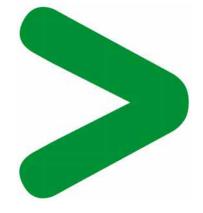
Product Environmental Profile

Lexium 62 Range: Power Supply









Product Environmental Profile – PEP

Product overview

The modular servo drive system Lexium LXM62 is designed for the operation of servo drives in a multi-axis group. Using a common DC bus, the central power supply supplies the connected servo converters with the power required.

This range consists of one power supply LXM62 10/20 amperes, and one power supply LXM62 42/84 amperes.

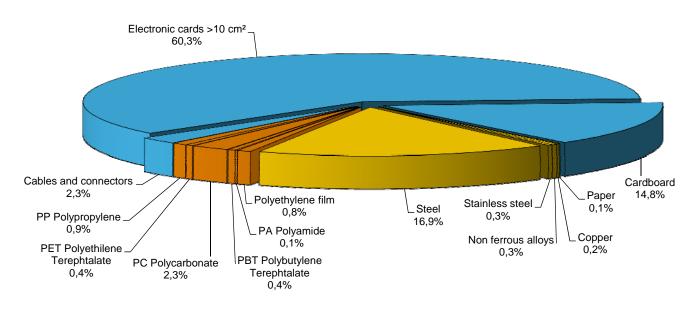
The representative product used for the analysis is LXM62PD84A11000 - Power Supply LXM 62P 42/84 A, ACCKIT.

The environmental impacts of this referenced product are representative of the impacts of the other products of the range which are developed with a similar technology.

The environmental analysis was performed in conformity with ISO 14040.

Constituent materials

The mass of the product range is 7,415 kg including packaging. The constituent materials are distributed as follows:



Substance assessment

Products of this range are designed in conformity with the requirements of the European RoHS Directive 2011/65/EU and do not contain, or only contain in the authorised proportions, lead, mercury, cadmium, hexavalent chromium or flame retardants (polybrominated biphenyls - PBB, polybrominated diphenyl ethers - PBDE) as mentioned in the Directive

Details of ROHS and REACH substances information are available on the Schneider-Electric <u>Green Premium</u> website . (http://www2.schneider-electric.com/sites/corporate/en/products-services/green-premium/green-premium.page)

Manufacturing

The Lexium 62 Power Supply is manufactured at a production site which complies with the regulations governing industrial sites.

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Distribution

The weight and volume of the packaging have been optimized, based on the European Union's packaging directive.

The Lexium 62 Power Supply packaging weight is *1188 g*. It consists of cardboard (1100 g), polyethylene film (59,32 g), paper (5,62 g), polycarbonate (CDROM – 13,9 g) and polyamide (8,95 g).

Use

The products of the Lexium 62 Power Supply range do not generate environmental pollution (noise, emissions) requiring special precautionary measures in standard use.

The electrical power consumption depends on the conditions under which the product is implemented and used. The electrical power consumed by the Lexium 62 Power Supply range is between 60 W and 126 W. It is 126 W in active mode and 0% in standby mode for the referenced LXM62PD84A11000.

The product range does not require special maintenance operations.

End of life

At end of life, the products in the Lexium 62 Power Supply have been optimized to decrease the amount of waste and allow recovery of the product components and materials.

This product range contains 3 electronic cards, 14 electrolytic capacitors, one cable and polycarbonate housing parts that should be separated from the stream of waste so as to optimize end-of-life treatment by special treatments. The location of these components and other recommendations are given in the End of Life Instruction document which is available for this product range on the Schneider-Electric Green Premium website <u>Green</u> <u>Premium website</u>

(<u>http://www2.schneider-electric.com/sites/corporate/en/products-services/green-premium/green-premium.page</u>).

The recyclability potential of the products has been evaluated using the "ECO DEEE recyclability and recoverability calculation method" (version V1, 20 Sep. 2008 presented to the French Agency for Environment and Energy Management: ADEME).

According to this method, the potential recyclability ratio without packaging is: 52.22%.

As described in the recyclability calculation method this ratio includes only metals and plastics which have proven industrial recycling processes.

Environmental impacts

Life cycle assessment has been performed on the following life cycle phases: Materials and Manufacturing (M), Distribution (D), Installation (I) Use (U), and End of life (E).

Modeling hypothesis and method:

- The calculation was performed on LXM62PD84A11000.
- Product packaging is included.
- Installation components: no special components included.
- Scenario for the Use phase: this product range is included in category 2 "Energy consuming products" (assumed service life is 10 years and use scenario is: 126 W for 80% service uptime).
- The geographical representative area for the assessment is European and the electrical power model used for calculation is the European model.
- End of life impacts are based on a worst case transport distance to the recycling plant (1000km)

