TOSHIBA

FILE NO. A10-2202

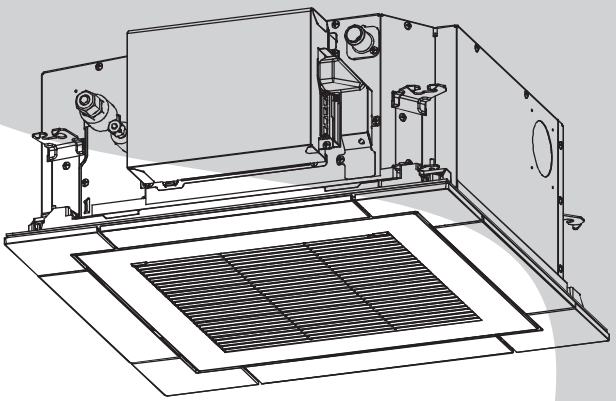
SERVICE MANUAL

AIR-CONDITIONER (SPLIT TYPE)

INDOOR UNIT

<Compact 4-way Cassette type>

RAV-HM301MUT-E
RAV-HM401MUT-E
RAV-HM561MUT-E
RAV-HM561MUT-TR



PRINTED IN JAPAN, Apr., 2022 ToMo

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Original instruction

Please read carefully through these instructions contains important information which complies with the “Machinery Directive” (Directive 2006/42/EC), and ensure that you understand them.

Generic Denomination: Air Conditioner

Definition of Qualified Installer or Qualified Service Person

The air conditioner must be installed, maintained, repaired and removed by a qualified installer or qualified service person. When any of these jobs is to be done, ask a qualified installer or qualified service person to do them.
A qualified installer or qualified service person is an agent who has the qualifications and knowledge described in the table below.

Agent	Qualifications and knowledge, which the agent must have
Qualified installer (*1)	• The qualified installer is a person who installs, maintains, relocates and removes the air conditioners made by Toshiba Carrier Corporation. He or she has been trained to install, maintain, relocate and remove the air conditioners made by Toshiba Carrier Corporation or, alternatively, he or she has been instructed in such operations by an individual or individuals who have been trained and is thus thoroughly acquainted with the knowledge related to these operations. • The qualified installer that is allowed to do the electrical work involved in installation, relocation and removal has the qualifications pertaining to this electrical work as stipulated by the local laws and regulations, and he or she is a person who has been trained in matters relating to electrical work on the air conditioners made by Toshiba Carrier Corporation or, alternatively, he or she has been instructed in such matters by an individual or individuals who have been trained and is thus thoroughly acquainted with the knowledge related to this work. • The qualified installer that is allowed to do the refrigerant handling and piping work involved in installation, relocation and removal has the qualifications pertaining to this refrigerant handling and piping work as stipulated by the local laws and regulations, and he or she is a person who has been trained in matters relating to refrigerant handling and piping work on the air conditioners made by Toshiba Carrier Corporation or, alternatively, he or she has been instructed in such matters by an individual or individuals who have been trained and is thus thoroughly acquainted with the knowledge related to this work. • The qualified installer that is allowed to work at heights has been trained in matters relating to working at heights with the air conditioners made by Toshiba Carrier Corporation or, alternatively, he or she has been instructed in such matters by an individual or individuals who have been trained and is thus thoroughly acquainted with the knowledge related to this work.
Qualified service person (*1)	• The qualified service person is a person who installs, repairs, maintains, relocates and removes the air conditioners made by Toshiba Carrier Corporation. He or she has been trained to install, repair, maintain, relocate and remove the air conditioners made by Toshiba Carrier Corporation or, alternatively, he or she has been instructed in such operations by an individual or individuals who have been trained and is thus thoroughly acquainted with the knowledge related to these operations. • The qualified service person who is allowed to do the electrical work involved in installation, repair, relocation and removal has the qualifications pertaining to this electrical work as stipulated by the local laws and regulations, and he or she is a person who has been trained in matters relating to electrical work on the air conditioners made by Toshiba Carrier Corporation or, alternatively, he or she has been instructed in such matters by an individual or individuals who have been trained and is thus thoroughly acquainted with the knowledge related to this work. • The qualified service person who is allowed to do the refrigerant handling and piping work involved in installation, repair, relocation and removal has the qualifications pertaining to this refrigerant handling and piping work as stipulated by the local laws and regulations, and he or she is a person who has been trained in matters relating to refrigerant handling and piping work on the air conditioners made by Toshiba Carrier Corporation or, alternatively, he or she has been instructed in such matters by an individual or individuals who have been trained and is thus thoroughly acquainted with the knowledge related to this work. • The qualified service person who is allowed to work at heights has been trained in matters relating to working at heights with the air conditioners made by Toshiba Carrier Corporation or, alternatively, he or she has been instructed in such matters by an individual or individuals who have been trained and is thus thoroughly acquainted with the knowledge related to this work.

Definition of Protective Gear

When the air conditioner is to be transported, installed, maintained, repaired or removed, wear protective gloves and 'safety' work clothing.
In addition to such normal protective gear, wear the protective gear described below when undertaking the special work detailed in the table below.
Failure to wear the proper protective gear is dangerous because you will be more susceptible to injury, burns, electric shocks and other injuries.

Work undertaken	Protective gear worn
All types of work	Protective gloves 'Safety' working clothing
Electrical-related work	Clothing to provide protection from electric shock Insulating shoes Gloves to provide protection from electric shock
Work done at heights (50 cm or more)	Helmets for use in industry
Transportation of heavy objects	Shoes with additional protective toecap
Repair of outdoor unit	Gloves to provide protection for electricians

The important contents concerned to the safety are described on the product itself and on this Service Manual.
Please read this Service Manual after understanding the described items thoroughly in the following contents (Indications / Illustrated marks), and keep them.

[Explanation of indications]

Indication	Explanation
⚠ DANGER	Indicates contents assumed that an imminent danger causing a death or serious injury of the repair engineers and the third parties when an incorrect work has been executed.
⚠ WARNING	Indicates possibilities assumed that a danger causing a death or serious injury of the repair engineers, the third parties, and the users due to troubles of the product after work when an incorrect work has been executed.
⚠ CAUTION	Indicates contents assumed that an injury or property damage (*) may be caused on the repair engineers, the third parties, and the users due to troubles of the product after work when an incorrect work has been executed.

* Property damage: Enlarged damage concerned to property, furniture, and domestic animal / pet

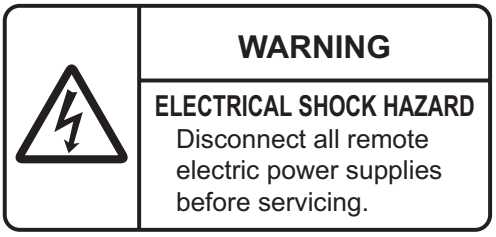
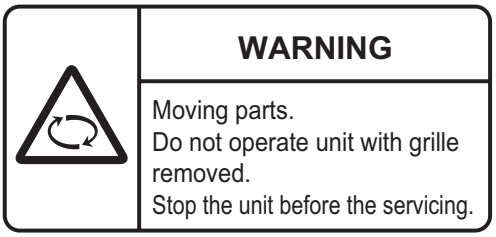
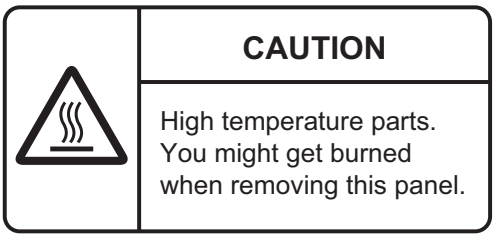
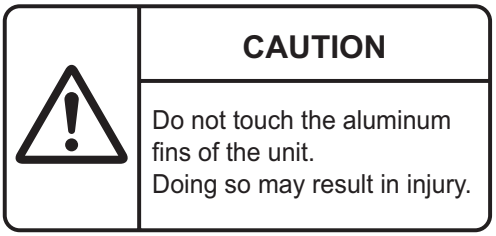
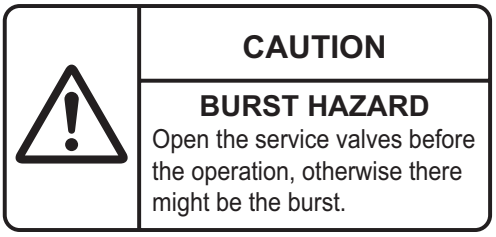
[Explanation of illustrated marks]

Indication	Explanation
	Indicates prohibited items (Forbidden items to do) The sentences near an illustrated mark describe the concrete prohibited contents.
	Indicates mandatory items (Compulsory items to do) The sentences near an illustrated mark describe the concrete mandatory contents.
	Indicates cautions (Including danger / warning) The sentences or illustration near or in an illustrated mark describe the concrete cautious contents.

Warning Indications on the Air Conditioner Unit

[Confirmation of warning label on the main unit]

Confirm that labels are indicated on the specified positions
If removing the label during parts replace, stick it as the original.

Warning indication	Description
	**WARNING** **ELECTRICAL SHOCK HAZARD** Disconnect all remote electric power supplies before servicing.
	**WARNING** Moving parts. Do not operate unit with grille removed. Stop the unit before the servicing.
	**CAUTION** High temperature parts. You might get burned when removing this panel.
	**CAUTION** Do not touch the aluminium fins of the unit. Doing so may result in injury.
	**CAUTION** **BURST HAZARD** Open the service valves before the operation, otherwise there might be the burst.

Precaution for Safety

The appliance shall be installed in accordance with national wiring regulations. Capacity shortages of the power circuit or an incomplete installation may cause an electric shock or fire.

⚠ DANGER

 Check earth wires.	Before carrying out the installation, maintenance, repair or removal work, be sure to set the circuit breaker to the OFF position. Otherwise, electric shocks may result.
	Before opening the intake grille of the indoor unit or service panel of the outdoor unit, set the circuit breaker to the OFF position. Failure to set the circuit breaker to the OFF position may result in electric shocks through contact with the interior parts. Only a qualified installer (∗1) or qualified service person (∗1) is allowed to remove the intake grille of the indoor unit or service panel of the outdoor unit and do the work required.
	Before opening the electric cover set the circuit breaker to the OFF position. Failure to set the circuit breaker to the OFF position may result in injury through contact with the rotation parts.
	When cleaning the filter or other parts of the indoor unit, set the circuit breaker to OFF without fail, and place a "Work in progress" sign near the circuit breaker before proceeding with the work.
	When you have noticed that some kind of trouble (such as when a check code display has appeared, there is a smell of burning, abnormal sounds are heard, the air conditioner fails to cool or heat or water is leaking) has occurred in the air conditioner, do not touch the air conditioner yourself but set the circuit breaker to the OFF position, and contact a qualified service person. Take steps to ensure that the power will not be turned on (by marking "out of service" near the circuit breaker, for instance) until qualified service person arrives. Continuing to use the air conditioner in the trouble status may cause mechanical problems to escalate or result in electric shocks or other failure.
 Electric shock hazard.	When checking the electric parts, removing the cover of the electric parts box of Indoor Unit and/or service panel of Outdoor Unit inevitably to determine the failure, use gloves to provide protection for electricians, insulating shoes, clothing to provide protection from electric shock and insulating tools. Be careful not to touch the live part. Electric shock may result. Only "Qualified service person" is allowed to do this work.
 Prohibition	Do not turn ON the circuit breaker under the condition of removing a cabinet, a panel, etc. Otherwise, it leads to an electric shock with a high voltage, resulting in loss of life.

(∗1) Refer to the “Definition of Qualified Installer or Qualified Service Person.”

⚠ WARNING

General	Before starting to repair the air conditioner, read carefully through the Service Manual, and repair the air conditioner by following its instructions.
	Only qualified service person (∗1) is allowed to repair the air conditioner. Repair of the air conditioner by unqualified person may give rise to a fire, electric shocks, injury, water leaks and/or other problems.
	Only a qualified installer (∗1) or qualified service person (∗1) is allowed to carry out the electrical work of the air conditioner. Under no circumstances must an unqualified individual do this work since failure to carry out the work properly may result in electric shocks and/or electrical leaks.
	Wear protective gloves and safety work clothing during installation, servicing and removal.
	Do not use any refrigerant different from the one specified for complement or replacement. Otherwise, abnormally high pressure may be generated in the refrigeration cycle, which may result in a failure or explosion of the product or an injury to your body.
	When connecting the electrical wires, repairing the electrical parts or undertaking other electrical jobs, wear gloves to provide protection for electricians, insulating shoes and clothing to provide protection from electric shocks. Failure to wear this protective gear may result in electric shocks.
	When the air conditioner is to be transported, installed, maintained, repaired or removed, wear protective gloves and safety work clothing.
	To connect the electrical wires, repair the electrical parts or undertake other electrical jobs, wear gloves to provide protection for electricians, insulating shoes and clothing to provide protection from electric shocks. Failure to wear this protective gear may result in electric shocks.
	Electrical wiring work shall be conducted according to law and regulation in the community and installation manual. Failure to do so may result in electrocution or short circuit.
	Use wiring that meets the specifications in the Installation Manual and the stipulations in the local regulations and laws. Use of wiring which does not meet the specifications may give rise to electric shocks, electrical leakage, smoking and/or a fire.
	Only a qualified installer (∗1) or qualified service person (∗1) is allowed to undertake work at heights using a stand of 50 cm or more.
	When working at heights, use a ladder which complies with the ISO 14122 standard, and follow the procedure in the ladder's instructions. Also wear a helmet for use in industry as protective gear to undertake the work.
	When working at heights, put a sign in place so that no-one will approach the work location, before proceeding with the work. Parts and other objects may fall from above, possibly injuring a person below.
	When executing address setting, test run, or troubleshooting through the checking window on the electric parts box, put on insulated gloves to provide protection from electric shock. Otherwise you may receive an electric shock.
	Do not touch the aluminum fin of the outdoor unit. You may injure yourself if you do so. If the fin must be touched for some reason, first put on protective gloves and safety work clothing, and then proceed.
	Do not climb onto or place objects on top of the outdoor unit. You may fall or the objects may fall of the outdoor unit and result in injury.
	When transporting the air conditioner, wear shoes with additional protective toecap.
	When transporting the air conditioner, do not hold the bands around the packing carton. You may injure yourself if the bands should break.
	A weight, such as the compressor unit (more than 10kg), please make sure to carry two persons.
	This air conditioner has passed the pressure test as specified in IEC 60335-2-40 Annex EE.
Electric shock hazard	When you access inside of the electric cover to repair electric parts, wait for about five minutes after turning off the breaker. Do not start repairing immediately. Otherwise you may get electric shock by touching terminals of high-voltage capacitors. Natural discharge of the capacitor takes about five minutes.
Prohibition	Place a "Work in progress" sign near the circuit breaker while the installation, maintenance, repair or removal work is being carried out. There is a danger of electric shocks if the circuit breaker is set to ON by mistake.
	When checking the electric parts, removing the cover of the electric parts box of Indoor Unit and/ or front panel of Outdoor Unit inevitably to determine the failure, put a sign "Do not enter" around the site before the work. Failure to do this may result in third person getting electric shock.
	Before operating the air conditioner after having completed the work, check that the electrical parts box cover of the indoor unit and service panel of the outdoor unit are closed, and set the circuit breaker to the ON position. You may receive an electric shock if the power is turned on without first conducting these checks.

(∗1) Refer to the “Definition of Qualified Installer or Qualified Service Person.”

 Stay on protection	If, in the course of carrying out repairs, it becomes absolutely necessary to check out the electrical parts with the electrical parts box cover of one or more of the indoor units and the service panel of the outdoor unit removed in order to find out exactly where the trouble lies, wear insulated heat-resistant gloves, insulated boots and insulated work overalls, and take care to avoid touching any live parts. You may receive an electric shock if you fail to heed this warning. Only qualified service person (∗1) is allowed to do this kind of work.
 Check earth wires.	Before troubleshooting or repair work, check the earth wire is connected to the earth terminals of the main unit, otherwise an electric shock is caused when a leak occurs. If the earth wire is not correctly connected, contact an electric engineer for rework.
	After completing the repair or relocation work, check that the earth wires are connected properly.
	Be sure to connect earth wire. (Grounding work) Incomplete grounding causes an electric shock. Do not connect earth wires to gas pipes, water pipes, and lightning rods or earth wires for telephone wires.
 Prohibition of modification.	Do not modify the products. Do not also disassemble or modify the parts. It may cause a fire, electric shock or injury.
 Use specified parts.	When any of the electrical parts are to be replaced, ensure that the replacement parts satisfy the specifications given in the Service Manual (or use the parts contained on the parts list in the Service Manual). Use of any parts that do not satisfy the required specifications may give rise to electric shocks, smoking and/or a fire.
	Replace components only with parts specified by the manufacturer. Other parts may result in the ignition of refrigerant in the atmosphere due to the refrigerant leak.
 Do not bring a child close to the equipment.	If, in the course of carrying out repairs, it becomes absolutely necessary to check out the electrical parts with the electrical parts box cover of one or more of the indoor units and the service panel of the outdoor unit removed in order to find out exactly where the trouble lies, place "Keep out" signs around the work site before proceeding. Third-party individuals may enter the work site and receive electric shocks if this warning is not heeded.
 Insulating measures	Connect the cut-off lead wires with crimp contact, etc., put the closed end side upward and then apply a water-cut method, otherwise a leak or production of fire is caused at the users' side.
	Under no circumstances, the power supply wire or the indoor and outdoor connecting wire must not be connected in the middle (Connection using a solder less terminal etc.) Connection trouble in the places where the wire is connected in the middle may give rise to smoking and/or a fire.
 No fire	When performing repairs using a gas burner, replace the refrigerant with nitrogen gas because the oil that coats the pipes may otherwise burn. When repairing the refrigerating cycle, take the following measures. 1) Be attentive to fire around the cycle. When using a gas stove, etc., is sure to put out fire before work; otherwise the oil mixed with refrigerant gas may catch fire. 2) Do not use a brazing in the closed room. When using it without ventilation, carbon monoxide poisoning may be caused. 3) Do not bring inflammables close to the refrigerant cycle, otherwise fire of the brazing may catch the inflammables.

(∗1) Refer to the “Definition of Qualified Installer or Qualified Service Person.”

Refrigerant	The refrigerant used by this air conditioner is the R32.
	Check the used refrigerant name and use tools and materials of the parts which match with it. For the products which use R32 refrigerant, the refrigerant name is indicated at a position on the outdoor unit where is easy to see. To prevent miss charging, the route of the service port is changed from one of the former R22. Be careful for miss charging since a charging port of R32 is the same diameter as that of R410A.
	Do not use any refrigerant different from the one specified for complement or replacement. Otherwise, abnormally high pressure may be generated in the refrigeration cycle, which may result in a failure or explosion of the product or an injury to your body.
	For an air conditioner which uses R32, never use other refrigerant than R32. For an air conditioner which uses other refrigerant (R22, R410A etc.), never use R32. If different types of refrigerant are mixed, abnormal high pressure generates in the refrigerating cycle and an injury due to breakage may be caused. If the different type of refrigerants are mixed in, be sure to recharge the refrigerant
	When the air conditioner has been installed or relocated, follow the instructions in the Installation Manual and purge the air completely so that no gases other than the refrigerant will be mixed in the refrigerating cycle. Failure to purge the air completely may cause the air conditioner to malfunction.
	Do not charge refrigerant additionally. If charging refrigerant additionally when refrigerant gas leaks, the refrigerant composition in the refrigerating cycle changes resulted in change of air conditioner characteristics or refrigerant over the specified standard amount is charged and an abnormal high pressure is applied to the inside of the refrigerating cycle resulted in cause of breakage or injury. Therefore if the refrigerant gas leaks, recover the refrigerant in the air conditioner, execute vacuuming, and then newly recharge the specified amount of liquid refrigerant. In this time, never charge the refrigerant over the specified amount.
	When recharging the refrigerant in the refrigerating cycle, do not mix the refrigerant or air other than R32 into the specified refrigerant. If air or others is mixed with the refrigerant, abnormal high pressure generates in the refrigerating cycle resulted in cause of injury due to breakage.
	After the installation work, confirm that refrigerant gas does not leak. If refrigerant gas leaks into the room and flows near a fire source, such as a cooking range, it may generate noxious gases, causing a fire.
	Never recover the refrigerant into the outdoor unit. When the equipment is moved or repaired, be sure to recover the refrigerant with recovering device. The refrigerant cannot be recovered in the outdoor unit; otherwise a serious accident such as breakage or injury is caused.
Assembly/ Wiring	After repair work, surely assemble the disassembled parts, and connect and lead the removed wires as before. Perform the work so that the cabinet or panel does not catch the inner wires. If incorrect assembly or incorrect wire connection was done, a disaster such as a leak or fire is caused at user's side.
Insulator check	After the work has finished, be sure to use an insulation tester set (500V Megger) to check the resistance is 1MΩ or more between the charge section and the non-charge metal section (Earth position). If the resistance value is low, a disaster such as a leak or electric shock is caused at user's side.
Ventilation	When the refrigerant gas leaks during work, execute ventilation. If the refrigerant gas touches to a fire, it may generate noxious gases, causing a fire. A case of leakage of the refrigerant and the closed room full with gas is dangerous because a shortage of oxygen occurs. Be sure to execute ventilation.
	If refrigerant gas has leaked during the installation work, ventilate the room immediately. If the leaked refrigerant gas comes in contact with fire, it may generate noxious gases, causing a fire.

Compulsion	When the refrigerant gas leaks, find out the leaked position and repair it surely. If the leaked position cannot be found out and the repair work is interrupted, reclaim and tighten the service valve, otherwise the refrigerant gas may leak into the room. When gas touches to fire such as fan heater, stove or cocking stove, it may generate noxious gases, causing a fire though the refrigerant gas itself is innocuous. When installing equipment which includes a large amount of charged refrigerant in a sub-room, it is necessary that the concentration does not the limit even if the refrigerant leaks. If the refrigerant leaks and exceeds the limit concentration, an accident of shortage of oxygen is caused.
	Tighten the flare nut with a torque wrench in the specified manner. Excessive tighten of the flare nut may cause a crack in the flare nut after a long period, which may result in refrigerant leakage.
	Nitrogen gas must be used for the airtight test.
	The charge hose must be connected in such a way that it is not slack.
	For the installation/moving/reinstallation work, follow to the Installation Manual. If an incorrect installation is done, a trouble of the refrigerating cycle, water leak, electric shock or fire is caused.
	Install the outdoor unit properly in a location that is durable enough to support the weight of the outdoor unit. Insufficient durability may cause the outdoor unit to fall, which may result in injury.
Check after repair	Once the repair work has been completed, check for refrigerant leaks, and check the insulation resistance and water drainage. Then perform a trial run to check that the air conditioner is running properly.
	After repair work has finished, check there is no trouble. If check is not executed, a fire, electric shock or injury may be caused. For a check, turn off the power breaker.
	After repair work (installation of front panel and cabinet) has finished, execute a test run to check there is no generation of smoke or abnormal sound. If check is not executed, a fire or an electric shock is caused. Before test run, install the front panel and cabinet.
	Be sure to fix the screws back which have been removed for installation or other purposes.
Do not operate the unit with the valve closed.	Check the following matters before a test run after repairing piping. • Connect the pipes surely and there is no leak of refrigerant. • The valve is opened. Running the compressor under condition that the valve closes causes an abnormal high pressure resulted in damage of the parts of the compressor and etc. and moreover if there is leak of refrigerant at connecting section of pipes, the air is suctioned and causes further abnormal high pressure resulted in burst or injury.
Check after reinstallation	Only a qualified installer (∗1) or qualified service person (∗1) is allowed to relocate the air conditioner. It is dangerous for the air conditioner to be relocated by an unqualified individual since a fire, electric shocks, injury, water leakage, noise and/or vibration may result.
	Check the following items after reinstallation. 1) The earth wire is correctly connected. 2) The power cord is not caught in the product. 3) There is no inclination or unsteadiness and the installation is stable. If check is not executed, a fire, an electric shock or an injury is caused.
Cooling check	When the service panel of the outdoor unit is to be opened in order for the compressor or the area around this part to be repaired immediately after the air conditioner has been shut down, set the circuit breaker to the OFF position, and then wait at least 10 minutes before opening the service panel. If you fail to heed this warning, you will run the risk of burning yourself because the compressor pipes and other parts will be very hot to the touch. In addition, before proceeding with the repair work, wear the kind of insulated heat-resistant gloves designed to protect electricians.
	When the service panel of the outdoor unit is to be opened in order for the fan motor, reactor, inverter or the areas around these parts to be repaired immediately after the air conditioner has been shut down, set the circuit breaker to the OFF position, and then wait at least 10 minutes before opening the service panel. If you fail to heed this warning, you will run the risk of burning yourself because the fan motor, reactor, inverter heat sink and other parts will be very hot to the touch. In addition, before proceeding with the repair work, wear the kind of insulated heat-resistant gloves designed to protect electricians.
Cooling	Take care not to get burned by compressor pipes or other parts when checking the cooling cycle while running the unit as they get heated while running. Be sure to put on gloves providing protection for heat.

(∗1) Refer to the “Definition of Qualified Installer or Qualified Service Person.”

Installation	Only a qualified installer (∗1) or qualified service person (∗1) is allowed to install the air conditioner. If the air conditioner is installed by an unqualified individual, a fire, electric shocks, injury, water leakage, noise and/or vibration may result.
	Before starting to install the air conditioner, read carefully through the Installation Manual, and follow its instructions to install the air conditioner.
	Be sure to use the company-specified products for the separately purchased parts. Use of no specified products may result in fire, electric shock, water leakage or other failure. Have the installation performed by a qualified installer.
	Do not supply power from the power terminal block equipped on the outdoor unit to another outdoor unit. Capacity overflow may occur on the terminal block and may result in fire.
	Do not install the air conditioner in a location that may be subject to a risk of expire to a combustible gas. If a combustible gas leaks and becomes concentrated around the unit, a fire may occur.
	Install the indoor unit at least 2.5 m above the floor level since otherwise the users may injure themselves or receive electric shocks if they poke their fingers or other objects into the indoor unit while the air conditioner is running.
	Install a circuit breaker that meets the specifications in the Installation Manual and the stipulations in the local regulations and laws.
	When transporting the air conditioner, use a forklift truck and when moving the air conditioner by hand, move the unit with 4 people.
	Install a circuit breaker that meets the specifications in the Installation Manual and the stipulations in the local regulations and laws.
	Install the circuit breaker where it can be easily accessed by the agent.
	If you install the unit in a small room, take appropriate measures to prevent the refrigerant from exceeding the limit concentration even if it leaks. Consult the dealer from whom you purchased the air conditioner when you implement the measures. Accumulation of highly concentrated refrigerant may cause an oxygen deficiency accident.
	Do not place any combustion appliance in a place where it is directly exposed to the wind of air conditioner, otherwise it may cause imperfect combustion.
Compulsion	When carrying out the reclaim work shut down the compressor before disconnecting the refrigerant pipe. Disconnecting the refrigerant pipe with the service valve left open and the compressor still operating will cause air, etc. to be sucked in, raising the pressure inside the refrigeration cycle to an abnormally high level, and possibly resulting in rupture, injury, etc.
	When removing the brazing parts of suction and discharge pipe for the compressor, remove them at the place ventilated well after recovering the refrigerant. Improper recovering may cause the spurt of the refrigerant and the refrigeration oil, causing an injury.
Prohibition	Do not vent gases to the atmosphere. Venting gases to the atmosphere is prohibited by the law.

(∗1) Refer to the “Definition of Qualified Installer or Qualified Service Person.”

⚠ CAUTION

Wearing of gloves	Ensure wearing of gloves when performing any work in order to avoid injury from parts, etc. Failure to wear the proper protective gloves cause an injury due to the parts, etc.
Confirm	When performing the brazing work, check whether refrigerant leaks or remains. If the leakage refrigerant gas touches a fire source, it may generate noxious gases, causing a fire.

Explanations given to user

If you have discovered that the fan grille is damaged, do not approach the outdoor unit but set the circuit breaker to the OFF position, and contact a qualified service person to have the repairs done.
Do not set the circuit breaker to the ON position until the repairs are completed.

Relocation

• Only a qualified installer (*1) or qualified service person (*1) is allowed to relocate the air conditioner.

It is dangerous for the air conditioner to be relocated by an unqualified individual since a fire, electric shocks, injury, water leakage, noise and / or vibration may result.

• When carrying out the reclaim work shut down the compressor before disconnecting the refrigerant pipe.

Disconnecting the refrigerant pipe with the service valve left open and the compressor still operating will cause air, etc. to be sucked in, raising the pressure inside the refrigeration cycle to an abnormally high level, and possibly resulting in rupture, injury, etc.

(*1) Refer to the “Definition of Qualified Installer or Qualified Service Person”

Declaration of Conformity

Manufacturer:	TOSHIBA CARRIER CORPORATION 336 Tadehara, Fuji-shi, Shizuoka-ken 416-8521 JAPAN
TCF holder:	TOSHIBA CARRIER EUROPE S.A.S Route de Thil 01120 Montluel FRANCE

Hereby declares that the machinery described below:

Generic Denomination:	Air Conditioner
Model / type:	Indoor unit <Compact 4-way Cassette> RAV-HM301MUT-E RAV-HM401MUT-E RAV-HM561MUT-E RAV-HM561MUT-TR
Commercial name:	Super Digital Inverter Series Air Conditioner

Complies with the provisions of the “Machinery Directive” (Directive 2006/42/EC) and the regulations transposing into national law

Name:	Sato Kazuhisa
Position:	Senior Manager Quality Assurance & Service Engineering Dept.
Date:	07 April, 2022
Place Issued:	Japan

NOTE

This declaration becomes invalid if technical or operational modifications are introduced without the manufacturer’s consent.

Declaration of Conformity

Manufacturer: TOSHIBA CARRIER CORPORATION
336 Tadehara, Fuji-shi, Shizuoka-ken 416-8521 JAPAN

TCF holder: TOSHIBA CARRIER UK LTD.
Porsham Close Belliver Industrial Estate Roborough Plymouth Devon
PL6 7DB United Kingdom

Hereby declares that the machinery described below:

Generic Denomination: Air Conditioner

Model / type: Indoor unit
<Compact 4-way Cassette>
RAV-HM301MUT-E
RAV-HM401MUT-E
RAV-HM561MUT-E

Commercial name: Super Digital Inverter Series Air Conditioner

Complies with the provisions of the Supply of Machinery (Safety) Regulations 2008

Name: Sato Kazuhisa
Position: Senior Manager
Quality Assurance & Service Engineering Dept.
Date: 07 April, 2022
Place Issued: Japan

NOTE

This declaration becomes invalid if technical or operational modifications are introduced without the manufacturer's consent.

Specifications

Model	Sound pressure level (dB(A))		Weight (kg)
	Cooling	Heating	Main unit (Ceiling panel)
RAV-HM301MUT-E	*	*	15 (2.5)
RAV-HM401MUT-E	*	*	15 (2.5)
RAV-HM561MUT-E	*	*	15 (2.5)
RAV-HM561MUT-TR	*	*	15 (2.5)

*: Under 70 dB(A)

Refrigerant R32

This air conditioner adopts a new HFC type refrigerant (R32) which does not deplete the ozone layer.

1. Safety Caution Concerned to Refrigerant R32

Be sure that water, dust, the former refrigerant or the former refrigerating oil is not mixed into the refrigerating cycle of the air conditioner with refrigerant R32 during installation work or service work.
If an incorrect work or incorrect service is performed, there is a possibility to cause a serious accident.
Use the tools and materials exclusive to R32 to purpose a safe work.

2. Safety and Cautions on Installation/Service

<Safety items>

When gas concentration and ignition energy are happened at the same time, R32 has a slight possibility of burning. Although it will not ignite under normal work environment conditions, be aware that the flame spreads if ignition should occur.
It is necessary to carry out installation/servicing safely while taking the following precautions into consideration.

