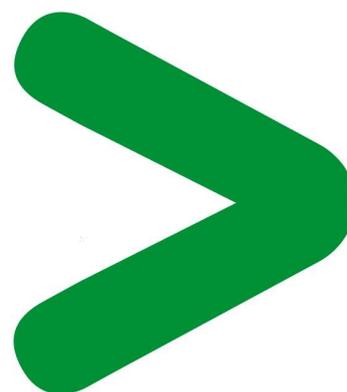
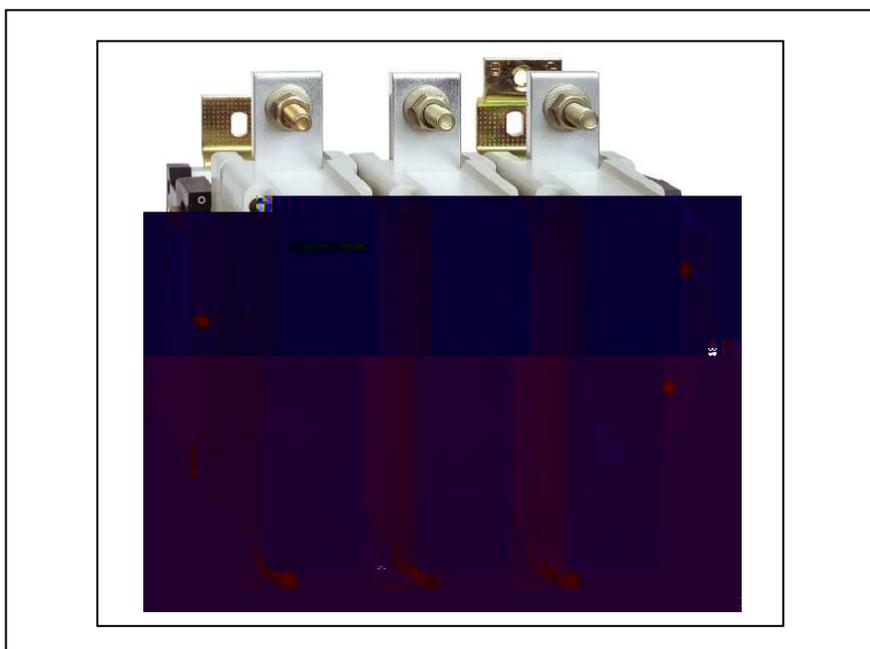


Product Environmental Profile

TeSys LC1 F330-1250



Product Environmental Profile – PEP

Product overview

The functional unit of the TeSys LC1 F330-1250 (ref. LC1F630M7) is to make and break currents up to 800 A for motor loads and up to 2100 A for resistive loads up to 1000 V AC for 20 years.

This range consists of two-pole, three-pole and four-pole contactors powered by voltages of 24 to 1000 V AC. This document covers the following generic references in the F range, TeSys LC1-F330, LC1-F400, LC1-F500, LC1-F630, LC1-F780, LC1-F800 and LC1-F1250.

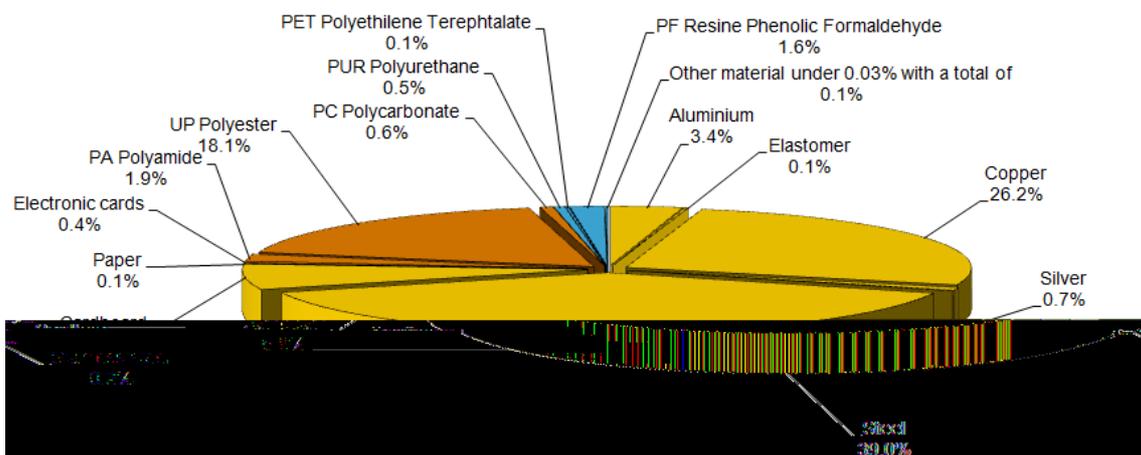
The representative product used for the analysis is CONTACTOR TESYS LC1F 3P AC3 440V 630A (ref. LC1F630M7).