Environmental indicators	Unit	LXM62PD84A11000 - POWER SUPPLY LXM 62P 42/84 A, ACCKIT						
		S = M + D + I + U + E	М	D	I	U	E	
Air Acidification (AA)	kg H+ eq	1,14E+00	1,30E-02	2,39E-04	0,00E+00	1,13E+00	9,60E-05	
Air toxicity (AT)	m³	1,33E+09	2,31E+07	3,56E+05	0,00E+00	1,31E+09	1,43E+05	
Energy Depletion (ED)	MJ	1,07E+05	9,65E+02	1,79E+01	0,00E+00	1,06E+05	6,89E+00	
Global Warming Potential (GWP)	kg CO₂ eq.	5,27E+03	5,26E+01	1,27E+00	0,00E+00	5,22E+03	4,89E-01	
Hazardous Waste Production (HWP)	kg	3,64E+00	2,75E+00	1,57E-06	0,00E+00	8,95E-01	6,05E-07	
Ozone Depletion Potential (ODP)	kg CFC-11 eq.	1,20E-03	7,45E-06	2,41E-09	0.00E+00	1,19E-03	9,26E-10	
Photochemical Ozone Creation Potential (POCP)	kg C₂H₄ eq.	3,43E-01	2,06E-02	3,29E-04	0,00E+00	3,22E-01	1,22E-04	
Raw Material Depletion (RMD)	Y-1	4,10E-13	3,40E-13	2,60E-17	0,00E+00	7,04E-14	9,99E-18	
Water Depletion (WD)	dm3	1,41E+04	4,51E+02	1,32E-01	0,00E+00	1,36E+04	5,08E-02	
Water Eutrophication (WE)	kg PO₄³⁻ eq.	5,26E-02	3,04E-03	2,36E-06	0,00E+00	4,96E-02	9,08E-07	
Water Toxicity (WT)	m³	2,34E+03	1,48E+01	5,44E-01	0,00E+00	2,32E+03	2,09E-01	

Presentation of the product environmental impacts

Life cycle assessment has been performed with the EIME software (Environmental Impact and Management Explorer), version 5 and with its database version 2013-02

The Use phase is the life cycle phase which has the greatest impact on the majority of environmental indicators.

According to this environmental analysis, proportionality rules may be used to evaluate the impacts of other products of this range:

Due to power loss difference between the 20 amperes and the 84 amperes, to obtain results for the power supply LXM62PD20A11000 which power loss is 60W, divide the results of the Use phase by 2,10 for each impact categories.

System approach

As the products of the range are designed in accordance with the European RoHS Directive 2011/65/EU, they can be incorporated without any restriction in an assembly or an installation subject to this Directive.

Please note that the values given above are only valid within the context specified and cannot be used directly to draw up the environmental assessment of an installation.

Product Environmental Profile – PEP

Glossary

The acid substances present in the atmosphere are carried by rain. A high level of acidity in the rain can cause damage to forests. The contribution of acidification is calculated using the acidification potentials of the substances concerned and is expressed in mode equivalent of H^+ .				
This indicator represents the air toxicity in a human environment. It takes into account the usual accepted concentrations for several gases in the air and the quantity of gas released over the li cycle. The indication given corresponds to the air volume needed to dilute these gases down acceptable concentrations.				
This indicator gives the quantity of energy consumed, whether it is from fossil, hydroelectric, nuclear other sources. It takes into account the energy from the material produced during combustion. It expressed in MJ.				
The global warming of the planet is the result of the increase in the greenhouse effect due to the sunlight reflected by the earth's surface being absorbed by certain gases known as "greenhouse-effect" gases. The effect is quantified in gram equivalent of CO_2 .				
This indicator quantifies the quantity of specially treated waste created during all the life cycle phases (manufacturing, distribution and utilization). For example, special industrial waste in the manufacturing phase, waste associated with the production of electrical power, etc. It is expressed in kg.				
This indicator defines the contribution to the phenomenon of the disappearance of the stratospheric ozone layer due to the emission of certain specific gases. The effect is expressed in gram equivalent of CFC-11.				
This indicator quantifies the contribution to the "smog" phenomenon (the photochemical oxidation of certain gases which generates ozone) and is expressed in gram equivalent of ethylene (C_2H_4).				
This indicator quantifies the consumption of raw materials during the life cycle of the product. It is expressed as the fraction of natural resources that disappear each year, with respect to all the annual reserves of the material.				
This indicator calculates the volume of water consumed, including drinking water and water from industrial sources. It is expressed in dm^3 .				
Eutrophication is a natural process defined as the enrichment in mineral salts of marine or lake waters or a process accelerated by human intervention, defined as the enrichment in nutritive elements (phosphorous compounds, nitrogen compounds and organic matter). This indicator represents the water eutrophication of lakes and marine waters by the release of specific substances in the effluents. It is expressed in grams equivalency of PO43-(phosphate).				
This indicator represents the water toxicity. It takes into account the usually accepted concentrations for several substances in water and the quantity of substances released over the life cycle. The indication given corresponds to the water volume needed to dilute these substances down to acceptable concentrations.				

PEP achieved with Schneider-Electric TT01 V10 and TT02 V18 procedures in compliance with ISO14040 series standards

Registration N° : SCHN-2014/036				Applicable PCR : PEP–PCR–ed 2.1-EN-2012 12 11		
Verifier accreditation N° : VH08				Program information: www.pep-ecopassport.org		
Date of issue: 07/2014				Period of validity: 4 years		
Independent verification of the declaration and data, according to ISO 14025:2006						
Internal	E	External	Х			
In compliance with ISO 14025:2006 type III environmental declarations						
PCR review was conducted by an expert panel chaired by J. Chevalier (CSTB).						
The elements of the actual PEP cannot be compared with elements from another program.						PASS

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