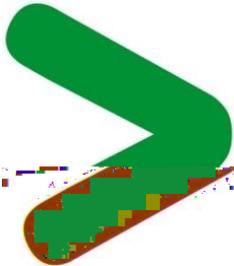
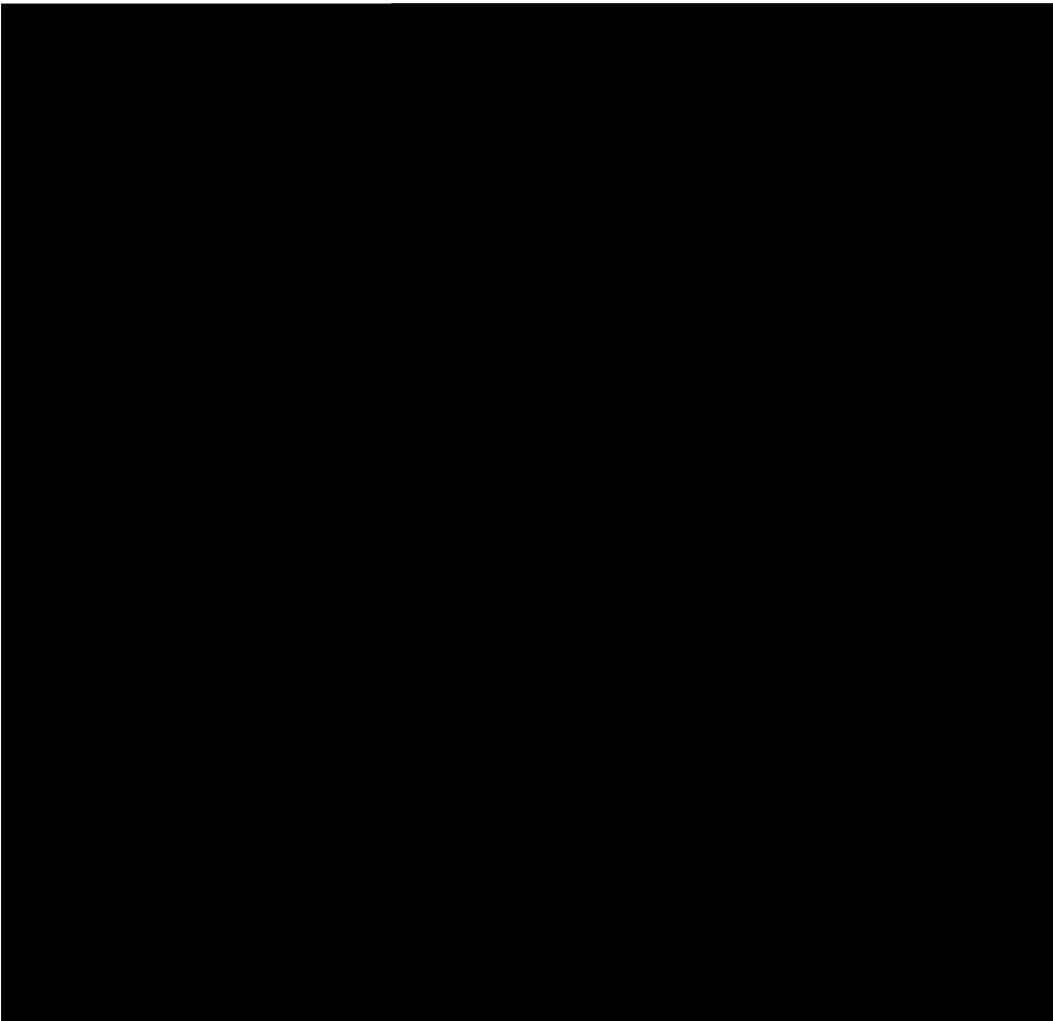


