

TeSys U Profibus DP

Quick Start Guide

06/2009



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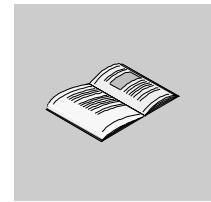
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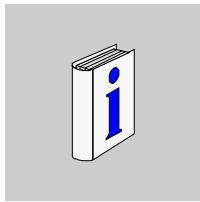
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About the Book

At a Glance

Document Scope

The Quick Start Guide uses an application example to describe the different steps to quickly install, configure, and control TeSys U motor starters. With this Quick Start Guide, you can easily set up a Profibus DP communication network, provided that you have a basic knowledge in PLCs and application software (Unity Pro, Sycon, ...). You do not need any other document to perform this task.

For more details about other capabilities of TeSys U motor starters, consult the related documents listed below.

Related Documents

| Title of Documentation | Reference Number |
|--|------------------|
| TeSys U LULC07 Profibus DP Communication Module - User's Manual | 1672610 |
| TeSys U Communication Variables - User's Manual | 1744082 |
| TeSys U LUB/LUS Starters - Instruction Sheet | 1629984 |
| TeSys U LUCA/LUCB/LUCC/LUCD Control Units - Instruction Sheet | AAV40503 |
| TeSys DFB Offer - User Manual | 1672600 |
| TeSys U LULC07 Profibus DP Communication Module - Beginner's Guide | 1672611 |
| TeSys U LULC07 Profibus DP Communication Module - Application Note | 1672612 |

You can download these technical publications and other technical information from our website at www.schneider-electric.com.

User Comments

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Introduction

1

What's in this Chapter?

This chapter contains the following topics:

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Presentation of the Application

Introduction

The application example helps you to define Direct On Line (D.O.L.) motor starters step by step, in order to:

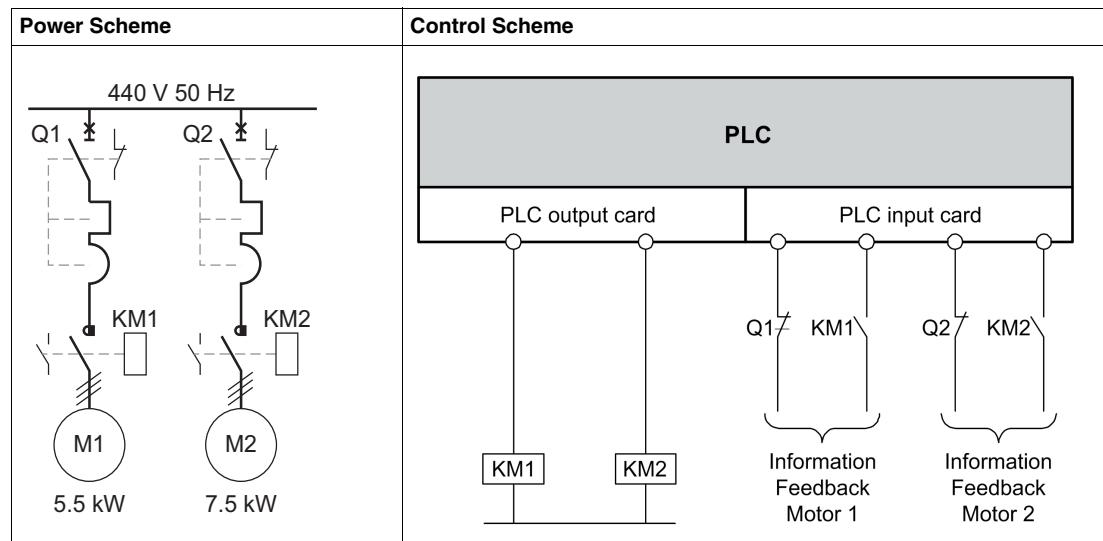
- provide thermal magnetic protection,
- control the motor, and
- obtain contactor feedback and circuit breaker trip feedback.

Description of the Application

- Motor 1 (M1):
3-phase motor, class 10, 5.5 kW (7.5 hp) at 440 V, 50 Hz, rated current In = 10.5 A, D.O.L.
- Motor 2 (M2):
3-phase motor, class 20, 7.5 kW (10 hp) at 440 V, 50 Hz, rated current In = 14.7 A, D.O.L. with remote monitoring of motor load.

Traditional Solution

The scheme below shows wiring in the traditional solution: all control and feedback information is wired through a PLC.



The Schneider Electric Solution with Tesys U Motor Starter

Power and Control Schemes in the Schneider Electric Solution

| Power Scheme | Control Scheme |
|---|---|
| <p>440 V 50 Hz</p> <p>TeSys U</p> <p>TeSys U</p> <p>Q1 KM1</p> <p>Q2 KM2</p> <p>M1 5.5 kW</p> <p>M2 7.5 kW</p> <p>LUCA••BL</p> <p>LUCD••BL</p> <p>LULC07</p> <p>24 Vdc</p> <p>Profibus DP bus</p> | <p>24V DC</p> <p>1. TSX PBY 100 Profibus DP master coupler including a PCMCIA board, cable and a tap</p> <p>2. LU9GC7 splitter box with 2 sub-D 9 connectors (bus connection to LULC07 module) and screw terminals (24 V)</p> <p>3. LU9BN11L prewired coil connection</p> |

