# **Product Environmental Profile**

#### **Modicon M221 Controllers**







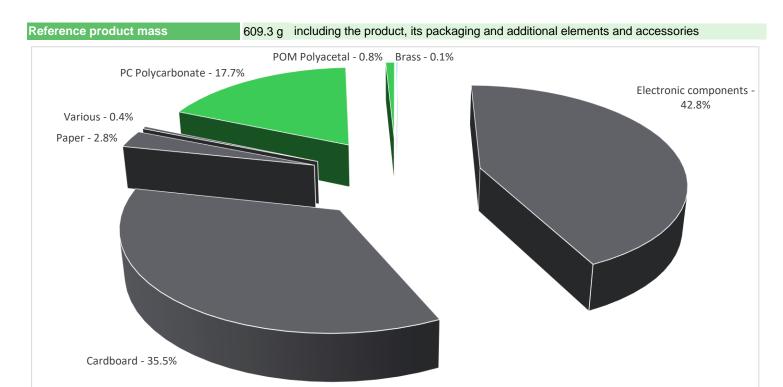




#### **General information**

Representative product	Modicon M221 Controllers - TM221CE24T
Description of the product	Controller M221-24IO Tr.PNP Ethernet Compact.
Description of the range	Designed for simple machines, the small dimensions of Modicon M221 logic controllers are ideal for optimizing the size of wall-mounted and floor standing control system enclosures. The Modicon M221 logic controller offers best-in-class performance. Available also in book format, it requires minimal installation and offers tremendous versatility.
Functional unit	to perform control for applications using I/O communication from 16 to 40 I/Os, Ethernet (RJ45) or Serial Link (RJ45) communication, and optional I/O modules, 57,20% of the time for 10 years

### Constituent materials



 Plastics
 18.5%

 Metals
 0.1%

 Others
 81.5%

### Substance assessment

Products of this range are designed in conformity with the requirements of the RoHS directive (European Directive 2011/65/EU of 8 June 2011) and do not contain, or only contain in the authorised proportions, lead, mercury, cadmium, hexavalent chromium or flame retardants (polybrominated biphenyls - PBB, polybrominated diphenyl ethers - PBDE) as mentioned in the Directive

As the products of the range are designed in accordance with the RoHS Directive (European Directive 2002/95/EC of 27 January 2003), they can be incorporated without any restriction in an assembly or an installation subject to this Directive.

Details of ROHS and REACH substances information are available on the Schneider-Electric Green Premium website <a href="http://www2.schneider-electric.com/sites/corporate/en/products-services/green-premium/green-premium.page">http://www2.schneider-electric.com/sites/corporate/en/products-services/green-premium/green-premium.page</a>

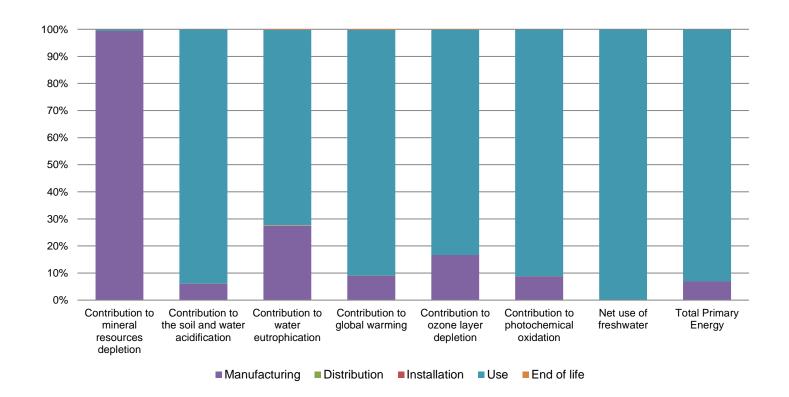
## Additional environmental information

	The Modicon M221 Controllers pr	esents the following relevent environmental aspects				
Manufacturing	Manufactured at a production site complying with the regulations					
Distribution	Weight and volume of the packaging optimized, based on the European Union's packaging directive					
	Packaging weight is 231.7 g, consisting of cardboard (92.60%), paper (6.90%) and labels (0.50%)					
Installation	Does not require any specific installation					
Use	The product does not require special maintenance operations.					
End of life	End of life optimized to decrease the ar	mount of waste and allow recovery of the product components and materials				
	This product contains electronic cards (183.55g) and one coin battery (2.9g) that should be separated from the stream of waste so as to optimize end-of-life treatment.					
	The location of these components and other recommendations are given in the End of Life Instruction document which is available on the Schneider-Electric Green Premium website					
	http://www2.schneider-electric.com/sites/corporate/en/products-services/green-premium/green-premium.page					
	Recyclability potential: 9%	Based on "ECO'DEEE recyclability and recoverability calculation method" (version V1, 20 Sep. 2008 presented to the French Agency for Environment and Energy Management: ADEME).				