1) Never use refrigerant other than specified refrigerant (R32) in an air conditioner which is designed to operate with the specified refrigerant (R32).
   If other refrigerant than R32 is used, it may cause personal injury, etc. by a malfunction, a fire, a rupture.
2) Since R32 is heavier than air, it tends to accumulate on the bottom (near the floor).
   Ventilate properly for the working environment to prevent its combustion.
   Especially in a basement or a closed room where is the high risk of the accumulation, ventilate the room with a local exhaust ventilation.
   If refrigerant leakage is confirmed in the room or the place where the ventilation is insufficient, do not work until the proper ventilation is performed and the work environment is improved.
3) When performing brazing work, be sure to check for leakage refrigerant or residual refrigerant.
   If the leakage refrigerant comes into contact with fire, a poisonous gas may occur or it may cause a fire.
   Keep adequate ventilation during the work.
4) When refrigerant gas leaks during work, execute ventilation. If the leakage refrigerant comes into contact with a fire, a poisonous gas may occur or it may cause a fire.
5) In places where installing / repairing air-conditioning equipment, etc., keep the source of ignition such as gas combustion equipment, petroleum combustion equipment, electric heater etc. away. Do not smoke in the place.
6) When installing or removing an air conditioner, do not mix air in the refrigerant cycle.
   If air or others is mixed with the refrigerant, abnormal high pressure generates in the refrigerating cycle, causing injury due to the breakage.
7) After installation work complete, confirm that refrigerant gas is not leaking on the flare connection part or others. If leaked refrigerant comes to contact with a fire, toxic gas may occur, causing a fire.
8) Perform the installation work and re-installation according to the installation manual.
   Pay attention especially to the area of application. Improper installation may cause refrigeration trouble, water leakage, electric shock, or fire etc.
9) Unauthorized modifications to the air conditioner may be dangerous. If a breakdown occurs please call a qualified air conditioner technician or electrician.
   Improper repair may result in water leakage, electric shock and fire, etc.
10) Carry out the airtight test with nitrogen at a specified pressure. Do not use oxygen or acetylene gas absolutely as it may cause an explosion.
11) Always carry a refrigerant leakage detection sensor during the work and work while checking that no refrigerant leaks around working environment.
12) If the leakage refrigerant comes into contact with fire, it may cause a fire.
    Have a dry powder or CO_2 fire extinguisher adjacent to the charging area.

<Caution items>

1) The opposite side dimension of the air-conditioner's flared nut using R32 and the shape of the charge port are the same as those of R410A.
2) Be careful not to charge refrigerant by mistake. Should the different type of refrigerant mix in, be sure to recharge the refrigerant
3) Do not mix the other refrigerant or refrigerating oil with the refrigerant.
4) Since the pressure of R32 is 1.6 times higher than that of the former refrigerant (R22), use tools and parts with high pressure resistance specification similar to R410A.
5) In the installation time, use clean pipe materials and work with great attention so that water and others do not mix in because pipes are affected by impurities such as water, oxide film, oil, etc. Use the clean pipes. Be sure to braze while flowing nitrogen gas in the pipe. (Never use gas other than nitrogen gas.)
6) For the earth protection, use a vacuum pump for air purge.
7) R32 refrigerant is Single-component refrigerant that does not change its composition.
   Although it is possible to charge the refrigerant with either liquid or gas, charge it with liquid.

3. Pipe Materials

For the refrigerant pipes, copper pipe and joints are mainly used.
It is necessary to select the most appropriate pipes to conform to the standard.
Use clean pipes or joints to which little impurities adhere.

1) Copper pipe

<Piping>

The pipe thickness, flare-finishing size, flare nut and others differ according to a refrigerant type.
When using a long copper pipe for R32, it is recommended to select "Copper or copper-base pipe without seam" and one with bonded oil amount 40mg/10m or less.
Also do not use crushed, deformed, discolored (especially inside) pipes.
(Impurities cause clogging of expansion valves and capillary tubes.)

<Flare nut>

Use the flare nuts which are attached to the air conditioner unit.

Be sure to select the pipes with copper thickness in the table below since the pressure of an air conditioner using R32 is higher than that of R22.

Nominal diameter	Outer diameter (mm)	Thickness (mm) R410A or R32
1/2	6.4	0.80
3/8	9.5	0.80
1/2	12.7	0.80
5/8	15.9	1.00

Make sure not to use a thin copper pipe such as 0.7 mm copper thickness in the market.

2) Joint

The flare joint and socket joint are used for joints of the copper pipe.
The joints are rarely used for installation of the air conditioner.
However clear impurities when using them.

4. Tools

○: R410A tools available
△: Partly unavailable, ×: R410A tools unavailable

No.	Installation/service tools		Use	Applicability to R32 air conditioner or not	Applicability to R22 air conditioner or not
	Tools / Equipment	specification			
1	Flare tool	Clutch type	Pipe flaring	○	○
2	Copper pipe gauge for adjusting projection margin	—	Flaring by conventional flare tool	○	—
3	Torque wrench	—	Tightening of flare nut	○	×
4	Gauge manifold	Port size 1/2"-20UNF (5/16" Flare)	Evacuating, refrigerant charge, run check, etc.	○ Note 2	×
5	Charge hose	High-voltage		○	×
6	Vacuum pump	—	Vacuum drying	○ Note 3 1/2"-20UNF(5/16" Flare)	△ Connection diameter 1/4"
7	Vacuum pump adapter	—	Vacuum drying	○ Note 4 1/2"-20UNF(5/16" Flare)	△ Connection diameter 1/4"
8	Electronic balance for refrigerant charging	For 10 kg or 20 kg cylinder	Refrigerant charge	○	○
9	Leakage detector	—	Gas leakage check	○ Note 5	○ Note 5
10	Refrigerant cylinder	—	Refrigerant charge	× Note 6	×
11	Refrigerant recovery cylinder	Exclusive for R32	Refrigerant recovery container	× Note 7	×
12	Refrigerant recovery device	—	Refrigerant recovery device	○ Note 8	△ Connection diameter 1/4"

Note 1 When flaring is carried out for R410A or R32 using the conventional flare tools, adjustment of projection margin is necessary. For this adjustment, a copper pipe gauge, etc. are necessary.

Note 2 When saturation temperature is described, the gauge manifold differs for R410A and R32. If saturation temperature reading is required, special tools exclusive for R32 are required.

Note 3 Since R32 has a slight possibility of burning, be sure to use the tools corresponding to R32.

Note 4 Like R410, a Vacuum pump adapter needs installing to prevent a Vacuum pump oil (mineral oil) from flowing backward into the Charge hose. Mixing of the Vacuum pump oil into R32 refrigerant may cause a trouble such as generation of sludge, clogging of capillary, etc.

Note 5 Be sure to use those tools after confirming they correspond to each refrigerant.

Note 6 For a refrigerant cylinder exclusive for R32, the paint color (or label color) of the cylinder is set to the specified color (light blue) together with the indication of the refrigerant name.

Note 7 Although the container specification is the same as R410A, use a recovering container exclusive for R32 to avoid mixing with other refrigerants.

Note 8 Be careful for miss charging of the refrigerant during work. Miss charging of the refrigerant type may cause not only damage of the equipment but also a fire etc.

General tools

In addition to the above exclusive tools, the following equipment is necessary as the general tools.

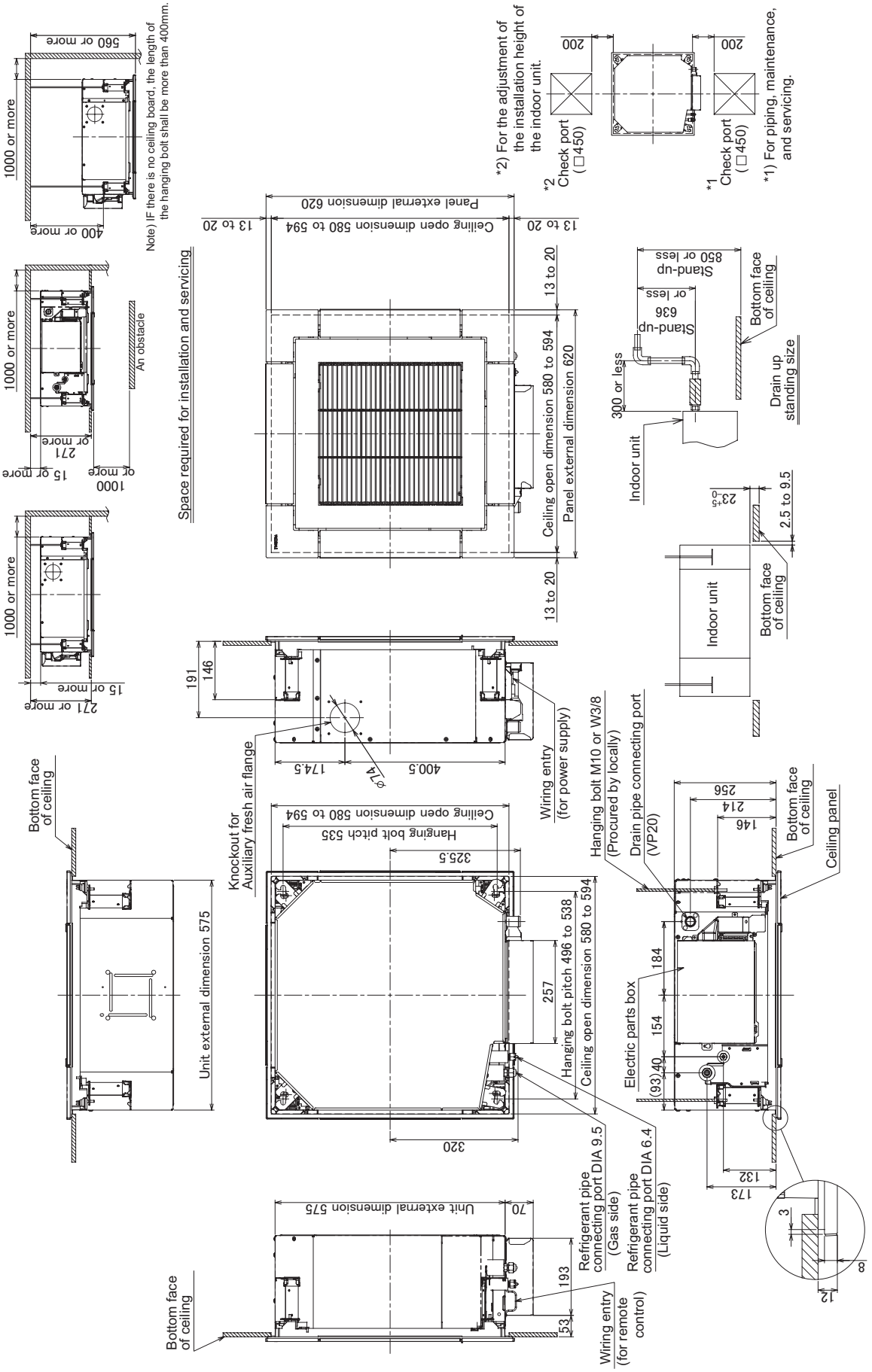
1) Pipe cutter
2) Reamer
3) Pipe bender
4) Level vial
5) Screwdriver (+, –)
6) Spanner or Adjustable wrench
7) Hole core drill
8) Tape measure
9) Metal saw

Also prepare the following equipment for other installation method and run check.

1) Clamp meter
2) Thermometer
3) Insulation resistance tester (Megger)
4) Electroscope

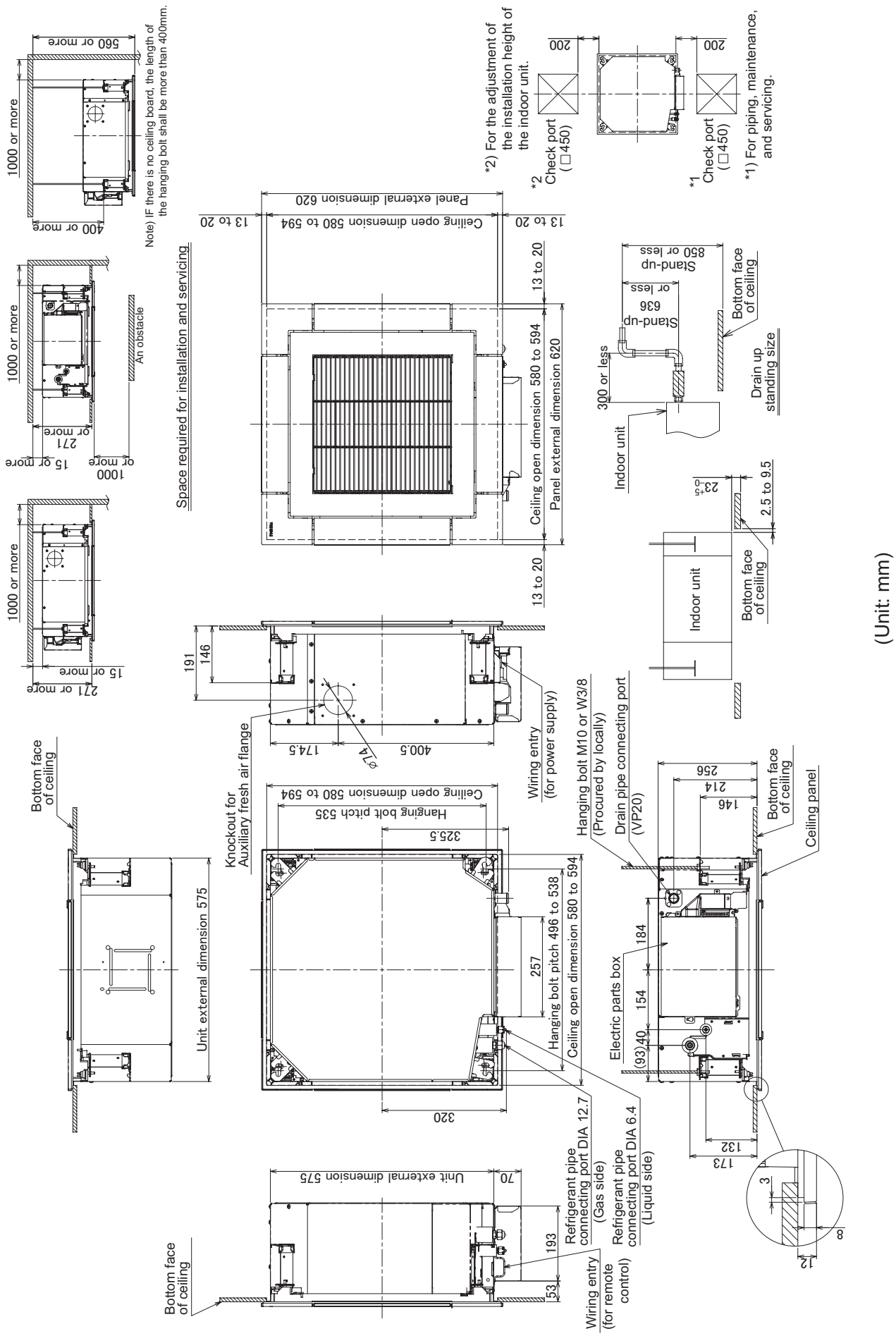
1. CONSTRUCTION VIEWS (EXTERNAL VIEWS)

1-1. RAV-HM301MUT-E



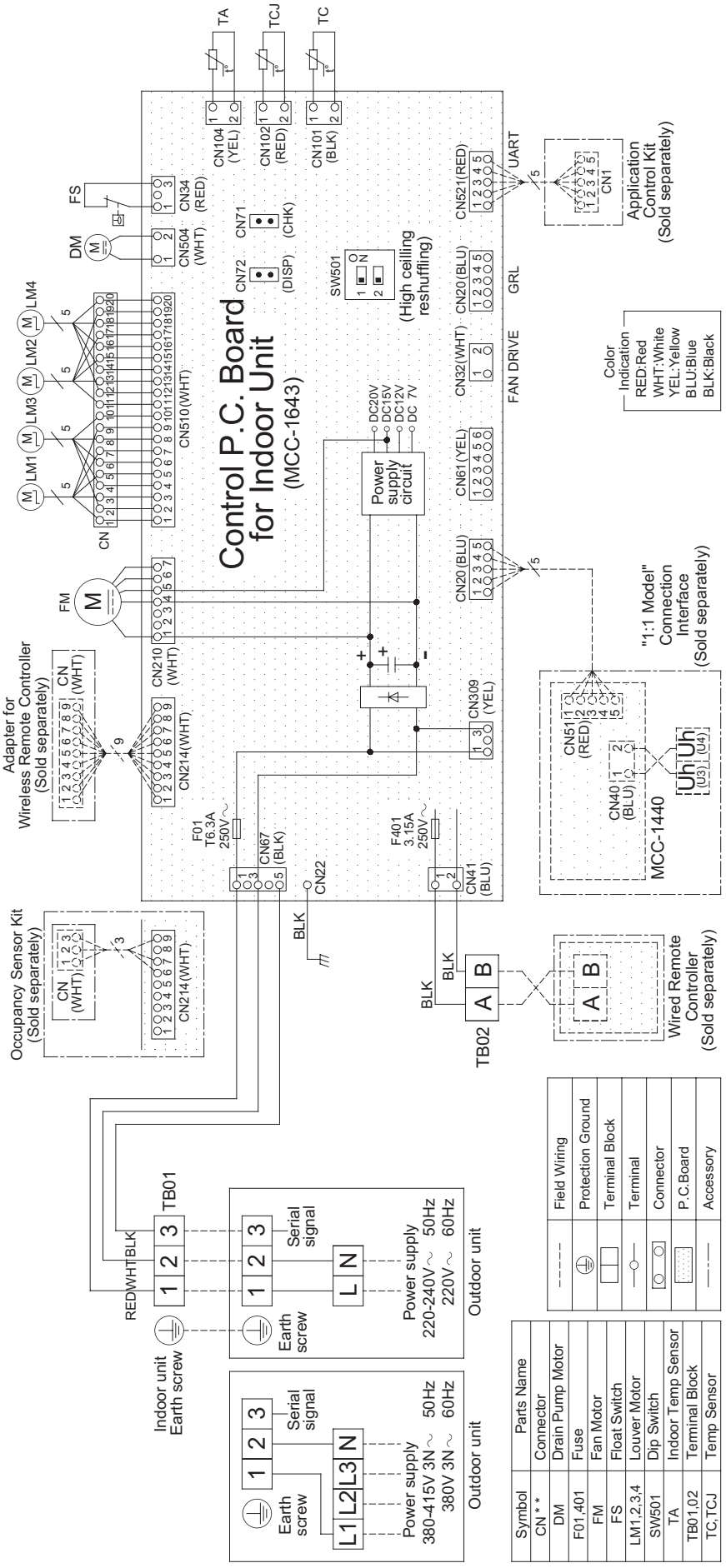
(Unit: mm)

1-2. RAV-HM401MUT-E, RAV-HM561MUT-E(TR)



(Unit: mm)

2. WIRING DIAGRAMS



3. PARTS RATING

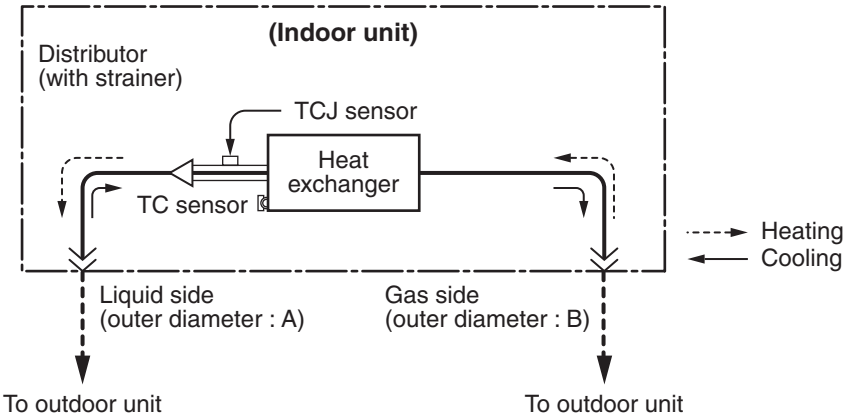
Indoor unit

Model RAV-	HM30∗	HM40∗	HM56∗
Fan motor	ICF-340D60-1		
Louver motor	MSBPC20F04		
Float switch	FS-0218-102		
Drain pump motor	MDP-1401		
TA sensor	Lead wire length: 818 mm Vinyl tube		
TC sensor	DIA 6 size lead wire length: 500 mm Vinyl tube (Black)		
TCJ sensor	DIA 6 size lead wire length: 400 mm Vinyl tube (Red)		

4. SYSTEMATIC REFRIGERATING CYCLE DIAGRAM

4-1. Indoor Unit

• Single type (Combination of 1 indoor unit and 1 outdoor unit)

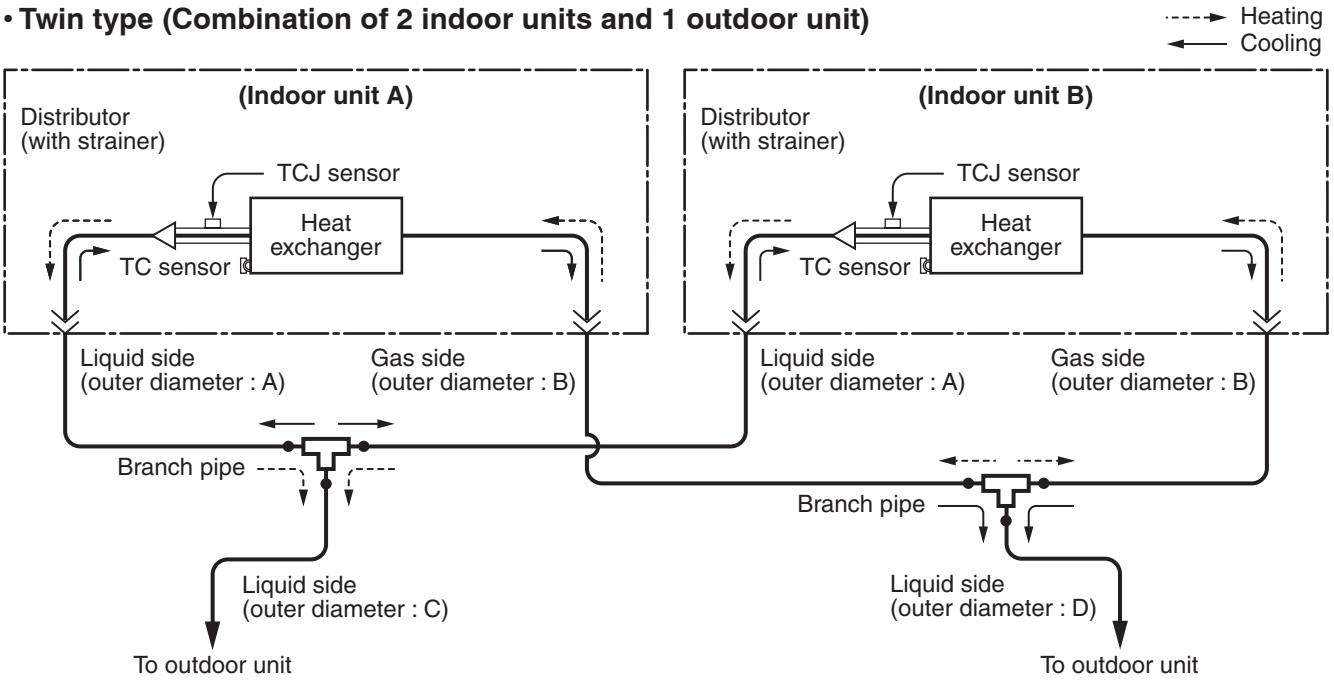


Dimension table

(Unit: mm)

Indoor unit	Outer diameter of refrigerant pipe	
	Liquid side DIA A	Gas side DIA B
HM30 type	6.4	9.5
HM40, 56 type	6.4	12.7

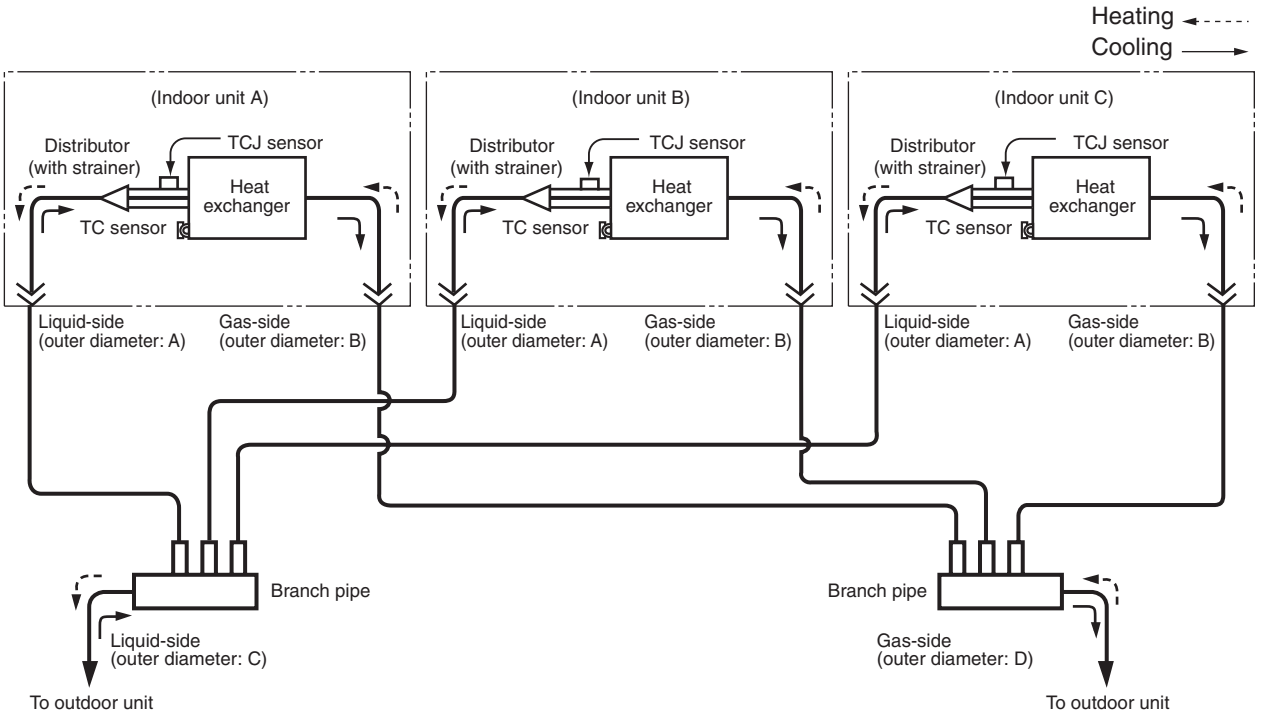
• Twin type (Combination of 2 indoor units and 1 outdoor unit)



(Unit: mm)

Indoor unit	Branch pipe	A	B	C	D
HM40 × 2	RBC-TWP30E2	6.4	12.7	9.5	15.9
HM56 × 2	RBC-TWP30E2	6.4	12.7	9.5	15.9

● Triple type (3 indoor units and 1 outdoor unit)

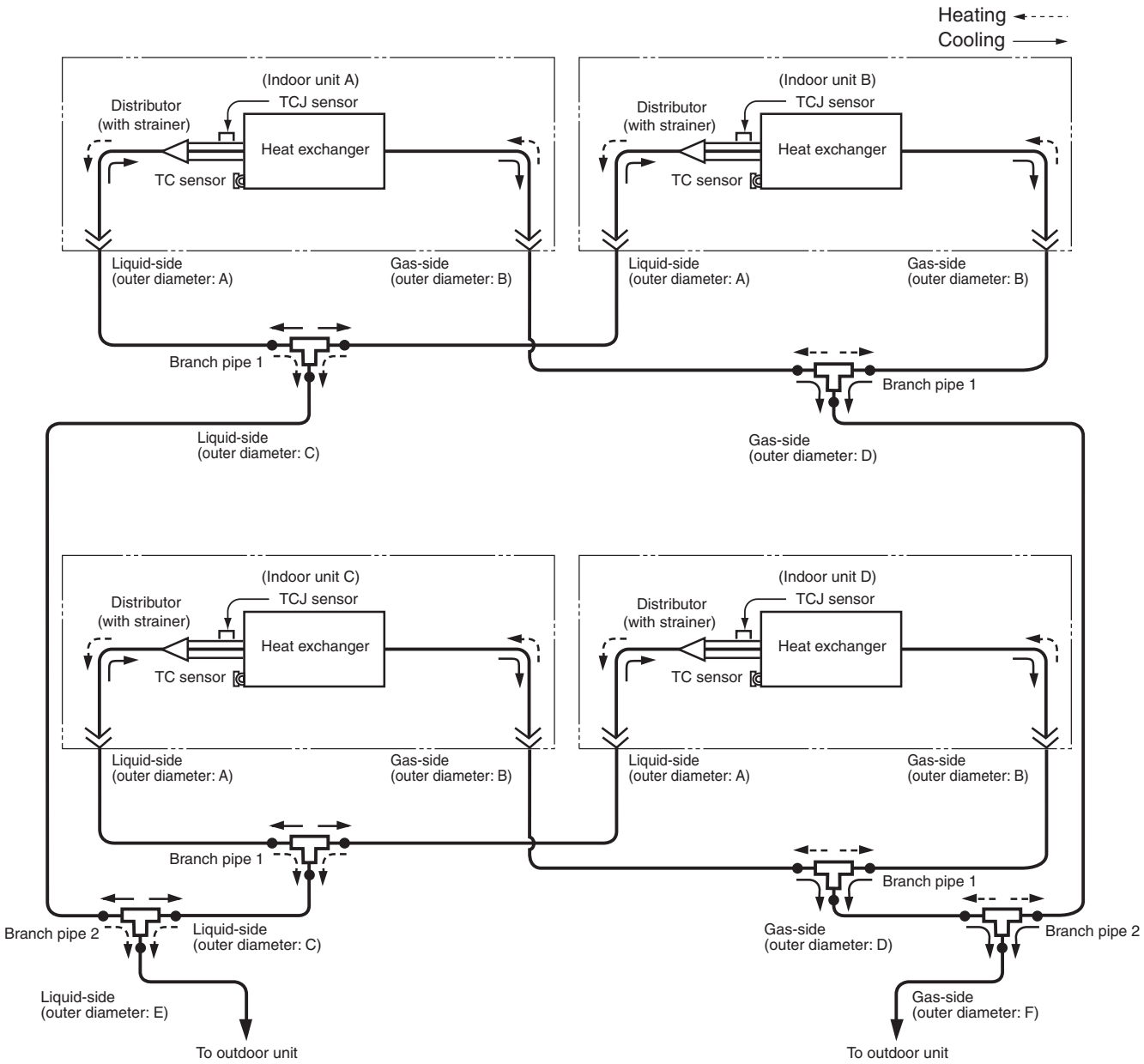


Dimension table

(Unit: mm)

Indoor unit	Branch pipe	A	B	C	D
HM56 × 3	RBC-TRP100E	6.4	12.7	9.5	15.9

● Double-twin type (4 indoor units and 1 outdoor unit)



Dimension table

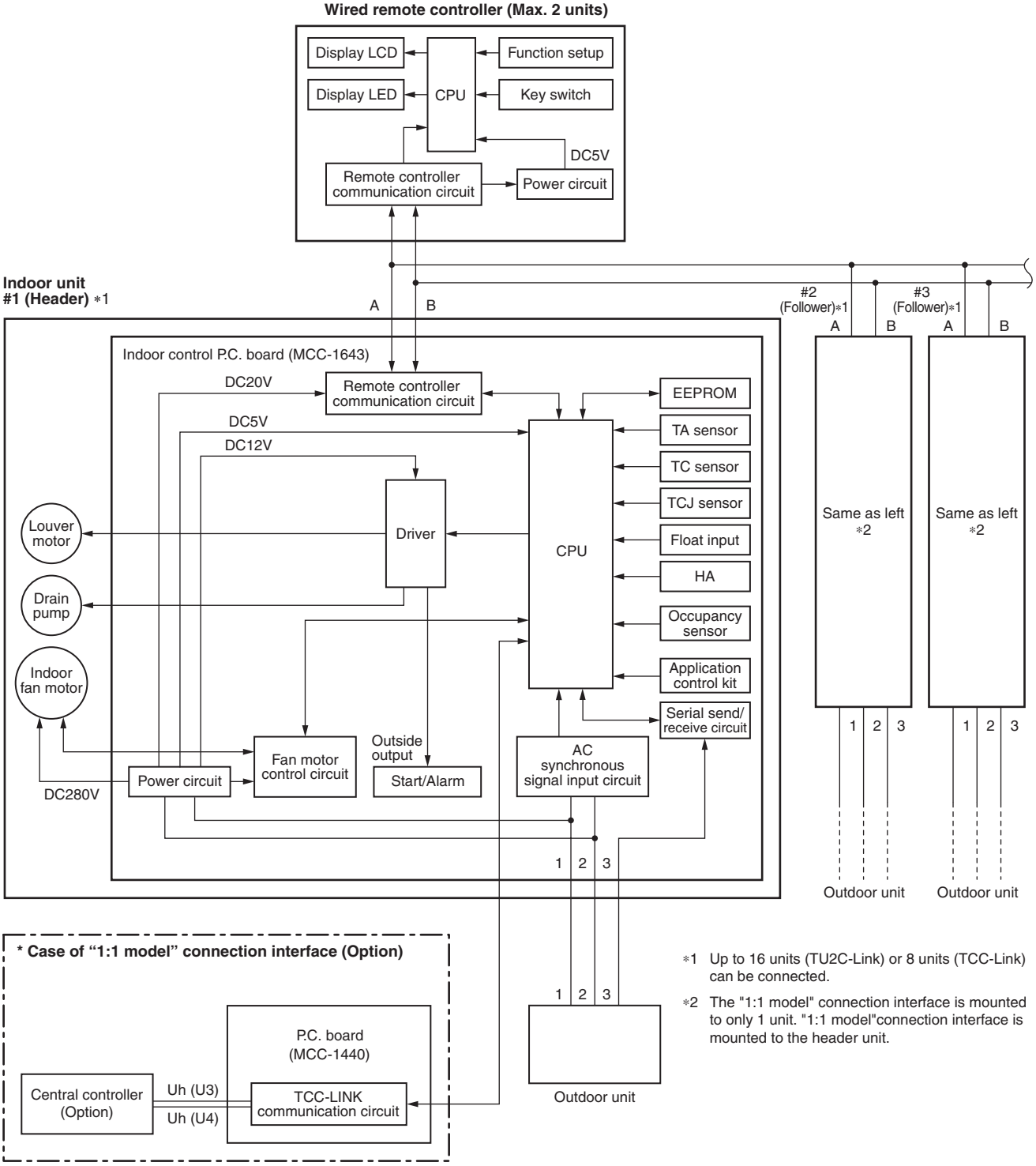
(Unit: mm)

