

Product End of Life Instructions

**Variable speed drive, Altivar HVAC ATH600, ATH630, 250kW,
400hp, 380 to 480V, 3 phase, IP00**

Altivar HVAC ATH600





Potential disassembly risks

The information provided in this document assumes that the product is completely de-energized and uninstalled (refer to the instructions provided in the appropriate product manuals).

Dismantling/disassembling the product may entail hazards caused by, for example, sharp edges, chemical aggression or ejected parts.

⚠ WARNING

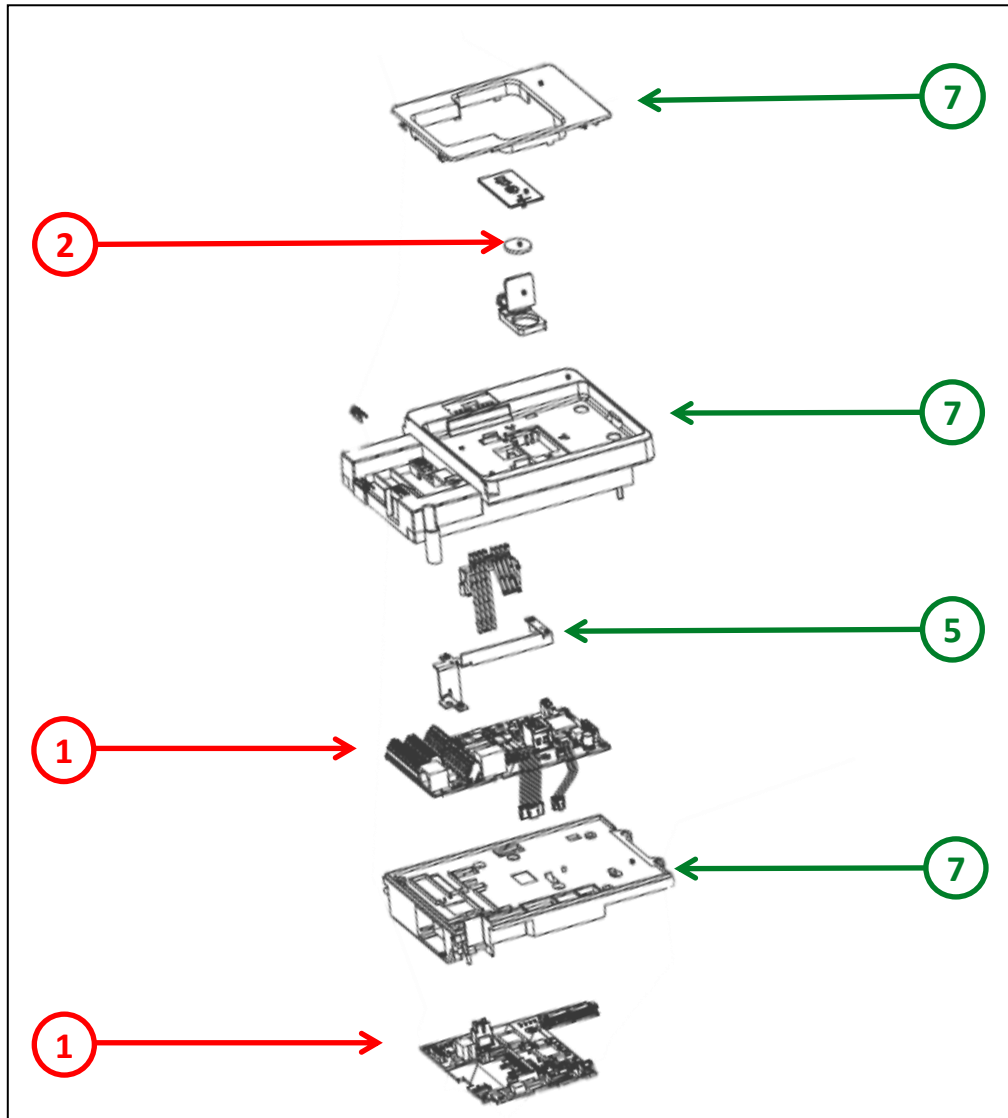
HAZARD DUE TO INSUFFICIENT PROTECTION

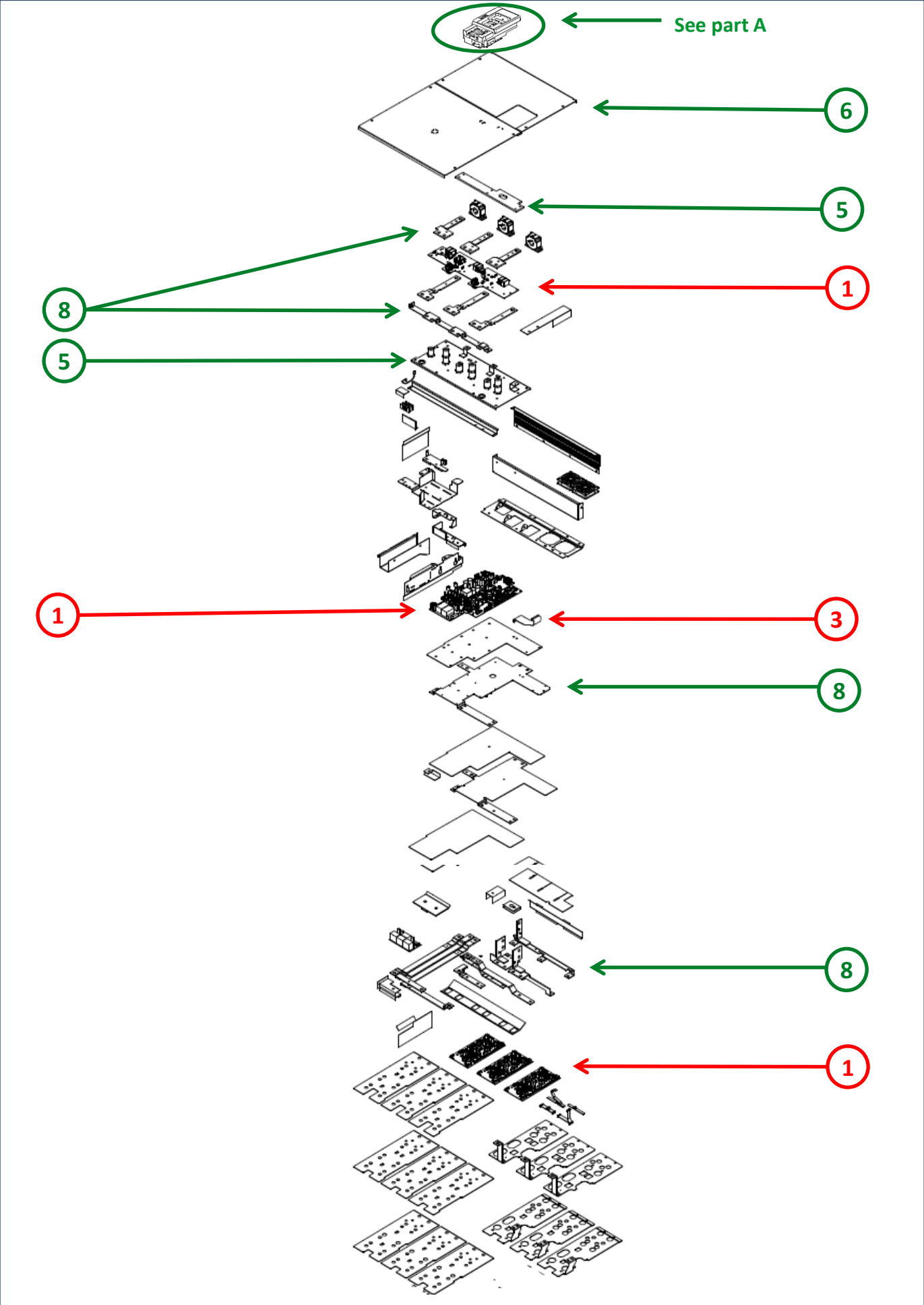
- Implement all safety measures required by the applicable regulations and by the processes used to dismantle/disassemble and dispose of the product.
- Use all necessary personal protective equipment such as gloves and goggles.

