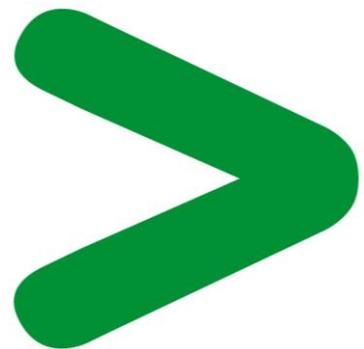


Product Environmental Profile

**Cast Iron 2-1/2" to 6" 125 psi Flanged Stem
Up Closed, Two-Way Valves**



Product Environmental Profile - PEP

Product overview

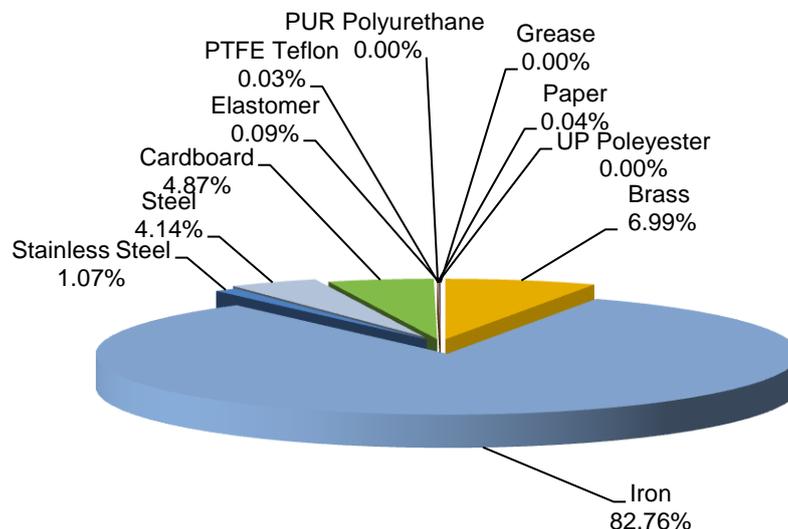
The main purpose of the VB-8223 Series valve is to control the flow of water 20 to 281°F (-7 to 138°C) or low pressure steam 281°F(138°C) maximum in two-position or proportional electric/electronic or pneumatic applications for heating or air conditioning systems. This range consists of 2-1/2" to 6" two-way, stem up open, 125 psi valves with flanged end fittings and a single seat. Valve assemblies require an actuator and valve linkage for operation. The representative product used for the analysis is VB-8223-0-5-12. The environmental impacts of this referenced product are representative of the impacts of the other products of the range which are developed with a similar technology. The environmental analysis was performed in conformity with ISO 14040.

Constituent materials

The mass of the product range is from 21659 g and 66364 g including packaging. It is 22894 g for the VB-8223-0-5-12. The constituent materials are distributed as follows:



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Substance assessment

Products of this range are designed in conformity with the requirements of the RoHS directive (European Directive 2002/95/EC of 27 January 2003) and do not contain, or only contain in the authorised proportions, lead, mercury, cadmium, hexavalent chromium or flame retardants (polybrominated biphenyls - PBB, polybrominated diphenyl ethers - PBDE) as mentioned in the Directive

Manufacturing

The VB-8223 Series product range is manufactured at a Schneider Electric production site on which an ISO14001 certified environmental management system has been established.

Distribution

The weight and volume of the packaging have been optimized, based on the European Union's packaging directive 94/62/EC.

The VB-8223-0-5-12 packaging weight is 1125 g. It consists of Cardboard (1116 g) and Paper (9 g).

The weight gain of the packaging is 4.9%.

The weight of recycled materials used is 75-80% of total packaging mass.

The product distribution flows are optimised by Schneider Electric's production site in Loves Park, Illinois USA, which is set up as a distribution centre to serve both international and local market areas.

Product Environmental Profile - PEP Use

The products of the VB-8223 Series range do not generate environmental pollution (noise, emissions) requiring special precautionary measures in standard use.

The VB-8223 Series valves do not consume electrical power under their intended normal use.

These products do not require special maintenance operation.

End of life

At end of life, the products in the Valve Body family have been optimized to decrease the amount of waste and allow recovery of the product components and materials.

This product range doesn't need any special end-of-life treatment. According to countries' practices this product can enter the usual end-of-life treatment process.

The recyclability potential of the products has been evaluated using the "ECO-DEEE recyclability and recoverability calculation method" (version V1, 20 Sep. 2008 presented to the French Agency for Environment and Energy Management: ADEME).

According to this method, the potential recyclability ratio is: 68%.

As described in the recyclability calculation method this ratio includes only metals and plastics which have proven industrial recycling processes.

Environmental impacts

Life cycle assessment has been performed on the following life cycle phases: Materials and Manufacturing (M), Distribution (D), Installation (I) Use (U), and End of life (E).

Modeling hypothesis and method:

- the calculation was performed on the VB-8223-0-5-12

- product packaging: is included

End of life impacts are based on a worst case transport distance to the recycling plant (1000km)

These product impact calculations are for USA zone.

