Product Environmental Profile
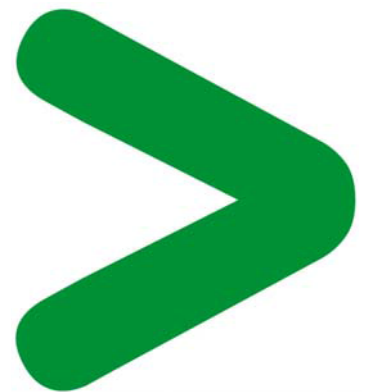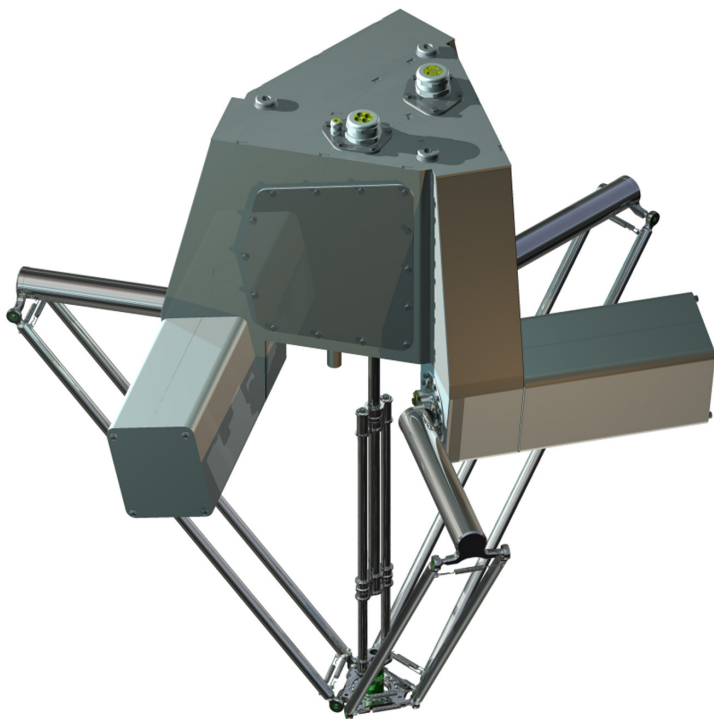
PacDrive Delta 3 robot P4

3 axis picker from 800 mm to 1200 mm

ILM Motor – non rotational axis

PEP eco PASS PORT®

Schneider Electric

Product Environmental Profile – PEP

Product overview

The highly dynamic 4-axis pick and place robots of the P-Series are the ideal supplement to the PacDrive System. With the integration of the PacDrive robots of the P-Series in the PacDrive device family, a customized hardware solution for the robotics library is available. The necessary functions are available via a combined controller.

The functional unit is to: ``form a system for ``pick and place´´ applications 85% of the time for 10 years´´.

This range consists of 3-4 axis Picker 1200mm - no rotational - Normal, flat and 3-4 axis Picker 1200mm - no rotational - Normal, not washdown.
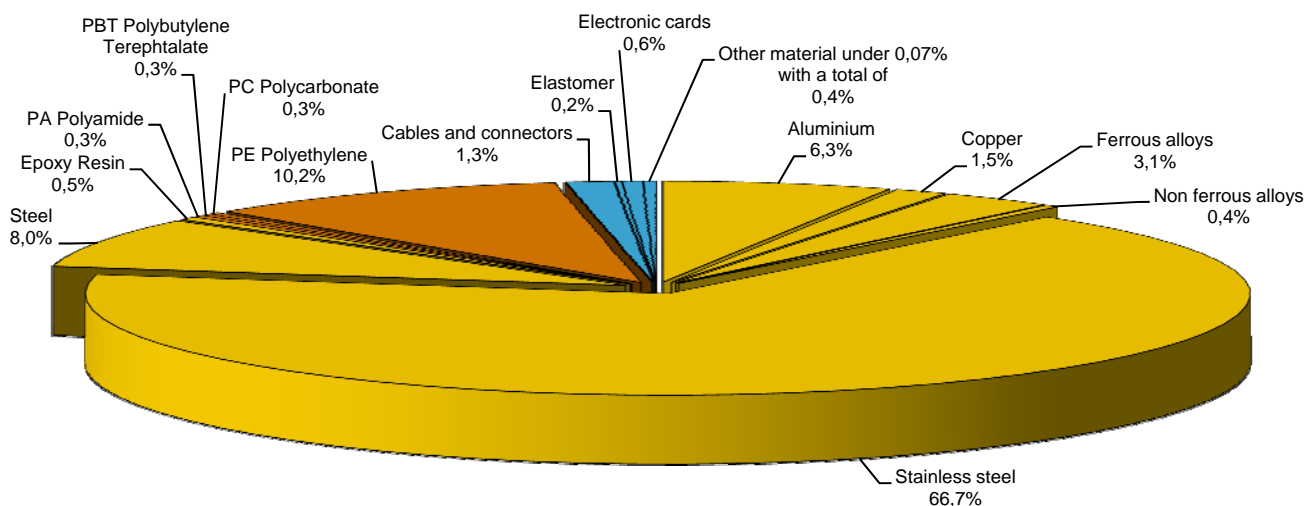
The representative product used for the analysis is VRKP4L0FNO00000 - 3-4 axis Picker 1200mm - no rotational - Normal, not washdown.