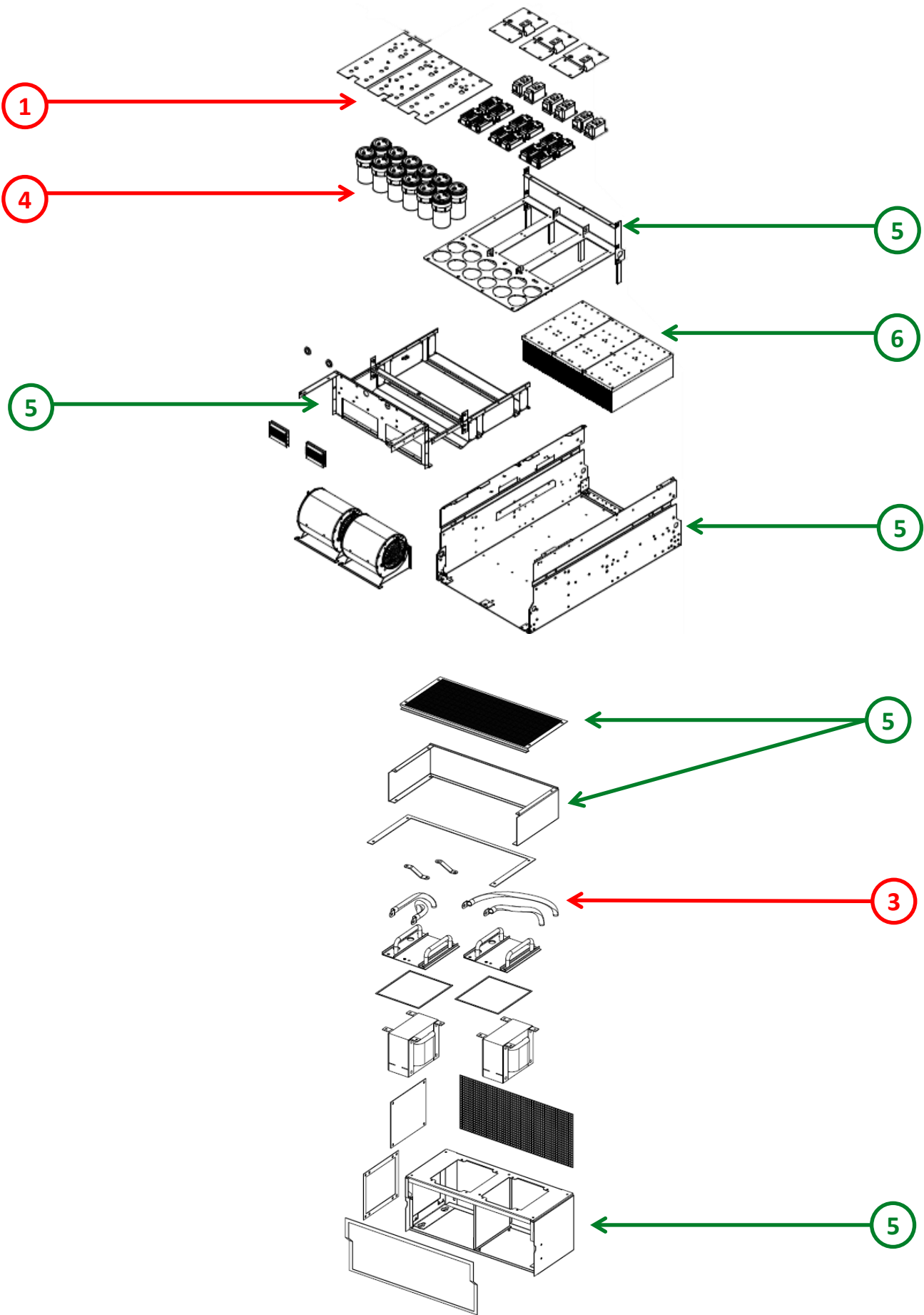
Failure to follow these instructions can result in death or serious injury.

End of Life Instructions

Part A :







Recommendation	Number on drawing	Component / Material	Weight (in g)	Comment
To be depolluted	1	Electronic Board (Power and Communication) > 10cm²	12372	
To be depolluted	2	Other battery	2,9	Lithium content: 0,07g
To be depolluted	3	Cable (high current)	1949	
To be depolluted	4	Electrolyte capacitors which size: height > 25 mm, diameter > 25 mm or proportionately similar volume	8076	
To be dismantled	5	Recycling of steel	73920	Support
To be dismantled	6	Recycling of aluminium	34119	Heatsink and cover
To be dismantled	7	Recycling of polycarbonate	1416	Housing, chassis and cover
To be dismantled	8	Recycling of copper	15503	Bar
Other			55642,1	

 Product description

Manufacturer identification	Schneider Electric Industries SAS
Brand name	Schneider Electric
Product function	The main function of the Altivar HVAC ATH600 product range is the speed control including speed variation for synchronous and asynchronous motors to provide energy efficiency, durability, safety and cybersecurity for HVAC equipments. The products is available in different variants to be mounted in a control panel, on the machines or on the wall inside a building.
Product reference	ATH630C25N4Z
Description of the range	This range, Altivar HVAC ATH600, consists of variable speed drive products designed for Original Equipment Manufacturers (OEMs) and panel builders that meet pump, fan and compressor application requirements in HVAC equipments for 3 Phase synchronous and asynchronous motors 250 kW (400 HP).
Total representative product mass	203000 g
Representative product dimensions	598mm x 1190mm x 376mm
Accessories	No accessories needed.
Date of information release	02-2026



Additional information

Legal information	This product family is in the scope of European Union directive 2012/19/EU on Waste Electrical and Electronic Equipment (WEEE). The product family must be disposed according to the legislation of the country. This document is intended for use by end of life recyclers or treatment facilities. It provides the basic information to assure an appropriate end of life treatment for the components and materials of the product.
In case of special transportation: transportation method	No special transportation.
Recyclability potential	88% The recyclability rate was calculated from the recycling rates of each material making up the product based on REEECY'LAB tool developed by Ecosystem, for components/materials not covered by the tool, data from the EIME database and the related PSR was taken. If no data was found a conservative assumption was used (0% recyclability).

Schneider Electric Industries SAS

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