The environmental impacts of this referenced product are representative of the impacts of the other products of the range which are developed with a similar technology.

The environmental analysis was performed in conformity with ISO 14040.

Constituent materials

The mass of the product range is from 7918 g and 40818 g including packaging. It is 17618 g for the CONTACTOR TESYS LC1F 3P AC3 440V 630A (ref. LC1F630M7). The constituent materials are distributed as follows:



Substance assessment

Products of this range are designed in conformity with the requirements of the European RoHS Directive 2011/65/EU and do not contain, or only contain in the authorised proportions, lead, mercury, cadmium, hexavalent chromium or flame retardants (polybrominated biphenyls - PBB, polybrominated diphenyl ethers - PBDE) as mentioned in the Directive

Details of ROHS and REACH substances information are available on the Schneider-Electric [Green Premium website](http://www2.schneider-electric.com/sites/corporate/en/products-services/green-premium/green-premium.page) . (<http://www2.schneider-electric.com/sites/corporate/en/products-services/green-premium/green-premium.page>)

Manufacturing

The TeSys LC1 F330-1250 (ref. LC1F630M7) product range is manufactured at a Schneider Electric production site on which an ISO14001 certified environmental management system has been established.

Distribution

The weight and volume of the packaging have been optimized, based on the European Union's packaging directive.

The TeSys LC1 F330-1250 (ref. LC1F630M7) packaging weight is 1227 g. It consists of 1204 g cardboard and 23 g paper.

The product distribution flows have been optimised by setting up local distribution centres close to the market areas.

Product Environmental Profile – PEP

Use

The products of the TeSys LC1 F330-1250 (ref. LC1F630M7) range do not generate environmental pollution (noise, emissions) requiring special precautionary measures in standard use.

The dissipated power depends on the conditions under which the product is implemented and used. This dissipated power is between 140 W and 1176 W for the TeSys LC1 F330-1250 (ref. LC1F630M7) product range. It is 380 W at 100% load for the referenced CONTACTOR TESYS LC1F 3P AC3 440V 630A (ref. LC1F630M7).

This thermal dissipation represents less than 0.2% of the power which passes through the product.

The product range does not require special maintenance operations.

End of life

At end of life, the products in the TeSys LC1 F330-1250 (ref. LC1F630M7) have been optimized to decrease the amount of waste and allow recovery of the product components and materials.

This product range contains 1 PCBA and plastic parts with brominated FR that should be separated from the stream of waste so as to optimize end-of-life treatment by special treatments. The location of these components and other recommendations are given in the End of Life Instruction document which is available for this product range on the Schneider-Electric Green Premium website [Green Premium website](http://www2.schneider-electric.com/sites/corporate/en/products-services/green-premium/green-premium.page) (<http://www2.schneider-electric.com/sites/corporate/en/products-services/green-premium/green-premium.page>).

The recyclability potential of the products has been evaluated using the “ECO DEEE recyclability and recoverability calculation method” (version V1, 20 Sep. 2008 presented to the French Agency for Environment and Energy Management: ADEME).

According to this method, the potential recyclability ratio without packaging is: 71%.

As described in the recyclability calculation method this ratio includes only metals and plastics which have proven industrial recycling processes.

Environmental impacts

Life cycle assessment has been performed on the following life cycle phases: Materials and Manufacturing (M), Distribution (D), Installation (I) Use (U), and End of life (E).