The environmental impacts of this referenced product are representative of the impacts of the other products of the range which are developed with a similar technology.

The environmental analysis was performed in conformity with ISO 14040.

Constituent materials

The mass of the product range is from 80 kg and 141,50 kg including packaging. It is 141,50 kg for the VRKP4L0FNO00000. The constituent materials are distributed as follows:

Substance assessment

Products of this range are designed in conformity with the requirements of the European RoHS Directive 2011/65/EU and do not contain, or only contain in the authorised proportions, lead, mercury, cadmium, hexavalent chromium or flame retardants (polybrominated biphenyls - PBB, polybrominated diphenyl ethers - PBDE) as mentioned in the Directive.

Details of ROHS and REACH substances information are available on the Schneider-Electric Green Premium website . (http://www2.schneider-electric.com/sites/corporate/en/products-services/green-premium/green-premium.page).

Manufacturing

The PacDrive Robot P4 - 3 axis picker from 800 mm to 1200 mm - ILM Motor – non rotational axis product range is manufactured at a Schneider Electric production site on which an ISO14001 certified environmental management system has been established.

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Distribution

The weight and volume of the packaging have been optimized, based on the European Union's packaging directive.

The VRKP4L0FNO00000 packaging weight is *31,90 kg*. It consists of cardboard (19,47 kg), HD-PE (12,40 kg), polycarbonate (13,90 g) and polyethylene film (13,20 g).

Use

The products of the PacDrive Robot P4 - 3 axis picker from 800 mm to 1200 mm - ILM Motor – non rotational axis range do not generate environmental pollution (noise, emissions) requiring special precautionary measures in standard use.

The electrical power consumption depends on the conditions under which the product is implemented and used. The electrical power consumed by the PacDrive Robot P4 - 3 axis picker from 800 mm to 1200 mm - ILM Motor – non rotational axis range is between 200 W and 500 W. It is 400 W in active mode 80% of the time and 45 W in standby mode in standby mode 5% of the time for the referenced VRKP4L0FNO00000.

The product range does not require special maintenance operations.

End of life

At end of life, the products in the PacDrive Robot P4 - 3 axis picker from 800 mm to 1200 mm - ILM Motor – non rotational axis have been optimized to decrease the amount of waste and allow recovery of the product components and materials.

This product range contains electronic cards, external card and polycarbonate housing parts that should be separated from the stream of waste so as to optimize end-of-life treatment by special treatments. The location of these components and other recommendations are given in the End of Life Instruction document which is available for this product range on the Schneider-Electric Green Premium website Green Premium website
(http://www2.schneider-electric.com/sites/corporate/en/products-services/green-premium/green-premium.page).

The recyclability potential of the products has been evaluated using the "ECO DEEE recyclability and recoverability calculation method" (version V1, 20 Sep. 2008 presented to the French Agency for Environment and Energy Management: ADEME).

According to this method, the potential recyclability ratio without packaging is: 85%.

As described in the recyclability calculation method this ratio includes only metals and plastics which have proven industrial recycling processes.

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Environmental impacts

Life cycle assessment has been performed on the following life cycle phases: Materials and Manufacturing (M), Distribution (D), Installation (I) Use (U), and End of life (E).

Modeling hypothesis and method:

- The calculation was performed on VRKP4L0FNO00000.
- Product packaging is included.
- Installation components: no special components included.
- Scenario for the Use phase: this product range is included in the category "Energy consuming Product". Assumed service lifetime is 10 years and use scenario is 400 W in active mode 80% of the time, 45 W in standby mode 5% of the time and off 15% of the time.
- The geographical representative area for the assessment is Europe and the electrical power model used for calculation is the European model.
- End of life impacts are based on a worst case transport distance to the recycling plant (1000km).

