-930LPCH, CT-940CH①, CT-2920, CT-2920CCP, CT-2920CCPINT, CT-2920CCPUK, CT-2920CCPAUS, CT-2920CCPPTO, CT-2930, CT-2930/L, CT-2930/LE, CT-2931, CT-2931/ST, CT-2931/STINT, CT-2931/STUK, CT-2931/STAUS, CT-2931/TO, CT-2931/STCV, CT-2931/STCVINT, CT-2931/STCVUK, CT-2931/STCVAUS, CT-2931/CVTO, CT-2940①, CT-2940/L①, CT-2940/LE①, CT-2940/ST①, CT-2940/STINT①, CT-2940/STUK①, CT-2940/STAUS①, CT-2940/TO①

B

CT-940CH, CT-2940, CT-2940/L, CT-2940/LE, CT-2940/ST, CT-2940/STINT, CT-2940/STUK, CT-2940STAUS, CT-2940/TO

For Instructions in Local Languages
and Technical Support:



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