Product Environmental Profile

Modicon M221 Controllers





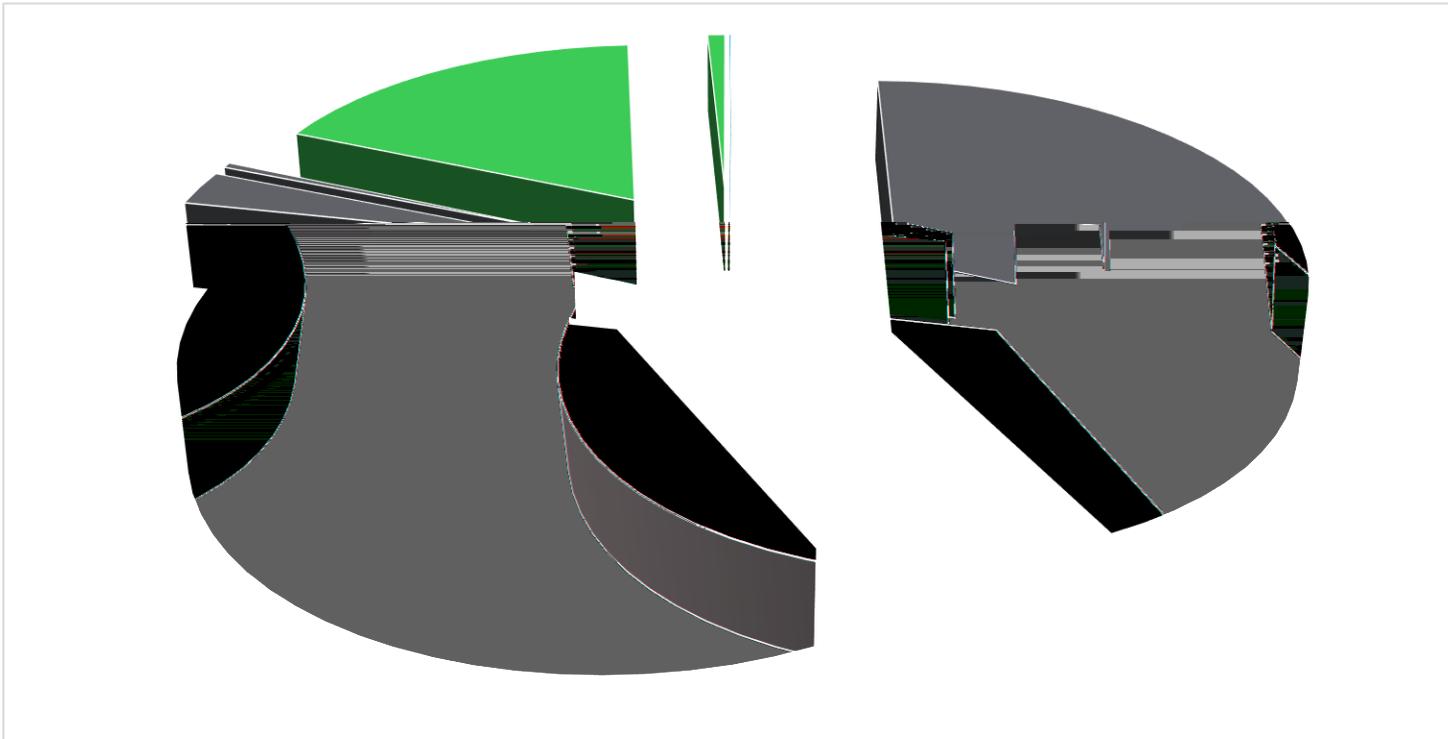
General information

Representative product	Modicon M221 Controllers - TM221CE24T
Description of the product	Controller M221-24IO Tr.PNP Ethernet Compact.
Description of the range	Designed for simple machines, the small dimensions of Modicon M221 logic controllers are ideal for optimizing the size of wall-mounted and floor standing control system enclosures. The Modicon M221 logic controller offers best-in-class performance. Available also in book format, it requires minimal installation and offers tremendous versatility.
Functional unit	to perform control for applications using I/O communication from 16 to 40 I/Os, Ethernet (RJ45) or Serial Link (RJ45) communication, and optional I/O modules, 57,20% of the time for 10 years