Presentation of the product environmental impacts

Environmental indicators	Unit	VRKP4L0FNO00000					
		S = M + D + I + U + E	M	D	I	U	E
Air Acidification (AA)	g H+ eq	3,71E+03	1,02E+02	3,51E+00	0	3,60E+03	1,83E+00
Air toxicity (AT)	m³	4,34E+09	1,56E+08	5,22E+06	0	4,18E+09	2,73E+06
Energy Depletion (ED)	MJ	3,49E+05	1,10E+04	2,62E+02	0	3,38E+05	1,32E+02
Global Warming Potential (GWP)	g CO_2 eq.	1,73E+07	6,11E+05	1,87E+04	0	1,67E+07	9,33E+03
Hazardous Waste Production (HWP)	kg	7,96E+00	5,10E+00	2,31E-05	0	2,86E+00	1,16E-05
Ozone Depletion Potential (ODP)	g CFC-11 eq.	4,02E+00	2,18E-01	3,53E-05	0	3,80E+00	1,77E-05
Photochemical Ozone Creation Potential (POCP)	g C_2H_4 eq.	1,20E+03	1,67E+02	5,01E+00	0	1,03E+03	2,32E+00
Raw Material Depletion (RMD)	Y-1	2,70E-12	2,47E-12	3,81E-16	0	2,25E-13	1,91E-16
Water Depletion (WD)	dm3	5,09E+04	7,39E+03	1,93E+00	0	4,35E+04	9,69E-01
Water Eutrophication (WE)	g PO_4^{3-} eq.	1,94E+02	3,50E+01	3,46E-02	0	1,59E+02	1,73E-02
Water Toxicity (WT)	m³	7,75E+03	3,17E+02	7,96E+00	0	7,43E+03	3,99E+00

Life cycle assessment has been performed with the EIME software (Environmental Impact and Management Explorer), version 5 and with its database version 2015-04.

The Use phase is the life cycle phase which has the greatest impact on the majority of environmental indicators.

According to this environmental analysis, proportionality rules may be used to evaluate the impacts of other products of this range: Impact Categories are proportional to the energy consumption of the product. Raw Material Depletion (RMD) is proportional to the weight of the product. Hazardous Waste Depletion (HWD) is 60% proportional to the weight of the product and 40% proportional to the energy consumption.

System approach

As the products of the range are designed in accordance with the European RoHS Directive 2011/65/EU, they can be incorporated without any restriction in an assembly or an installation subject to this Directive.

Please note that the values given above are only valid within the context specified and cannot be used directly to draw up the environmental assessment of an installation.

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Glossary

Air Acidification (AA)	The acid substances present in the atmosphere are carried by rain. A high level of acidity in the rain can cause damage to forests. The contribution of acidification is calculated using the acidification potentials of the substances concerned and is expressed in mode equivalent of H^+.
Air Toxicity (AT)	This indicator represents the air toxicity in a human environment. It takes into account the usually accepted concentrations for several gases in the air and the quantity of gas released over the life cycle. The indication given corresponds to the air volume needed to dilute these gases down to acceptable concentrations.
Energy Depletion (ED)	This indicator gives the quantity of energy consumed, whether it is from fossil, hydroelectric, nuclear or other sources. It takes into account the energy from the material produced during combustion. It is expressed in MJ.
Global Warming (GW)	The global warming of the planet is the result of the increase in the greenhouse effect due to the sunlight reflected by the earth's surface being absorbed by certain gases known as "greenhouse-effect" gases. The effect is quantified in gram equivalent of CO_2.
Hazardous Waste Production (HWP)	This indicator quantifies the quantity of specially treated waste created during all the life cycle phases (manufacturing, distribution and utilization). For example, special industrial waste in the manufacturing phase, waste associated with the production of electrical power, etc. It is expressed in kg.
Ozone Depletion (OD)	This indicator defines the contribution to the phenomenon of the disappearance of the stratospheric ozone layer due to the emission of certain specific gases. The effect is expressed in gram equivalent of CFC-11.
Photochemical Ozone Creation (POC)	This indicator quantifies the contribution to the "smog" phenomenon (the photochemical oxidation of certain gases which generates ozone) and is expressed in gram equivalent of ethylene (C_2H_4).
Raw Material Depletion (RMD)	This indicator quantifies the consumption of raw materials during the life cycle of the product. It is expressed as the fraction of natural resources that disappear each year, with respect to all the annual reserves of the material.
Water Depletion (WD)	This indicator calculates the volume of water consumed, including drinking water and water from industrial sources. It is expressed in dm^3.
Water Eutrophication (WE)	Eutrophication is a natural process defined as the enrichment in mineral salts of marine or lake waters or a process accelerated by human intervention, defined as the enrichment in nutritive elements (phosphorous compounds, nitrogen compounds and organic matter). This indicator represents the water eutrophication of lakes and marine waters by the release of specific substances in the effluents. It is expressed in grams equivalency of PO43-(phosphate).
Water Toxicity (WT)	This indicator represents the water toxicity. It takes into account the usually accepted concentrations for several substances in water and the quantity of substances released over the life cycle. The indication given corresponds to the water volume needed to dilute these substances down to acceptable concentrations.

PEP achieved with Schneider-Electric TT01 V10 and TT02 V22 procedures in compliance with ISO14040 series standards

Registration N° : **SCHN-2016-028**	Applicable PCR : PEP–PCR–ed 2.1-EN-2012 12 11
Verifier accreditation N° : VH08	Program information: www.pep-ecopassport.org
Date of issue: 12-2015	Period of validity: 4 years

Independent verification of the declaration and data, according to ISO 14025:2006				
Internal		External	X	

In compliance with ISO 14025:2006 type III environmental declarations

PCR review was conducted by an expert panel chaired by J. Chevalier (CSTB).

The elements of the actual PEP cannot be compared with elements from another program.