Modeling hypothesis and method:

- The calculation was performed on CONTACTOR TESYS LC1F 3P AC3 440V 630A (ref. LC1F630M7).
- Product packaging is included.
- Installation components: no special components included.
- Scenario for the Use phase: this product range is included in the category energy passing product. Assumed service lifetime is 20 years and use scenario is 380W 100% load, loading rate is 30% and service uptime percentage is 30%.
- The geographical representative area for the assessment is European and the electrical power model used for calculation is Europe model.
- End of life impacts are based on a worst case transport distance to the recycling plant (1000km)

Product Environmental Profile – PEP

Presentation of the product environmental impacts

Environmental indicators	Unit	CONTACTOR TESYS LC1F 3P AC3 440V 630A (ref. LC1F630M7)					
		S = M + D + I + U + E	M	D	I	U	E
Air Acidification (AA)	kg H+ eq	2.5620E-01	2.6103E-02	5.6829E-04	0.0000E+00	2.2930E-01	2.2799E-04
Air toxicity (AT)	m³	3.3050E+08	6.3359E+07	8.4476E+05	0.0000E+00	2.6596E+08	3.3954E+05
Energy Depletion (ED)	MJ	2.2681E+04	1.1204E+03	4.2596E+01	0.0000E+00	2.1501E+04	1.6368E+01
Global Warming Potential (GWP)	kg CO ₂ eq.	1.1366E+03	7.0377E+01	3.0286E+00	0.0000E+00	1.0621E+03	1.1619E+00
Hazardous Waste Production (HWP)	kg	3.6863E+00	3.5041E+00	3.7414E-06	0.0000E+00	1.8220E-01	1.4377E-06
Ozone Depletion Potential (ODP)	kg CFC-11 eq.	2.5089E-04	8.9132E-06	5.7275E-09	0.0000E+00	2.4196E-04	2.2008E-09
Photochemical Ozone Creation Potential (POCP)	kg C ₂ H ₄ eq.	9.1475E-02	2.4780E-02	7.8055E-04	0.0000E+00	6.5626E-02	2.8919E-04
Raw Material Depletion (RMD)	Y-1	7.2176E-12	7.2032E-12	6.1773E-17	0.0000E+00	1.4326E-14	2.3737E-17
Water Depletion (WD)	dm ³	3.8828E+03	1.1139E+03	3.1385E-01	0.0000E+00	2.7685E+03	1.2060E-01
Water Eutrophication (WE)	kg PO ₄ ³⁻ eq.	1.7256E-02	7.1523E-03	5.6164E-06	0.0000E+00	1.0096E-02	2.1582E-06
Water Toxicity (WT)	m³	5.2457E+02	4.9936E+01	1.2921E+00	0.0000E+00	4.7285E+02	4.9649E-01

Life cycle assessment has been performed with the EIME software (Environmental Impact and Management Explorer), version 5 and with its database version 2013-02

The using phase is the life cycle phase which has the greatest impact on the majority of environmental indicators; the manufacturing phase is responsible for the major impacts on the RMD and HWP.

According to this environmental analysis, proportionality rules may be used to evaluate the impacts of other products of this range: “Depending on the impact analysis, the environmental indicators (without RMD and HWP) of other products in this family may be proportional extrapolated by energy consumption values”. For RMD and HWP, impact may be proportional extrapolated by mass of the product.

System approach

As the products of the range are designed in accordance with the European RoHS Directive 2011/65/EU, they can be incorporated without any restriction in an assembly or an installation subject to this Directive.

Please note that the values given above are only valid within the context specified and cannot be used directly to draw up the environmental assessment of an installation.

Glossary

Air Acidification (AA)	The acid substances present in the atmosphere are carried by rain. A high level of acidity in the rain can cause damage to forests. The contribution of acidification is calculated using the acidification potentials of the substances concerned and is expressed in mole equivalent of H ⁺ .
Air Toxicity (AT)	This indicator represents the air toxicity in a human environment. It takes into account the usually accepted concentrations for several gases in the air and the quantity of gas released over the life cycle. The indication given corresponds to the air volume needed to dilute these gases down to acceptable concentrations.
Energy Depletion (ED)	This indicator gives the quantity of energy consumed, whether it is from fossil, hydroelectric, nuclear or other sources. It takes into account the energy from the material produced during combustion. It is expressed in MJ.
Global Warming (GW)	The global warming of the planet is the result of the increase in the greenhouse effect due to the sunlight reflected by the earth's surface being absorbed by certain gases known as "greenhouse-effect" gases. The effect is quantified in gram equivalent of CO ₂ .
Hazardous Waste Pm	

Schneider Electric Industries SAS

35, rue Joseph Monier
CS 30323
F- 92506 Rueil Malmaison Cedex
RCS Nanterre 954 503 439
Capital social 896 313 776 €

www.schneider-electric.com