Indoor unit	Branch pipe 1	Branch pipe 2	A	B	C	D	E	F
HM56 × 4	RBC-TWP30E2x2	RBC-TWP101E	6.4	12.7	9.5	15.9	12.7	28.6

5. INDOOR CONTROL CIRCUIT

5-1. Indoor Controller Block Diagram

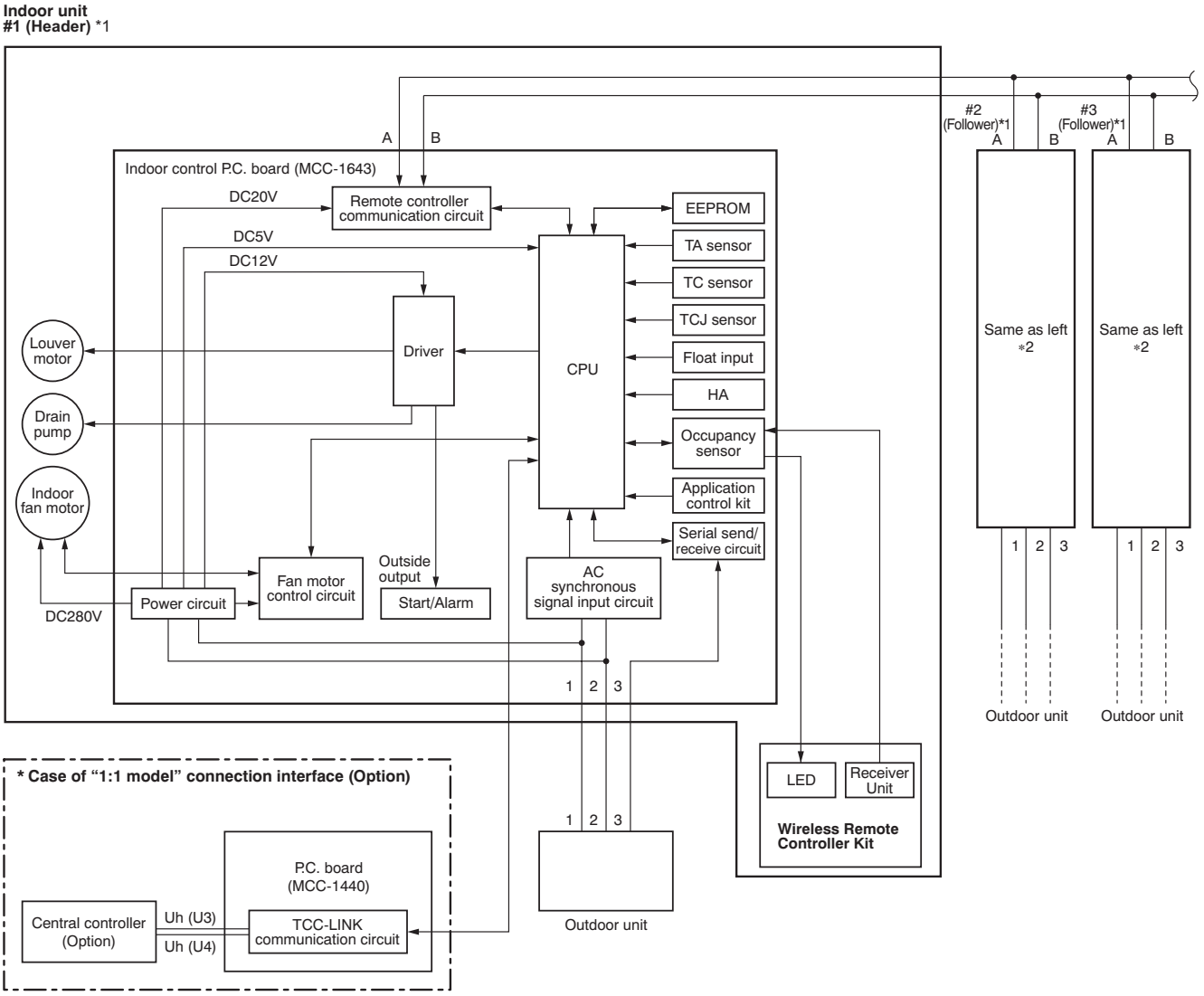
5-1-1. Connection of Wired Remote Controller



∗1 Up to 16 units (TU2C-Link) or 8 units (TCC-Link) can be connected.

∗2 The "1:1 model" connection interface is mounted to only 1 unit. "1:1 model"connection interface is mounted to the header unit.

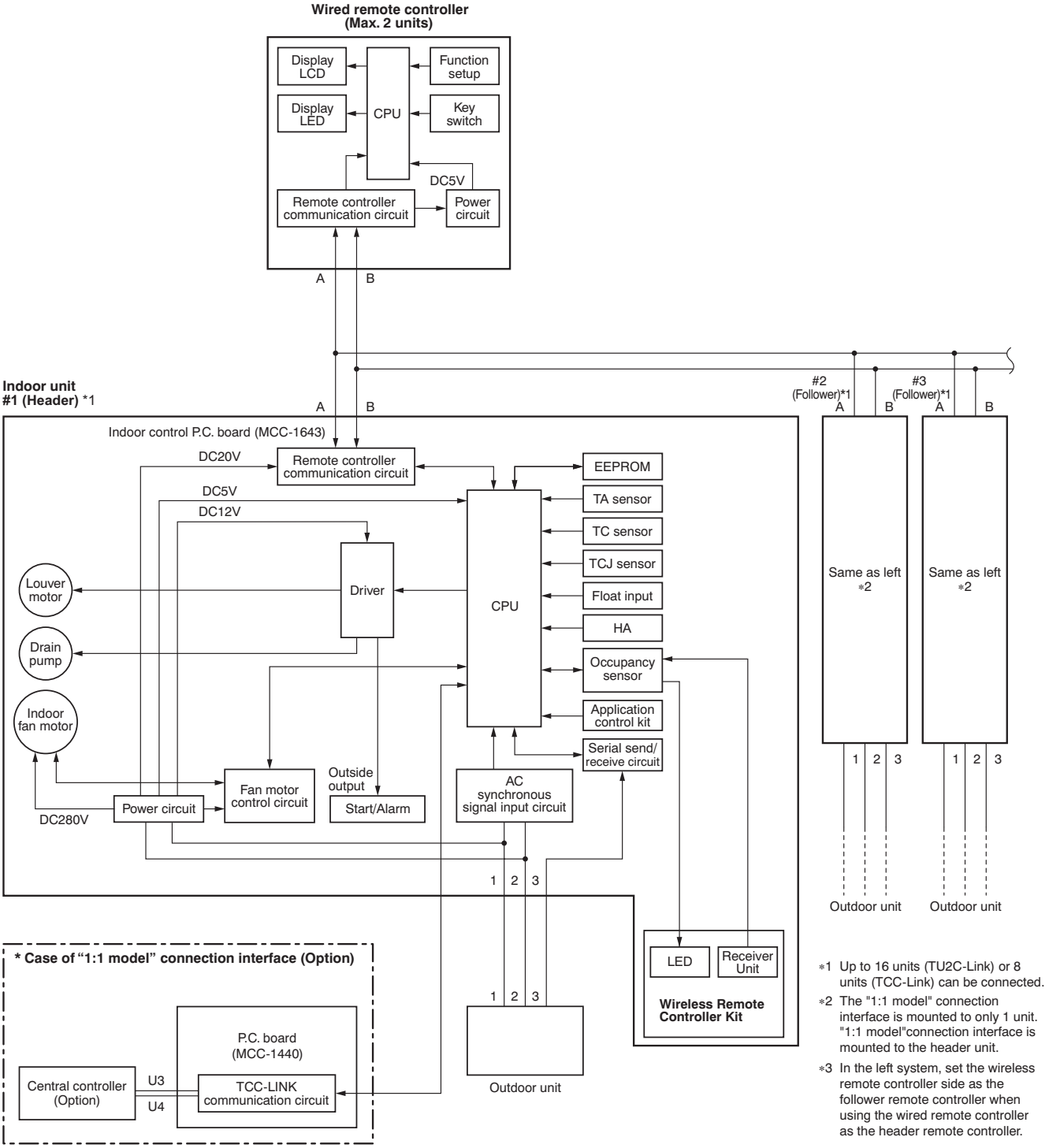
5-1-2. Connection of Wireless Remote Controller Kit



*1 Up to 16 units (TU2C-Link) or 8 units (TCC-Link) can be connected.

*2 The "1:1 model" connection interface is mounted to only 1 unit. "1:1 model"connection interface is mounted to the header unit.

5-1-3. Connection of Both Wired Remote Controller and Wireless Remote Controller Kit

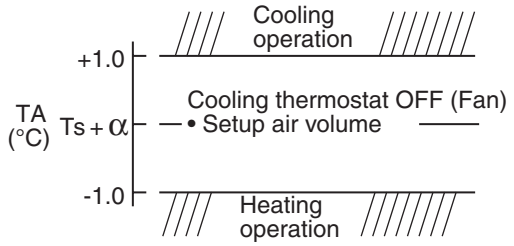


∗1 Up to 16 units (TU2C-Link) or 8 units (TCC-Link) can be connected.

∗2 The "1:1 model" connection interface is mounted to only 1 unit. "1:1 model"connection interface is mounted to the header unit.

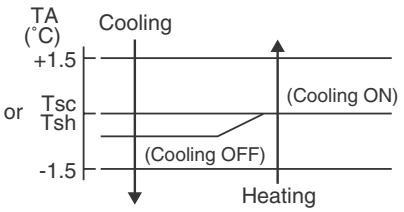
∗3 In the left system, set the wireless remote controller side as the follower remote controller when using the wired remote controller as the header remote controller.

5-2. Control Specifications

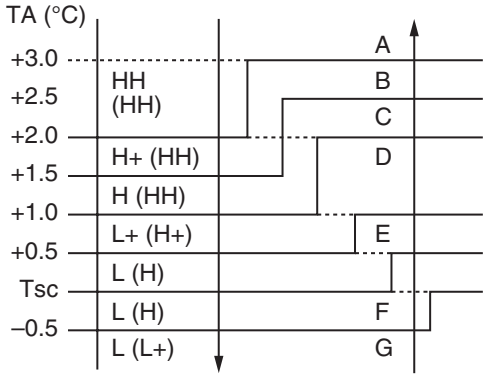
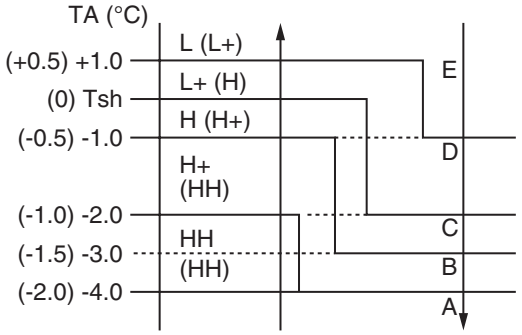
<table>
<tr><th>No.</th><th>Item</th><th>Outline of specifications</th><th>Remarks</th></tr>
<tr><td>1</td><td>When power supply is reset</td><td>1) Distinction of outdoor unit
When the power supply is reset, the outdoors are distinguished and the control is selected according to the distinguished result.
2) Resetting of indoor fan speed and louver control
Based on EEPROM data, select setting of the indoor fan speed and the louver control.</td><td>Fan speed (rpm)/
Air direction adjustment</td></tr>
<tr><td>2</td><td>Operation mode selection</td><td>1) Based on the operation mode selecting command from the remote controller, the operation mode is selected.
<table>
<tr><th>Remote controller command</th><th>Control outline</th></tr>
<tr><td>STOP</td><td>Air conditioner stops.</td></tr>
<tr><td>FAN</td><td>Fan operation</td></tr>
<tr><td>COOL</td><td>Cooling operation</td></tr>
<tr><td>DRY</td><td>Dry operation</td></tr>
<tr><td>HEAT</td><td>Heating operation</td></tr>
<tr><td>AUTO</td><td>• COOL/HEAT operation mode is automatically selected by TA, Ts and TO for operation.
• The operation is performed as shown in the following figure according to TA value at the first time only. (In the range of Ts + α –1 < TA < Ts + α + 1, Cooling thermostat OFF (Fan)/Setup air volume operation continues.)</td></tr>
</table>


• α is corrected according to the outside temperature.
<table>
<tr><th>Outside temp.</th><th>Correction value (α)</th></tr>
<tr><td>TO Nothing</td><td>0°C</td></tr>
<tr><td>TO ≥ 24°C</td><td>–1°C</td></tr>
<tr><td>24 > TO ≥ 18°C</td><td>0°C</td></tr>
<tr><td>TO < 18°C</td><td>+1°C</td></tr>
<tr><td>TO Trouble</td><td>0°C</td></tr>
</table></td><td>TA: Room temp.
Ts: Setup temp.
TO: Outside temp.</td></tr>
<tr><td>3</td><td>Room temp. control</td><td>1) Adjustment range: Remote controller setup temperature (°C)
<table>
<tr><th></th><th>COOL/DRY</th><th>HEAT</th><th>AUTO</th></tr>
<tr><td>Wired type</td><td>18 to 29</td><td>18 to 29</td><td>18 to 29</td></tr>
<tr><td>Wireless type</td><td>17 to 30</td><td>17 to 30</td><td>17 to 30</td></tr>
</table></td><td></td></tr>
</table>

<table>
<tr><th>No.</th><th>Item</th><th>Outline of specifications</th><th>Remarks</th></tr>
<tr><td>3</td><td>Room temp. control (Continued)</td><td>2) Using the Item code 06, the setup temperature in heating operation can be corrected.
<table><tr><th>Setup data</th><th>0</th><th>2</th><th>4</th><th>6</th></tr><tr><td>Setup temp. correction</td><td>+0˚C</td><td>+2˚C</td><td>+4˚C</td><td>+6˚C</td></tr></table>Setting at shipment
<table><tr><th>Setup data</th><td>2</td></tr></table></td><td>Shift of suction temperature in heating operation</td></tr>
<tr><td>4</td><td>Automatic capacity control

(GA control)</td><td>1) Based on the difference between TA and Ts, the operation frequency is instructed to the outdoor unit.
2) Cooling operation
Every 90 seconds, the room temperature difference between temperature detected by TA and Ts and the varied room temperature value are calculated to obtain the correction value of the frequency command and then the present frequency command is corrected.
TA (n) – Ts (n) : Room temp. difference
n : Counts of detection
TA (n-1) – Ts (n) : Varied room temp. value
n – 1 : Counts of detection of 90 seconds before
3) Heating operation
Every 1 minute (60 sec.), the room temperature difference between temperature detected by TA and Ts and the varied room temperature value are calculated to obtain the correction value of the frequency command and then the present frequency command is corrected.
Ts (n) – TA (n) : Room temp. difference
n : Counts of detection
TA (n) – TA (n – 1) : Varied room temp. value
n – 1 : Counts of detection of 1 minute before
4) Dry operation
The frequency correction control is same as those of the cooling operation.
However the maximum frequency is limited to approximately “S6”.
Note) When LOW is set up, the maximum frequency is limited to approximately “SB”.</td><td></td></tr>
<tr><td>5</td><td>Automatic cooling/heating control</td><td>1) The judgment of selecting COOL/HEAT is carried out as shown below. When +1.5 exceeds against Tsh 10 minutes and after thermostat OFF, heating operation (Thermostat OFF) exchanges to cooling operation. Description in the parentheses shows an example of cooling ON/OFF.
 

When –1.5 lowers against Tsc 10 minutes and after thermostat OFF, cooling operation (Thermostat OFF) exchanges to heating operation.
2) For the automatic capacity control after judgment of cooling/heating, see Item 4.
3) For temperature correction of room temp. control in automatic heating, see Item 3.</td><td>Tsc: Setup temp. in cooling operation
Tsh: Setup temp. in heating operation + temp. correction of room temp. control</td></tr>
</table>

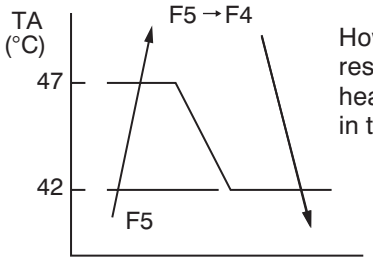
No.	Item	Outline of specifications	Remarks
6	Fan speed selection	1) Operation with (HH), (H+), (H), (L+) (L) or [AUTO] mode is carried out by the command from the remote controller. 2) When the fan speed mode [AUTO] is selected, the fan speed varies by the difference between TA and Ts. **<COOL>**  • Controlling operation in case when thermostat of remote controller works is same as a case when thermostat of the body works. • Once the fan speed changes, it doesn't change for 3 minutes. However, you can change the fan speed using the remote controller. • When cooling operation has started, select a downward slope for the fan speed, that is, the high position. • If the temperature is just on the difference boundary, the fan speed does not change. • Mode in the parentheses indicates one in automatic cooling operation. **<HEAT>**  Value in the parentheses indicates one when thermostat of the remote controller works. Value without parentheses indicates one when thermostat of the body works. • Once the fan speed changes, it doesn't change for 3 minutes. However, you can change the fan speed using the remote controller. • When heating operation has started, select an upward slope for the fan speed, that is, the high position. • If the temperature is just on the difference boundary, the fan speed does not change. • Mode in the parentheses indicates one in automatic heating operation. • In TC ≥ 60°C, the fan speed increases by 1 step.	HH > H+ > H > L+ > L > UL TC: Indoor heat exchanger sensor temperature

No.	Item	Outline of specifications	Remarks
6	Fan speed selection (Continued):	* Only HM30 can not set up Type 1 and Type 3.	Selection of high ceiling type CODE No. : [5d] or selection of high ceiling on P.C. board SW501

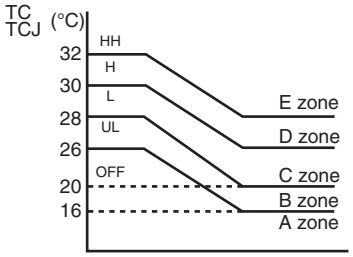
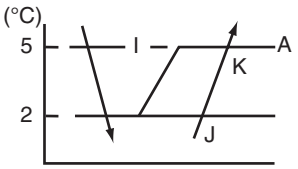
CODE No. [5d]	Standard		Type 1*		Type 3*	
	0000		0001		0003	
SW501 (1)/(2)	OFF/OFF		ON/OFF		OFF/ON	
Tap	COOL	HEAT	COOL	HEAT	COOL	HEAT
F1					HH	HH
F2			HH	HH		
F3				H+	H+, H	H+, H
F4			H+			
F5		HH		H		
F6	HH		H		L+	L+
F7	H+	H+			L	L
F8		H		L+		
F9	H		L+	L		
FA		L+	L			
FB	L+	L				
FC	L					
FD	UL	UL	UL	UL	UL	UL

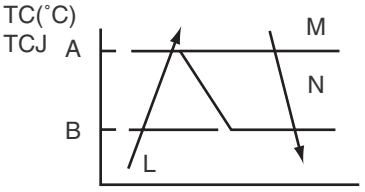
3) In cooling and heating operation, the mode changes to [UL] if thermostat is turned off.
4) The fan speed when the thermostat is turned off during cooling operation can be changed.
5) If TA ≥ 25°C when heating operation has started and when defrost operation has been cleared, the air conditioner operates with (H) mode or higher mode for 1 minute after TC entered in E zone of cool air discharge preventive control (Item 7).
6) In automatic cooling/heating operation, the fan speed of (HH) is set larger than that in the standard cooling/heating operation.

However only when the high ceiling selection is set to [Standard]

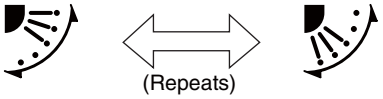
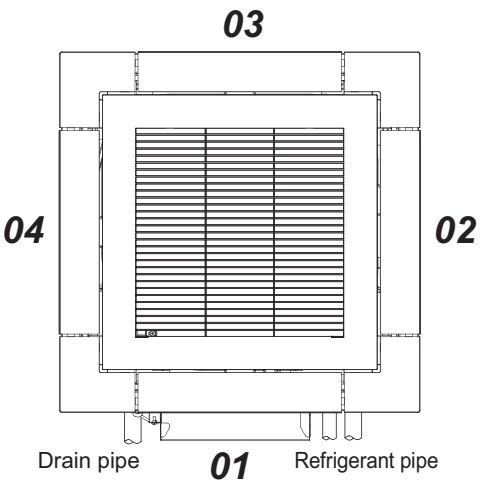


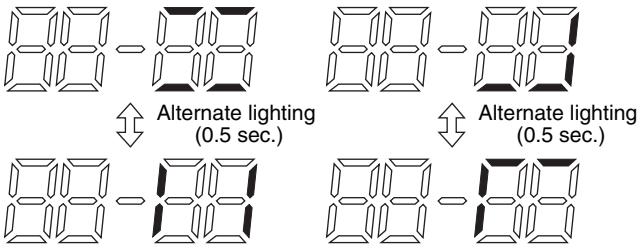
However the fan speed is restricted in the automatic heating operation as shown in the following figure.

No.	Item	Outline of specifications	Remarks
7	Cool air discharge preventive control	1) In heating operation, the indoor fan is controlled based on the detected temperature of TC sensor or TCJ sensor. As shown below, the upper limit of the revolution frequency is restricted. However B zone is assumed as C zone for 6 minutes and after when the compressor activated.  2) When the defrosting operation starts and the four-way valve of the outdoor unit reverses, the fan of the indoor unit will stop. (Only when connected to a compatible outdoor unit) 3) If the fan stops during defrosting operation (A zone), the louver of the indoor unit will close. This function can be enabled / disabled by DN setting. Refer to Item 27 for details. * In defrost operation, the control value of TC is shifted by 6°C.	In D and E zones, the priority is given to air volume selection setup of remote controller. In A zone while thermostat is ON, [PRE-HEAT ✳ (Heating ready)] isdisplayed. TCJ: Indoor heat exchanger sensor temperature
8	Freeze preventive control (Low temperature release)	1) The cooling operation (including Dry operation) is performed as follows based on the detected temperature of TC sensor or TCJ sensor. When [J] zone is detected for 6 minutes (Following figure), the commanded frequency is decreased from the real operation frequency. After then the commanded frequency changes every 30 seconds while operation is performed in [J] zone. In [K] zone, time counting is interrupted and the operation is held. When [I] zone is detected, the timer is cleared and the operation returns to the normal operation. If the commanded frequency becomes S0 because the operation continues in [J] zone, the return temperature A is raised from 5°C to 12°C until [I] zone is detected and the indoor fan operates with [L] mode.  In heating operation, the freeze-preventive control works if 4-way valve is not changed and the following conditions are satisfied. (However the temperature for J zone dashing control is changed from 2°C to –5°C.) **<Conditions>** • When ① or ② is established 5 minutes after activation. ① TCn ≤ TC (n – 1) – 5 ② TCn < TC (n – 1) – 1 and TCn ≤ TA < 5°C	**TCn:** TC temperature when 5 minutes elapsed after activation **TC (n – 1):** TC temperature at start time

<table>
<tr><th>No.</th><th>Item</th><th>Outline of specifications</th><th>Remarks</th></tr>
<tr><td>9</td><td>High-temp. release control</td><td>1) The heating operation is performed as follows based on the detected temperature of TC sensor or TCJ sensor.
• When [M] zone is detected, the commanded frequency is decreased from the real operation frequency. After then the commanded frequency changes every 30 seconds while operation is performed in [M] zone.
• In [N] zone, the commanded frequency is held.
• When [L] zone is detected, the commanded frequency is returned to the original value by approx. 6Hz every 60 seconds.
Setup at shipment
<table><tr><th colspan="2">Control temp. (˚C)</th></tr><tr><th>A</th><th>B</th></tr><tr><td>55 (53)</td><td>51 (51)</td></tr></table> 
NOTE:
When the operation has started or when TC or TCJ < 30˚C at start of the operation or after operation start, temperature is controlled between values in parentheses of A and B.</td><td>However this control is ignored in case of the follower unit of the twin.

Same status as that when “thermostat OFF” (status that the air conditioner enters in the room temp. monitor mode when the temperature reached the setup temperature on the remote controller)</td></tr>
<tr><td>10</td><td>Drain pump control</td><td>1) In cooling operation (including Dry operation), the drain pump is usually operated.
2) If the float switch works while drain pump drives, the compressor stops, the drain pump continues the operation, and a check code is output.
3) If the float switch works while drain pump stops, the compressor stops and the drain pump operates. If the float switch keeps operating for approx. 4 minutes, a check code is output.
4) The drain pump doesn't stop immediately to decrease the drain water in the drain pan when the cooling operation (including Dry operation) was stopped and drive the drain pump for five minutes.</td><td>Check code [P10]</td></tr>
<tr><td>11</td><td>Residual heat elimination</td><td>When heating operation stops, in some cases, the indoor fan operates with (L) for approx. 30 seconds.</td><td></td></tr>
</table>

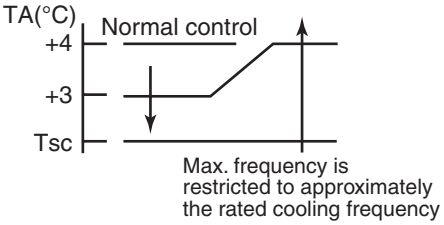
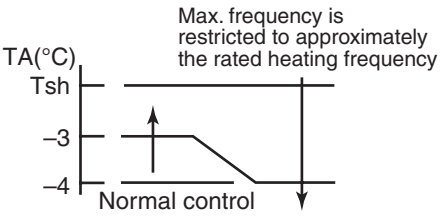
No.	Item	Outline of specifications	Remarks
12	Louver control	1) Louver position setup • When the louver position is changed, the position moves necessarily to downward discharge position once to return to the set position. • The louver position can be set up in the following operation range. **In cooling/dry operation** **In heating/fan operation**  • In group twin operation, the louver positions can be setup collectively or individually. 2) Swing setup • [SWING] is displayed and the following display is repeated. **In all operations**  (Repeats) • In group operation, the louver positions can be set up collectively or individually. 3) When the unit stopped or the warning was output, the louver is automatically set to full closed position. 4) When PRE-HEAT (Heating ready) is displayed (Heating operation started or defrost operation is performed), heating thermo is off or self-cleaning is performed, the louver is automatically set to horizontal discharge position. * The louver which air direction is individually set or the locked louver closes fully when the unit stops and the louver is automatically set to horizontal discharge position when PRE-HEAT (Heating ready) is displayed, heating thermo is off.	The swinging louver moves usually up to the ceiling side from the louver position of the set time.
		<<Individual air direction setup>> (In the case of RBC-AMTU3∗) • Pushing UNIT LOUVER Louver select button enables every discharge port to set up the air direction. The louver numbers that are displayed on the display part correspond to those in the following figure. • In case of no input (key operation) for approx. 5 seconds during setting of individual air direction (during displaying of louver No. on the remote controller screen), the remote controller screen returns to the normal display screen. • For the air direction illustration during normal operation, the air direction of the least No. among the louvers which are block-set is displayed. • While individual air direction is being set, the remote controller operation (Illustration of air direction) and operation of the real machine are linked. • When selecting a case, UNIT LOUVER Louver select button is not pushed or louver No. is not displayed, the air directions of all the louvers are collectively set up. * For RBC-AMSU5∗ remote controller, refer to its owner's manual.  	Setup from the remote controller without UNIT LOUVER button is unavailable.

No.	Item	Outline of specifications	Remarks
12	Louver control (Continued)	**<<Selection of Swing mode>>** • For the Swing mode, the following three types of modes are selectable and settable by keeping Swing/Direction SWING/FIX button pushed for 4 seconds or more on the remote controller. (In the case of RBC-AMTU3∗) Swing mode can be selected by Code No.(DN) setup [F0] (In the case of RBC-ASCU1∗). 1) Standard (4 pieces: same phase) swing → Data: [0001 (At shipment)] When Swing operation is selected, four louvers align at the horizontal discharge position and then start the Swing operation at the same time. 2) Dual swing → Data: [0002] When operation is selected, the louvers of louver No. [01] and [03] move to the horizontal discharge position, the louvers of louver No. [02] and [04] move to the downward discharge position and then start the Swing operation at the same time. 3) Cycle swing → Data: [0003] When operation is selected, the louver No. [01] moves to the horizontal discharge position, [03] to the downward discharge position, [02] and [04] to the middle position and then start the Swing operation at the same time. • In case of selecting the Swing mode, “Dual swing” or “Cycle swing”, the following numerals is displayed at the center of the remote controller screen for approx. 3 seconds when SWING/FIX button was pushed to select [SWING]. (No display for the standard swing) (In the case of RBC-AMTU3∗)  **Dual swing** **Cycle swing** **<<Louver lock (Louver fix)>>** • For the air direction setup for each discharge port, the louver position can be locked during the normal operation. • An arbitrary air direction of an arbitrary louver can be registered and set by keeping UNIT LOUVER button pushed for 4 seconds or more on the remote controller. (In the case of RBC-AMTU3∗) Louver lock can be selected by Code No.(DN) setup [F1], [F2], [F3] or [F4]. (In the case of RBC-ASCU1∗) • The louver lock can be set by registering the setup data to Code No.(DN) [F1] to [F4] according to the following table.	Carry out setting operation during stop of the unit; otherwise the unit stops operation. Carry out setting operation during stop of the unit; otherwise the unit stops operation.

Code No.(DN)	Objective louver No.	Setup data
F1	01	0000: Release (At shipment) 0001: Horizontal discharge position ~ 0005: Downward discharge position
F2	02	
F3	03	
F4	04	

<table>
<tr><th>No.</th><th>Item</th><th>Outline of specifications</th><th>Remarks</th></tr>
<tr><td>12</td><td>Louver control
(Continued)</td><td>• If there is the locked louver in the unit, [⊕] goes on the remote controller screen.
• While the following controls are performed, the louvers operate even if executing the louver lock.
<table><tr><th></th><th>Control which ignores lock</th><th>Objective louver No.</th></tr><tr><td>①</td><td>Operation stop</td><td>Full-close position</td></tr><tr><td>②</td><td>When heating operation started</td><td>Horizontal discharge position</td></tr><tr><td>③</td><td>Heating thermostat OFF</td><td>Horizontal discharge position</td></tr><tr><td>④</td><td>During defrost operation</td><td>Horizontal discharge position</td></tr><tr><td>⑤</td><td>Initialize operation</td><td>Full-close position</td></tr></table>• The real louver corresponding to the louver No. displayed on the remote controller screen during setting of louver lock operates swinging.
<To select horizontal wind direction>
In the horizontal wind direction during cooling operation, the cold draft less position (Air direction to reduce ceiling contamination) or the smudge reducing position (Air direction to control cold air fall) can be selected. Though the factory default setting is the same as the smudge reducing position setting, changing 0000 to 0002 in DN code "45" can select the cold draft less position.
When the spacer for height adjustment separately sold is used or the indoor unit is installed in the place without a ceiling, setting DN code "45" to "0002" and operating the air conditioner in the cold draft less position is recommended.</td><td>For the setting operation, refer to [How to set louver lock] of Installation Manual.