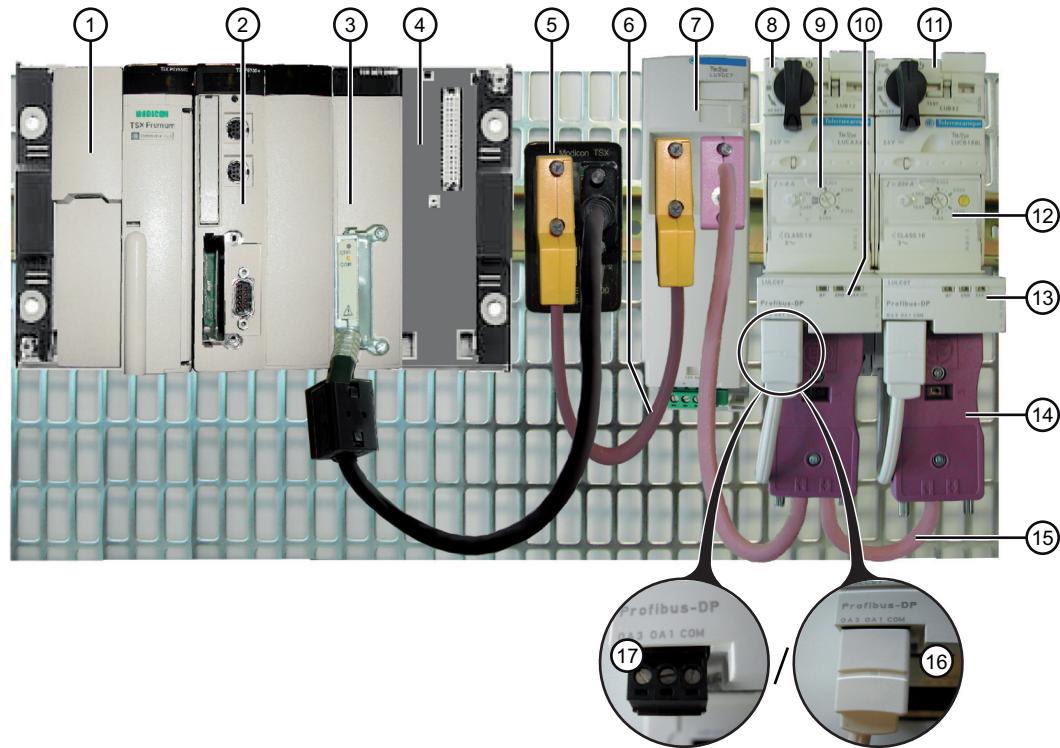
Control Units Used in the Schneider Electric Solution

The Schneider Electric solution presented in this Quick Start Guide uses TeSys U to meet different client needs.

- LUCA12BL is a standard control unit used with motor 1 for basic needs:
 - control a motor remotely (start/stop)
 - provide status information (ready, running, fault condition)
- LUCD18BL is an advanced control unit used with motor 2 for advanced needs, in addition to the standard ones:
 - warning
 - automatic and remote reset via the bus
 - indication of the motor load
 - differentiation of faults

Architecture of the TeSys U System

The following architecture describes the main components of the TeSys U system mounted on a plate:



| Legend | Commercial Reference | Description |
|------------|------------------------|---|
| 1+2+3+4 | | Premium Programmable Logic Controller (PLC) including 3 modules: power supply (1), processor (2), and PCMCIA (3) on a rack (4) |
| 1 | TSX PSY 5500M | Premium power supply module |
| 2 | TSX P57 354M | Premium processor |
| 3 | TSX PBY 100 | Premium PCMCIA module including: <ul style="list-style-type: none"> • a host module for the PCMCIA board, • a Profibus DP PCMCIA board with its integral connecting cable, 0.6 m (2 ft) long, and • a 490 NAE 911 00 Profibus tap with 1 female sub-D 9 (left) connector and 1 male sub-D 15 (right) connector |
| 4 | TSX RKY 6 | Premium single rack (6 positions), enabling all Premium modules to be mechanically and electrically fitted |
| 5 | 490 NAD 911 03 (or 04) | Connector |
| 6 | TSX PBSCA100 | 100 m (328 ft) cable, to be cut according to the network size |
| 7 | LU9GC7 | Splitter box with 2 sub-D 9 connectors (bus connection) and screw terminals (24 V) |
| 8 | LUB12 | TeSys U power base |
| 9 | LUCA12BL | Standard control unit |
| 10, 13, 17 | LULC07 | Profibus DP communication module with plug-in terminal block, for wire-to-wire control of A1/A2 terminals |
| 11 | LUB32 | TeSys U power base |
| 12 | LUCD18BL | Advanced control unit |
| 14 | LU9AD7 | Connector for daisy chaining connection <ul style="list-style-type: none"> • Slave 1 connector line termination = OFF • Slave 2 connector line termination = ON |
| 15 | TSX PBS 100 | 100 m (328 ft) cable, to be cut according to the network size |
| 16 | LU9BN11L | Prewired coil connection (optional) |

Software Tools

The following software tools must be used to set the applications. Their use requires a basic knowledge.

| Commercial Reference | Freeware | Description |
|----------------------|--------------------------------------|---|
| UNY SPU EFP CD40 | – | Unity Pro Extra Large V4.0 programming software for Premium PLC. |
| SYCSPULFUCD29M | – | Sycon V2.9 network configuration software for Premium PLC (single user license). |
| – | DFB library, including Ctrl_pfb_u_ms | TeSys U cyclic control/command for Profibus DP MS. Download the TeSys U DFB library from the www.schneider-electric.com website. |

Network Conditions

Protocol: Profibus DP

Baud Rate: 1,500 kbps

Addresses:

- 1 for TeSys U motor 1
- 2 for TeSys U motor 2

Fallback Strategy:

In case of a communication loss with the PLC, the fallback strategy offers the possibility to operate a motor in different ways. Set parameter 682 to one of the following values:

| Parameter 682 Value | Fallback Mode | Description |
|---------------------|-----------------------------|---|
| 0 | Disabled | No strategy is applied. This is not recommended. |
| 1 | Frozen | On detection of a communication loss, the motor will keep its status: <ul style="list-style-type: none"> • If running, the motor will keep running. • If stopped, the motor will remain stopped. No change in control status is authorized. A new control will be considered only after a communication loss reset (703.3). |
| 2 | Forced stop (default value) | The motor is forced to stop. Output OA1 = 0 Output OA3 = 0 |
| 3 | Unchanged | Changes in control status are authorized. A new control will be considered even before a communication loss reset (703.3). |
| 4 | Forced to run forward | Output OA1 = 1 (direct) Output OA3 = 0 |
| 5 | Forced to run reverse | Output OA1 = 0 Output OA3 = 1 (reversing) |

The fallback strategy adapted to the application is:

- Value 1 = Frozen for motor 1
- Value 2 = Forced stop for motor 2

Setting Up TeSys U

2

What's in this Chapter?