Constituent materials

Reference product mass 609.3 g including the product, its packaging and additional elements and accessories



Substance assessment

Products of this range are designed in conformity with the requirements of the RoHS directive (European Directive 2011/65/EU of 8 June 2011) and do not contain, or only contain in the authorised proportions, lead, mercury, cadmium, hexavalent chromium or flame retardants (polybrominated biphenyls - PBB, polybrominated diphenyl ethers - PBDE) as mentioned in the Directive

As the products of the range are designed in accordance with the RoHS Directive (European Directive 2002/95/EC of 27 January 2003), they can be incorporated without any restriction in an assembly or an installation subject to this Directive.

Details of ROHS and REACH substances information are available on the Schneider-Electric Green Premium website

<http://www2.schneider-electric.com/sites/corporate/en/products-services/green-premium/green-premium.page>

Additional environmental information

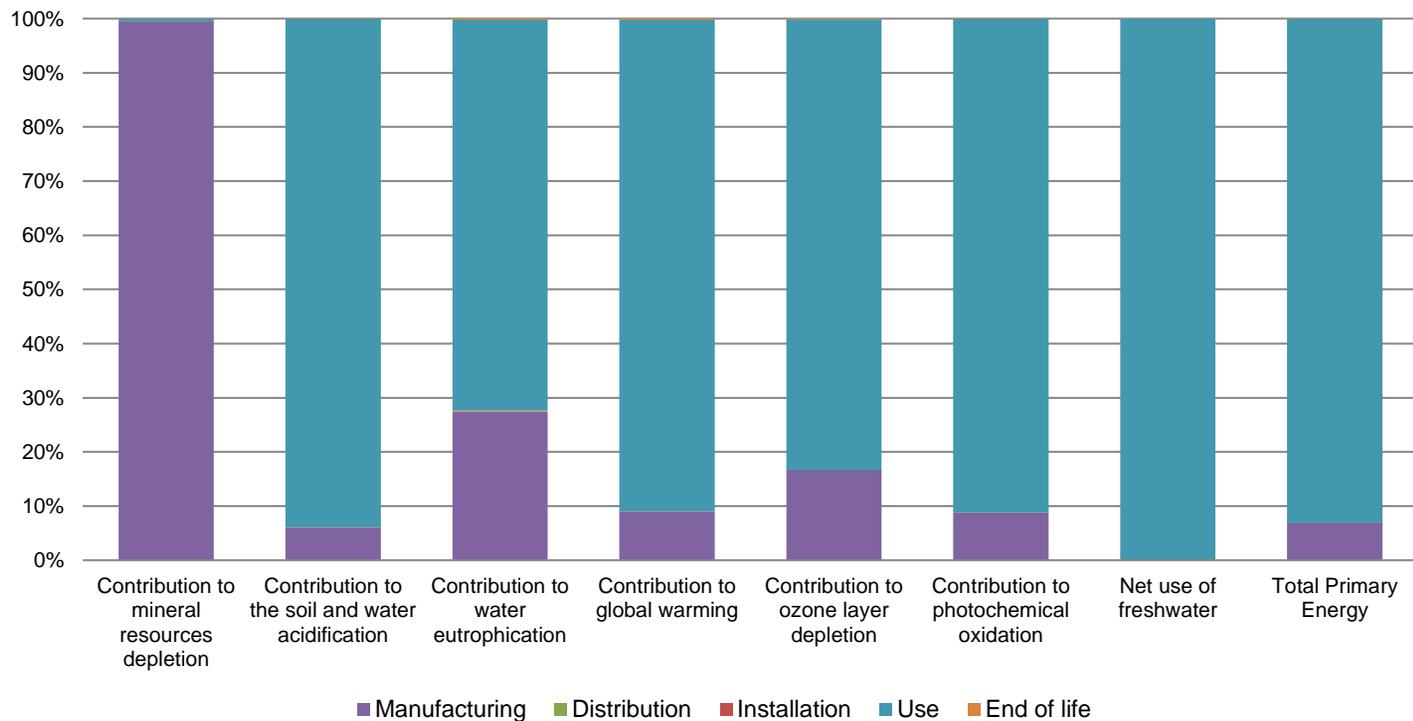
The Modicon M221 Controllers presents the following relevant environmental aspects