It is position check operation and it does not link with the real louver and air direction setup (Illustration on the remote controller screen).</td></tr>
<tr><td>13</td><td>HA control</td><td>1) This control is connected to telecontrol system or remote start/stop I/F, etc, and start/stop are available by HA signal input from the remote position.
2) This control outputs start/stop status to HA output terminal.
3) I/O specifications conform to JEMA regulations.
4) This control outputs [Operation OFF (STOP) signal] to HA output terminal while self-cleaning works. However selection of [Operation ON (Operating) signal] is possible by changing [0000 (At shipment)] of Item code (DN) [CC] to [0001]. In this case, if HA is input during self-clean operation during operation of the air conditioner, the self-clean operation is not performed. (Unit stops.)</td><td>In the group operation, use this control by connecting to either header or follower indoor unit.</td></tr>
<tr><td>14</td><td>Frequency fixed operation (Test run)</td><td>Refer to "8-1-1. Test Run Setup on Remote Controller"</td><td></td></tr>
<tr><td>15</td><td>Filter sign display</td><td>1) The operation time of the indoor fan is calculated, the filter reset signal is sent to the remote controller when the specified time (2500H) has passed, and it is displayed on LCD.
2) When the filter reset signal has been received from the remote controller, time of the calculation timer is cleared.
In this case, the measurement time is reset if the specified time has passed, and display on LCD disappears.</td><td>Except RBC-ASCU1∗ and wireless type.</td></tr>
</table>

No.	Item	Outline of specifications	Remarks
16	Central control mode selection	1) Setting at the central controller side enables to select the contents which can be operated on the remote controller at indoor unit side. ∗ In case of the wireless type, the display lamp does not change but the contents are same. If operating an item which is prohibited by the central control mode from the remote controller, it is notified with the receive sound, Pi, Pi, Pi, Pi, Pi (5 times).	
17	Energy saving operation	1) When AUTO mode is selected, "Energy saving operation" is performed. 2) When using the remote controller RBC-AMSU5∗, "Energy saving operation" can be performed even in cooling mode and heating mode. 3) The setup temperature is shifted (corrected) in the range not to lose the comfort ability according to input values of various sensors. 4) Data (Input value room temp. TA, Outside temp. TO, Air volume, Indoor heat exchanger sensor temp. TC) for 20 minutes are taken the average to calculate correction value of the setup temperature. 5) The setup temperature is shifted every 20 minutes, and the shifted range is as follows. In cooling time: +1.5 to – 1.0°C In heating time: –1.5 to +1.0°C	Wired remote control (RBC-AMSU5∗) is required.
18	Max. frequency cut control	1) This control is operated by selecting [AUTO] operation mode. 2) COOL operation mode: It is controlled according to the following figure if TO < 28°C.  3) HEAT operation mode: It is controlled according to the following figure if TO > 15°C.  	

No.	Item	Outline of specifications	Remarks
19	DC motor	1) When the fan operation has started, positioning of the stator and the rotor are performed. (Moves slightly with tap sound) 2) The motor operates according to the command from the indoor controller. **Notes)** • When the fan rotates while the air conditioner stops due to entering of outside air, etc, the air conditioner may operate while the fan motor stops. • When a fan lock is found, the air conditioner stops, and a trouble is displayed.	Check code [P12]
20	Power saving (Energy saving operation)	(In the case of RBC-AMTU3∗) 1) Turn on SAVE button on the remote controller. 2) During operation of save operation, SAVE lights on the wired remote controller. 3) During power save operation, the current release control is performed with the restriction ratio set in EEPROM on the outdoor unit. 4) The restriction ratio can be set by keeping SAVE button pushed for 4 seconds or more on the remote controller. 5) When validating the power save operation, the next operation starts with power save operation valid because contents are held even when operation stops, operation mode changes or power supply is reset. 6) The restriction ratio can be set by changing the setup data of CODE No. (DN) [C2] in the range of 50 to 100% (every 1%, Setting at shipment: 75%). * For RBC-AMSU5∗ remote controller, refer to its owner's manual.	Carry out setting operation during stop of the unit; otherwise the unit stops operation. For the setup operation, refer to "Power saving mode" of Installation Manual.
21	Drain pump delay operation	When a cooling operation (including dry operation) is stopped, the drain pump continues operating for 5 minutes to reduce drain water in drain pan.	

<table>
<tr><th>No.</th><th>Item</th><th>Outline of specifications</th><th>Remarks</th></tr>
<tr><td>22</td><td>8°C heating/
Frost protective
operation</td><td>1) This functional is intended for the cold latitudes and performs objective heating operation (8°C heating operation).
2) This function is valid only for combination with the outdoor units.
3) Using the indoor DN code [D1], Valid/Invalid of this function is set up at the customer's side.
∗ The setup by DN code is Invalid [0]/Valid [1] and Invalid [0] has been set at the shipment.
4) This operation is the heating operation which sets 8°C as the setup temperature of the target.
5) This function starts operation by pushing temperature button (▼) during heating operation; besides by pushing (▲) button for 4 seconds or more after temperature reached the minimum set temperature.
6) To stop/release this operation, select and execute one from the following operations.
① Push (▲) button: Heating operation (18°C setting) continues.
② Push [START/STOP] button: Air conditioner stops. (Heating 18°C operation at the next start)
③ Push MODE : Other operation mode is selected and the operation continues.
7) As the setup temperature is 8°C and the human heating is not targeted, the cold air discharge preventive control (Item 7) is made invalid to suppress the intermittent operation.
8) The settings of the air direction and air volume are changeable during this operation.
9) The indoor fan stops to protect the compressor for 2 minutes after start of heating operation (Thermostat ON) by this function.</td><td>In a group connection, if there is even one combination with other unit, “This function is not provided.” is displayed.

The setup temperature jumps from [18] to [8].</td></tr>
<tr><td>23</td><td>Occupancy
sensor</td><td>1) During the Occupancy sensor operation (DN code: [B5] [0001] and [B6] [0002 to 0005]), when there is no people in the Occupancy sensor range, it is automatically switched to the operation for the absence.
2) The Occupancy sensor operation can change by [DN code : B6] as follows, and operates according to the operation at absent time, if time or absence of the setting contents continues. However time counting starts after the room temperature is stabilized. (after for 30 minutes operation)
DN [B6]
<table><tr><th>Data</th><th>Setting contents</th></tr><tr><td>0000</td><td>Invalid</td></tr><tr><td>0001 to 0005</td><td>30 minutes to 150 minutes (30 minutes each)</td></tr></table>
3) The operation at absent time can be changed by [DN code : B7].
DN [B7]
<table><tr><th>Data</th><th>Operation at absent time</th></tr><tr><td>0000</td><td>Circulator</td></tr><tr><td>0001</td><td>Operation stop</td></tr></table>
4) If the operation at absent time stops during group operation, or absence is fixed in each system, the operation starts circular operation once, and then the operation stops when absence was determined on all group.
* DN [06] and DN [B7] can be set on the "Occupancy sensor" menu of the wired remote controller RBC - AMSU5∗.</td><td>The Occupancy sensor can be set up by wired remote controller RBC-AMSU5∗</td></tr>
</table>

<table>
<tr><th>No.</th><th>Item</th><th>Outline of specifications</th><th>Remarks</th></tr>
<tr><td>24</td><td>Soft cooling</td><td>* Wired remote controller : RBC-AMSU5∗ is required.
1) Sensation of draft can be suppressed by controlling performance and correcting the louver angle during cooling operation.
2) However, it may not cool well because the operation will be performed with the cooling capacity suppressed.
3) Perform operations from the remote controller menu to use soft cooling.</td><td></td></tr>
<tr><td>25</td><td>Dual set point (AUTO mode)</td><td>1) The temperature for heating operations and cooling operations can be set separately in AUTO mode when dual set point is valid.
2) The compressor will turn off (thermostat-OFF) when reaching the set temperature for heating operations and cooling operations.
3) Set CODE No. (DN) [77] to enable Dual set point.

DN [77]<table><tr><th>Data</th><th>Dual set point</th></tr><tr><td>0000</td><td>Unavailable (Factory default)</td></tr><tr><td>0002</td><td>Available</td></tr></table></td><td>This function cannot be used with remote controllers that are not RBC-AMSU5∗.</td></tr>
<tr><td>26</td><td>Fan speed setting when thermostat-OFF in cooling mode</td><td>1) The fan speed for when the room temperature reaches the set temperature in cooling operations and dry mode can be set.
2) Change the fan speed by operating CODE No. (DN)[9A].
3) Select “Remote controller setting” if changing fan speed is not desired during thermostat-OFF.

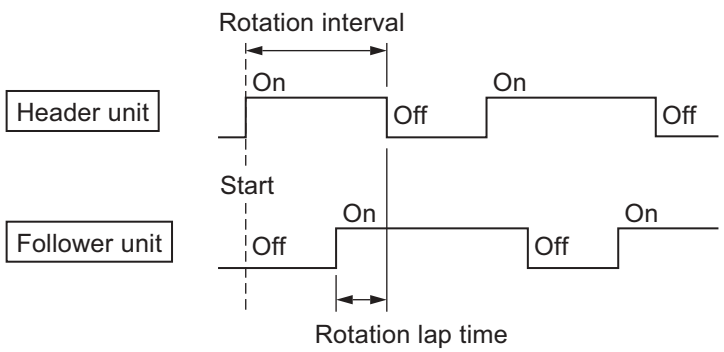
* When selecting “0002” (OFF), make sure to use the Remote controller sensor or Remote sensor unit so that the room temperature can be detected properly.

DN [9A]<table><tr><th>Data</th><th>Fan speed when thermostat-OFF in cooling mode</th></tr><tr><td>0000</td><td>Remote controller setting</td></tr><tr><td>0001</td><td>Extremely low speed (UL) (Factory default)</td></tr><tr><td>0002</td><td>OFF</td></tr><tr><td>0003</td><td>Low speed (L)</td></tr></table></td><td></td></tr>
<tr><td>27</td><td>Draft prevention control</td><td>1) This function prevents cold air from descending from the air outlet of the air conditioner when defrosting operations are being performed and the indoor unit fan is stopped, by closing the louver.
2) Valid/Invalid can be switched by CODE No. (DN) [121].
3) When defrosting operations start at the outdoor unit, the indoor fan will stop since the temperature that the TC/TCJ sensor detects falls and the cold air draft prevention control is performed (see Item 7). When this function is valid, the louver will close.
4) After the defrosting operations end and normal heating operations start, causing the temperature that the TC/TCJ sensor detects to rise and the indoor fan to start operations, the louver will open at a horizontal angle, and thereafter move to the point that is set by the remote controller.

DN [121]<table><tr><th>Data</th><th>Draft prevention control</th></tr><tr><td>0000</td><td>Unavailable</td></tr><tr><td>0001</td><td>Available (Factory default)</td></tr></table></td><td></td></tr>
</table>

<table>
<tr><th>No.</th><th>Item</th><th>Outline of specifications</th><th>Remarks</th></tr>
<tr><td>28</td><td>Communication type setting</td><td>1) Communication type will be determined automatically by the combination of the indoor unit and the remote controller/ remote sensor.
2) However, this must be set to TCC-Link when connecting to a central control device exclusively for TCC-Link.
Set the CODE No. (DN) [FC] to “0000” (TCC-Link).

DN [FC]<table><tr><th>Data</th><th>Communication type</th></tr><tr><td>0000</td><td>TCC-Link</td></tr><tr><td>0004</td><td>TU2C-Link (Factory default)</td></tr></table>
3) The communication protocol used in the operations can be checked by “Monitor function” on the wired remote controller.
<table><tr><td>Monitor
CODE No.
B9</td><td>Communication protocol
0000: TCC-Link
0001: TU2C-Link</td></tr></table>
* Refer to page 82 or the manual for the remote controller for operation methods of “Monitor function”.</td><td>• When performing group control in combination with a TCC-Link dedicated indoor unit (other than RAV-HM∗∗∗), change the communication type to TCC-Link.</td></tr>
<tr><td>29</td><td>Rotation / backup operation</td><td>1) Rotation control which alternately performs operations is available only when the following conditions are satisfied.
• Only two systems are connected
• Each system is connected singly
2) If a trouble occurs in either of the systems, the other system will start to operate. (backup operation)
3) When performing rotation control, the DN code [1C1] for the header unit must be set to “0001” (valid).
4) The intervals to switch the operations can be set by setting the CODE No. (DN) [1C2] in increments of days (maximum 28 days).
5) Start the other operation 30 minutes before the end of one operation. Rotation lap time can be set in increments of 10 minutes by setting the CODE No. (DN) [1C3] (maximum 70 minutes).
6) A check code will show on the remote controller if backup operations are being performed due to a trouble.
7) If the following trouble occurs, backup operations will not be performed, and the entire system will stop.
• E03 : Remote controller - indoor unit communication trouble
8) If the following trouble occurs, only the header unit will perform operations.
• E18 : Indoor header - follower unit communication trouble
* This function is not guaranteed to protect the devices within the room of air conditioning.

 
</td><td></td></tr>
</table>

<table>
<tr><th>No.</th><th>Item</th><th>Outline of specifications</th><th>Remarks</th></tr>
<tr><td>29</td><td>Rotation / backup operation (Continued)</td><td>
DN [1C1]
<table>
<tr><th>Data</th><th>Rotation operation</th></tr>
<tr><td>0000</td><td>Unavailable (Factory default)</td></tr>
<tr><td>0001</td><td>Available</td></tr>
</table>
DN [1C2]
<table>
<tr><th>Data</th><th>Rotation interval</th></tr>
<tr><td>0001
to
0028</td><td>1 day to 28days
0001: 1day (Factory default)</td></tr>
</table>
DN [1C3]
<table>
<tr><th>Data</th><th>Rotation lap time</th></tr>
<tr><td>0000
to
0007</td><td>0003: 30 minutes (Factory default)
0 to 70 minutes
(10 minutes each)</td></tr>
</table>
9) The state of rotation operations can be checked by the “Monitor function” within the wired remote controller.
<table>
<tr><td>Monitor
CODE No.
E9</td><td>Rotation operation
- - - -: Unavailable
0000: Rotation operation OFF
0001: Rotation operation ON, Unit ON
0002: Rotation operation ON, Unit OFF</td></tr>
</table>
* Refer to page 82 or the manual for the remote controller for operation method of “Monitor function”.
</td><td></td></tr>
<tr><td>30</td><td>Defrost shift</td><td>
1) This control is to change the starting time of defrosting operations to avoid temperature drop when multiple air conditioners that belong to refrigerant systems are installed in the same space, and the defrosting operations thereof start at the same time.
2) Set the CODE No. (DN) [120] to “0001” (valid) for all the indoor units that are group-operated to use this function.
3) The outdoor unit must be compatible to use this function. Check the installation manual and service manual for further information.
* The defrosting operations may be performed at the same time to prevent incomplete defrosting in environments where the temperature of the outdoor unit is extremely low or the like.
DN [120]
<table>
<tr><th>Data</th><th>Defrost shift</th></tr>
<tr><td>0000</td><td>Unavailable</td></tr>
<tr><td>0001</td><td>Available (Factory default)</td></tr>
</table>
</td><td></td></tr>
</table>

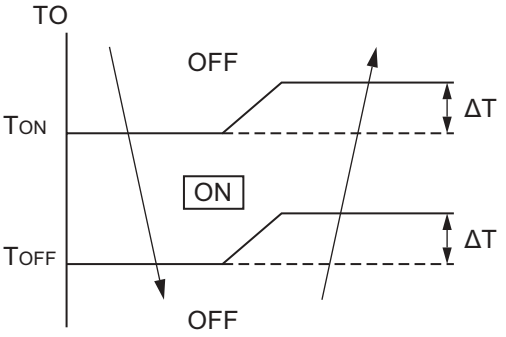
<table>
<tr><th>No.</th><th>Item</th><th>Outline of specifications</th><th>Remarks</th></tr>
<tr><td>31</td><td>Power shift</td><td>1) This is control that, when air conditioners in different systems are installed in the same space controlled in a group, and the load within the space is imbalanced, lowers the used power within the whole group by limiting air conditioners having compressors that are operating at a highly inefficient frequency, and making up for insufficient performance by operating other air conditioners.
2) When using this function, set the unit CODE No. (DN) [FB] to “0001” (valid) for all indoor units within the controlled group.
3) When the load is determined to be unbalanced after a defined period of normal cooling operations or heating operations, the frequency of the outdoor unit compressor which is operating under the highest load will be limited. This function is invalid with auto cooling operations, dry operations, and air fan operations.
4) The frequency is limited 10% at the maximum, in accordance with the temperature difference of TA (indoor temperature) and Ts (set temperature).
Δt = TA - Ts (during cooling operations),
Δt = Ts - TA (during heating operations)
5) The limitation will be lifted when either of the following conditions are satisfied.
• Any one of the set temperature, fan speed, wind direction, or the operation mode is changed from the remote controller.
• Defrosting operations are performed within the group
• Δt > 3ºC has been satisfied for five minutes
6) The limitation will continue until the operations are stopped or the operation mode is changed for the air conditioners under the limitation.

DN [FB]<table><tr><th>Data</th><th>Power shift</th></tr><tr><td>0000</td><td>Unavailable (Factory default)</td></tr><tr><td>0001</td><td>Available</td></tr></table></td><td></td></tr>
</table>

No.	Item	Outline of specifications	Remarks
32	Free cooling	1) The external device can be operated in accordance with the outdoor temperature in cooling operations. Energy saving operations can be realized even if a cooling load exists in the winter, by combining a device that uses the outdoor temperature. 2) This function is valid by setting the CODE No. (DN) [1C8] from the wired remote controller, and when the outdoor temperature satisfies certain conditions, the output for the CN32 connector on the indoor P.C. board will turn ON. * Use processed air when taking in fresh air. Watch for condensation of devices when taking in fresh air at low temperatures.	

DN [1C8]

Data	Free cooling
0000	Unavailable (Factory default)
0001	Available



3) The temperature condition can be set with the following CODE No. (DN).

DN [1C9]

Data	TON : Free cooling ON temp.[ºC]
-0015 to 0029	0016:16ºC (Factory default) -15ºC to 29ºC (1ºC each)

DN [1CA]

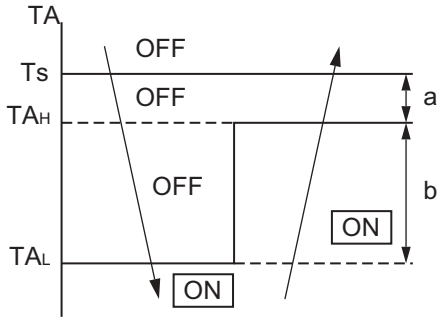
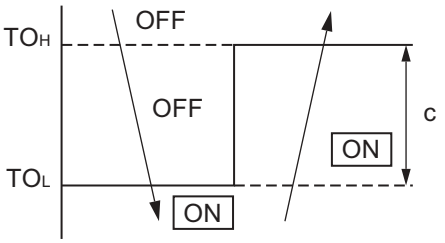
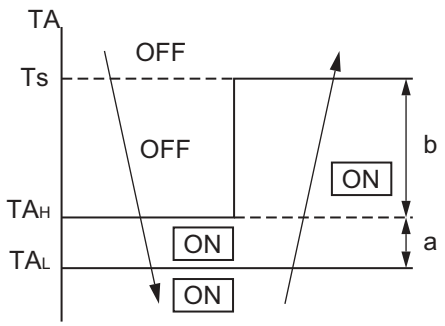
Data	TOFF : Free cooling OFF temp.[ºC]
-0015 to 0029	0010:10ºC (Factory default) -15ºC to 29ºC (1ºC each)

DN [1CB]

Data	ΔT : ON/OFF differential temp.[ºC]
0000 to 0010	0002: 2ºC (Factory default) 0ºC to 10ºC (1ºC each)

4) The output for CN32 will turn OFF if there is a trouble in the TO sensor.
5) The output state can be checked from “Monitor function” on the wired remote controller.
* Refer to page 82 or or the manual for the remote controller for operation methods of “Monitor function”.

Monitor CODE No. E6	Free cooling output - - - -: Unavailable 0000: OFF 0001: ON

No.	Item	Outline of specifications	Remarks
33	Secondary heating	Secondary heating can be used while heating operations are performed. <Control Outline (Normal Mode)> 1) If the difference between the indoor temperature and the outdoor temperature is large while the air conditioner is operating, turn ON the secondary heating. 2) This function is valid when the CODE No. (DN) [DC] is set to ”0001” (0.5ºC) to “0010” (5.0ºC) using the wired remote controller, and the output to the external heating source will turn ON if the room temperature satisfies the condition. 3) The output will always stay ON while defrosting operations are being performed.  4) The output can be turned on by the outdoor temperature when CODE No. (DN) [C7] is set to “0001” (1ºC) to “0010” (10ºC) using the wired remote controller.  <Control Outline (Flip Mode)> 1) If the difference between the room temperature and the set temperature is large while using secondary heating, run the air conditioner. 2) This function is valid when the CODE No. (DN) [C5] is set to ”0001” (Flip mode) or the CODE No. (DN) [C7] is set to “0001” (1ºC) to “0010” (10ºC) using the wired remote controller, and when the output is switched ON when the room temperature satisfies the conditions. * The outdoor temperature determination is invalid whilst this control is performed.  	TAH : Temp.set air high (= Ts - a) TAL : Temp.set air low (= TAH - b) TOH : Temp.set out high TOL : Temp.set out low (= TOH - c)

No.	Item	Outline of specifications	Remarks
33	Secondary heating (Continued)		

DN [C5]

Data	Secondary heating mode
0000	Normal mode (Factory default)
0001	Flip mode

DN [C6]

Data	TO_H: Set temp. out (high) [ºC]
-0015 to 0015	"-0015": -15ºC to "0015": 15ºC "0000": 0ºC (Factory default)

DN [C7]

Data	c : TO_H - TO_L [ºC]
0000	Unavailable (Factory default)
0001 to 0010	0001: 1ºC to "0010": 10ºC

DN [DB]

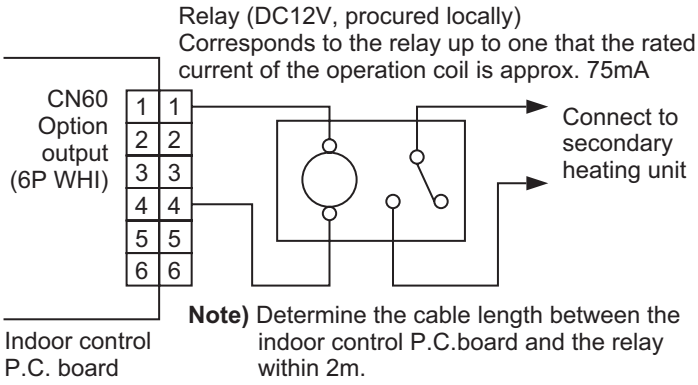
Data	b : TA_H - TA_L [ºC]
0001 to 0010	"0001": 0.5ºC to "0010": 5.0ºC "0006": 3ºC (Factory default)

DN [DC]

Data	a : Ts - TA_H (Normal mode)[ºC] TA_L - Ts (Flip mode)[ºC]
0000	Unavailable (Factory default)
0001 to 0010	0001: 1ºC to "0010": 10ºC

<Wiring>

1) Use ① - ④ pin (Cooling output, DC 12 V) of CN60 on indoor P.C. board for output.



Note) Determine the cable length between the indoor control P.C.board and the relay within 2m.

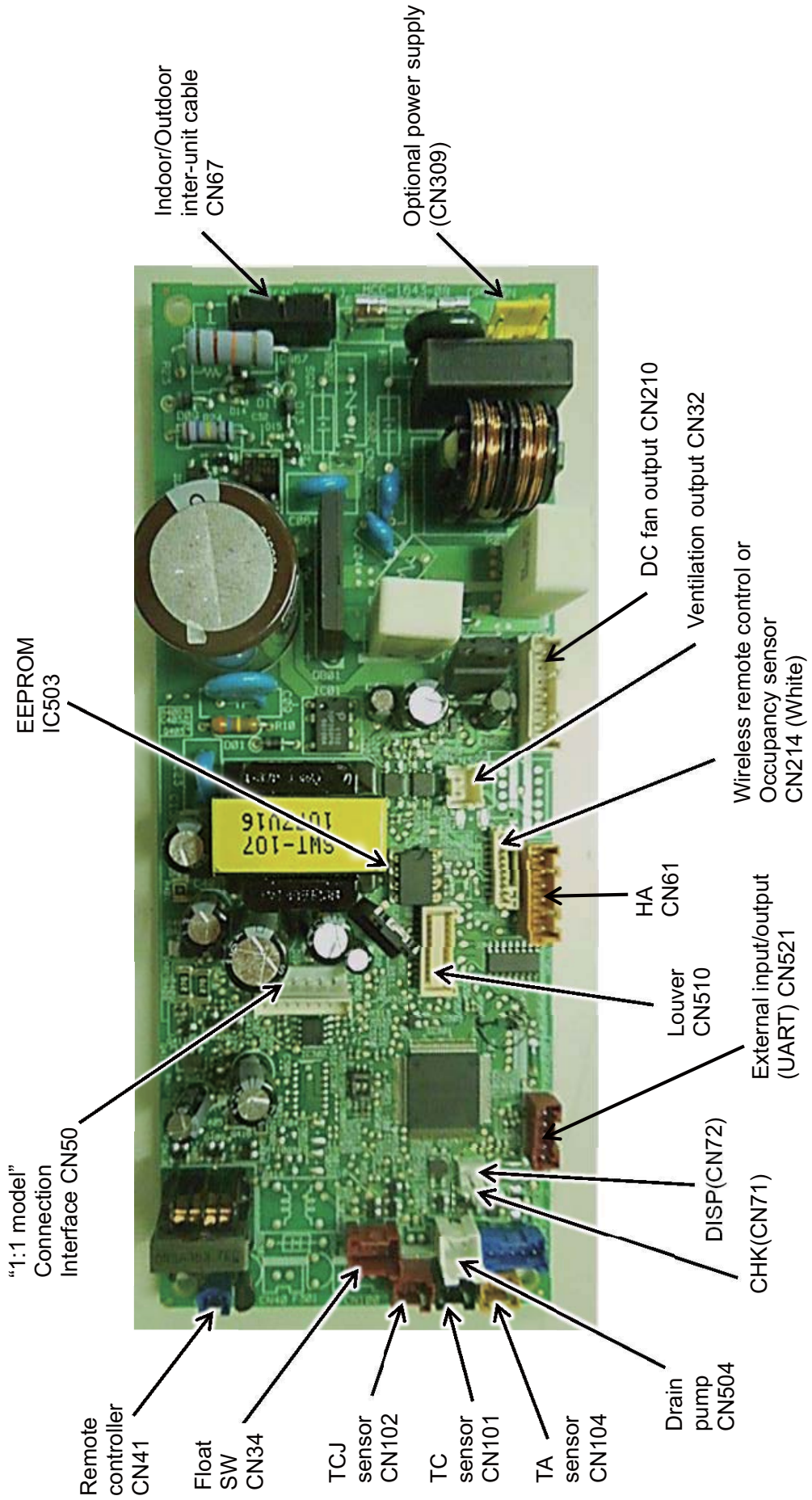
2) If there is no CN60 on the P.C. board (MCC-1643 model), install separately-sold Application control kit (TCB-PCUC2E), and use "OUT1 to OUT3" of the Signal output terminal block (TB1). At this time, select "1" (Cool dry output) for "SW1 to SW3". Following the installation manual of the Application control kit for detailed contents relating to wiring.

* The output state can be checked from “Monitor function” on the wired remote controller. See page 82 or the manual for the remote controller for operation methods of “Monitor function”.

Monitor CODE No.	Secondary heating output
E5	- - - -: Unavailable 0000: OFF 0001: ON

5-3. Indoor Print Circuit Board

<MCC-1643>



Function	Connector No.	Pin No.	Specifications	Remarks
Ventilation output	CN32	1	DC12V	• Output in conjunction with the operation of the indoor unit (At shipment, DN [31] = 0, DN [1C8] = 0) • Output according to the Ventilation function of the remote controller. (DN [31] = 1, DN [1C8]=0) • Free cooling output (DN [31]=0, DN [1C8] = 1)
		2	Output (Open collector)	
HA	CN61	1	ON/OFF input	• HA ON/OFF input (DN [2E] = 0 (At shipment), J01: Close=Pulse input (At shipment) / Open = Static input)
		2	0V	
		3	Remote controller prohibited input	Permission/Prohibition of remote controller operation stop is performed by input.
		4	Operation output (Open collector)	Operation ON (Answer back of HA)
		5	DC12V	
		6	Warning output (Open collector)	Warning output ON
CHK Operation check	CN71	1	0V	This check is used to check indoor operation. (Performs operation of indoor fan “H”, Louver horizontal and Drain pump ON without communication with outdoor and remote controller)
		2		
DISP Exhibition mode	CN72	1	0V	Communication is available by indoor unit and remote controller only.
		2		
Option control kit	CN521	1	12V	Connected Application control kit (TCB-PCUC2E)
		2	5V	
		3	Transmission	
		4	Receive	
		5	0V	
Wireless remote controller Occupancy sensor input	CN214	1	12V	Connect when using the Wireless remote controller kit "RBC-AXU31UM∗". Code No. (DN) [B5] automatically changes from "0000" to "0002". Connect when using the Occupancy sensor. To use the occupancy sensor, you need to set the Code No.(DN). [B5] =“0000” → “0001”.
		2		
		3		
		4		
		5		
		6	GND	
		7	5V	
		8		
		9	Occupancy sensor and wireless remote controller input	

* To use the functions operated by CN60, CN80, CN70 and CN73, which are provided for other models, use the Application control kit (TCB-PCUC2E) sold separately.

6. TROUBLESHOOTING

6-1. Summary of Troubleshooting

<Wired remote controller type>

1. Before troubleshooting

1) Required tools/instruments
   - ⊕ and ⊖ screwdrivers, spanners, Needle-nose pliers, nippers, push pins for reset switch
   - Tester, thermometer, pressure gauge, etc.

2) Confirmation points before check
   a) The following operations are normal.
      1. Compressor does not operate.
         - Is the air conditioner being controlled by the 3-minute protective function?
         - Is it in standby status though the room temperature has reached the setup temperature?
         - Is it being operated in timer mode or fan mode?
         - Is the remote controller set in “heating” under the high outside air temperature?
      2. Indoor fan does not operate.
         - Is the air conditioner being controlled by the cool air discharge preventive function in “heating”?
      3. Indoor fan does not operate or fan speed changes.
         - Is the air conditioner being controlled by high-temperature release function in “heating”?
         - Is the remote controller set in “cooling” under the low outside air temperature?
         - Is the air conditioner being operated in defrost operation?
      4. ON/OFF operation cannot be performed from remote controller.
         - Is the air conditioner being operated by the central control system?
         - Is an automatic address being set up?
           (When the power is turned on at the first time or when indoor unit address setting is changed, the operation cannot be performed for maximum approx. 5 minutes after power-ON.)
         - Is a test run of the air conditioner being carried out?
   b) Did you return the cabling to the initial positions?
   c) Are connecting cables of indoor unit and remote controller correct?

2. Troubleshooting procedure

When a trouble occurred, check the parts along with the following procedure.

Trouble → **Confirmation of check code display** → **Check troubled position and parts.**

NOTE :

For cause of a trouble except the items to be checked, miss diagnosis of microcomputer is considered due to outer noise or power conditions. If there is any noise source, change the cables of the remote controller to shield cables.

<Wireless remote controller type>

1. Before troubleshooting

1) Required tools/instruments
   - ⊕ and ⊖ screwdrivers, spanners, Needle-nose pliers, nippers, etc.
   - Tester, thermometer, pressure gauge, etc.
2) Confirmation points before check
   a) The following operations are normal.
      1. Compressor does not operate.
         - Is the air conditioner being controlled by the 3-minute protective function?
         - Is it in standby status though the room temperature has reached the setup temperature?
         - Is it being operated in timer mode or fan mode?
         - Is the remote controller set in “heating” under the high outside air temperature?
      2. Indoor fan does not operate.
         - Is the air conditioner being controlled by the cool air discharge preventive function in “heating”?
      3. Indoor fan does not operate or fan speed changes.
         - Is the air conditioner being controlled by high-temperature release function in “heating”?
         - Is the remote controller set in “cooling” under the low outside air temperature?
         - Is the air conditioner being operated in defrost operation?
      4. ON/OFF operation cannot be performed from remote controller.
         - Is the air conditioner in forced operation?
         - Is it being operated by the central control system?
         - Is an automatic address being set up?
           (When the power is turned on at the first time or when indoor unit address setting is changed, the operation cannot be performed for maximum approx. 5 minutes after power-ON.)
         - Is a test run of the air conditioner being carried out?
   b) Did you return the cabling to the initial positions?
   c) Are connecting cables between indoor unit and receiving unit correct?