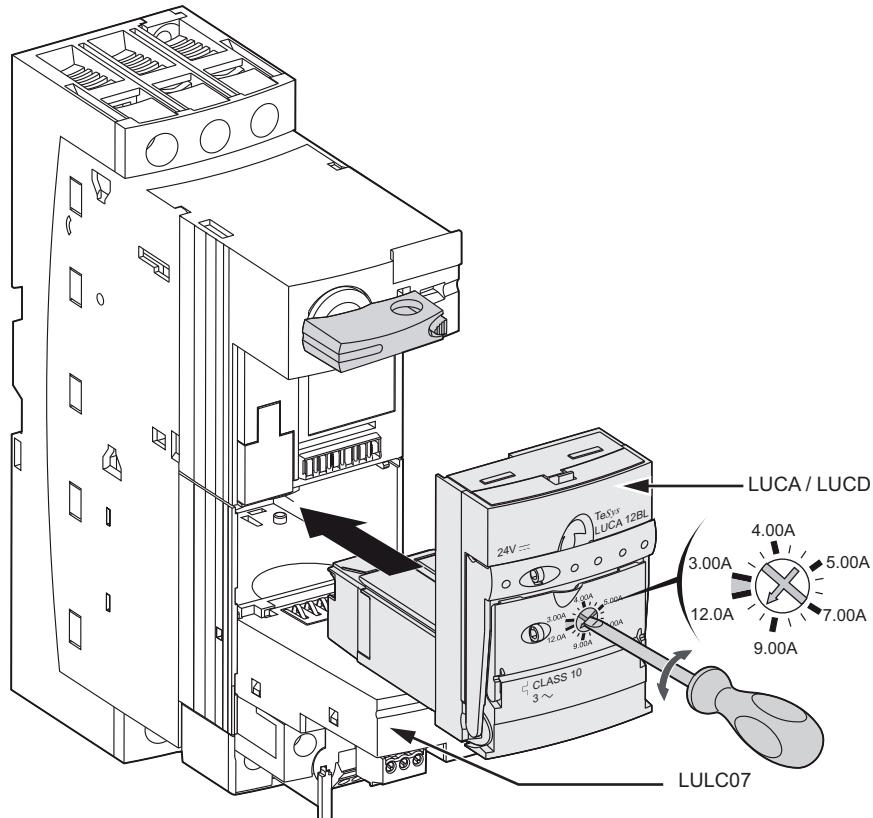
This chapter contains the following topics:

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| LULC07 Connectors, and Address Settings | 10 |

LUCA12BL and LUCD18BL Settings

Setting Current on the Control Units

The figure below shows how to set current on the control unit using a screwdriver (LUCA12BL here):



Current Setting Values

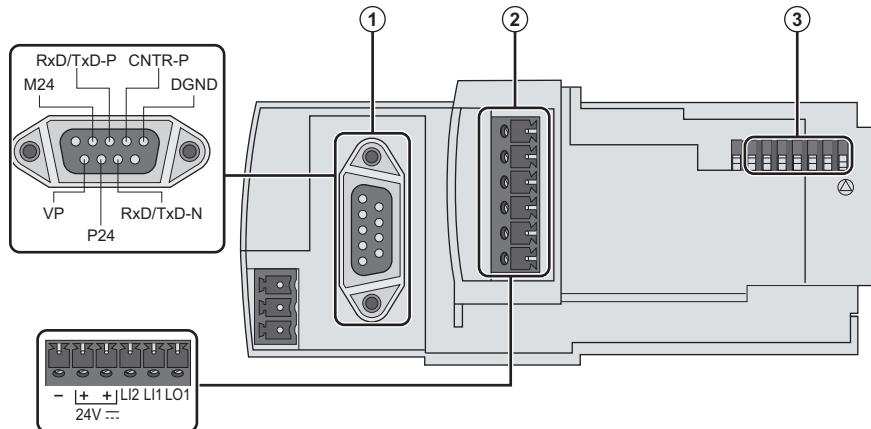
The table below shows the settings for LUCA12BL (Standard Control Unit) and LUCD18BL (Advanced Control Unit):

| Control Unit | Motor | Current Setting Range | Motor Nominal Power | Current Setting Value = Motor Rated Current |
|--------------|-------|-----------------------|---------------------|---|
| LUCA12BL | M1 | 3..12 A | 5.5 kW (7.5 hp) | 10.5 A |
| LUCD18BL | M2 | 4.4..18 A | 7.5 kW (10 hp) | 14.7 A |

LULC07 Connectors, and Address Settings

Presentation

Use the DIP switches, under the LULC07 communication module, to set the Profibus DP address.



- 1 Profibus DP sub-D 9 connector
- 2 Input/Output terminal block and 24 Vdc
- 3 Address

Address

Assign an address from 1 to 127, using the 7 right most switches (SW1 to SW7). Address 0 (zero) is not allowed and is considered an invalid configuration.

In the application, addresses are 1 and 2:

| SW7 | SW6 | SW5 | SW4 | SW3 | SW2 | SW1 | Address |
|-----|-----|-----|-----|-----|-----|-----|-------------------|
| 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 (default value) |
| 0 | 0 | 0 | 0 | 0 | 1 | 0 | 2 |

| Address 1 for TeSys U Motor 1 | | | | | | | Address 2 for TeSys U Motor 2 | | | | | | |
|-------------------------------|-----|-----|-----|-----|-----|-----|-------------------------------|-----|-----|-----|-----|-----|-----|
| SW7 | SW6 | SW5 | SW4 | SW3 | SW2 | SW1 | SW7 | SW6 | SW5 | SW4 | SW3 | SW2 | SW1 |
| on | | | | | | | on | | | | | | |
| off | | | | | | | off | | | | | | |

Setting Up Communication Network to a PLC

3

Introduction

This chapter describes how to set communication to a Premium PLC step by step, using:

- Unity Pro, and
- Sycon.

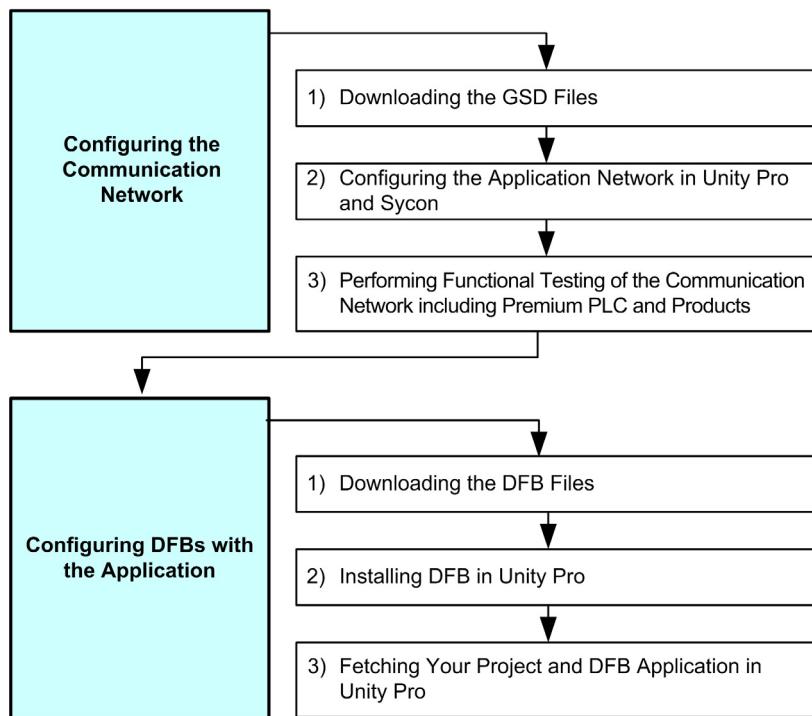
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3.1 Configuring TeSys U on the Profibus DP Network with Unity Pro and Sycon

