

17301 Ridgeland Avenue Tinley Park, IL 60477

Customer Service: 800-777-3300

TDS: **Effective Date:** 07/08/11 Revision:

GMV3

# **Technical Data Sheet**

# **Self-Laminating Translucent Vinyl Film**

This specification is intended to outline the physical properties of PANDUIT's pressure sensitive self-laminating translucent vinyl material and include the following part numbers and printable material identifiers:

Part Number Prefixes				
PLMA*-Y	PSM-*-Y			
PSCB-*-Y	PSWM-*-Y			
PSCC-*-Y	PSWMH-*-Y			

Printable Material Suffixes					
VA3Y		VARY			
VA6Y					
VADY					
VAFY					

### **PRODUCT SPECIFICATIONS:**

Material is RoHS compliant (European Union directive 2002/95/EC). Description:

> Material is a top coated vinyl film with a pressure sensitive adhesive. This material is intended for interior and exterior markings and used in

a self-laminating format for wire/cable marking.

Print Methods: This material is recommended for dot matrix, ink jet and thermal transfer

printing.

Adhesive: Acrylic based, pressure sensitive high tack adhesive.

Standard Colors: Translucent film with colored print-on area Thickness: 4.7 + -0.5 mils (substrate and adhesive)

-40°F to 150°F (-40°C to 66°C) Service Temperature Range:

40°F (4.4°C) Minimum Application Temperature:

Storage Conditions: Store at 70°F (21°C) and 50% Relative Humidity.

#### **PROPERTIES: PERFORMANCE:**

Peel Adhesion to Stainless Steel: 40 oz/in width (PSTC-1, 15 min. dwell)

45 oz/in width (PSTC-1, 24 hrs dwell)

Shear Adhesion: 3 hours (PSTC-7, Procedure A)

Tensile Strength: MD 15 +/- 1.5 lbs./inch width (PSTC-31)

TD 14 +/- 1.4 lbs./inch width (PSTC-31)

MD 150% +/- 10% (PSTC-31) Elongation:

TD 250% +/- 10% (PSTC-31)

**UV** Resistance: 3000 hours no change observed (ASTM G53)

After 8 hours at 150°F (65.5°C) there was no deterioration of the substrate Elevated Temperature Exposure:

Flammability: Self-extinguishing (Boeing Spec BMS 13-47E).

Dielectric Strength: 1,900 Volts/Mil (ASTM D-149-97, Method A)

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# **CHEMICAL/SOLVENT RESISTANCE:**

Samples were preprinted, dot matrix printed with Panduit PDLR ribbon, thermal transfer printed with RMH4BL ribbon and inkjet printed. These samples were wrapped around a 1/12" OD wire in self-laminating format. Test was conducted at room temperature after 24 hour dwell. The samples were immersed in the specified chemical reagents for 5 immersions using the following cycle: a 10 minute immersion time followed by a 30 minute recovery time.

	Visual Observation					
Chemical Reagent	Substrate / Adhesive	Pre-Printed Printed Legend	Dot Matrix Printed Legend	Thermal Transfer Printed Legend	Ink Jet Printed Legend	
Distilled Water	No effect	No effect	No effect	No effect	No effect	
Mineral Spirits	Slight adhesive bleed	No effect	No effect	No effect	No effect	
ASTM #3 Oil	Slight adhesive bleed	No effect	No effect	No effect	No effect	
Isopropyl Alcohol	No effect	No effect	No effect	No effect	No effect	
Methanol	No effect	No effect	No effect	No effect	No effect	
3% Alconox Detergent	Slight adhesive bleed	No effect	No effect	No effect	No effect	
10% Sodium Hydroxide Solution	No effect	No effect	No effect	No effect	No effect	
10% Sulfuric Acid Solution	No effect	No effect	No effect	No effect	No effect	
5% Sodium Chloride Solution	No effect	No effect	No effect	No effect	No effect	
Freon TF	No effect	No effect	No effect	No effect	No effect	
Super Agitene	Slight adhesive bleed	No effect	No effect	No effect	No effect	
Jet-A Fuel	Slight adhesive bleed	No effect	No effect	No effect	No effect	
Arco TruSlide 68	No effect	No effect	No effect	No effect	No effect	
SAE 30 Motor Oil	No effect	No effect	No effect	No effect	No effect	

#### **APPROVALS**

UL Recognized: UL969, UL2043 File number: MH 14576, MH 14979

MH14576 CUL Recognized: C22.2 No 0.15-File number:

01

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