2. Troubleshooting procedure

When a trouble occurred, check the parts along with the following procedure.

6-2. Troubleshooting

6-2-1. Outline of judgment

The primary judgment to check whether a trouble occurred in the indoor unit or outdoor unit is carried out with the following method.

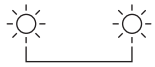
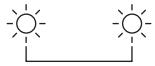
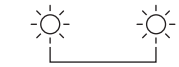
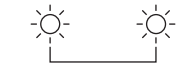
Method to judge the troubled position by flashing indication on the display part of the indoor unit (sensors of the receiving part)

The indoor unit monitors the operating status of the air conditioner, and the blocked contents of self-diagnosis are displayed restricted to the following cases if a protective circuit works.

● : Go off, ○ : Go on, ☼ : Flash (0.5 sec.)

Lamp indication	Check code	Cause of trouble occurrence
Operation ● Timer ● Ready ● No indication at all	—	Power supply OFF or miswiring between receiving unit and indoor unit
Operation ☼ Timer ● Ready ● Flash	E01	Receiving trouble } Receiving unit } Miswiring or wire connection trouble between receiving unit and indoor unit
	E02	Sending trouble } Receiving unit } Miswiring or wire connection trouble between receiving unit and indoor unit
	E03	Communication stop } Miswiring or wire connection trouble between receiving unit and indoor unit
	E08	Duplicated indoor unit No. } Setup trouble
	E09	Duplicated header units of remote controller } Setup trouble
	E11	Communication trouble between Application control kit and indoor unit P.C. board
	E18	Wire connection trouble between indoor units, Indoor power OFF (Communication stop between indoor header and follower or between master and sub indoor twin)
Operation ● Timer ● Ready ☼ Flash	E04	Miswiring between indoor unit and outdoor unit or connection trouble (Communication stop between indoor and outdoor units)
Operation ● Timer ☼ Ready ☼ Alternate flash	P10	Overflow was detected. } Protective device of indoor unit worked.
	P12	Indoor DC fan trouble } Protective device of indoor unit worked.
Operation ☼ Timer ● Ready ☼ Alternate flash	P03	Outdoor unit discharge temp. trouble } Protective device of outdoor unit worked. ∗1
	P04	Outdoor high pressure system trouble } Protective device of outdoor unit worked. ∗1
	P05	Negative phase detection trouble } Outdoor unit trouble
	P07	Heat sink overheat trouble } Outdoor unit trouble
	P15	Gas leak detection trouble } Outdoor unit trouble
	P19	4-way valve system trouble (Indoor or outdoor unit judged.)
	P20	Outdoor unit high pressure protection
	P22	Outdoor unit: Outdoor unit trouble } Protective device of outdoor unit worked. ∗1
	P26	Outdoor unit: Inverter Idc operation } Protective device of outdoor unit worked. ∗1
	P29	Outdoor unit: Position detection trouble } Protective device of outdoor unit worked. ∗1
	P31	Stopped because of trouble of other indoor unit in a group (Check codes of E03/L03/L07/L08)

∗1: These are representative examples and the check code differs according to the outdoor unit to be combined.

Lamp indication	Check code	Cause of trouble occurrence
Operation Timer Ready  Alternate flash	F01	Heat exchanger sensor (TCJ) trouble
	F02	Heat exchanger sensor (TC) trouble
	F10	Room air temperature sensor (TA) trouble } Indoor unit sensor trouble
Operation Timer Ready  Alternate flash	F04	Discharge temp. sensor (TD) trouble
	F06	Temp. sensor (TE) trouble
	F07	Temp. sensor (TL) trouble
	F08	Temp. sensor (TO) trouble
	F12	Temp. sensor (TS) trouble
	F13	Temp. sensor (TH) trouble
	F15	Temp. Sensor miswiring (TE, TS) } Sensor trouble of outdoor unit ∗1
Operation Timer Ready  Simultaneous flash	F29	Indoor EEPROM trouble
Operation Timer Ready  Simultaneous flash	F30	Occupancy sensor trouble
	F31	Outdoor EEPROM trouble
Operation Timer Ready  Flash	H01	Compressor break down
	H02	Compressor lock
	H03	Current detection circuit trouble } Outdoor compressor system trouble ∗1
	H04	Case thermostat worked.
	H06	Outdoor unit low pressure system trouble
Operation Timer Ready  Simultaneous flash	L03	Duplicated header indoor units
	L07	There is indoor unit of group connection in individual indoor unit. → AUTO address
	L08	Unsetting of group address
	L09	Missed setting (Unset indoor capacity) * If group construction and address are not normal when power supply turned on, automatically goes to address setup mode.
Operation Timer Ready  Simultaneous flash	L10	Unset model type (Service board)
	L20	Duplicated indoor central addresses
	L29	Outdoor unit and other trouble } Others
	L30	Outside interlock trouble
	L31	Negative phase trouble

∗1: These are representative examples and the check code differs according to the outdoor unit to be combined.

6-2-2. Others (Other than Check Code)

Lamp indication	Check code	Cause of trouble occurrence
Operation Timer Ready  Simultaneous flash	—	During test run
Operation Timer Ready ○  Alternate flash	—	Disagreement of cool/heat (Automatic cool/heat setting to automatic cool/heat prohibited model, or setting of heating to cooling-only model)

6-2-3. Check Code List (Indoor)

(Indoor unit detected)

○ : Go on, ◎ : Flash, ● : Go off ALT (Alternate): Alternate flashing when there are two flashing LED SIM (Simultaneous): Simultaneous flashing when there are two flashing LED

Check code indication	Lamp indication				Representative trouble position	Explanation of trouble contents	Air conditioner operation	
Central control device & Wired remote controller	Block indication						Automatic reset	Operation continuation
	Operation	Timer	Ready	Flash				
E03	◎	●	●		Regular communication trouble between indoor and remote controller	No communication from remote controller and network adapter (Also no communication from central control system)	✓	—
E04	●	●	◎		Indoor/Outdoor serial trouble	There is trouble on serial communication between indoor and outdoor units	✓	—
E08	◎	●	●		Duplicated indoor addresses ✧	Same address as yours was detected.	✓	—
E11	◎	●	●		Communication trouble between Application control kit and indoor unit	Communication trouble between Application control kit and indoor unit P.C. board	✓	—
E18	◎	●	●		Regular communication trouble between indoor header and follower units	Regular communication between indoor header and follower units is impossible, Communication between twin header (master) and follower (sub) units is impossible.	✓	—
F01	◎	◎	●	ALT	Indoor unit, Heat exchanger (TCJ) trouble	Open/short-circuit was detected on heat exchanger (TCJ).	✓	—
F02	◎	◎	●	ALT	Indoor unit, Heat exchanger (TC) trouble	Open/short-circuit was detected on heat exchanger (TC).	✓	—
F10	◎	◎	●	ALT	Indoor unit, Room temp. sensor (TA) trouble	Open/short-circuit was detected on room temp. sensor (TA).	✓	—
F29	◎	◎	●	SIM	Indoor unit, other indoor P.C. board trouble	EEPROM trouble (Other trouble may be detected. If no trouble, automatic address is repeated.	—	—
F30	◎	◎	○	ALT	Occupancy sensor trouble	Occupancy sensor trouble has been detected.		✓
L03	◎	●	◎	SIM	Duplicated setting of indoor group header unit ✧	There are multiple header units in a group.	—	—
L07	◎	●	◎	SIM	There are group cable in individual indoor unit. ✧	When even one group connection indoor unit exists in individual indoor unit.	—	—
L08	◎	●	◎	SIM	Unset indoor group address ✧	Indoor group address is unset.	—	—
L09	◎	●	◎	SIM	Unset indoor capacity	Capacity of indoor unit is unset.	—	—
L20	◎	○	◎	SIM	Duplicated central control system address	Duplicated setting of central control system address	✓	—
L30	◎	○	◎	SIM	Outside trouble input to indoor unit (Interlock)	Abnormal stop by outside trouble CN80/TB2 (IN1) input	—	—
P01	●	◎	◎	ALT	Indoor unit, AC fan trouble	An trouble of indoor AC fan was detected. (Fan motor thermal relay worked.)	—	—
P10	●	◎	◎	ALT	Indoor unit, overflow detection	Float switch worked.	—	—
P12	●	◎	◎	ALT	Indoor unit, DC fan trouble	Indoor DC fan trouble (Over-current/Lock, etc.) was detected.	—	—
P19	◎	●	◎	ALT	4-way valve system trouble	In heating operation, a trouble was detected by temp. down of indoor heat exchanger sensor.	✓	—
P31	◎	●	◎	ALT	Other indoor unit trouble	Follower unit in group cannot operate by warning from [E03/L03/L07/L08] of header unit.	✓	—

✧ When this warning was detected before group construction/address check finish at power supply was turned on, the mode shifts automatically to AUTO address setup mode.

(Remote controller detected)

Check code indication	Lamp indication				Representative trouble position	Explanation of trouble contents	Air conditioner operation	
Wired remote controller	Block indication						Automatic reset	Operation continuation
	Operation	Timer	Ready	Flash				
E01	◎	●	●		No master remote controller, Remote controller communication (Receive) trouble	Signal cannot be received from indoor unit. Master remote controller was not set. (including 2 remote controllers)	—	—
E02	◎	●	●		Remote controller communication (Send) trouble	Signal cannot be sent to indoor unit.	—	—
E09	◎	●	●		Duplicated master remote controller	In 2-remote controller control, both were set as master. (Indoor master unit stops warning and follower unit continues operation.)	—	△

△ : It is based on a situation.

(Central control devices detected)

Check code indication	Lamp indication				Representative trouble position	Explanation of trouble contents	Air conditioner operation	
Central control device	Block indication						Automatic reset	Operation continuation
	Operation	Timer	Ready	Flash				
C05	Is not displayed. (Common use of wired remote controller, etc.)				Central control system communication (send) trouble	Signal sending operation of central control system is impossible. There are multiple same central devices. (Link adapter)	—	—
C06					Central control system communication (receive) trouble	Signal receiving operation of central control system is impossible.	—	—
C12	—				General-purpose device control interface batched warning	An trouble on device connected to general-purpose device control interface of exclusive to Link adapter	—	—
P30	By warning unit (Above-mentioned)				Group follower unit is trouble.	Group follower unit is trouble. (For remote controller, above-mentioned [***] details are displayed with unit No.	—	—

NOTE: Even for the same contents of trouble such as communication trouble, the display of check code may differ according to detection device.
When wired remote controller or central controller detects an trouble, it is not necessarily related to operation of the air conditioner. In this list, the check codes that outdoor unit detects are not described.

Trouble mode detected by indoor unit

Operation of diagnostic function				Judgment and measures
Check code	Cause of operation	Status of air conditioner	Condition	
E03	No communication from remote controller (including wireless) and communication adapter	Stop (Automatic reset)	Displayed when trouble is detected	1. Check cables of remote controller and communication adapters. • Remote controller LCD display OFF (Disconnection) • Central remote controller [97] check code
E04	The serial signal is not output from outdoor unit to indoor unit. • Miswiring of inter-unit wire • Serial communication circuit trouble of outdoor P.C. board • Serial communication circuit trouble of indoor P.C. board	Stop (Automatic reset)	Displayed when trouble is detected	1. Outdoor unit does not completely operate. • Inter-unit wire check, correction of miswiring • Check outdoor P.C. board. Correct wiring of P.C. board. 2. When outdoor unit normally operates • Check P.C. board (Indoor receiving / Outdoor sending).
E08	Duplicated indoor unit address	Stop	Displayed when trouble is detected	1. Check whether remote controller connection (Group/Individual) was changed or not after power supply turned on (Finish of group construction/Address check). * If group construction and address are not normal when the power has been turned on, the mode automatically shifts to address setup mode. (Resetting of address)
L03	Duplicated indoor header unit			
L07	There is group wire in individual indoor unit.			
L08	Unset indoor group address			
L09	Unset indoor capacity	Stop	Displayed when trouble is detected	1. Set indoor capacity (DN=11)
L30	Abnormal input of outside interlock	Stop	Displayed when trouble is detected	1. Check outside devices. 2. Check indoor P.C. board.
P10	Float switch operation • Float circuit, Disconnection, Coming-off, Float switch contact trouble	Stop	Displayed when trouble is detected	1. Trouble of drain pump 2. Clogging of drain pump 3. Check float switch. 4. Check Application control kit (TCB-PCUC2E)
P12	Indoor DC fan trouble	Stop	Displayed when trouble is detected	1. Position detection trouble 2. Check fan motor (Protective circuit operation). 3. Indoor fan locked. 4. Check indoor P.C. board.
P19	4-way valve system trouble • After heating operation has started, indoor heat exchangers temp. is down.	Stop (Automatic reset)	Displayed when trouble is detected	1. Check 4-way valve. 2. Check 2-way valve and check valve. 3. Check indoor heat exchanger (TC/TCJ). 4. Check indoor P.C. board.
P31	Unit automatically stops while warning is output to other indoor units.	Stop (Follower unit) (Automatic reset)	Displayed when trouble is detected	1. Judge follower unit while header unit is [E03], [L03], [L07] or [L08]. 2. Check indoor P.C. board.
F01	Coming-off, disconnection or short-circuit of indoor heat exchanger temp. sensor (TCJ)	Stop (Automatic reset)	Displayed when trouble is detected	1. Check indoor heat exchanger temp. sensor (TCJ). 2. Check indoor P.C. board.
F02	Coming-off, disconnection or short-circuit of indoor heat exchanger temp. sensor (TC)	Stop (Automatic reset)	Displayed when trouble is detected	1. Check indoor heat exchanger temp. sensor (TC). 2. Check indoor P.C. board.
F10	Coming-off, disconnection or short-circuit of indoor room air temp. sensor (TA)	Stop (Automatic reset)	Displayed when trouble is detected	1. Check indoor room air temp. sensor (TA). 2. Check indoor P.C. board.
F29	Indoor EEPROM trouble • EEPROM access trouble	Stop (Automatic reset)	Displayed when trouble is detected	1. Check indoor EEPROM. (including socket insertion) 2. Check indoor P.C. board.
E11	Communication trouble between Application control kit and indoor unit	Stop (Automatic reset)	Displayed when trouble is detected	1. Check power supply/communication harness. 2. Check indoor P.C. board.
F30	Occupancy sensor trouble	Operation	Displayed when trouble is detected	1. Check occupancy sensor wiring. 2. Check indoor P.C. board.
E18	Regular communication trouble between indoor header and follower units and between master and sub units	Stop (Automatic reset)	Displayed when trouble is detected	1. Check remote controller wiring. 2. Check indoor power supply wiring. 3. Check indoor P.C. board.

Trouble mode detected by remote controller or central controller (Link adapter)

Operation of diagnostic function				Judgment and measures
Check code	**Cause of operation**	**Status of air conditioner**	**Condition**	
Not displayed at all (Operation on remote controller is impossible.)	No communication with header indoor unit • Remote controller wiring is not correct. • Power of indoor unit is not turned on. • Automatic address cannot be completed.	Stop	—	Power supply trouble of remote controller, Indoor EEPROM trouble 1. Check remote controller inter-unit wiring. 2. Check remote controller. 3. Check indoor power wiring. 4. Check indoor P.C. board. 5. Check indoor EEPROM. (including socket insertion) Automatic address repeating phenomenon generates.
E01 *1	No communication with header indoor unit • Disconnection of inter-unit wire between remote controller and header indoor unit (Detected by remote controller side)	Stop (Automatic reset) * If central controller exists, operation continues.	Displayed when trouble is detected	Receiving trouble from remote controller 1. Check remote controller inter-unit wiring. 2. Check remote controller. 3. Check indoor power wiring. 4. Check indoor P.C. board.
E02	Signal send trouble to indoor unit (Detected by remote controller side)	Stop (Automatic reset) * If central controller exists, operation continues.	Displayed when trouble is detected	Sending trouble of remote controller 1. Check sending circuit inside of remote controller. → Replace remote controller.
E09	There are multiple master remote controllers. (Detected by remote controller side)	Stop (Follower unit continues operation.)	Displayed when trouble is detected	1. In 2-remote controllers (including wireless), there are multiple header units. Check that there are 1 master remote controller and other sub remote controllers.
L20 Central controller L20	Duplicated indoor central addresses on communication of central control system (Detected by indoor/central controller side)	Stop (Automatic reset)	Displayed when trouble is detected	1. Check setting of central control system network address. (Network adapter SW01) 2. Check network adapter P.C. board.
— *2 Central controller (Send) C05 (Receive) C06	Communication circuit trouble of central controller (Detected by central controller side)	Continues (By remote controller)	Displayed when trouble is detected	1. Check communication wire / miswiring 2. Check communication (Uh (U3,U4) terminals) 3. Check network adapter P.C. board. 4. Check central controller (such as central control remote controller, etc.) 5. Check terminal resistance. ("1 : 1 Model" Connection Interface P.C. board or indoor P.C. board)
— Central controller P30	Indoor Gr sub unit trouble (Detected by central controller side)	Continuation/Stop (According to each case)	Displayed when trouble is detected	Check the check code of the corresponding unit from remote controller.

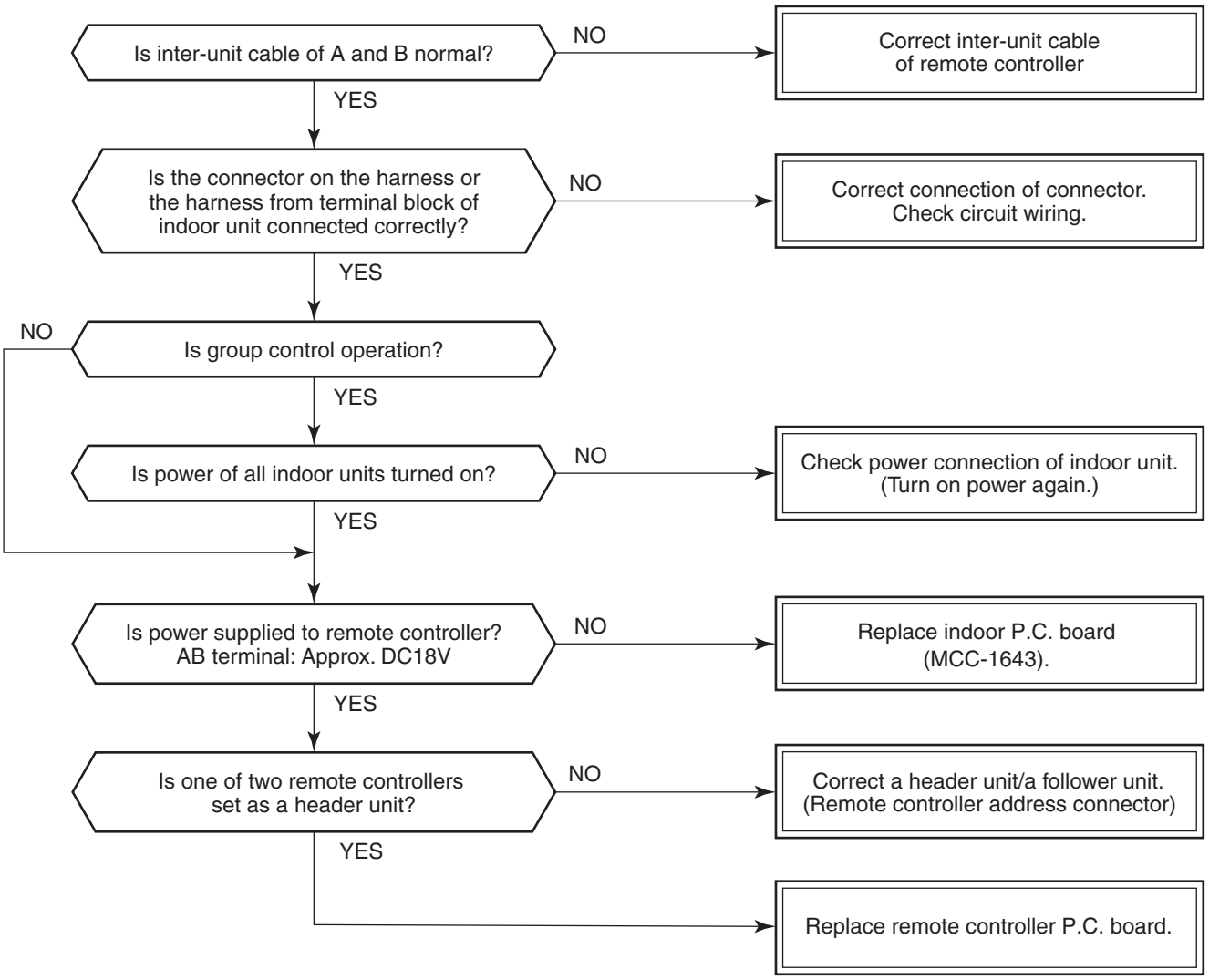
*1 The check code cannot be displayed by the wired remote controller.
(Usual operation of air conditioner becomes unavailable.)
For the wireless models, a trouble is notified with indication lamp.

*2 This trouble is related to communication of remote controller (A, B), central system (Uh (U3,U4)), and [E01], [E02], [E03], [E09] or [E18] is displayed or no check display on the wired remote controller according to the contents.

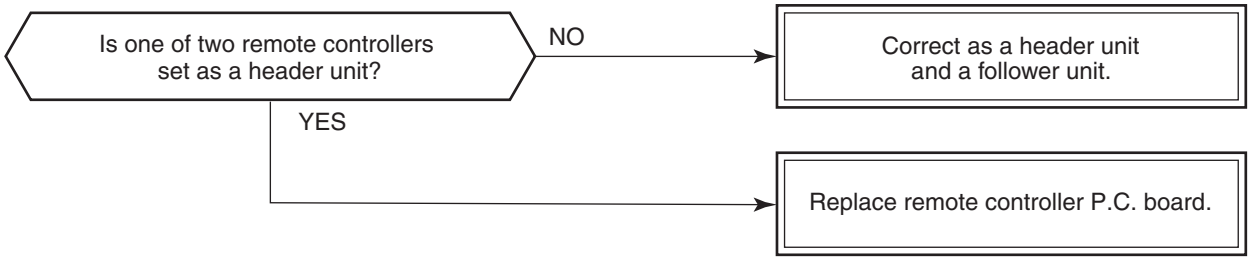
6-2-4. Diagnostic Procedure for Each Check Code (Indoor Unit)

Check code

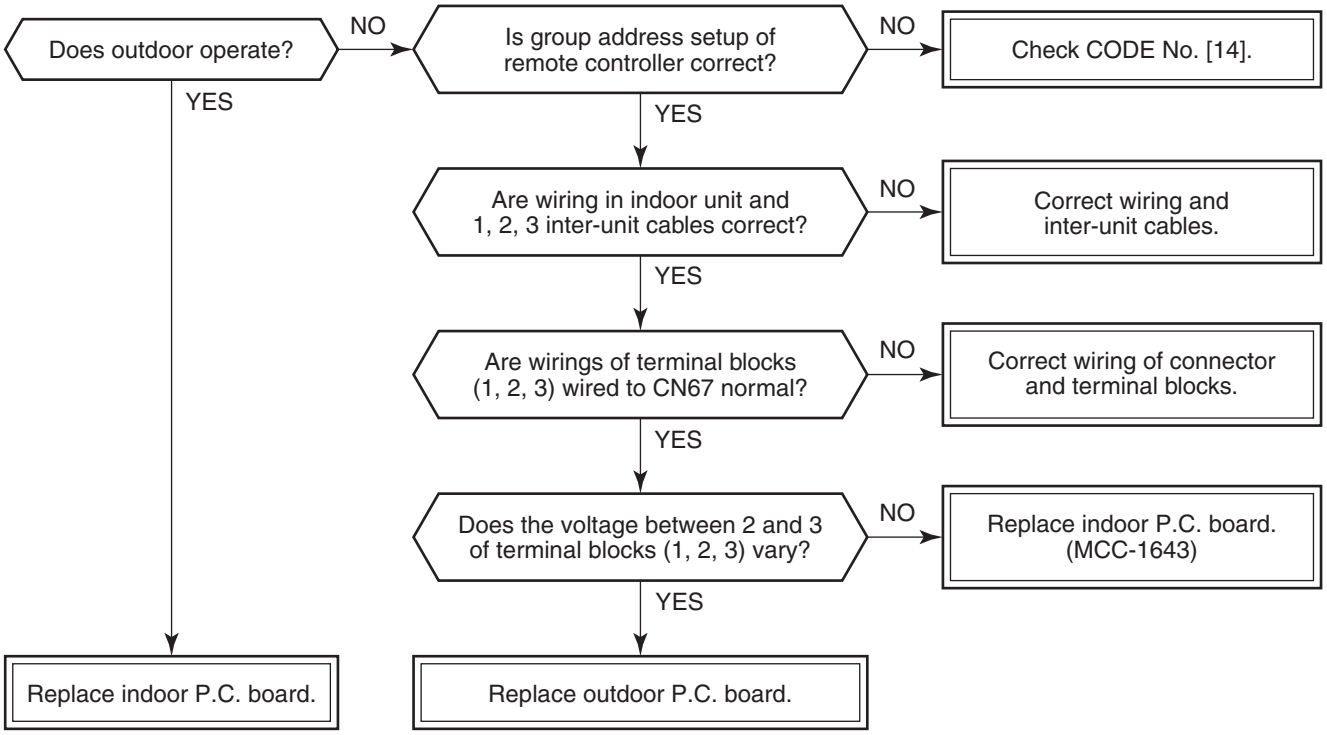
[E01 trouble]



[E09 trouble]

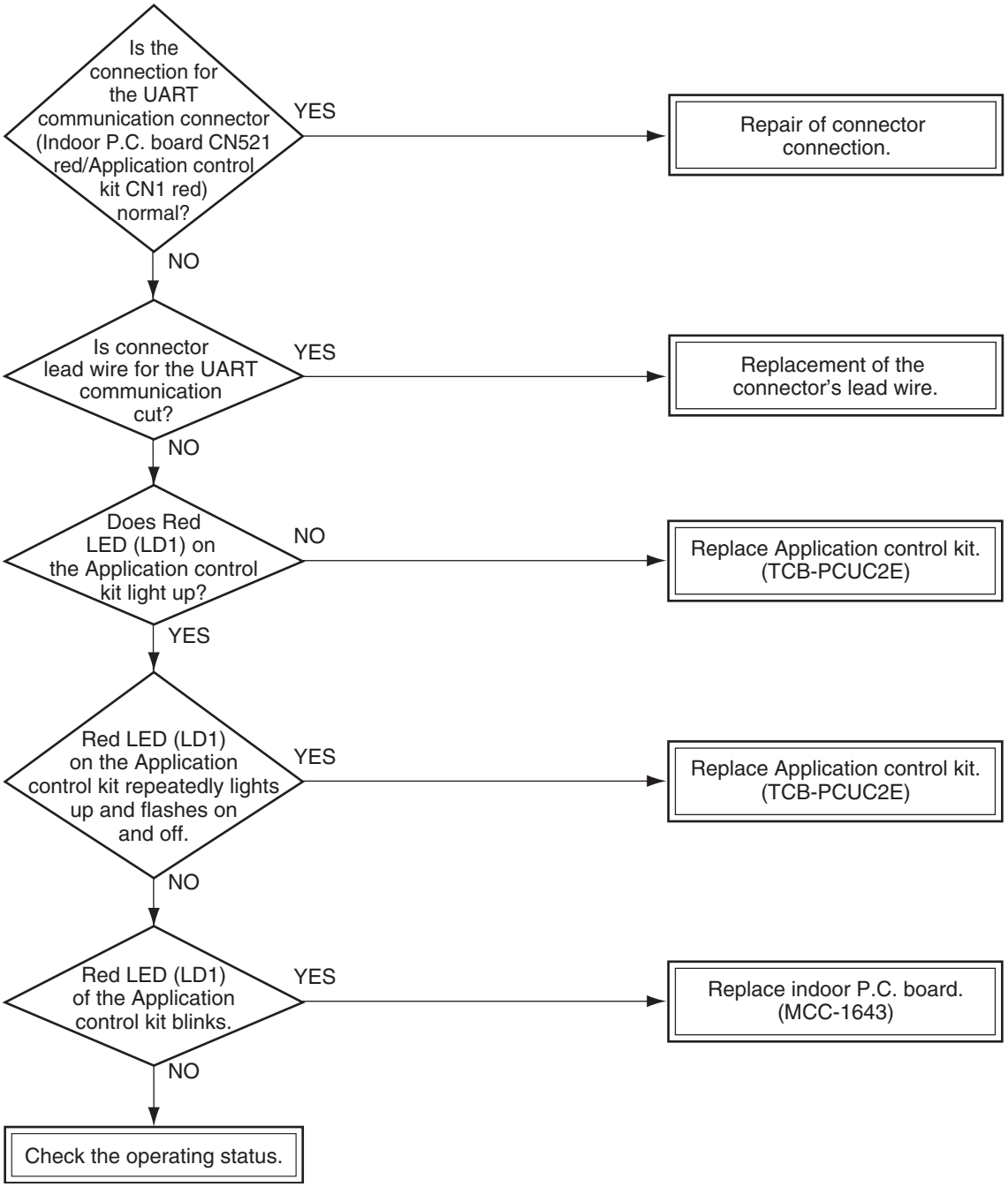


[E04 trouble]

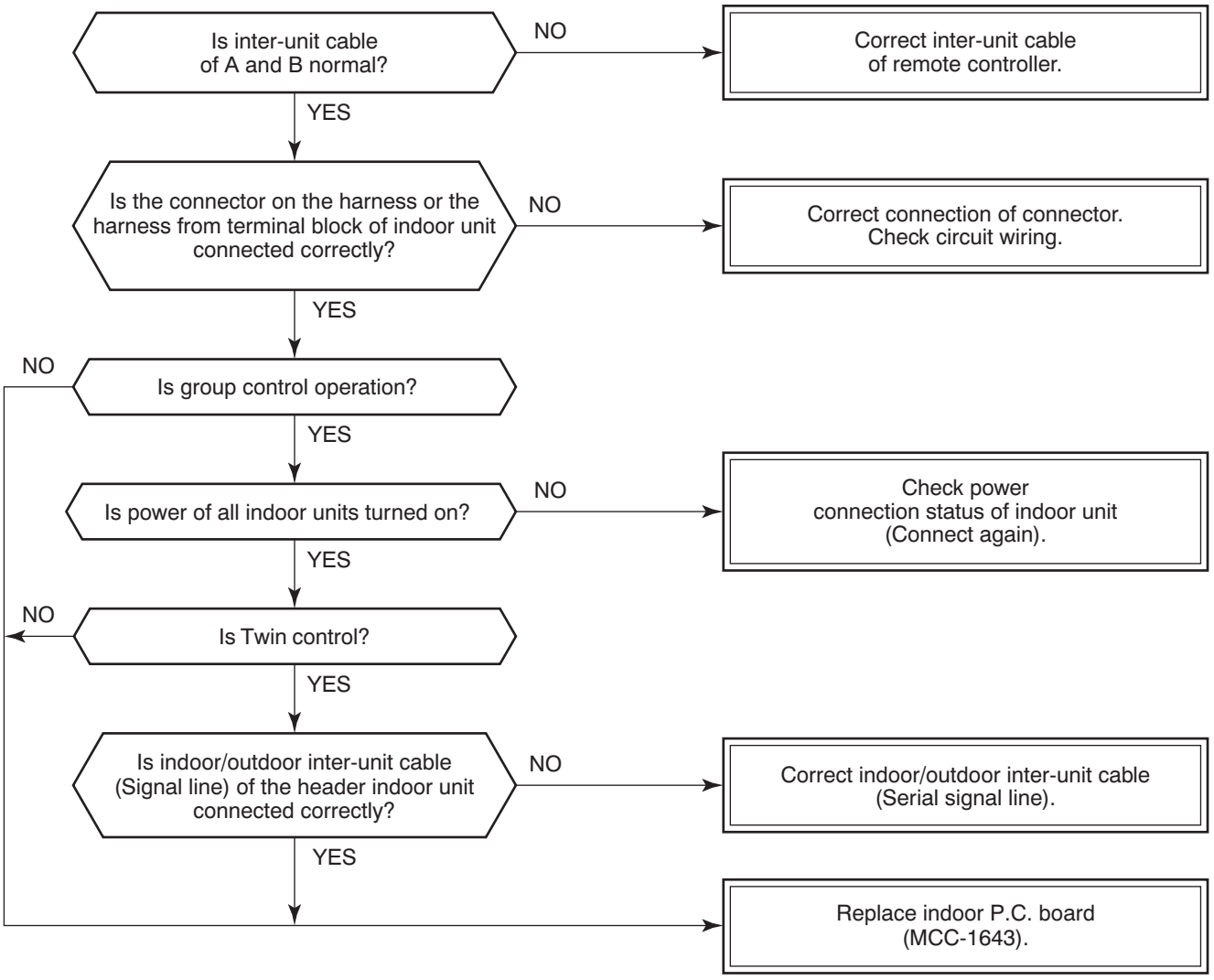


As shown in the following figure, carry out measurement within 20 seconds after the power was turned on.