Configuration Process for a Premium PLC



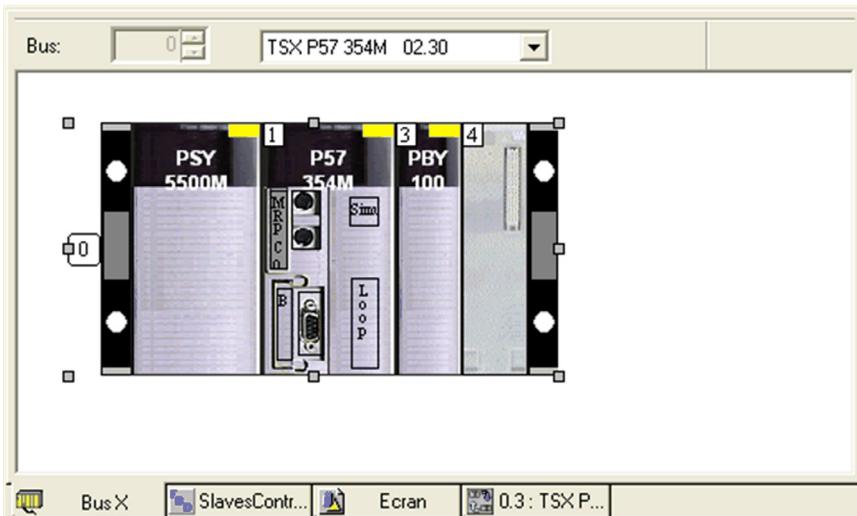
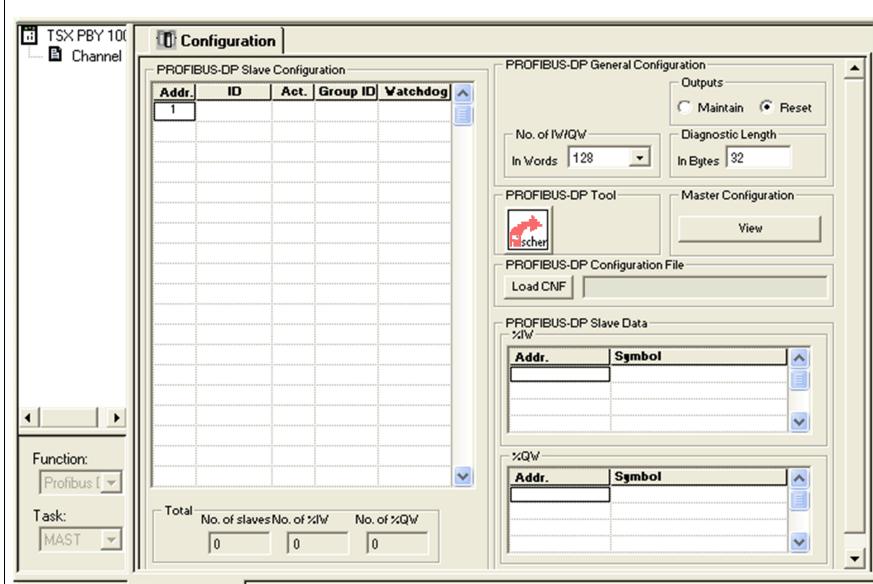
1) Downloading the GSD Files

The following table describes the steps to follow to download the GSD and icon files associated to Tesys U from the www.schneider-electric.com website:

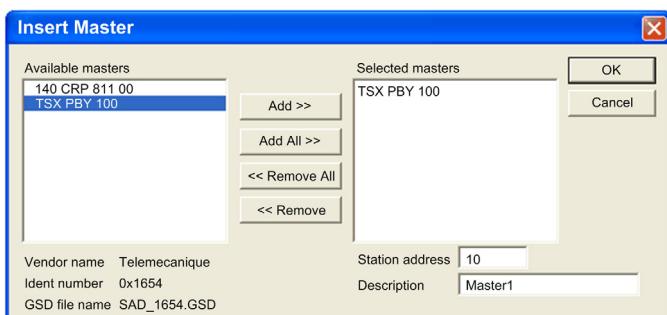
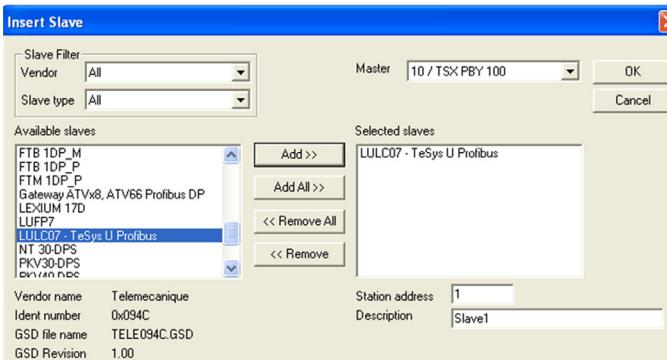
| Step | Action |
|------|---|
| 1 | Open the Schneider Electric website: www.schneider-electric.com . |
| 2 | Click Products and Services , and then click Automation and Control . |
| 3 | In the Downloads section of the left menu bar, click Current offers . |
| 4 | <ul style="list-style-type: none"> • In the Choose a function drop-down list, select Motor Control. • In the Choose a range drop-down list, select TeSys U. • In the Choose a type of document drop-down list, select Software/Firmware. Click >Find . |
| 5 | Select Communication Module TeSys U PROFIBUS LULC07 and download LULC07_GSD_DIB_files_V100.exe file. |
| 6 | Double-click LULC07_GSD_DIB_files_V100.exe on your hard disk. Click Accept in the 'Licence for software downloaded from Schneider-Electric web sites' window which opens, and then browse for a destination folder and click Install . |
| 7 | Select the GSD file: TELE094C.GSD |