## **Environmental impacts**

Reference life time	10 years					
Installation elements	No special components needed					
Use scenario	he product is in active mode 57,20% of the time with a power consumption of 4,80W and 42,80% of the me off.					
Geographical representativeness	Europe					
Technological representativeness	Controller M221-24IO Tr.PNP Ethernet Compact.					
	Manufacturing	Installation	Use	End of life		
Energy model used	Energy model used: Taiwan	Electricity grid mix; AC; consumption mix, at consumer; < 1kV; EU-27	Electricity grid mix; AC; consumption mix, at consumer; < 1kV; EU-27	Electricity grid mix; AC; consumption mix, at consumer; < 1kV; EU-27		

Compulsory indicators	Modicon M221 Controllers - TM221CE24T						
Impact indicators	Unit	Total	Manufacturing	Distribution	Installation	Use	End of Life
Contribution to mineral resources depletion	kg Sb eq	1.68E-03	1.67E-03	0*	0*	1.02E-05	0*
Contribution to the soil and water acidification	kg SO <sub>2</sub> eq	5.24E-01	3.14E-02	3.59E-04	0*	4.92E-01	1.93E-04
Contribution to water eutrophication	kg PO <sub>4</sub> <sup>3-</sup> eq	4.12E-02	1.13E-02	8.27E-05	1.27E-05	2.97E-02	9.62E-05
Contribution to global warming	kg CO <sub>2</sub> eq	1.30E+02	1.16E+01	7.86E-02	0*	1.18E+02	3.02E-01
Contribution to ozone layer depletion	kg CFC11 eq	9.22E-06	1.54E-06	0*	0*	7.68E-06	1.07E-08
Contribution to photochemical oxidation	kg C <sub>2</sub> H <sub>4</sub> eq	2.97E-02	2.60E-03	2.56E-05	3.90E-06	2.70E-02	1.59E-05
Resources use	Unit	Total	Manufacturing	Distribution	Installation	Use	End of Life
Net use of freshwater	m3	4.27E+02	9.06E-02	0*	0*	4.27E+02	0*
Total Primary Energy	MJ	2.53E+03	1.74E+02	1.11E+00	0*	2.35E+03	8.23E-01



Optional indicators		Modicon M2	21 Controllers - T	M221CE24T			
Impact indicators	Unit	Total	Manufacturing	Distribution	Installation	Use	End of Life
Contribution to fossil resources depletion	MJ	1.46E+03	1.17E+02	1.10E+00	1.63E-01	1.34E+03	6.73E-01
Contribution to air pollution	m³	6.34E+03	1.26E+03	3.34E+00	0*	5.07E+03	6.02E+00
Contribution to water pollution	m³	6.12E+03	1.23E+03	1.29E+01	1.90E+00	4.86E+03	1.29E+01
Resources use	Unit	Total	Manufacturing	Distribution	Installation	Use	End of Life
Use of secondary material	kg	1.77E-02	1.77E-02	0*	0*	0*	0*
Total use of renewable primary energy resources	MJ	3.08E+02	8.70E+00	0*	0*	2.99E+02	0*
Total use of non-renewable primary energy resources	MJ	2.22E+03	1.65E+02	1.11E+00	0*	2.05E+03	8.22E-01
Use of renewable primary energy excluding renewable primary energy used as raw material	MJ	3.04E+02	4.44E+00	0*	0*	2.99E+02	0*
Use of renewable primary energy resources used as raw material	MJ	4.26E+00	4.26E+00	0*	0*	0*	0*
Use of non renewable primary energy excluding non renewable primary energy used as raw material	MJ	2.22E+03	1.59E+02	1.11E+00	0*	2.05E+03	8.22E-01
Use of non renewable primary energy resources used as raw material	MJ	6.59E+00	6.59E+00	0*	0*	0*	0*
Use of non renewable secondary fuels	MJ	0.00E+00	0*	0*	0*	0*	0*
Use of renewable secondary fuels	MJ	0.00E+00	0*	0*	0*	0*	0*
Waste categories	Unit	Total	Manufacturing	Distribution	Installation	Use	End of Life
Hazardous waste disposed	kg	5.47E+00	4.51E+00	0*	0*	6.14E-02	8.95E-01
Non hazardous waste disposed	kg	4.42E+02	2.89E+00	0*	0*	4.39E+02	0*
Radioactive waste disposed	kg	2.95E-01	1.85E-03	0*	0*	2.93E-01	0*
Other environmental information	Unit	Total	Manufacturing	Distribution	Installation	Use	End of Life
Materials for recycling	kg	2.98E-01	3.50E-02	0*	2.30E-01	0*	3.30E-02
Components for reuse	kg	0.00E+00	0*	0*	0*	0*	0*
Materials for energy recovery	kg	8.20E-02	0*	0*	0*	0*	8.20E-02
Exported Energy	MJ	7.29E-04	6.85E-05	0*	6.60E-04	0*	0*

\* represents less than 0.01% of the total life cycle of the reference flow

Life cycle assessment performed with EIME version EIME v5.8.0, database version 2016-11 in compliance with ISO14044.

The use phase is the life cycle phase which has the greatest impact on the majority of environmental indicators (based on compulsory indicators).

According to this environmental analysis, proportionality rules may be used to evaluate the impacts of other products of this range.

Depending on the impact analysis, the environmental indicators of other products in this family may be proportional extrapolated by energy consumption values. For Mineral Resources Depletion, impact may be proportional extrapolated by mass of the product. For Air Pollution, Eutrophication and Water Pollution may be proportional extrapolated by energy consumption at 80% and mass of the product at 20%.

Please note that the values given above are only valid within the context specified and cannot be used directly to draw up the environmental assessment of an installation.

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Verifier accreditation N° VH33

Date of issue 01/2019 Information and reference documents www.pep-ecopassport.org

Validity period 5 years

Independent verification of the declaration and data, in compliance with ISO 14025: 2010

Internal External X

The PCR review was conducted by a panel of experts chaired by Philippe Osset (SOLINNEN)

PEP are compliant with XP C08-100-1:2014

The elements of the present PEP cannot be compared with elements from another program.

Document in compliance with ISO 14025 : 2010 « Environmental labels and declarations. Type III environmental declarations »



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