Manufacturing	Manufactured at a production site complying with the regulations
Distribution	Weight and volume of the packaging optimized, based on the European Union's packaging directive Packaging weight is 231.7 g, consisting of cardboard (92.60%), paper (6.90%) and labels (0.50%)
Installation	Does not require any specific installation
Use	The product does not require special maintenance operations.
End of life	<p>End of life optimized to decrease the amount of waste and allow recovery of the product components and materials</p> <p>This product contains electronic cards (183.55g) and one coin battery (2.9g) that should be separated from the stream of waste so as to optimize end-of-life treatment.</p> <p>The location of these components and other recommendations are given in the End of Life Instruction document which is available on the Schneider-Electric Green Premium website</p> <p>http://www2.schneider-electric.com/sites/corporate/en/products-services/green-premium/green-premium.page</p> <p>Recyclability potential: 9% (version V1, 20 Sep. 2008 presented to the French Agency for Environment and Energy Management: ADEME).</p>

Environmental impacts

Reference life time	10 years			
Installation elements	No special components needed			
Use scenario	The product is in active mode 57,20% of the time with a power consumption of 4,80W and 42,80% of the time off.			
Geographical representativeness	Europe			
Technological representativeness	Controller M221-24IO Tr.PNP Ethernet Compact.			
Energy model used	Manufacturing	Installation	Use	End of life
	Energy model used: Taiwan	Electricity grid mix; AC; consumption mix, at consumer; < 1kV; EU-27	Electricity grid mix; AC; consumption mix, at consumer; < 1kV; EU-27	Electricity grid mix; AC; consumption mix, at consumer; < 1kV; EU-27

Compulsory indicators		Modicon M221 Controllers - TM221CE24T					
Impact indicators	Unit	Total	Manufacturing	Distribution	Installation	Use	End of Life
Contribution to mineral resources depletion	kg Sb eq	1.68E-03	1.67E-03	0*	0*	1.02E-05	0*
Contribution to the soil and water acidification	kg SO ₂ eq	5.24E-01	3.14E-02	3.59E-04	0*	4.92E-01	1.93E-04
Contribution to water eutrophication	kg PO ₄ ³⁻ eq	4.12E-02	1.13E-02	8.27E-05	1.27E-05	2.97E-02	9.62E-05
Contribution to global warming	kg CO ₂ eq	1.30E+02	1.16E+01	7.86E-02	0*	1.18E+02	3.02E-01
Contribution to ozone layer depletion	kg CFC11 eq	9.22E-06	1.54E-06	0*	0*	7.68E-06	1.07E-08
Contribution to photochemical oxidation	kg C ₂ H ₄ eq	2.97E-02	2.60E-03	2.56E-05	3.90E-06	2.70E-02	1.59E-05
Resources use	Unit	Total	Manufacturing	Distribution	Installation	Use	End of Life
Net use of freshwater	m ³	4.27E+02	9.06E-02	0*	0*	4.27E+02	0*
Total Primary Energy	MJ	2.53E+03	1.74E+02	1.11E+00	0*	2.35E+03	8.23E-01