Presentation of the product environmental impacts

Environmental indicators	Unit	For VB-8223-0-5-12 Cast Iron Two-Way Valves					
		S = M + D + I + U + E	M	D	I	U	E
Raw Material Depletion	Y-1	5.50E-14	5.49E-14	3.73E-17	0	0	4.67E-17
Energy Depletion	MJ	6.35E+02	5.73E+02	2.73E+01	0	0	3.42E+01
Water depletion	dm ³	2.61E+02	2.55E+02	2.60E+00	0	0	3.25E+00
Global Warming	g≈CO ₂	6.44E+04	5.96E+04	2.17E+03	0	0	2.71E+03
Ozone Depletion	g≈CFC-11	2.23E-02	1.89E-02	1.53E-03	0	0	1.92E-03
Air Toxicity	m ³	2.91E+07	2.82E+07	4.08E+05	0	0	5.11E+05
Photochemical Ozone Creation	g≈C ₂ H ₄	2.21E+01	1.79E+01	1.85E+00	0	0	2.32E+00
Air acidification	g≈H ⁺	1.47E+01	1.41E+01	2.76E-01	0	0	3.45E-01
Water Toxicity	dm ³	7.44E+03	6.83E+03	2.71E+02	0	0	3.39E+02
Water Eutrophication	g≈PO ₄	1.81E+00	1.73E+00	3.60E-02	0	0	4.50E-02
Hazardous waste production	kg	1.15E+00	1.15E+00	8.05E-04	0	0	1.01E-03

Life cycle assessment has been performed with the EIME software (Environmental Impact and Management Explorer), version 4.1, and with its database version 11.

The Manufacturing phase is the life cycle phase which has the greatest impact on the majority of environmental indicators.

According to this environmental analysis, proportionality rules may be used to evaluate the impacts of other products of this range. Depending on the impact analysis, the environmental indicators of the other products in this family may be proportional extrapolated by the mass of the products.

System approach

As the products of the range are designed in accordance with the RoHS Directive (European Directive 2002/95/EC of 27 January 2003), they can be incorporated without any restriction in an assembly or an installation subject to this Directive.

Please note that the values given above are only valid within the context specified and cannot be used directly to draw up the environmental assessment of an installation.

Glossary

Raw Material Depletion (RMD)	This indicator quantifies the consumption of raw materials during the life cycle of the product. It is expressed as the fraction of natural resources that disappear each year, with respect to all the annual reserves of the material.
Energy Depletion (ED)	This indicator gives the quantity of energy consumed, whether it be from fossil, hydroelectric, nuclear or other sources. This indicator takes into account the energy from the material produced during combustion. It is expressed in MJ.
Water Depletion (WD)	This indicator calculates the volume of water consumed, including drinking water and water from industrial sources. It is expressed in dm ³ .
Global Warming (GW)	The global warming of the planet is the result of the increase in the greenhouse effect due to the sunlight reflected by the earth's surface being absorbed by certain gases known as "greenhouse-effect" gases. The effect is quantified in gram equivalent of CO ₂ .
Ozone Depletion (OD)	This indicator defines the contribution to the phenomenon of the disappearance of the stratospheric ozone layer due to the emission of certain specific gases. The effect is expressed in gram equivalent of CFC-11.
Air Toxicity (AT)	This indicator represents the air toxicity in a human environment. It takes into account the usually accepted concentrations for several gases in the air and the quantity of gas released over the life cycle. The indication given corresponds to the air volume needed to dilute these gases down to acceptable concentrations.
Photochemical Ozone Creation (POC)	This indicator quantifies the contribution to the "smog" phenomenon (the photochemical oxidation of certain gases which generates ozone) and is expressed in gram equivalent of ethylene (C ₂ H ₄).
Air Acidification (AA)	The acid substances present in the atmosphere are carried by rain. A high level of acidity in the rain can cause damage to forests. The contribution of acidification is calculated using the acidification potentials of the substances concerned and is expressed in mode equivalent of H ⁺ .
Water Toxicity (WT)	This indicator represents the water toxicity. It takes into account the usually accepted concentrations for several substances in water and the quantity of substances released over the life cycle. The indication given corresponds to the water volume needed to dilute these substances down to acceptable concentrations.
Hazardous Waste Production (HWP)	This indicator calculates the quantity of specially treated waste created during all the life cycle phases (manufacturing, distribution and utilization). For example, special industrial waste in the manufacturing phase, waste associated with the production of electrical power, etc. It is expressed in kg.

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Date of issue: 12-2011		Period of validity: 4 years	
Independent verification of the declaration and data, in compliance with ISO 14025:2006			
Internal		External	X
In compliance with the ISO 14025:2006 type III environmental declaration standard.			
The critical review of the PCR was conducted by a panel of experts chaired by J. Chevalier (CSTB).			
The information in the present PEP cannot be compared with information from another programme.			

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