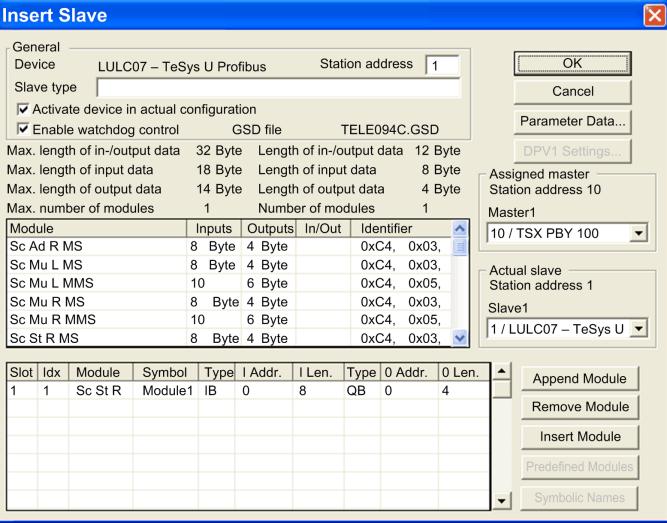
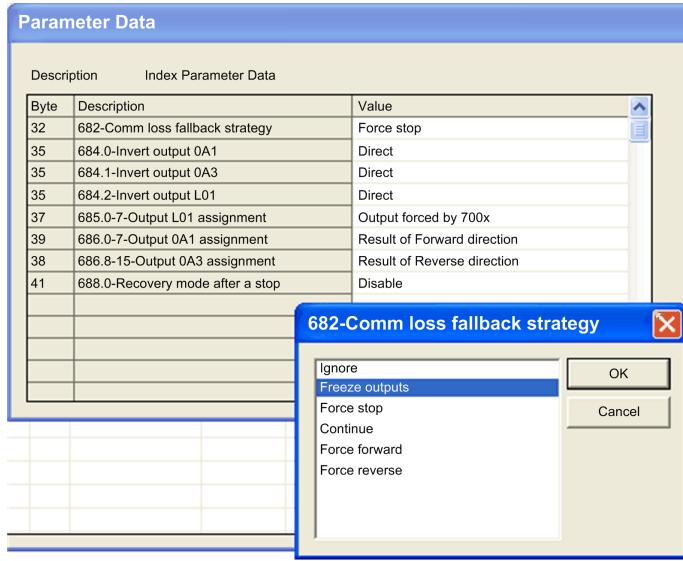
2) Configuring the Application Network

The first configuration steps with **Unity Pro XL** software are described below:

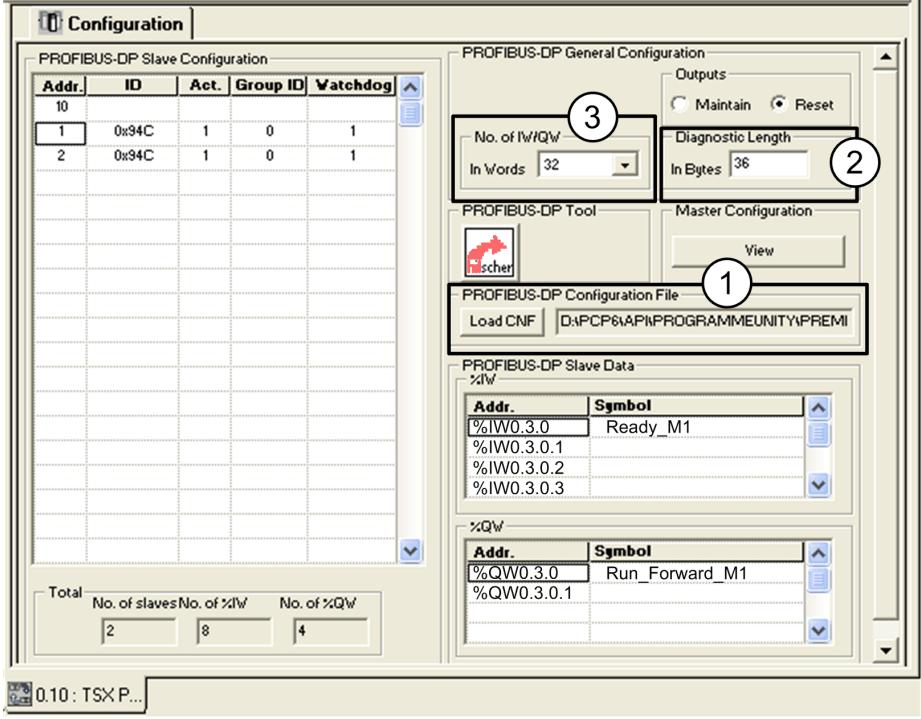
| Step | Action |
|------|---|
| 1 | Start Unity Pro XL V4.0 software. |
| 2 | Configure your Premium PLC and communication accessories (PCMCIA card, etc.):  |
| 3 | Save your application as an .STU file. |
| 4 | Double-click the TSX PBY 100 coupler. The PROFIBUS-DP MODULE Configuration window opens:  <p>You may not need to edit it. To continue the configuration process, click on the Sycon (hilscher) button. If it is not displayed, install Sycon software again.</p> |

Continue the configuration process with **Sycon** software, as described below:

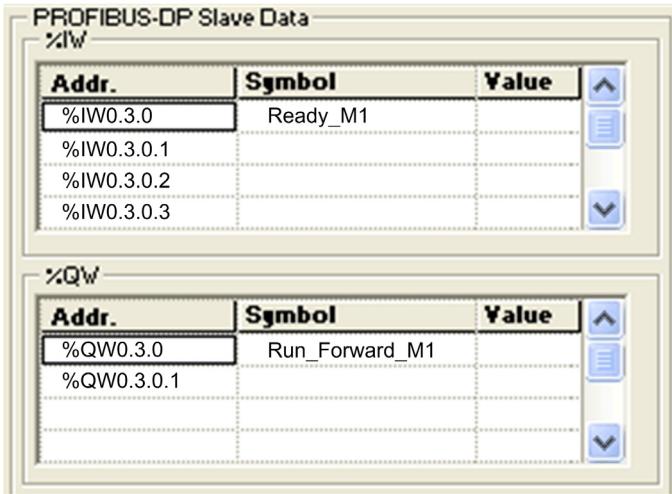
| Step | Action |
|------|---|
| 1 | In Sycon V2.9 software, click File → New . |
| 2 | In the Select fieldbus dialog, choose Profibus DP and validate. |
| 3 | Import your LULC07 GSD file by clicking File → Copy GSD . |
| 4 | Browse until you find the TELE094C.GSD file. |
| 5 | Insert a master: <ul style="list-style-type: none"> click Insert → Master..., or  <ul style="list-style-type: none"> select |
| 6 | Double-click the Setting menu and select Master Configuration : the Auto addressing box is default checked. It means that you will not have to edit the input and output addresses for nodes 1 and 2. If you uncheck the box, you will have to edit the node addresses. In the Insert Master window, select TSX PBY 100 from the Available masters list. Click the Add>> button. Enter an address in Station address , e.g. 10 . |
| |  |
| | Confirm with OK . |
| 7 | Insert a node: <ul style="list-style-type: none"> click Insert → Slave..., or  <ul style="list-style-type: none"> select |
| 8 | In the Insert Slave window, select LULC07 - TeSys U Profibus from the Available slaves list: |
| |  |
| | Slave 1 is at address 1. Slave 2 is at address 2. |
| 9 | To set the bus parameter, select the master on screen, and then click Settings → Bus Parameter : |
| |  |
| | Select the Baudrate at 1500 kBits/s and confirm with OK . |