[E11 trouble]


Is the connection for the UART communication connector (Indoor P.C. board CN521 red/Application control kit CN1 red) normal?
YES
Repair of connector connection.
NO
Is connector lead wire for the UART communication cut?
YES
Replacement of the connector's lead wire.
NO
Does Red LED (LD1) on the Application control kit light up?
NO
Replace Application control kit. (TCB-PCUC2E)
YES
Red LED (LD1) on the Application control kit repeatedly lights up and flashes on and off.
YES
Replace Application control kit. (TCB-PCUC2E)
NO
Red LED (LD1) of the Application control kit blinks.
YES
Replace indoor P.C. board. (MCC-1643)
NO
Check the operating status.

[E18 trouble]



[E08, L03, L07, L08 trouble]

E08: Duplicated indoor unit No.

L03: There are 2 or more header units in a group control.

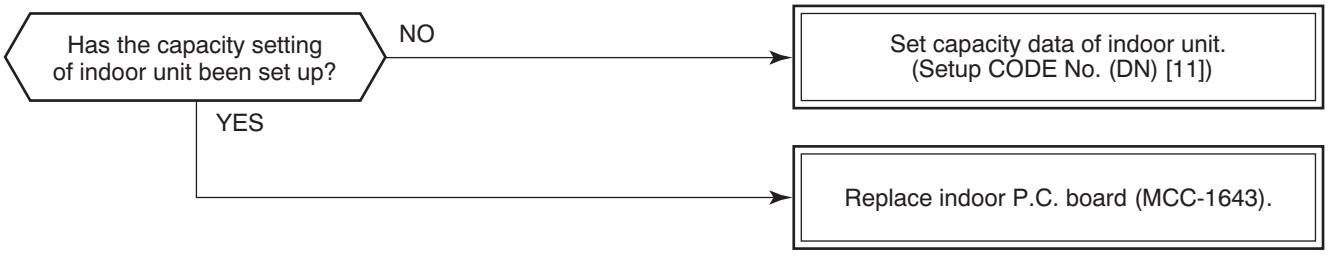
L07: There is 1 or more group address [Individual] in a group control.

L08: The indoor group address is unset. (CODE NO. (DN) [14] = 00Un or 0099)

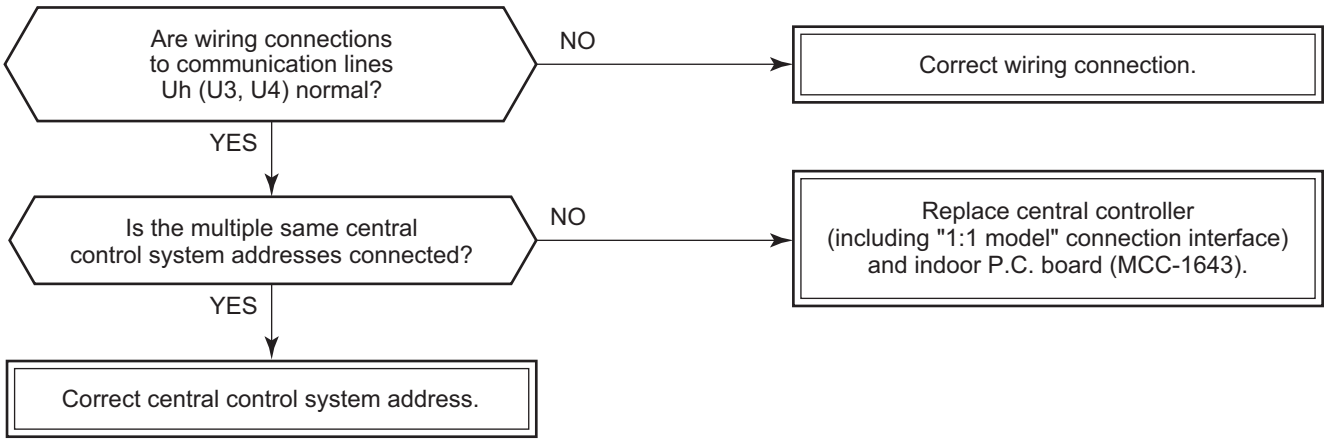
If the above trouble is detected when power supply turned on, the mode enters automatically in the automatic address set mode. (Check code is not output.)

However, if the above trouble is detected during the automatic address set mode, a check code may be output.

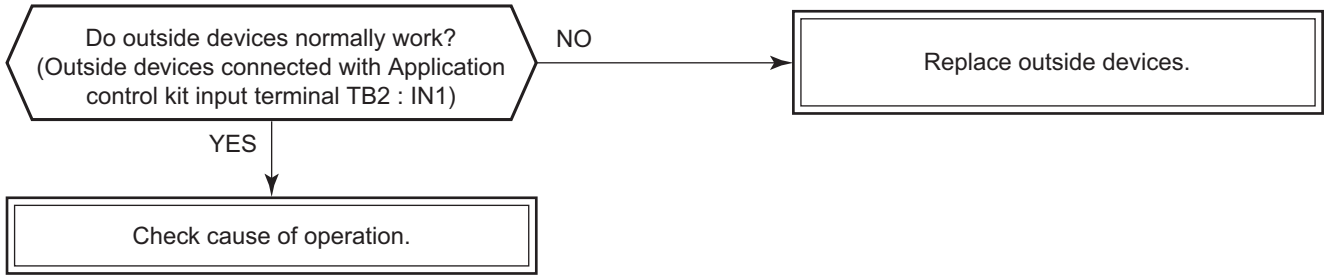
[L09 trouble]



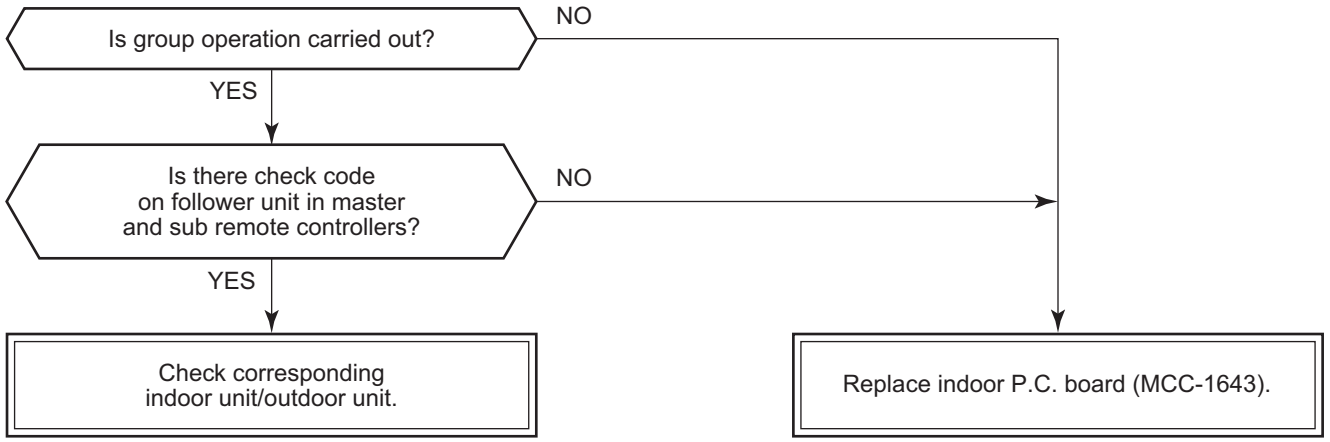
[L20 trouble]



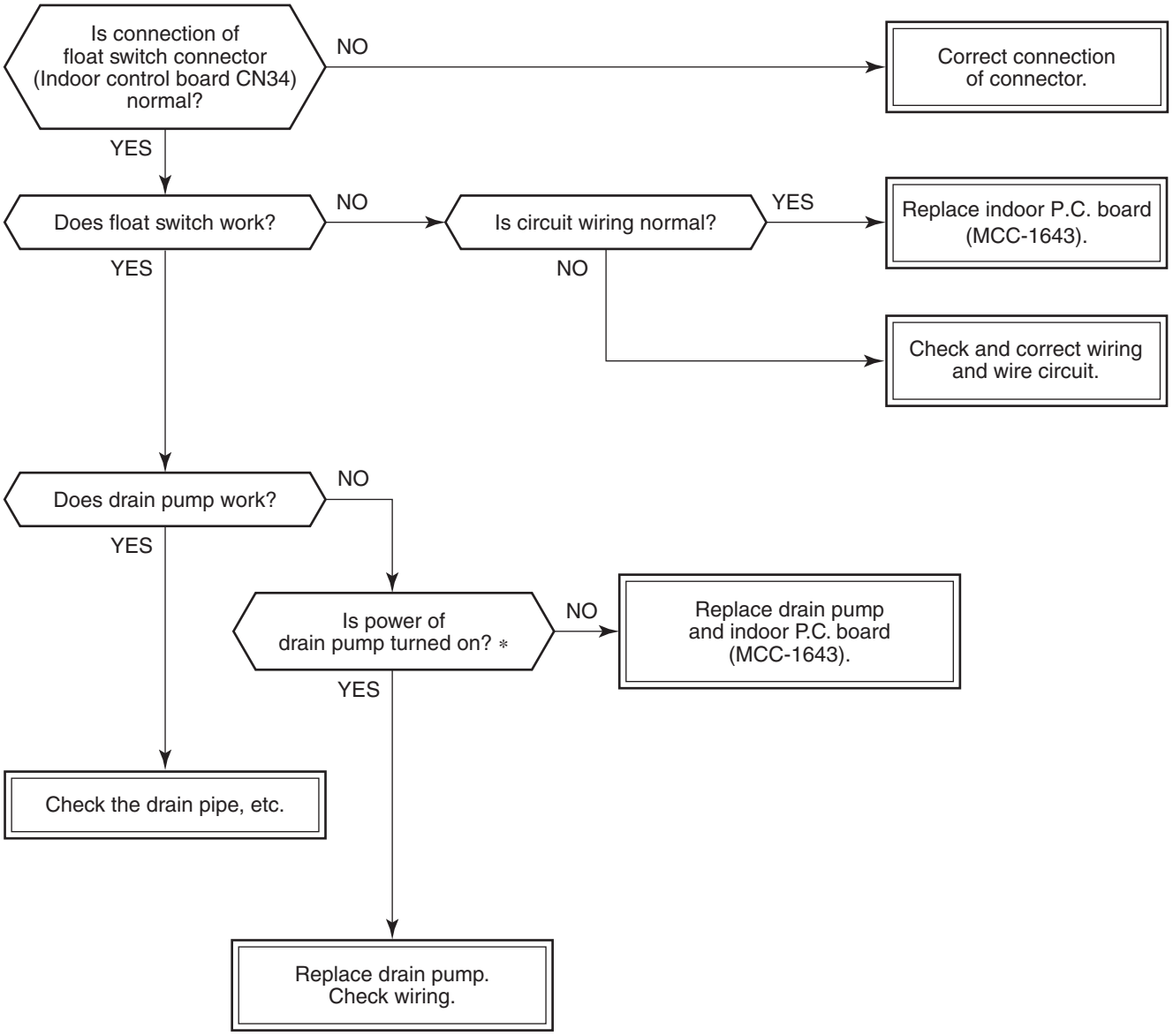
[L30 trouble]



[P30 trouble] (Central controller)

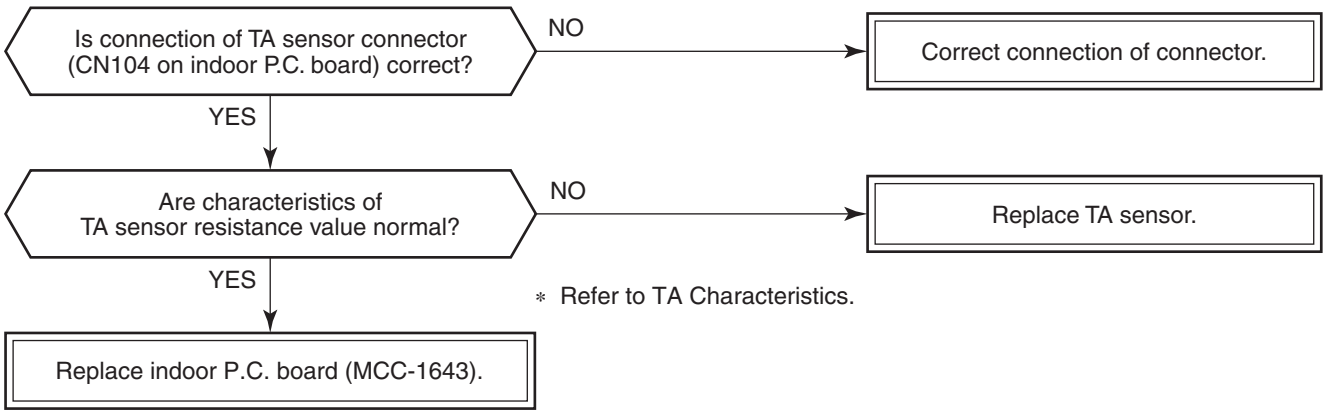


[P10 trouble]



* Check that voltage of 1-2 pin of CN504 on the indoor P.C. board is +12V. (1 pin is plus (+).)

[F10 trouble]



[P12 trouble]

Power off.

Is the connector CN210 of indoor unit P.C. board connected correctly?

NO → Repair the connector connection.

YES

Disconnect the connector CN210 to the indoor P.C. board

Does the fan turn smoothly when turned by hand?

NO → Replace the indoor fan motor.

YES

Is each resistance value on the motor side of the fan motor connector CN210 of the indoor P.C. board correct?

NO → Replace the indoor fan motor.

Model name for the indoor fan motor.
ICF-340D60-1

<Checking procedure>
Measure the resistance of the following terminals with the tester.
Internal motor circuit is damaged if the measured value is out of the range in below table.

Pin No.	⑦	⑥	⑤	④	3	2	①
Color	Blue	Yellow	White	Black	-	-	Red

* Measure by connecting the com side to ④ (Black) while measuring. The measurement may vary.

	Measurement place	Resistance value
I.	Between ④ (Black) - ① (Red)	∞ (MΩ)
II.	Between ④ (Black) - ⑤ (White)	35k – 65kΩ
III.	Between ④ (Black) - ⑥ (Yellow)	130k – 170kΩ
IV.	Between ④ (Black) - ⑦ (Blue)	∞ (MΩ)

[Action if the measurement is out of the range]
If any measurement in the above table is between 0 to several 100 Ω, replace the indoor P.C. board together with the motor since the indoor P.C. board is damaged.

YES

Is F01 of the indoor P.C.board normal?

NO → Replace the indoor P.C. board (MCC-1643).

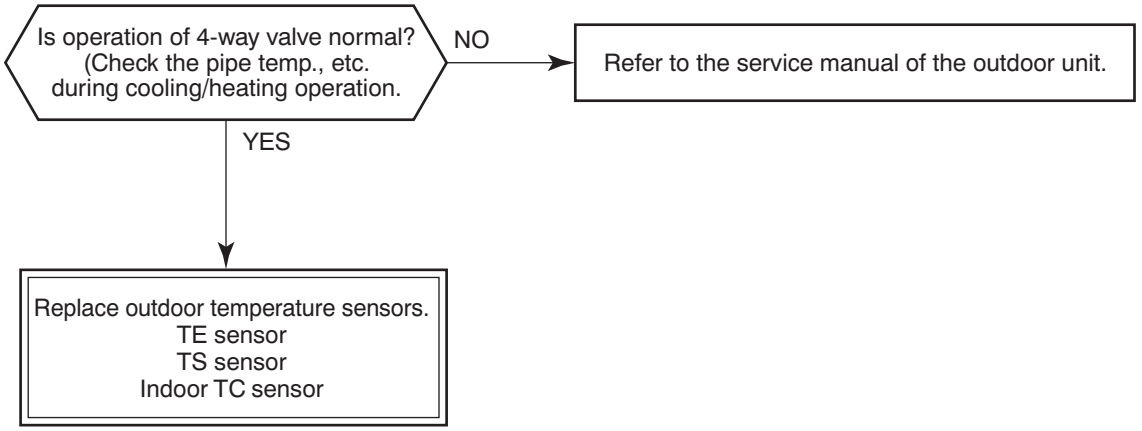
YES

Is R04 or R05 of the indoor P.C.board normal?

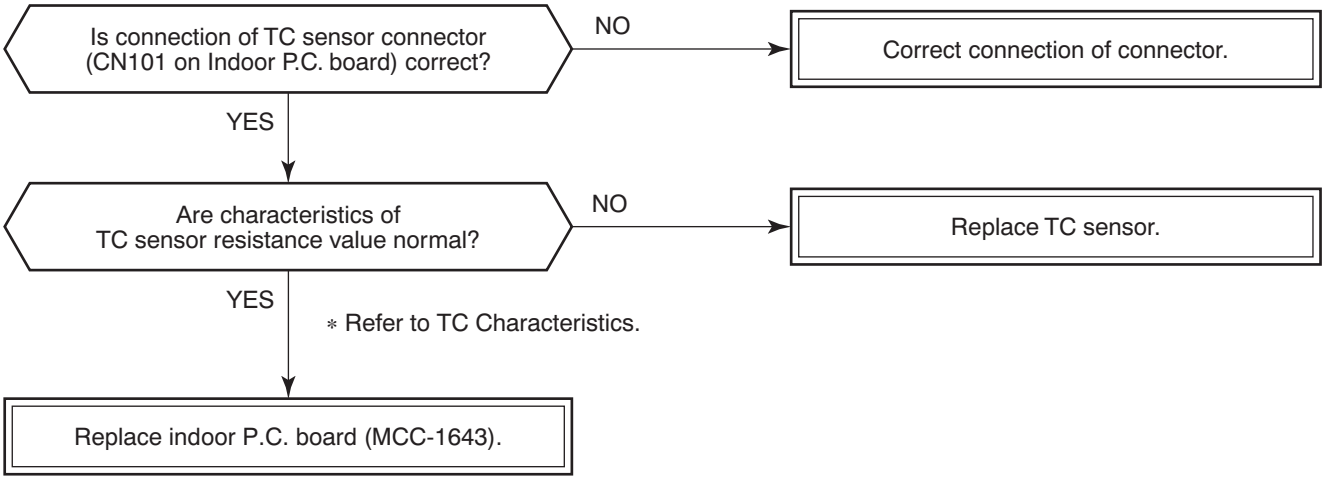
NO → Replace the indoor P.C. board (MCC-1643).

YES → Replace the indoor P.C. board (MCC-1643).

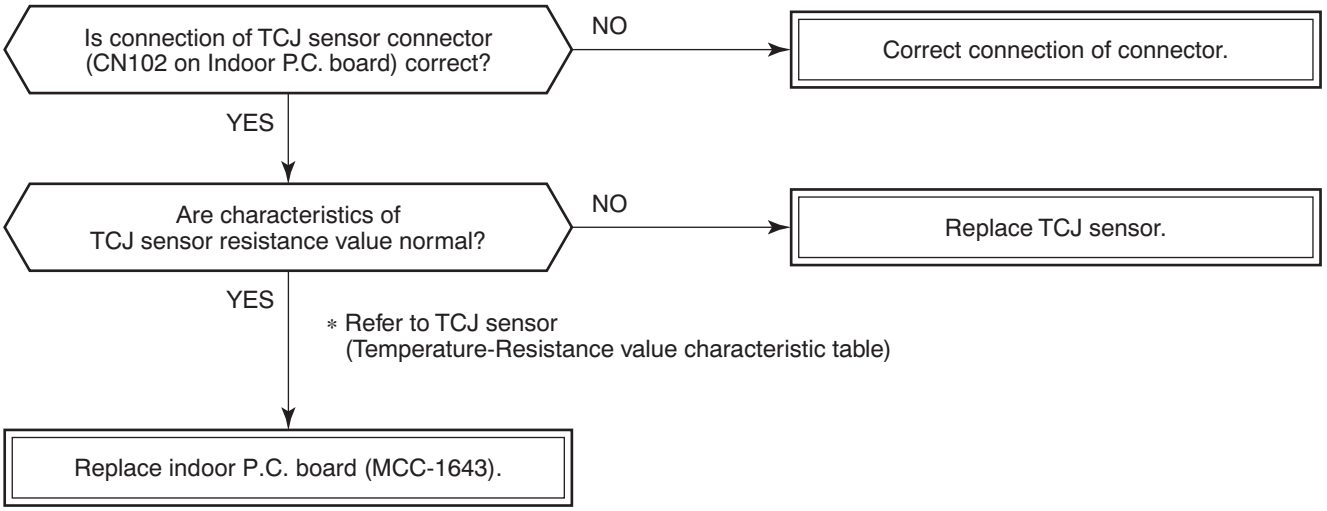
[P19 trouble]



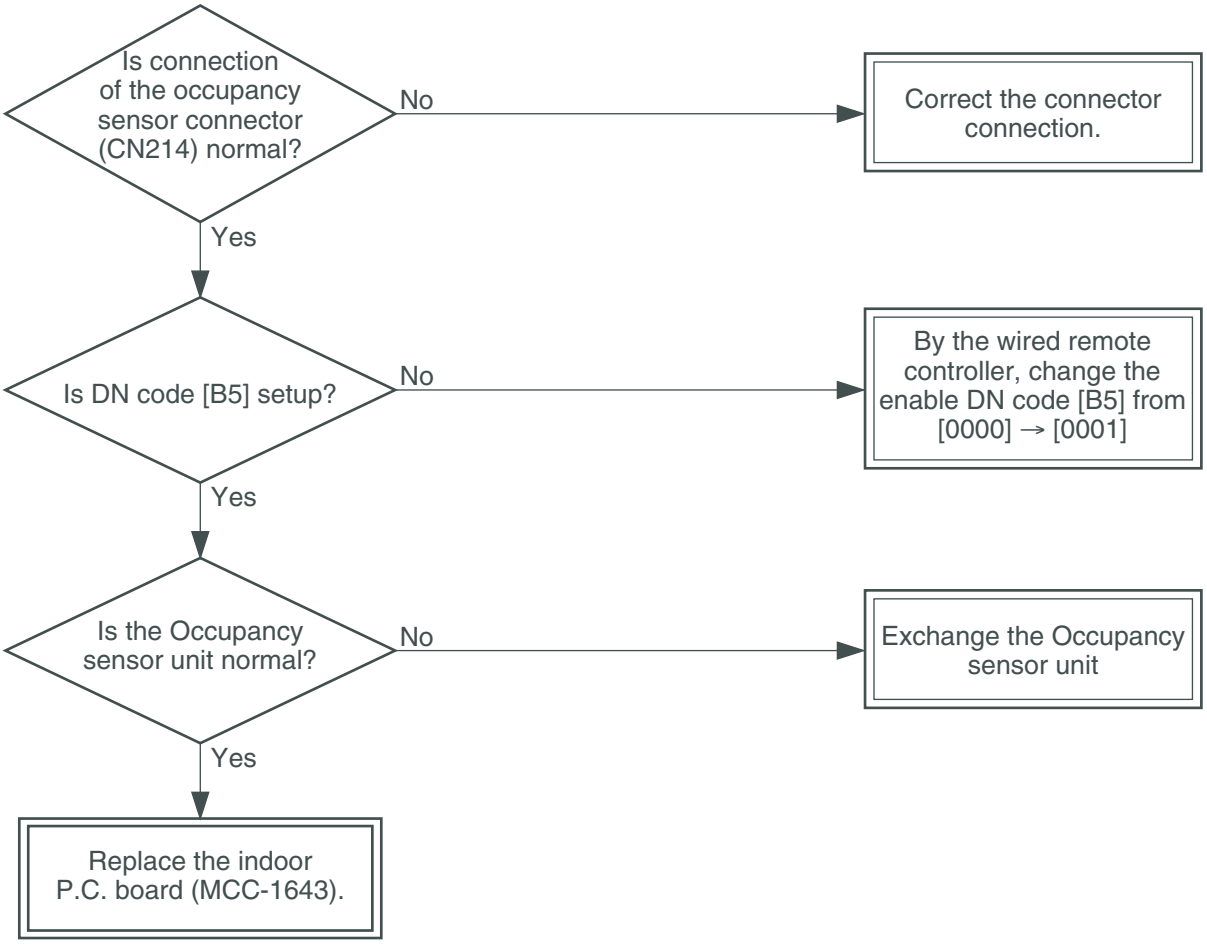
[F02 trouble]



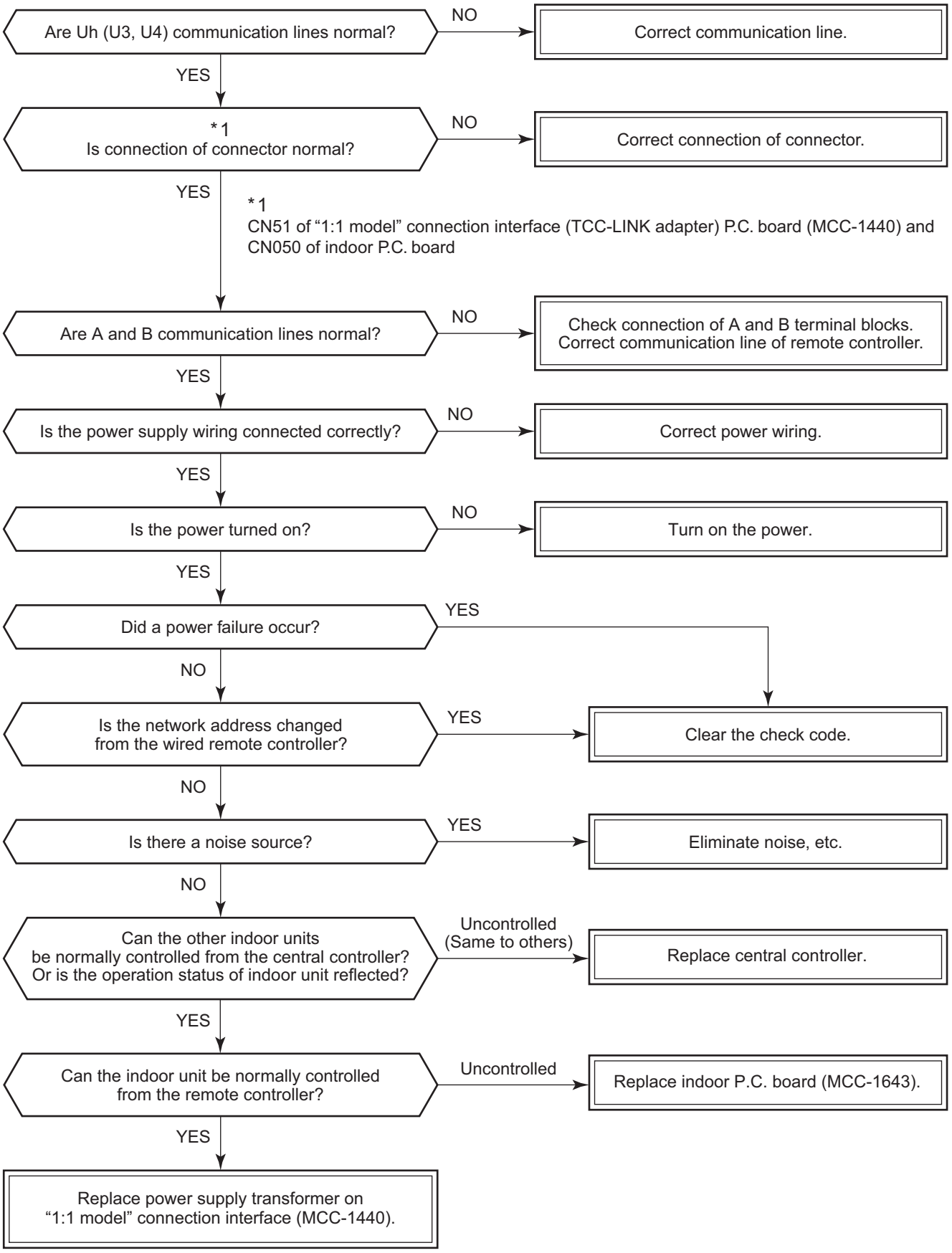
[F01 trouble]



[F30 trouble]


Is connection of the occupancy sensor connector (CN214) normal?
No
Correct the connector connection.
Yes
Is DN code [B5] setup?
No
By the wired remote controller, change the enable DN code [B5] from [0000] → [0001]
Yes
Is the Occupancy sensor unit normal?
No
Exchange the Occupancy sensor unit
Yes
Replace the indoor P.C. board (MCC-1643).

[C06 trouble] (“1:1 model” connection interface)



[E03 trouble] (Header indoor unit)

[E03 trouble] is detected when the indoor unit cannot receive a signal from the remote controller (also central controller).

Check A and B remote controllers and communication lines of the central control system Uh (U3, U4).

As communication is impossible, this check code [E03] is not displayed on the remote controller and the central controller. [E01] is displayed on the remote controller and [C06 trouble] is displayed on the central controller.

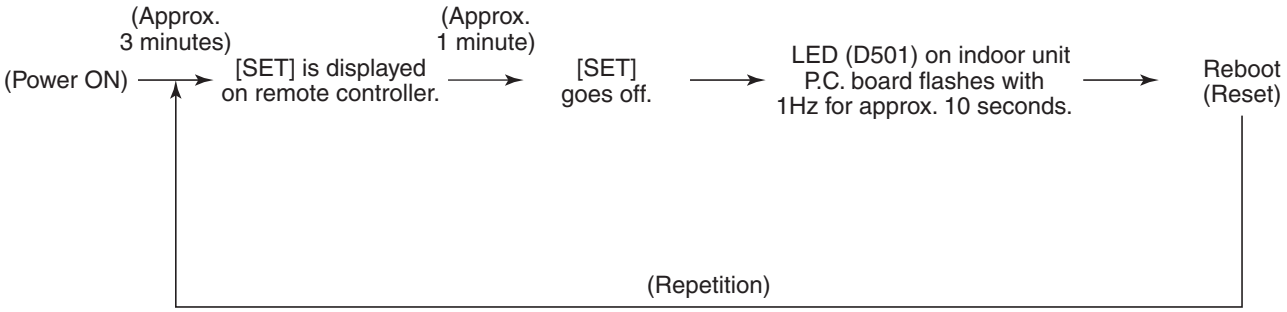
If these check codes generate during operation, the air conditioner stops.

[F29 trouble]

This check code indicates a detection trouble of IC503 non-volatile memory (EEPROM) on the indoor unit P.C. board, which generated during operation of the air conditioner. Replace the service P.C. board.

* When EEPROM was not inserted when power supply turned on or when the EEPROM data read/write operation is impossible at all, the automatic address mode is repeated. In this time, [C06 trouble] is displayed on the central controller.