Optional indicators		Modicon M221 Controllers - TM221CE24T					
Impact indicators	Unit	Total	Manufacturing	Distribution	Installation	Use	End of Life
Contribution to fossil resources depletion	MJ	1.46E+03	1.17E+02	1.10E+00	1.63E-01	1.34E+03	6.73E-01
Contribution to air pollution	m ³	6.34E+03	1.26E+03	3.34E+00	0*	5.07E+03	6.02E+00
Contribution to water pollution	m ³	6.12E+03	1.23E+03	1.29E+01	1.90E+00	4.86E+03	1.29E+01
Resources use	Unit	Total	Manufacturing	Distribution	Installation	Use	End of Life
Use of secondary material	kg	1.77E-02	1.77E-02	0*	0*	0*	0*
Total use of renewable primary energy resources	MJ	3.08E+02	8.70E+00	0*	0*	2.99E+02	0*
Total use of non-renewable primary energy resources	MJ	2.22E+03	1.65E+02	1.11E+00	0*	2.05E+03	8.22E-01
Use of renewable primary energy excluding renewable primary energy used as raw material	MJ	3.04E+02	4.44E+00	0*	0*	2.99E+02	0*
Use of renewable primary energy resources used as raw material	MJ	4.26E+00	4.26E+00	0*	0*	0*	0*
Use of non renewable primary energy excluding non renewable primary energy used as raw material	MJ	2.22E+03	1.59E+02	1.11E+00	0*	2.05E+03	8.22E-01
Use of non renewable primary energy resources used as raw material	MJ	6.59E+00	6.59E+00	0*	0*	0*	0*
Use of non renewable secondary fuels	MJ	0.00E+00	0*	0*	0*	0*	0*
Use of renewable secondary fuels	MJ	0.00E+00	0*	0*	0*	0*	0*
Waste categories	Unit	Total	Manufacturing	Distribution	Installation	Use	End of Life
Hazardous waste disposed	kg	5.47E+00	4.51E+00	0*	0*	6.14E-02	8.95E-01
Non hazardous waste disposed	kg	4.42E+02	2.89E+00	0*	0*	4.39E+02	0*
Radioactive waste disposed	kg	2.95E-01	1.85E-03	0*	0*	2.93E-01	0*
Other environmental information	Unit	Total	Manufacturing	Distribution	Installation	Use	End of Life
Materials for recycling	kg	2.98E-01	3.50E-02	0*	2.30E-01	0*	3.30E-02
Components for reuse	kg	0.00E+00	0*	0*	0*	0*	0*
Materials for energy recovery	kg	8.20E-02	0*	0*	0*	0*	8.20E-02
Exported Energy	MJ	7.29E-04	6.85E-05	0*	6.60E-04	0*	0*

* represents less than 0.01% of the total life cycle of the reference flow

Life cycle assessment performed with EIME version EIME v5.8.0, database version 2016-11 in compliance with ISO14044.

The use phase is the life cycle phase which has the greatest impact on the majority of environmental indicators (based on compulsory indicators).

According to this environmental analysis, proportionality rules may be used to evaluate the impacts of other products of this range.

Depending on the impact analysis, the environmental indicators of other products in this family may be proportional extrapolated by energy consumption values. For Mineral Resources Depletion, impact may be proportional extrapolated by mass of the product. For Air Pollution, Eutrophication and Water Pollution may be proportional extrapolated by energy consumption at 80% and mass of the product at 20%.

Please note that the values given above are only valid within the context specified and cannot be used directly to draw up the environmental assessment of an installation.

Registration number :	SCHN-00426-V01.01-EN	Drafting rules	PCR-ed3-EN-2015 04 02
Verifier accreditation N°	VH33	Information and reference documents	www.pep-ecopassport.org
Date of issue	01/2019	Validity period	5 years
Independent verification of the declaration and data, in compliance with ISO 14025 : 2010			
Internal	External	X	
The PCR review was conducted by a panel of experts chaired by Philippe Osset (SOLINNEN)			
PEP are compliant with XP C08-100-1 :2014			
The elements of the present PEP cannot be compared with elements from another program.			
Document in compliance with ISO 14025 : 2010 « Environmental labels and declarations. Type III environmental declarations »			



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