| Step | Action |
|------|---|
| 10 | <p>Double-click a node to open the Slave Configuration window:</p>  <p>From the Module list, select:</p> <ul style="list-style-type: none"> • Sc_St_R_MS for Slave1 • Sc_Ad_R_MS for Slave2 <p>Where abbreviations stand for...</p> <ul style="list-style-type: none"> • Sc: Starter-controller, • St: Standard control unit, and Ad: Advanced control unit, • R: Remote control, • MS: Motor Starter. <p>NOTE: To shift from Slave1 to Slave2, you can either do it from this window, changing slaves in the Actual slave box, or go to the tree structure and double-click Slave2.</p> |
| 11 | <p>To define a communication loss fallback strategy, click the Parameter Data button. In the Parameter Data window, click the Module button.</p> <p>Select the first line of the list and set the communication loss fallback strategy from the drop-down list:</p>  <ul style="list-style-type: none"> • Freeze outputs for slave 1 • Force stop for slave 2 <p>Confirm with OK.</p> |
| 12 | <p>Save your configuration by clicking File → Save as. Your configuration file will have a .PB extension. Convert your file to an ASCII format by clicking File → Export → ASCII, for use in Unity Pro. Quit Sycon software.</p> |

Complete the configuration process with **Unity Pro XL** software, in the **PROFIBUS-DP MODULE Configuration window**:

| Step | Action |
|------|---|
| 1 | <p>NOTE: In the Configuration window, (1), (2) and (3) correspond to actions to perform in steps 1, 2, and 3.</p>  <p>Click the Load CNF button and open the .CNF file.</p> |
| 2 | <p>Change the default Diagnostic Length, along with the Diagnostic Telegram for Profibus DP information contained in TeSys U LULC07 Profibus DP User's Manual:</p> <ul style="list-style-type: none"> • Default value (in bytes) = 32 • New value = 36 |
| 3 | <p>To optimize the memory size, set the No. of IW/QW from the drop-down list:</p> <ul style="list-style-type: none"> • Default value = 128 • New value = 32 |
| 4 | <p>Select Edit → Validate, or click <input checked="" type="checkbox"/> to validate the configuration.</p> |
| 5 | <p>Select Build → Rebuild all project.</p> |

3) Performing Functional Testing of the Communication Network Including Premium PLC and Products

| Step | Action | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|------------------------|--|------------------------|--|--|-----|--|--|-------|--------|-------|----------|----------|--|------------|--|--|------------|--|--|------------|--|--|-----|--|--|-------|--------|-------|----------|----------------|--|------------|--|--|------------|--|--|
| 1 | Connect the appropriate programming cable from your PC to the Premium PLC. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | Power up the Premium PLC. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | Click Connect . | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | From the PLC menu, transfer the project. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 5 | Power up the 2 TeSys U systems, and then click Run . At that stage, the communication is established correctly: red BF communication status LED is off, and green 24V LED is on. However, if the red ERR fault LED is blinking, it means that the communication has been lost. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 6 | The PROFIBUS-DP MODULE window has a Debug tab. The tables below are extracted from this tab, with the addresses containing the cyclic exchanges per equipment. Name the variables in such a way to avoid programming with names which do no provide any information on the contents of the memory location (e.g. Ready_M1 instead of %IW0.3.0).  <table border="1"> <thead> <tr> <th colspan="3">PROFIBUS-DP Slave Data</th> </tr> <tr> <th colspan="3">%IW</th> </tr> <tr> <th>Addr.</th> <th>Symbol</th> <th>Value</th> </tr> </thead> <tbody> <tr> <td>%IW0.3.0</td> <td>Ready_M1</td> <td></td> </tr> <tr> <td>%IW0.3.0.1</td> <td></td> <td></td> </tr> <tr> <td>%IW0.3.0.2</td> <td></td> <td></td> </tr> <tr> <td>%IW0.3.0.3</td> <td></td> <td></td> </tr> </tbody> </table> <table border="1"> <thead> <tr> <th colspan="3">%QW</th> </tr> <tr> <th>Addr.</th> <th>Symbol</th> <th>Value</th> </tr> </thead> <tbody> <tr> <td>%QW0.3.0</td> <td>Run_Forward_M1</td> <td></td> </tr> <tr> <td>%QW0.3.0.1</td> <td></td> <td></td> </tr> <tr> <td>%QW0.3.0.2</td> <td></td> <td></td> </tr> </tbody> </table> | PROFIBUS-DP Slave Data | | | %IW | | | Addr. | Symbol | Value | %IW0.3.0 | Ready_M1 | | %IW0.3.0.1 | | | %IW0.3.0.2 | | | %IW0.3.0.3 | | | %QW | | | Addr. | Symbol | Value | %QW0.3.0 | Run_Forward_M1 | | %QW0.3.0.1 | | | %QW0.3.0.2 | | |
| PROFIBUS-DP Slave Data | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| %IW | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Addr. | Symbol | Value | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| %IW0.3.0 | Ready_M1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| %IW0.3.0.1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| %IW0.3.0.2 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| %IW0.3.0.3 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| %QW | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Addr. | Symbol | Value | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| %QW0.3.0 | Run_Forward_M1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| %QW0.3.0.1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| %QW0.3.0.2 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

In case of a communication fault at a slave's level, the corresponding line in the **PROFIBUS-DP slave configuration** list displays in red, and an explanation message appears in the PROFIBUS-DP diagnostic box. Cyclically exchanged data appears in the **Value** column.

3.2. Configuring DFBs with the Application

Presentation

The TeSys DFB (Derived Function Blocks) offer has been developed to simplify and optimize the integration of TeSys U starter-controllers in PLC applications.