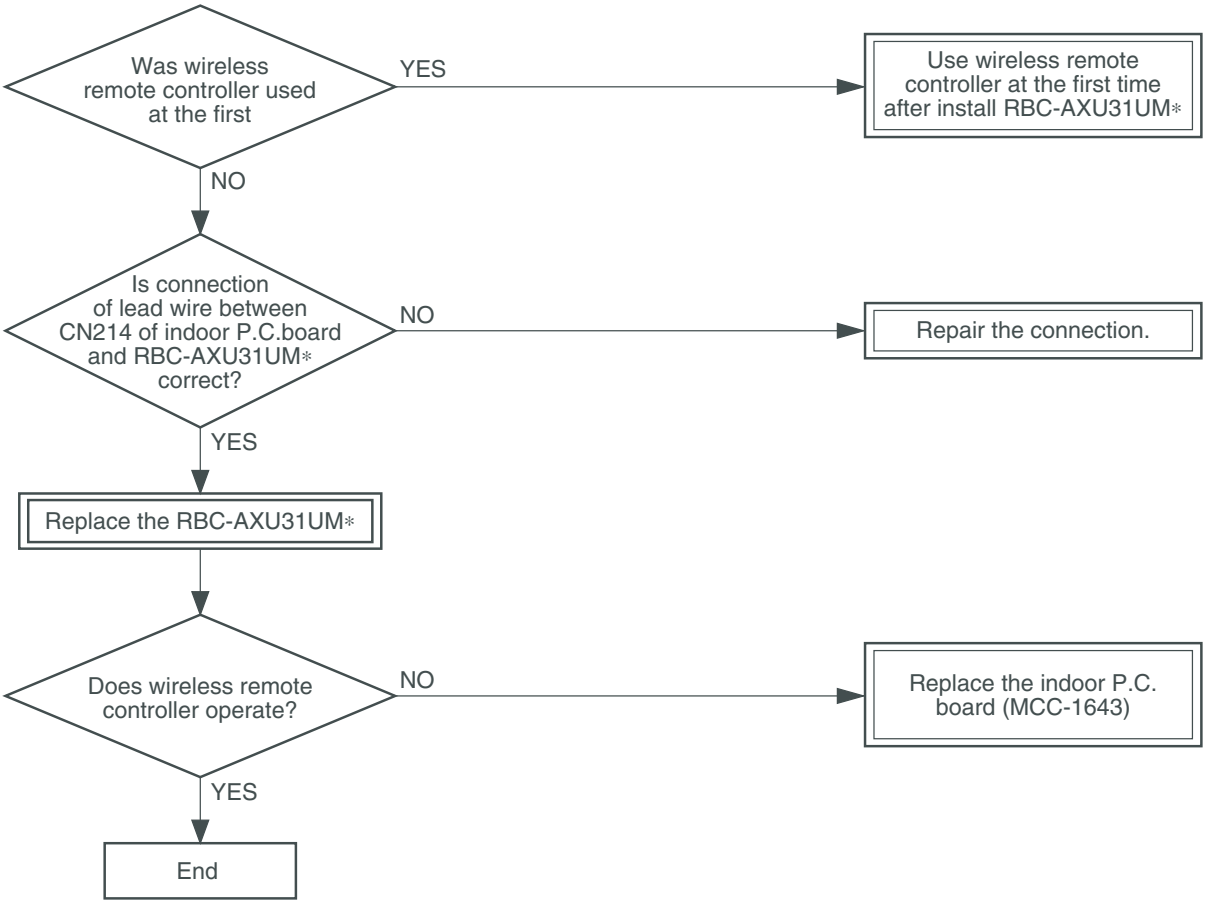
[P31 trouble] (Follower indoor unit)



When the header unit of a group operation detected [E03], [L03], [L07] or [L08] trouble, the follower unit of the group operation detects [P31 trouble] and then the unit stops.

There is no display of the check code or alarm history of the wired remote controller. (In this model, the mode enters in automatic address set mode when the header unit detected [L03], [L07] or [L08] trouble.)

[Wireless remote controller trouble]



Temperature sensor Temperature – Resistance value characteristic table

TA, TC, TCJ, TE, TS, TO sensors

Representative value

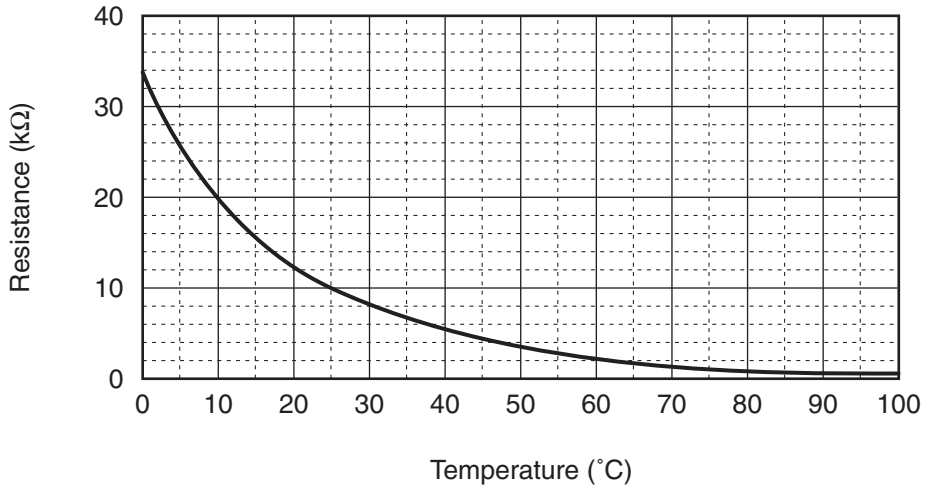
Temperature (˚C)	Resistance value (kΩ)		
	(Minimum value)	(Standard value)	(Maximum value)
0	32.33	33.80	35.30
10	19.63	20.35	21.09
20	12.23	12.59	12.95
25	9.75	10.00	10.25
30	7.764	7.990	8.218
40	5.013	5.192	5.375
50	3.312	3.451	3.594
60	2.236	2.343	2.454
70	1.540	1.623	1.709
80	1.082	1.146	1.213
90	0.7740	0.8237	0.8761
100	0.5634	0.6023	0.6434

TD, TL sensors

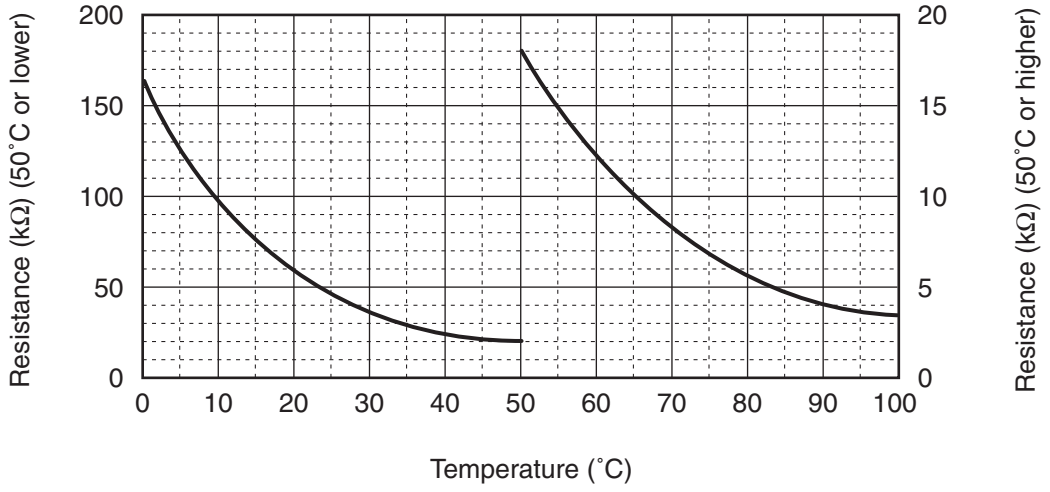
Representative value

Temperature (˚C)	Resistance value (kΩ)		
	(Minimum value)	(Standard value)	(Maximum value)
0	150.5	161.3	172.7
10	92.76	99.05	105.6
20	58.61	62.36	66.26
25	47.01	49.93	52.97
30	37.93	40.22	42.59
40	25.12	26.55	28.03
50	17.00	17.92	18.86
60	11.74	12.34	12.95
70	8.269	8.668	9.074
80	5.925	6.195	6.470
90	4.321	4.507	4.696
100	3.205	3.336	3.468

TA, TC, TCJ, TE, TS, TO sensors



TD, TL sensors



∗ As TH sensor (Outdoor unit heat sink temp. sensor) is incorporated in the outdoor control P.C. board, the resistance value cannot be measured.

7. REPLACEMENT OF SERVICE P.C. BOARD

7-1. Indoor Unit

⚠ CAUTION

<Model name: RAV-HM∗∗∗MUT∗>
For this model, please make all the following settings.

CODE No.(DN)	Setting data	Description
E0	0004	Global model

<Note: when replacing the P.C. board for indoor unit servicing>

The nonvolatile memory (hereafter called EEPROM, IC503) on the indoor unit P.C. board before replacement includes the model specific type information and capacity codes as the factory-set value and the important setting data which have been automatically or manually set when the indoor unit is installed, such as system/ indoor/group addresses, high ceiling select setting, etc.

When replacing the P.C. board for indoor unit servicing, follow the procedures below.

After replacement completes, confirm whether the settings are correct by checking the indoor unit No., Group header unit/follower unit settings and perform the cooling cycle confirmation through the trial operation.

<Replacement procedures>

CASE 1

Before replacement, the indoor unit can be turned on and the setting data can be read out by wired remote control operation.

EEPROM data read out **[1]**

⇩

Replacement of P.C. board for Indoor unit servicing and power on **[2]**

⇩

Writing the read out EEPROM data **[3]**

⇩

Power reset
(for all indoor units connected to the remote control when the group operation control is performed.)

CASE 2

The EEPROM before replacement is trouble and the setting data cannot be read out.

Replacement of P.C. board for Indoor unit servicing and power on **[2]**

⇩

Writing the setting data to EEPROM, such as high ceiling installation setting and optional connection setting, etc., based on the customer information. **[3]**

⇩

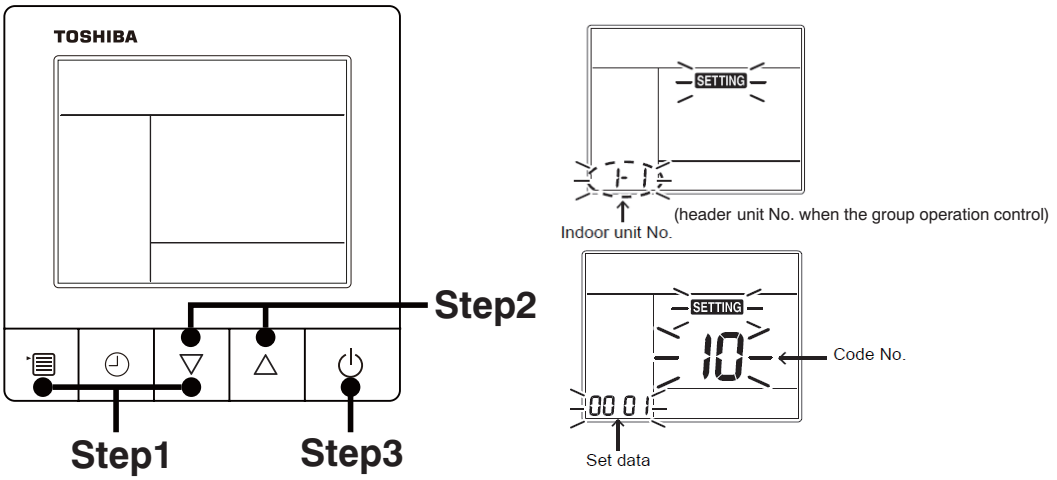
Power reset
(for all indoor units connected to the remote control when the group operation control is performed.)

Replacement of P.C. board for Indoor unit servicing and power on **[2]**

[1] Setting data read out from EEPROM

The setting data modified on the site, other than factory-set value, stored in the EEPROM shall be read out.

<RBC-ASCU1∗>



Step1 Push and hold the [menu + ▽] buttons at same time for more than 10 seconds.

* When the group operation control is performed, the unit No. displayed for the first time is the header unit No.
At this time, the Code No. (DN) shows “10”. Also, the fan of the indoor unit selected starts its operation and the swing operation also starts if it has the louvers.

Step2 Every time when the [▽ or △] button is pushed, the indoor unit No. under the group control is displayed in order. Specify the indoor unit No. to be replaced.

1. Change the Code No. (DN) to 10 → 01 by pushing [▽ or △] buttons setting. (this is the setting for the filter sign lighting time.)
   At this time, be sure to write down the setting data displayed.
2. Change the Code No. (DN) by pushing [▽ or △] buttons.
   Similarly, be sure to write down the setting data displayed.
3. Repeat the step 2-2 to set the other settings in the same way and write down the setting data as shown in the table 1 (example).
   * The Code No. (DN) are ranged from “01” to “FE”. The Code No. (DN) may skip.

<RBC-AMTU3∗>

Step 1 Push SET , CL and TEST button on the remote controller simultaneously for more than 4 seconds.

* When the group operation control is performed, the unit No. displayed for the first time is the header unit No.
At this time, the CODE No. (DN) shows “ 10 ”. Also, the fan of the indoor unit selected starts its operation and the swing operation also starts if it has the louvers.

Step 2 Every time when the UNIT LOUVER (left side button) button is pushed, the indoor unit No. under the group control is displayed in order. Specify the indoor unit No. to be replaced.

1. **Change e the CODE No. (DN) to 10 → 01 by pushing ▼ / ▲ buttons for the temperature setting. (this is the setting for the filter sign lighting time.)**
   At this time, be sure to write down the setting data displayed.
2. Change the CODE No. (DN) by pushing ▼ / ▲ buttons for the temperature setting.
   Similarly, be sure to write down the setting data displayed.
3. Repeat the step 2-2 to set the other settings in the same way and write down the setting data as shown in the table 1 (example).
   * The CODE No. (DN) are ranged from “ 01 ” to “ FE ”. The CODE No. (DN) may skip.

CODE No. required at least

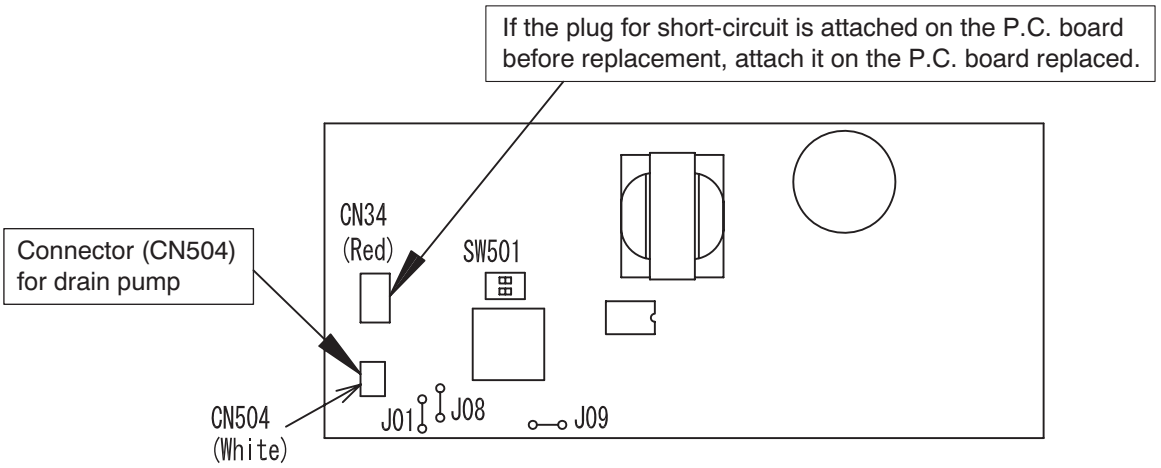
DN	Contents
10	Type
11	Indoor unit capacity
12	Line address
13	Indoor unit address
14	Group address
E0	Destination

1. The Code No. for the Indoor unit type and Indoor unit capacity are required to set the rotation number setting of the fan.
2. If the system/indoor/group addresses are different from those before replacement, the auto-address setting mode starts and the manual resetting may be required again.
   (when the multiple units group operation including twin system.)

Step3 After writing down all setting data, push [ON/OFF] button to return to the normal stop status.
(It takes approx. 1 min until the remote controller operation is available again.)

[2] P.C. Board for indoor unit servicing replacement procedures

Step 1 Replace the P.C. board to the P.C. board for indoor unit servicing.
At this time, perform the same setting of the jumper wire (J01, J08, J09) setting (cut), switch SW501, (short-circuit) connector CN34 as the setting of the P.C. board before replacement.



Step 2 According to the system configuration, turn on the indoor unit following to the either methods shown below.

a) Single operation (Indoor unit is used as standalone.)
Turn on the indoor unit.

1. After completion of the auto-address setting mode (required time: approx. 5 min.), proceed to [3]. (Line address = 1, Indoor unit address = 1, Group address = 0 (standalone) are automatically set.)
2. Push the following button on the wired remote controller to interrupt the automatic addressing mode and proceed to [3]. (The unit number "ALL" is displayed.)
   • RBC-ASCU1*: [menu] + [▽], 10 seconds or more
   • RBC-AMTU3*: [SET] + [CL] + [TEST], 4 seconds or more
   • RBC-AMSU5*: [MENU] + [V], 4 seconds or more
   * Code No. (DN) [100] and later cannot be set, so after setting the address (DN [12], [13], [14]), restart and proceed to [3].

b) Group operation (including twin system)
Turn on the indoor unit(s) with its P.C. board replaced to the P.C. board for indoor unit servicing, according to either methods 1 or 2 shown below.

1. Turn on only the indoor unit with its P.C. board replaced. (Be sure to confirm the remote controller is surely connected. If not, the operation [3] cannot be performed.)
   Then, the method a) above is performed.
2. Turn on the multiple indoor units including the indoor unit with its P.C. board replaced.
   • Twin or triple or double twin 1 system only
   • All group connections

After completion of the auto-address setting mode (required time: approx. 5 min.), proceed to **[3]**.

* The header unit of the group may be changed by performing the auto-address setting.
Also, the system address/Indoor unit address of the indoor unit with its P.C. board replaced may be assigned to the addresses (not used) other than those of the indoor units without its P.C. board replaced.
It is recommended to keep the information in advance, which refrigerant system the indoor unit belongs to or whether the indoor unit works as the header unit or the follower unit in the group control operation.

[3] Writing the setting data to EEPROM

<RBC-ASCU1∗>

The settings stored in the EEPROM of the P.C. board for indoor unit servicing are the factory-set values.

Step 1 Push and hold the [menu + ▽] buttons at same time for more than 10 seconds.

* When the group operation control is performed, the unit No. displayed for the first time is the header unit No.
At this time, the Code No. (DN) shows “10”. Also, the fan of the indoor unit selected starts its operation and the swing operation also starts if it has the louvers.

Step 2 Every time when the [▽ or △] button is pushed, the indoor unit No. in the group control operation are displayed in order.
(The settings stored in the EEPROM of the P.C. board for indoor unit servicing are the factory-set values.)
Specify the indoor unit No. with its P.C. board replaced to the P.C. board for indoor unit servicing.
(You cannot perform this operation if “ALL” is displayed.)

Step 3 Select the Code No. (DN) can be selected by pushing the [▽ or △] button.

• Set the indoor unit type and capacity.
The factory-set values shall be written to the EEPROM by changing the type and capacity.

1. Push the [menu] button to make Code No. flash. And set the Code No. (DN) to10 .
2. Push the [menu] button to make SET DATA flash. And select the type by pushing the [▽ or △] buttons.
   (For example, Compact 4-way Cassette Type is set to “00 14”. Refer to table 1)
3. Push [OFF timer] button.
   (The changed data is set.)
4. Change the Code No. (DN) to” 11” by pushing the [▽ or △] buttons.
5. Select the capacity by pushing the [▽ or △] buttons.
   (For example, 56 Type is set to “0009”. Refer to table 2)
6. Push [OFF timer] button.
   (The changed data is set.)

Step 4 Write the on-site setting data to the EEPROM, such as address setting, etc. Perform the steps 1 and 2 above again.

Step 5 Change the Code No. (DN) to “01” by pushing the [▽ or △] buttons.
(this is the setting for the filter sign lighting time.)

Step 6 Check the setting data displayed at this time with the setting data put down in [1].

1. If the setting data is different, modify the setting data by pushing the [▽ or △] buttons to the data put down in [1].
2. If the data is the same, proceed to next step.

Step 7 Change the Code No. (DN) by pushing the [▽ or △] buttons.
As described above, check the setting data and modify to the data put down in [1].

Step 8 Repeat the steps 6 and 7.

Step 9 After the setting completes, push the [ON/OFF] button to return to the normal stop status.
(It takes approx. 1 min until the remote controller operation is available again.)

<RBC-AMTU3∗>

The settings stored in the EEPROM of the P.C. board for indoor unit servicing are the factory-set values.

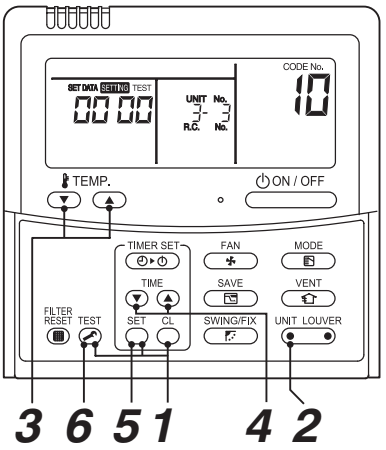
Step 1 Push SET , CL and TEST buttons on the remote controller simultaneously for more than 4 seconds.

∗ In the group control operation, the unit No. displayed for the first time is the header unit No.. At this time, the CODE No. (DN) shows " 10 ". Also, the fan of the indoor unit selected starts its operation and the swing operation starts if it has the louvers.
(The unit No. " ALL " is displayed if the auto-address setting mode is interrupted in [2] step 2 a))

Step 2 Every time when UNIT LOUVER (left side button) button is pushed, the indoor unit No. in the group control operation are displayed in order.
(The settings stored in the EEPROM of the P.C. board for indoor unit servicing are the factory-set values.)
Specify the indoor unit No. with its P.C. board replaced to the P.C. board for indoor unit servicing.
(You cannot perform this operation if " ALL " is displayed.)

Step 3 Select the CODE No. (DN) can be selected by pushing the ▼ / ▲ button for the temperature setting.

- Set the indoor unit type and capacity.
  The factory-set values shall be written to the EEPROM by changing the type and capacity.
  1. Set the CODE No. (DN) to " 10 ". (without change)
  2. Select the type by pushing ▼ / ▲ buttons for the timer setting. (For example, Compact 4-way Cassette Type is set to "00 14". Refer to table 1)
  3. Push SET button.
     (The operation completes if the setting data is displayed.)
  4. Change the CODE No. (DN) to " 11 " by pushing ▼ / ▲ buttons for the temperature setting.
  5. Select the capacity by pushing ▼ / ▲ buttons for the timer setting.
     (For example, 56 Type is set to " 0009 ". Refer to table 2)
  6. Push SET button.
     (The setting completes if the setting data are displayed.)
  7. Push SET button (The setting completes if the setting data are displayed.)
  8. Push TEST the button to return to the normal stop status
     (It takes approx. 1 min until the remote control operation is available again.)



Step 4 Write the on-site setting data to the EEPROM, such as address setting, etc. Perform the steps 1 and 2 above again.

Step 5 Change the CODE No. (DN) to " 01 " by pushing ▼ / ▲ buttons for the temperature setting.
(this is the setting for the filter sign lighting time.)

Step 6 Check the setting data displayed at this time with the setting data put down in [1].

1. If the setting data is different, modify the setting data by pushing ▼ / ▲ buttons for the timer setting to the data put down in [1].
   The operation completes if the setting data is displayed.
2. If the data is the same, proceed to next step.

Step 7 Change the CODE No. (DN) by pushing ▼ / ▲ buttons for the temperature setting.
As described above, check the setting data and modify to the data put down in [1].

Step 8 Repeat the steps 6 and 7.

Step 9 After the setting completes, push TEST button to return to the normal stop status.
(It takes approx. 1 min until the remote control operation is available again.)

∗ Even after modifying the data wrongly and pushing SET button, it is possible to return to the data before modification by pushing CL button if the CODE No. (DN) is not changed.

Table 1. Type: CODE No. 10

Setting data	Type	Type name abb.
0014∗	Compact 4-way Cassette Type	RAV-HM∗∗∗MUT∗

∗ ⚠ **CAUTION**
<Model name: RAV-HM∗∗∗MUT∗>
For this model, please make all the following settings.

CODE No.(DN)	Setting data	Description
E0	0004	Global model

Table 2.
Indoor unit capacity: CODE No. 11

Setting data	Type
0000∗	Disable
0003	30
0006	40
0009	56

∗ EEPROM initial value on the P.C. board for indoor unit servicing.

● For other CODE No., refer to “Function CODE No. (DN Code) table” on page 81.

8. SETUP AT LOCAL SITE AND OTHERS

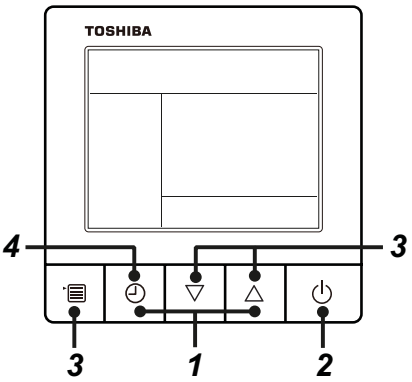
8-1. Indoor Unit

8-1-1. Test Run Setup on Remote Controller

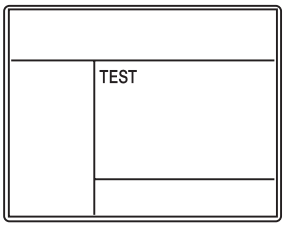
<RBC-ASCU1∗>

Be sure to stop the air conditioner before making settings.

(Change the setup while the air conditioner is not working.)



1 **Push and hold OFF timer button and [△] setting button simultaneously for 10 seconds or more. [TEST] is displayed on the display part and the test run is permitted.**



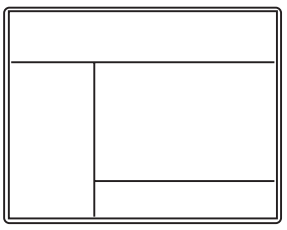
2 **Push ON/OFF button.**

3 **Push menu button to select the operation mode. Select [Cool] or [Heat] with [▽] [△] setting button.**

- Do not run the air conditioner in a mode other than [Cool] or [Heat].
- The temperature setting function does not work during test run.
- The check code is displayed as usual.

4 **After the test run, push OFF timer button to stop a test run.**

([TEST] disappears on the display and the air conditioner enters the normal stop mode.)



<RBC-AMTU3∗>

1. When pushing TEST button on the remote controller for 4 seconds or more, “TEST” is displayed on LC display. Then push ON / OFF button.
   - “TEST” is displayed on LC display during operation of Test Run.
   - During Test Run, temperature cannot be adjusted but air volume can be selected.
   - In heating and cooling operation, a command to fix the Test Run frequency is output.
   - Detection of trouble is performed as usual. However, do not use this function except case of Test Run because it applies load on the unit.
2. Use either heating or cooling operation mode for [TEST].
   NOTE : The outdoor unit does not operate after power has been turned on or for approx. 3 minutes after operation has stopped.
3. After a Test Run has finished, push TEST button again and check that [TEST] on LC display has gone off. (To prevent a continuous test run operation, 60-minutes timer release function is provided to this remote controller.)

<Wireless remote controller>

1 Turn on the power of the air conditioner.
When power is turned on for the first time after installation, it takes approx. 5 minutes until the remote controller becomes available. In the case of subsequent power-on, it takes approx. 1 minute until the remote controller becomes available.
Execute a test run after the predetermined time has passed.

2 Push “ON/OFF” button on the remote controller, select [Cool] or [Heat] with “MODE” button, and then select [HIGH] with “FAN” button.

3

Cooling test run	Heating test run
Set the temperature to 17 °C with the temp. setup buttons.	Set the temperature to 30 °C with the temp. setup buttons.

4

Cooling test run	Heating test run
After confirming a signal receiving sound “beep” immediately set the temperature to 18 °C with the temp. setup buttons.	After confirming a signal receiving sound “beep” immediately set the temperature to 29 °C with the temp. setup buttons.

5

Cooling test run	Heating test run
After confirming a signal receiving sound “beep” Immediately set the temperature to 17 °C with the temp. setup buttons.	After confirming a signal receiving sound “beep” immediately set the temperature to 30 °C with the temp. setup buttons.

6 Repeat procedures ***4 → 5 → 4 → 5***.
Indicators “Operation” (green), “Timer” (green), and “Ready” (orange) in the wireless receiver section flash in approx. 10 seconds, and the air conditioner starts operation. If any of these indicators does not flash, repeat procedures 2 to 5.

7 Upon completion of the test run, push “ON/OFF” button to stop operation.

<Overview of test run operations using the wireless remote controller>

▼ Cooling test run:
ON/OFF → 18 °C → 17 °C → 18 °C → 17 °C → 18 °C → 17 °C → 18 °C → (test run) → ON/OFF

▼ Heating test run:
ON/OFF → 29 °C → 30 °C → 29 °C → 30 °C → 29 °C → 30 °C → 29 °C → (test run) → ON/OFF

NOTE :
To prevent a continuous test run operation, 60 minutes timer release function is provided to this remote controller.

8-1-2. Forced Defrost Setup of Remote Controller (For wired remote controller only)

(Preparation in advance)
- Set the following CODE No. (DN) with the wired remote controller.
  CODE No.(DN) : 8C
  Set data : 0000 (Factory default) → 0001

(Practical operation)
- Push ON/OFF button.
- Select the HEAT mode.
- After a while, the forced defrost signal is sent to the outdoor unit and then the outdoor unit starts defrost operation. (The forced defrost operation is performed for Max. 12 minutes.)
- After defrost operation finished, the operation returns to the heating operation.

To execute the defrost operation again, start procedure from above DN setting.
(If the forced defrost operation was executed once, setting of the above forced defrost operation is cleared.)

8-1-3. LED Display on P.C. Board

1. D501 (Red)
- It goes on (Goes on by operation of the main microcomputer) at the same time when the power supply is turned on.
- It flashes with 1-second interval (every 0.5 second): When there is no EEPROM or writing-in operation fails.
- It flashes with 10-seconds interval (every 5 second): During DISP mode
- It flashes with 2-seconds interval (every 1 second): While setting of function select (EEPROM)

2. D403 (Red)
- It goes on when power supply of the remote controller is turned on. (Lights on hardware)

3. D503 (Yellow): Main bus communication
- For the indoor unit connecting to the central control device, D503 alternates between flashing for 5 seconds and lighting for 5 seconds when the PC board receives the communication signal.
- For the indoor unit disconnecting to the central control device, D503 flashes every 5 seconds when the air conditioner continues to stop the operation.

4. D504 (Green): Sub bus communication
- It flashes for 5 seconds in the first half of communication with the remote controller. (Group header unit)
- It flashes with 0.2-second interval (for 0.1 second) for 5 second in the latter half of communication between header and follower in the Gr indoor unit.

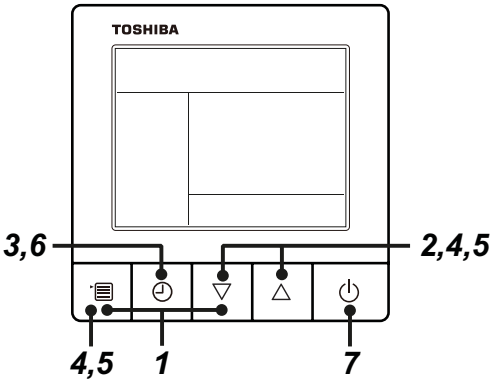
5. D14 (Orange)
- It flashes while receiving the serial signal from the outdoor unit. (Hardware)

6. D15 (Green)
- It flashes while sending the serial signal to the outdoor unit. (Hardware)

8-1-4. Function Selection Setup

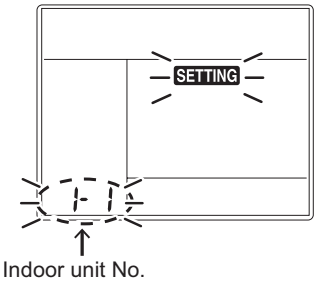
<Procedure> Perform setting while the air conditioner stops.

<RBC-ASCU1∗>



1 **Push and hold menu button and [▽] setting button simultaneously for 10 seconds or more.**

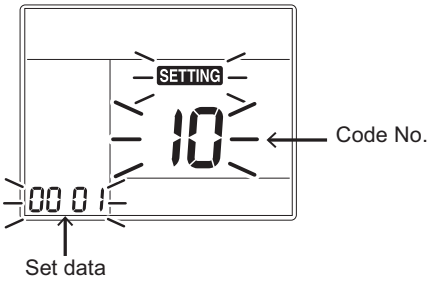
- After a while, the display flashes as shown in the figure. “ALL” is displayed as indoor unit numbers during initial communication immediately after the power has been turned on.



2 **Each time [▽] [△] setting button is pushed, indoor unit numbers in the group control change cyclically. Select the indoor unit to change settings for.**

- The fan of the selected indoor unit runs . The indoor unit can be confirmed for which to change settings.

3 **Push OFF timer button to confirm the selected indoor unit.**



4 **Push the menu button to make Code No. [∗∗] flash. Change Code No. [∗∗] with [▽] [△] setting button.**

5 **Push the menu button to make Set data [∗∗∗∗] flash. Change Set data [∗∗∗∗] with [▽] [△] setting button.**

6 **Push OFF timer button to complete the set up.**

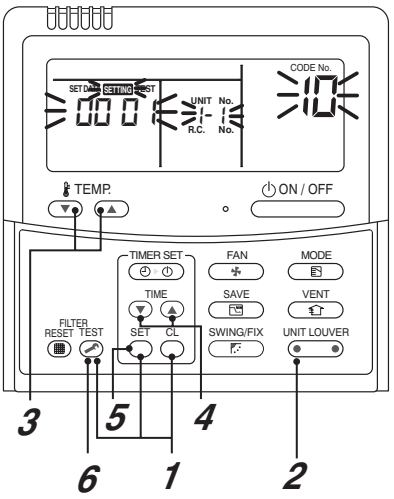
- To change other settings of the selected indoor unit, repeat from Procedure ***4***.