The Ctrl_pfb_u_ms DFB is dedicated to the control and command of a single TeSys U starter-controller (up to 32 A/15 kW or 20 hp) through the Profibus DP MS (Motor Starter) network.

1. Downloading the DFB Files
2. Installing DFB in Unity Pro
3. Fetching Your Project and DFB Application in Unity Pro

For more information, see the *TeSys DFB Offer User manual*.

1) Downloading the DFB Files

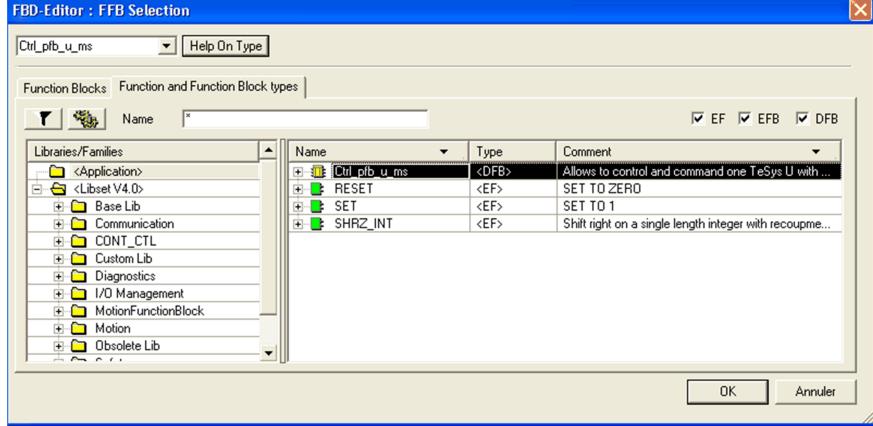
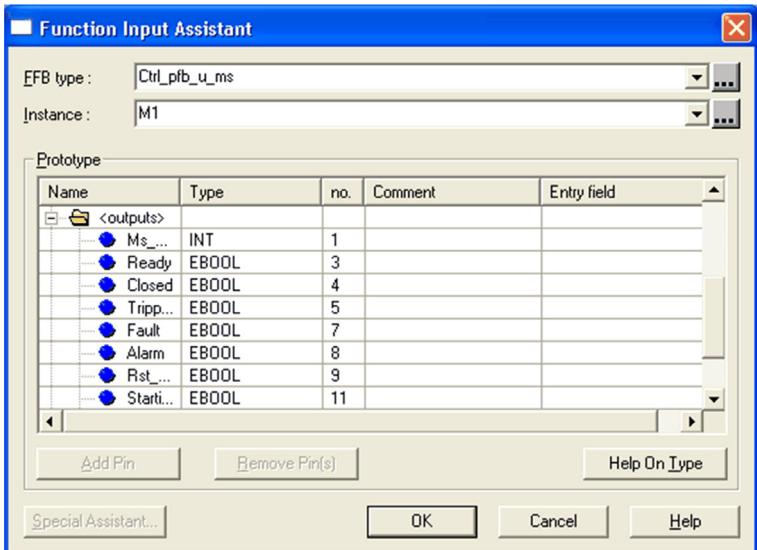
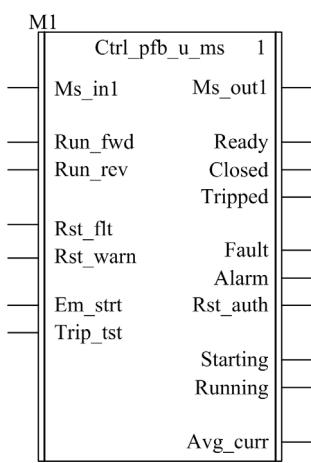
The following table describes the steps to follow to download the TeSys DFB offer from the www.schneider-electric.com website:

| Step | Action |
|------|--|
| 1 | Open the Schneider Electric website: www.schneider-electric.com |
| 2 | Click Products and Services , and then click Automation and Control . |
| 3 | In the Downloads section of the left menu bar, click Current offers |
| 4 | <ul style="list-style-type: none"> ● In the Choose a function drop-down list, select Motor Control. ● In the Choose a range drop-down list, select TeSys U. ● In the Choose a type of document drop-down list, select Software/Firmware. Click >Find. |
| 5 | Select TeSys DFB offer package and download the zip file on your hard disk. |
| 6 | Extract the TeSys DFB offer package.zip file content to a single directory on your hard disk. 2 directories, PL7 Pro and Unity Pro, will be created, each of them containing the following folders: <ul style="list-style-type: none"> 01 Modbus SL 02 Modbus SL and Modbus TCP 03 Profibus 04 Cyclic control command 05 PKW 06 Treatment 07 PLC application example |

2) Installing DFB in Unity Pro

| Step | Action |
|------|---|
| 1 | From Start button , All Programs menu, browse to Schneider Electric → Unity Pro → Types Library Update . |
| 2 | In the Types Library Update window, browse to 04 Cyclic control command → FAMILY.DSC and open it. NOTE: The application version you select must be compliant with Unity Pro. |
| 3 | Click the Install family button. A pop-up window appears, with the following message: "The installation has succeeded". Then, exit. |

3) Fetching Your Project and DFB Application in Unity Pro

| Step | Action |
|------|---|
| 1 | Start Unity Pro software. |
| 2 | <p>Open the FBD section of a program. From Edit menu, get Data Selection... sub-menu. An empty Function Input Assistant window opens. First item is FFB type. Browse to get the Profibus DFB: Ctrl_pfb_u_ms. The following window opens:</p>  <p>Confirm with OK.</p> |
| 3 | <p>The Function Input Assistant window now displays your selection:</p>  <p>Confirm with OK.</p> |
| 4 | <p>The DFB graphical representation is displayed:</p>  |

Input Characteristics

The following table describes the DFB inputs and their availability according to the control unit:

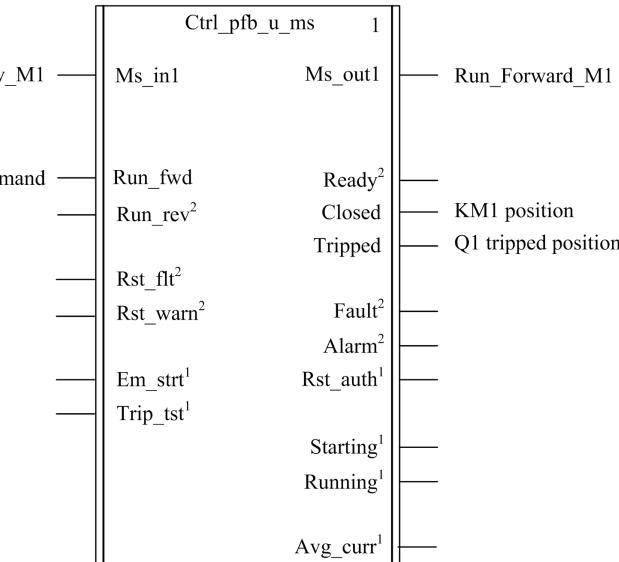
| Input | Type | Range | Default Value | Description | LUCA | LUCD |
|----------|-------|-------|---------------|---|------|------|
| Ms_in1 | INT | — | 0 | To link to the first word of the MS Profibus slave input cyclic data | ✓ | ✓ |
| Run_fwd | EBOOL | 0...1 | 0 | Motor run forward command | ✓ | ✓ |
| Run_rev | EBOOL | 0...1 | 0 | Motor run reverse command | ✓ | ✓ |
| Rst_flt | EBOOL | 0...1 | 0 | Reset fault (in case of a communication module internal fault, Reset fault resets the communication module to factory settings) | ✓ | ✓ |
| Rst_warn | EBOOL | 0...1 | 0 | Reset warning (for example, communication loss) | ✓ | ✓ |
| Em_strt | EBOOL | 0...1 | 0 | Emergency start (resets the thermal memory) | | |
| Trip_tst | EBOOL | 0...1 | 0 | Overcurrent trip test via communication bus | | |

Output Characteristics

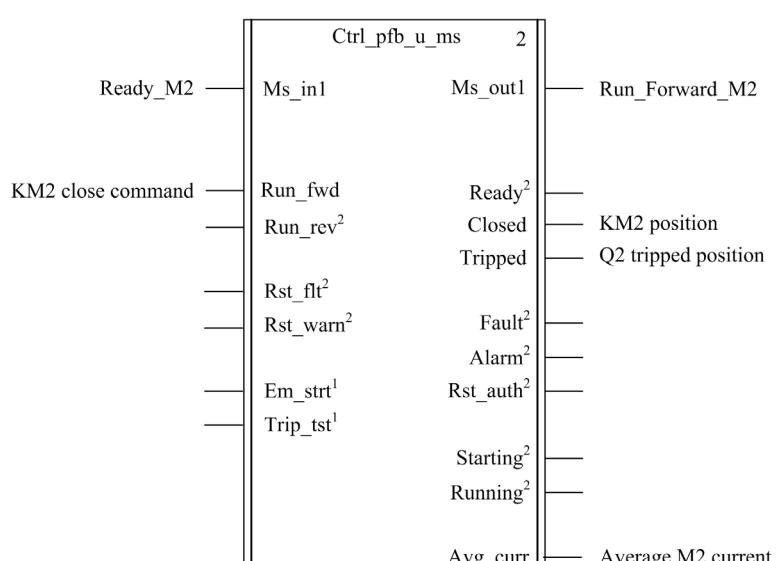
The following table describes the DFB outputs and their availability according to the control unit:

| Output | Type | Range | Default Value | Description | LUCA | LUCD |
|----------|-------|---------|---------------|---|------|------|
| Ms_out1 | INT | — | 0 | To link to the first word of the MS Profibus slave output cyclic data | ✓ | ✓ |
| Ready | EBOOL | 0...1 | 0 | System ready: the rotary handle is turned to the On position and no faults detected | ✓ | ✓ |
| Closed | EBOOL | 0...1 | 0 | Pole status: closed | ✓ | ✓ |
| Tripped | EBOOL | 0...1 | 0 | System tripped: the rotary handle is turned to Trip position | ✓ | ✓ |
| Fault | EBOOL | 0...1 | 0 | All faults | ✓ | ✓ |
| Alarm | EBOOL | 0...1 | 0 | All warnings | ✓ | ✓ |
| Rst_auth | EBOOL | 0...1 | 0 | Fault reset authorized | | ✓ |
| Starting | EBOOL | 0...1 | 0 | Start-up in progress: 1 = ascending current is greater than 10 % FLA 0 = descending current is lower than 150 % FLA | | ✓ |
| Running | EBOOL | 0...1 | 0 | Motor running with detection of current, if greater than 10 % FLA | | ✓ |
| Avg_curr | INT | 0...200 | 0 | Average motor current (% FLA) | | ✓ |

Programming DFB (= M1) for Motor 1

| Step | Action |
|------|--|
| 1 | Link the Run_fwd input to the motor 1 start condition. |
| 2 | Link the M1 outputs to PLC variables for use in the program: <ul style="list-style-type: none"> ● Closed M1 output = position of the KM1 contactor ● Tripped M1 output = tripped position of the Q1 TeSys U |
| 3 | <p>Check that M1, for Motor 1, displays as follows:</p>  <pre> graph LR Ready_M1 --- Ms_in1 KM1_close_command --- Run_fwd KM1_close_command --- Run_rev[Run_rev²] KM1_close_command --- Rst_flt[Rest_flt²] KM1_close_command --- Rst_warn[Rest_warn²] KM1_close_command --- Em_strt[Em_strt¹] KM1_close_command --- Trip_tst[Trip_tst¹] Ms_in1 --- Ctrl_pfb_u_ms["Ctrl_pfb_u_ms 1"] Ctrl_pfb_u_ms --- Ms_out1 Ms_out1 --- Run_Forward_M1[RunForward_M1] Run_fwd --- Ready[Ready²] Run_rev --- Closed[KM1 position] Rst_flt --- Tripped[Q1 tripped position] Rst_warn --- Fault[Fault²] Em_strt --- Alarm[Alarm²] Trip_tst --- Rst_auth[Rst_auth¹] Rst_auth --- Starting[Starting¹] Starting --- Running[Running¹] Running --- Avg_curr[Avg_curr¹] </pre> <p>1 Not applicable 2 Applicable but not used; can be managed by the PLC application</p> |

Programming DFB (= M2) for Motor 2

| Step | Action |
|------|---|
| 1 | Link the Run_fwd M2 input to the motor 2 start condition. |
| 2 | Link the M2 outputs to PLC variables for use in the program: • Closed M2 output = position of the KM2 contactor • Tripped M2 output = tripped position of the Q2 TeSys U |
| 3 | Link the Avg_curr M2 output to a PLC register for use of motor 2 average current in the program. |
| 4 | Check that M 2, for Motor 2, displays as follows:  <p>1 Not applicable 2 Applicable but not used; can be managed by the PLC application</p> |