7 **When all the settings have been completed, push ON/OFF button to finish the settings. (Return to the normal mode)**

“ SETTING “ flashes and then the display content disappears and the air conditioner enters the normal stop mode. (The remote controller is unavailable while “ SETTING “ is flashing.)

- To change settings of another indoor unit, repeat from Procedure ***1***.

<RBC-AMTU3∗>



1 **Push the TEST + SET + CL buttons simultaneously and hold for at least 4 seconds.**

The unit No. displayed first is the address of the header indoor unit in group control.

Then the fan and louver of the selected indoor unit move.

2 **Each time the UNIT LOUVER button (left side of the button) is pushed, one of the indoor unit number under group control is displayed in turn. Then the fan and louver of the selected indoor unit move.**

3 **Use the TEMP. button to select the CODE No. (DN code) of the desired function.**

4 **Use the TIME button to select the desired SET DATA associated with the selected function.**

5 **Push the SET button. (The display changes from flashing to steady.)**

- To change the selected indoor unit, go back to step ***2***.
- To change the selected function, go back to step ***3***.

6 **When the SET button is pushed, the system returns to normal off state.**

NOTE :

For details on how to operate other remote controllers, refer to the remote controller manual.

Function CODE No. (DN Code) table (includes all functions needed to perform applied control on site)

<table>
<tr><th>DN</th><th>Item</th><th>Description</th><th>At shipment</th></tr>
<tr><td>01</td><td>Filter display delay timer</td><td>0000: None
0001: 150H
0002: 2500H
0003: 5000H
0004: 10000H</td><td>0002 : 2500H</td></tr>
<tr><td>02</td><td>Dirty state of filter</td><td>0000: Standard
0001: High degree of dirt (Half of standard time)</td><td>0000: Standard</td></tr>
<tr><td>03</td><td>Central control address</td><td>0001: No.1 unit to 0128: No.128 unit ... TU2C-Link
0001: No.1 unit to 0064: No.64 unit ... TCC-Link
00Un: Unfixed (When using U series remote controller)
0099: Unfixed (Other than U series remote controller)</td><td>00Un/0099: Unfixed *1</td></tr>
<tr><td>04</td><td>Specific indoor unit priority</td><td>0000: No priority
0001: Priority</td><td>0000: No priority</td></tr>
<tr><td>06</td><td>Heating temp shift</td><td>0000: 0 °C
0001: +1 °C
0002: +2 °C to 0010: +10 °C
(Up to +6 recommended)</td><td>0002 : +2°C</td></tr>
<tr><td>0d</td><td>Existence of [AUTO] mode</td><td>0000: Provided
0001: Not provided (Automatic selection from connected outdoor unit)</td><td>0000: Provided</td></tr>
<tr><td>0F</td><td>Cooling only</td><td>0000: Heat pump
0001: Cooling only (No display of [AUTO] [HEAT])</td><td>0000: Heat pump</td></tr>
<tr><td>10</td><td>Type</td><td>0001 : 4-way Cassette
0000 : 1-way Cassette to 0038</td><td>0014 : Compact 4-way Cassette</td></tr>
<tr><td>11</td><td>Indoor unit capacity</td><td>0000: Unfixed
0001 to 0039</td><td>According to capacity type</td></tr>
<tr><td>12</td><td>Line address</td><td>0001: No.1 unit to 0128: No.128 unit ... TU2C-Link
0001: No.1 unit to 0030: No.30 unit ... TCC-Link
00Un: Unfixed (When using U series remote controller)
0099: Unfixed (Other than U series remote controller)</td><td>00Un/0099: Unfixed *1</td></tr>
<tr><td>13</td><td>Indoor unit address</td><td>0001: No.1 unit to 0128: No.128 unit ... TU2C-Link
0001: No.1 unit to 0064: No.64 unit ... TCC-Link
00Un: Unfixed (When using U series remote controller)
0099: Unfixed (Other than U series remote controller)</td><td>00Un/0099: Unfixed *1</td></tr>
<tr><td>14</td><td>Group address</td><td>0000: Individual
0001: Header unit of group
0002: Follower unit of group
00Un: Unfixed (When using U series remote controller)
0099: Unfixed (Other than U series remote controller)</td><td>00Un/0099: Unfixed *1</td></tr>
<tr><td>19</td><td>Louver type
(Air direction adjustment)</td><td>0000: No louver
0001: Swing only
0004: (4-way Air Discharge Cassette type)</td><td>0004: (4-way Air Discharge Cassette type)</td></tr>
<tr><td>1E</td><td>Temp difference of [AUTO] mode selection
COOL → HEAT,
HEAT → COOL</td><td>0000: 0 °C to 0020: 20 °C
(For setup temperature, reversal of COOL / HEAT by } (Data value) / 2)</td><td>0003: 3 °C
(Ts ±1.5)</td></tr>
<tr><td>28</td><td>Automatic restart of power failure</td><td>0000: None
0001: Restart</td><td>0000: None</td></tr>
<tr><td>2A</td><td>Selection of option/Trouble input (TCB-PCUC2E: CN3)</td><td>0000: Filter input
0001: Alarm input (Air washer, etc.)
0002: None</td><td>0002: None</td></tr>
<tr><td>2E</td><td>HA terminal (CN61) select</td><td>0000: Usual
0001: Leaving-ON prevention control
0002: Fire alarm input</td><td>0000: Usual
(HA terminal)</td></tr>
<tr><td>31</td><td>Ventilating fan control</td><td>0000: Unavailable
0001: Available</td><td>0000: Unavailable</td></tr>
<tr><td>32</td><td>TA sensor selection</td><td>0000: Body TA sensor
0001: Remote controller sensor</td><td>0000: Body TA sensor</td></tr>
<tr><td>33</td><td>Temperature unit select</td><td>0000: °C (at factory shipment)
0001: °F</td><td>0000: °C</td></tr>
<tr><td>45</td><td>Wind direction setting</td><td>0000 : Smudge reducing position
0002 : Cold draft less position</td><td>0000 : Smudge reducing position</td></tr>
<tr><td>5d</td><td>High-ceiling adjustment
(Air flow selection)</td><td>
<table>
<tr><th>SET DATA</th><th>Type</th><th>HM30</th><th>HM40</th><th>HM56</th></tr>
<tr><td>0000</td><td>Standard (factory default)</td><td>2.7 m or less</td><td>2.9 m or less</td><td>3.2 m or less</td></tr>
<tr><td>0001</td><td>High-ceiling (1)</td><td>—</td><td>3.2 m or less</td><td>3.4 m or less</td></tr>
<tr><td>0003</td><td>High-ceiling (3)</td><td>—</td><td>3.5 m or less</td><td>3.5 m or less</td></tr>
</table>
</td><td>0000: Standard</td></tr>
<tr><td>60</td><td>Timer setting
(wired remote controller)</td><td>0000: Available (can be performed)
0001: Unavailable (cannot be performed)</td><td>0000: Available</td></tr>
</table>

DN	Item	Description			At shipment
77	Dual set point	0000: Unavailable		0002: Available	0000: Unavailable
9A	Thermostat OFF fan speed in cooling mode	0000: Remote controller setting 0002: Fan OFF		0001: Extremely low speed (UL) 0003: Low speed (L)	0001: Extremely low speed (UL)
b3	Soft cooling	0000: Unavailable		0001: Available	0001: Available
b5	Occupancy sensor/ Wireless remote controller Provided / None	0000: None 0002: Wireless remote controller provided		0001: Occupancy sensor provided	0000: None
b6	Occupancy sensor Enable/Invalid (Absence time judgment time)	0000: Invalid 0002: 60min. 0005: 150min.		0001: 30min. 0004: 120min.	0002: Enable (60 min.)
b7	Occupancy sensor operation at absent time	0000: Stand by		0001: operation stop	0000: Stand by
C2	Power saving	0050: 50%	to	0100: 100%	0075: 75%
C5	Secondary heating mode	0000: Normal mode		0001: Flip mode	0000: Normal mode
C6	Secondary heating Set Temp. out (high)	-0015: -15°C	to	0015: 15°C	0000: 0°C
C7	Secondary heating c Temp.(TO_H-TO_L)"	0000: Unavailable 0001: 1°C	to	0010: 10°C	0000: Unavailable
d0	Whether the power saving mode can be set by the remote controller	0000: Invalid		0001: Valid	0001: Valid
d1	8°C heating Frost protective operation	0000: Unavailable		0001: Available	0000: Unavailable
db	Secondary heating a Temp.(TA_H-TA_L)	0001: 0.5°C	to	0010: 5.0°C	0006: 3.0°C
dc	Secondary heating a Temp. Normal mode (Ts-TA_H) Flip mode (TA_L-Ts)	0000: Unavailable 0001: 1°C	to	0010: 10°C	0000: Unavailable
E0	Destination	0000: Japan		0004: Global	0004: Global
F0	Swing mode	0001 : Standard 0003 : Cycle swing		0002 : Dual swing	0001: Standard
F1	Louver fixed position (Louver No.1)	0000 : Release 0005 : Downward discharge position		0001 : Horizontal discharge position	0000: Not fixed
F2	Louver fixed position (Louver No.2)	0000 : Release 0005 : Downward discharge position		0001 : Horizontal discharge position	0000: Not fixed
F3	Louver fixed position (Louver No.3)	0000 : Release 0005 : Downward discharge position		0001 : Horizontal discharge position	0000: Not fixed
F4	Louver fixed position (Louver No.4)	0000 : Release 0005 : Downward discharge position		0001 : Horizontal discharge position	0000: Not fixed
F6	Presence of Application control kit (TCB-PCUC2E)	0000: None 0001: Exist			0000: None
Fb	Power shift	0000: Unavailable		0001: Available	0000: Unavailable
FC	Communication protocol *2	0000: TCC-LINK		0004: TU2C-LINK	0004: TU2C-LINK
120	Defrost shift	0000: Unavailable		0001: Available	0001: Available
121	Draft prevention control	0000: Unavailable		0001: Available	0001: Available
1C1	Rotation operation	0000: Unavailable		0001: Available	0000: Unavailable
1C2	Rotation interval	0001: 1 day	to	0028: 28 days	0001: 1 day
1C3	Rotation lap time	0000: 0	to	0007: 70 minutes	0003: 30 minutes
1C8	Free Cooling	0000: Unavailable		0001: Available	0000: Unavailable
1C9	Free Cooling ON Temp.	-0015: -15°C	to	0029: 29°C	0016: 16°C
1CA	Free Cooling OFF Temp.	-0015: -15°C	to	0029: 29°C	0010: 10°C
1Cb	Free Cooling ON/OFF differential Temp."	0000: 0	to	0010: 10°C	0002: 2°C

*1 Display order of “00Un”and “0099” varies depending on remote controller models or communication types.

For Central control address (DN [03]), Indoor unit address (DN [13])

Remote controller	Communication type	Display order
U series	TU2C-LINK	··· ⇔ 0128 ⇔ 00Un ⇔ 0001 ⇔ ···
	TCC-LINK	··· ⇔ 0064 ⇔ 00Un ⇔ 0001 ⇔ ···
Other than U series	TCC-LINK	··· ⇔ 0064 ⇔ 0099 ⇔ 0001 ⇔ ···

For Line address (DN [12])

Remote controller	Communication type	Display order
U series	TU2C-LINK	··· ⇔ 0128 ⇔ 00Un ⇔ 0001 ⇔ ···
	TCC-LINK	··· ⇔ 0030 ⇔ 00Un ⇔ 0001 ⇔ ···
Other than U series	TCC-LINK	··· ⇔ 0030 ⇔ 0099 ⇔ 0001 ⇔ ···

For Group address (DN [14])

Remote controller	Communication type	Display order
U series	TU2C-LINK TCC-LINK	··· ⇔ 0002 ⇔ 00Un ⇔ 0000 ⇔ ···
Other than U series	TCC-LINK	··· ⇔ 0002 ⇔ 0099 ⇔ 0000 ⇔ ···

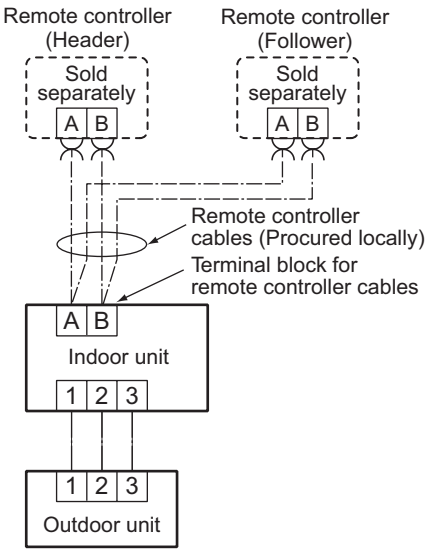
*2 If indoor unit and the connected remote controller / remote sensor are all TU2C-Link models, TU2C-Link communication will be performed automatically.

8-1-5. Wiring and Setting of Remote Controller Control

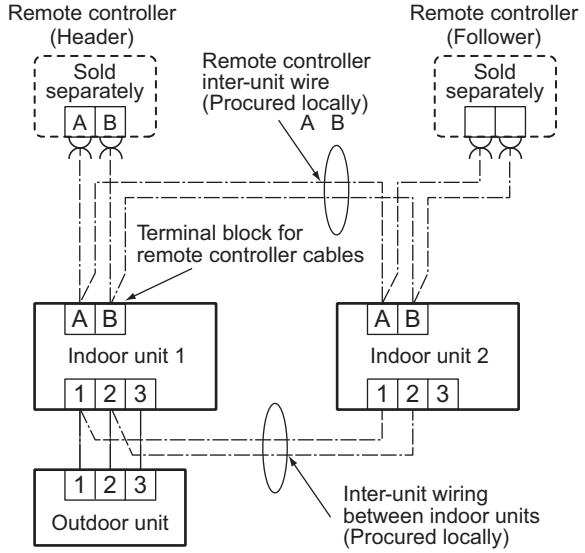
2-remote controller control
(Controlled by 2 remote controllers)

This control is to operate 1 or multiple indoor units are operated by 2 remote controllers.
(Max. 2 remote controllers are connectable.)

- **When connected 2 remote controllers operate an indoor unit**



- **When connected 2 remote controllers operate the twin**



How to set remote controller as follower remote controller

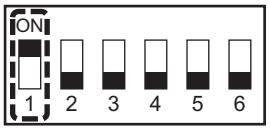
<Wired remote controller>
RBC-ASCU1∗

Remove the rear cover of the remote controller and change the DIP switch.

***** Be sure to turn off the breaker first.

(Factory default)

DIP switch



bit 1:

OFF= Header remote controller (Factory default)

ON = Follower remote controller

NOTE:

- For details on how to operate other remote controllers, refer to the remote controller manual.

[Operation]

1. The operation contents can be changed by Last-push-priority.
2. Use the timer function on the Header remote controller.

<Wireless remote controller>

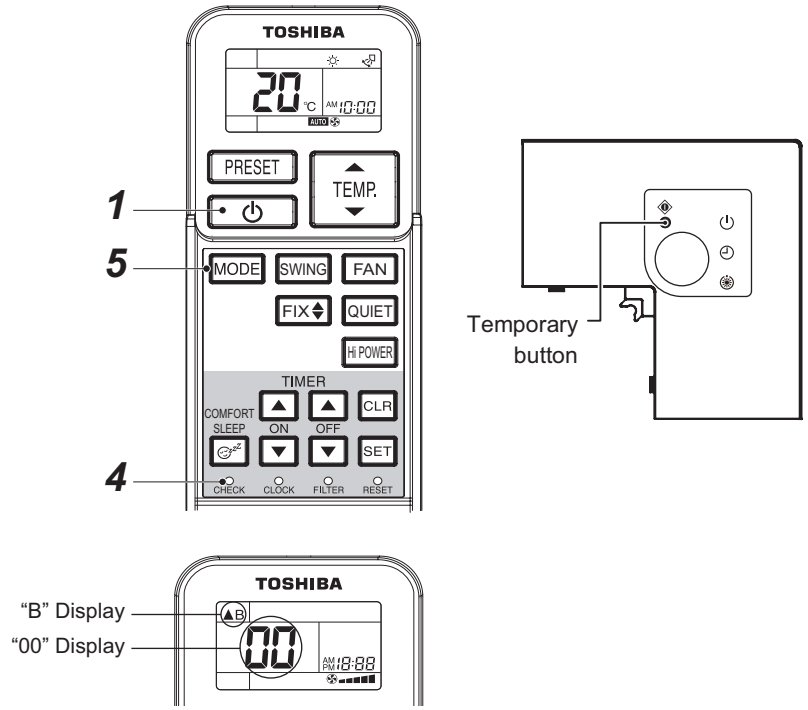
Wireless remote controller A-B selection

Using 2 wireless remote controllers for the respective air conditioners, when the 2 air conditioners are closely installed. Address (A-B selection) must be changed on both signal receiving unit and wireless remote controller.

Wireless remote controller B setup

1. Push the START/STOP button to operate the air conditioner. Push it again to stop the air conditioner.
2. Push ◈ [Temporary] button on the signal receiving unit to operate the air conditioner.
3. Point the wireless remote controller at the indoor unit.
4. Push and hold **CHK ●** button on the wireless remote controller by the tip of the pencil. " 00 " will be shown on the display.
5. Push the MODE button during pushing **CHK ●**.

   "B" will be shown on the display and " 00 " will be disappear and the air conditioner will turn OFF.
   The wireless remote controller B is memorized.



Note:

- Repeat above step to reset wireless remote controller to be A.
- The wireless remote controllers do not display "A".
- The factory default of the wireless remote controllers is "A".

8-1-6. Monitor Function of Remote Controller Switch

■ Calling of sensor temperature display

<Contents>

Each data of the remote controller, indoor unit and outdoor unit can be understood by calling the service monitor mode from the remote controller.

<Procedure>

<RBC-ASCU1∗>

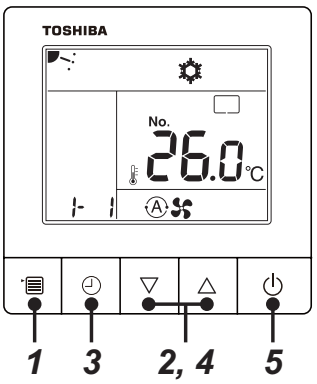
1 **Push the [menu] button for over 10 seconds.**

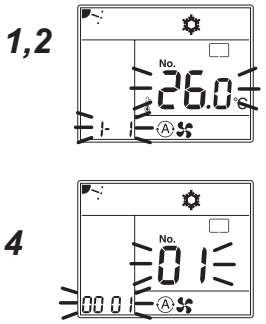
2 **Every pushing [▽] [△] buttons, the indoor unit numbers in group control are displayed successively.**

3 **Push the [OFF timer] button to confirm the selected indoor unit.**

4 **Every pushing [▽] [△] buttons, CODE No. of the item is changed successively.**

5 **After you have finished checking, push the [ON/OFF] button to return to normal mode.**





<RBC-AMTU3∗>

1 **Push TEST + CL buttons simultaneously for 4 seconds or more to call up the service monitor mode.**

The service monitor goes on, and temperature of the CODE No. 00 is firstly displayed.

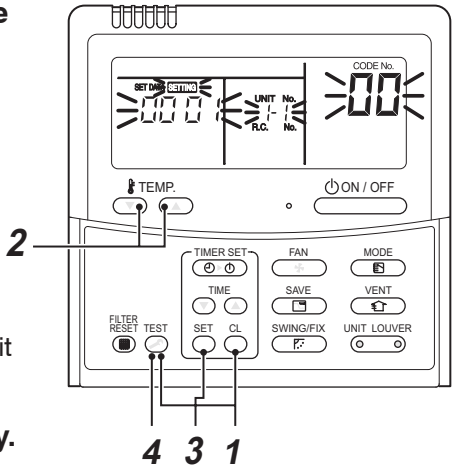
2 **Push the temperature setup TEMP. buttons to select the CODE No. to be monitored.**

For displayed codes, refer to the table next page.

3 **Push SET button to determine the item to be monitored.**

Then monitor the sensor temperature or operation status of indoor unit and the outdoor unit in the corresponding refrigerant line.

4 **Pushing TEST button returns the display to the normal display.**



Indoor unit data	CODE No.	Data name	Unit
	01	Room temperature (Remote controller)	°C
	02	Indoor suction temperature (TA)	°C
	03	Indoor heat exchanger (Coil) temperature (TCJ)	°C
	04	Indoor heat exchanger (Coil) temperature (TC)	°C
	07	Indoor fan revolution frequency	rpm
	B9	Communication protocol 0000: TCC-LINK, 0001: TU2C-LINK	
	F2	Indoor fan calculated operation time	×100h
	F3	Filter sign time	×1h
	F8	Indoor unit discharge air temperature (TF) *1	°C
	E5	Secondary heating output - - - - : Unavailable 0000 : OFF, 0001 : ON	
	E6	Free cooling output - - - - : Unavailable 0000 : OFF, 0001 : ON	
	E9	Rotation operation - - - - : Unavailable 0000 : Rotation operation OFF 0001 : Rotation operation ON, Unit ON 0002 : Rotation operation ON, Unit OFF	

Outdoor unit data *2	CODE No.	Data name	Unit
	60	Outdoor heat exchanger (Coil) temperature (TE)	°C
	61	Outside temperature (TO)	°C
	62	Compressor discharge temperature (TD)	°C
	63	Compressor suction temperature (TS)	°C
	65	Heat sink temperature (TH)	°C
	6A	Operation current (× 1/10)	A
	6D	Outdoor heat exchanger (Coil) temperature (TL)	°C
	70	Compressor operation frequency	rps
	72	Outdoor fan revolution frequency (Lower)	rpm
	73	Outdoor fan revolution frequency (Upper)	rpm
	F1	Compressor calculated operation time	×100h

*1 : The above temperature values are estimated from the temperature of the heat exchanger. It may differ from the actual discharge temperature.

*2 : For outdoor unit data, refer to the Installation Manual and Service Manual of the outdoor unit.

■ Calling of trouble history

<Contents>

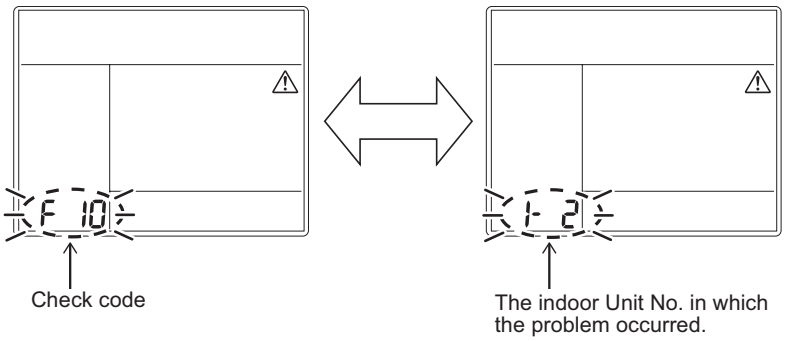
The trouble contents in the past can be called.

<Procedure>

<RBC-ASCU1∗>

(1) Confirmation and check

If a problem occurs with the air conditioner, the OFF timer indicator alternately shows the check code and the indoor Unit No. in which the problem occurred.



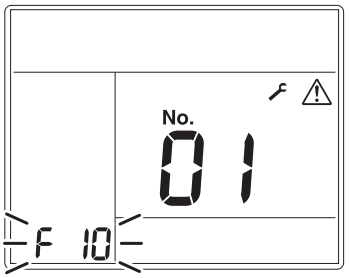
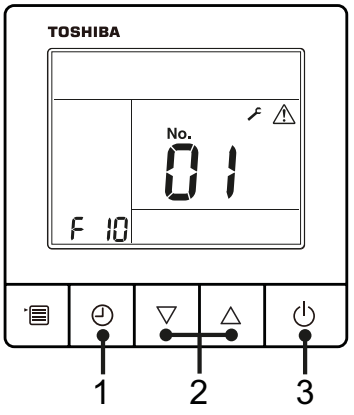
(2) Troubleshooting history and confirmation

You can check the troubleshooting history with the following procedure if a problem occurs with the air conditioner.

(The troubleshooting history records up to 4 incidents.)

You can check it during operation or when operation is stopped.

- If you check the troubleshooting history during OFF timer operation, the OFF timer will be canceled.

Procedure	Description of operation
1	Push the OFF timer button for over 10 seconds and the indicators appear as an image indicating the troubleshooting history mode has been entered. If [Service check] is displayed, the mode enters in the troubleshooting history mode. • [01: Order of troubleshooting history] appears in the temperature indicator. • The OFF timer indicator alternately shows the [check code] and the [indoor Unit No.] in which the problem occurred. 
2	Each time the setting button is pushed, the recorded troubleshooting history is displayed in sequence. The troubleshooting history appears in order from [01] (newest) to [04] (oldest). **⚠ CAUTION** In the troubleshooting history mode, DO NOT push the Menu button for over 10 seconds, doing so deletes the entire troubleshooting history of the indoor unit. 
3	After you have finished checking, push the ON/OFF button to return to the regular mode. • If the air conditioner is operating, it remains operated even after the ON/OFF button has been pushed. To stop its operation, push the ON/OFF button again.

<RBC-AMTU3∗>

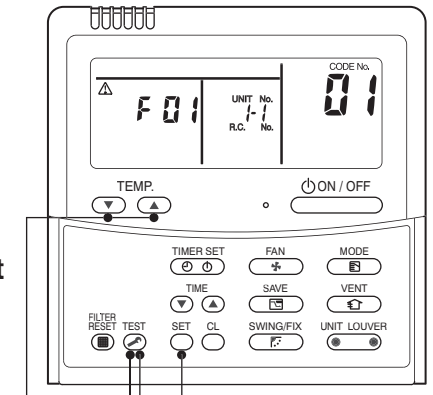
1 Push SET + TEST buttons simultaneously for 4 seconds or more to call the service check mode.

Service Check goes on, the **CODE No. 01** is displayed, and then the content of the latest alarm is displayed.
The number and trouble contents of the indoor unit in which an trouble occurred are displayed.

2 In order to monitor another trouble history, push the set temperature ▼ / ▲ buttons to change the trouble history No. (CODE No.)

CODE No. 01 (Latest) → **CODE No. 04** (Old)
NOTE : 4 trouble histories are stored in memory.

3 Pushing TEST button returns the display to usual display.



<Operation procedure>

2 3 1 1→2→3

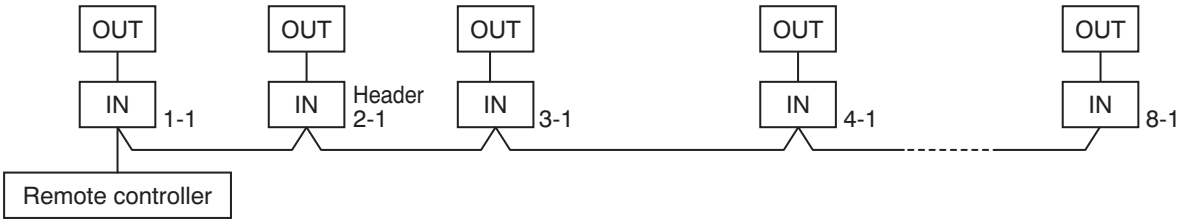
Returned to usual display

REQUIREMENT

Do not push CL button, otherwise all the trouble histories of the indoor unit are deleted. If the trouble histories are deleted by pushing CL button, turn off the power supply once and then turn on the power supply again. When the trouble which is same as one occurred at the last before deletion continuously occurs again, it may not be stored in memory.

(Group control operation)

In a group control, operation of up to 16 units (TU2C-Link) / 8 units (TCC-Link) can be controlled by a remote controller.
Twin of an outdoor unit is one of the group controls.
The indoor unit connected with outdoor unit (Individual/Header of twin) controls room temperature according to setting on the remote controller.

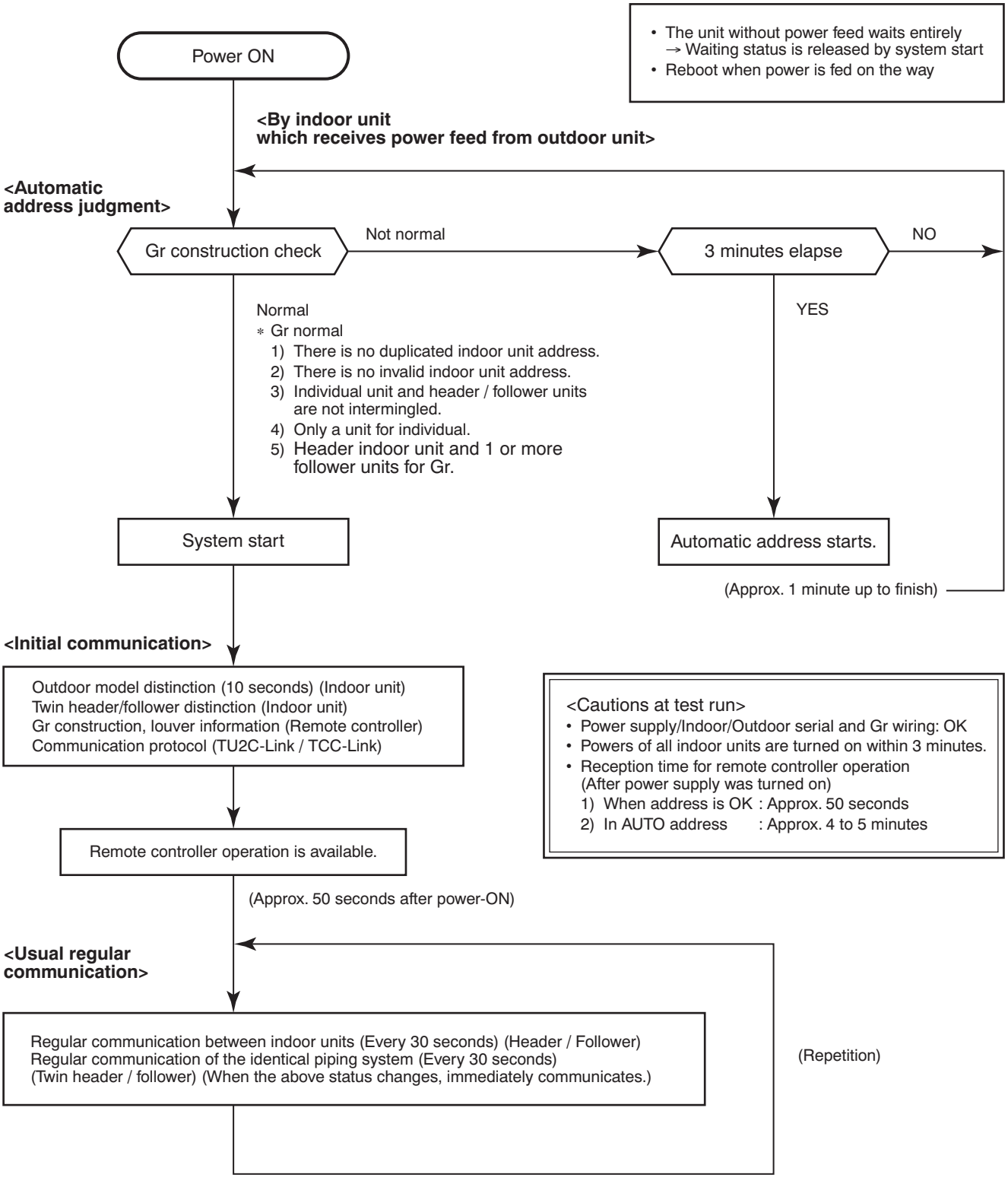


<System example>

1. Display range on remote controller
   The setup range (Operation mode / Fan speed / Set temperature) of the indoor unit which was set to the header unit is reflected on the remote controller.
2. Address setup
   If there is no serial communication between indoor and outdoor when the power is turned on, it is judged as follower unit of the twin. (Every time when the power is turned on)
   - The judgment of header (wired) / follower (simple) of twin is carried out every time. It is not stored in nonvolatile memory.

   Turn on power of the indoor unit to be controlled in a group within 3 minutes after setting of automatic address. If power of the indoor unit is not turned on within 3 minutes (completion of automatic address setting), the system is rebooted and the automatic address setting will be judged again.
   1) Connect indoor/outdoor connecting wire surely.
   2) Check line address/indoor address/group address of the unit one by one.
      Especially in case of twin check whether they are identical system address or not.
   3) The unit No. (line/indoor gout address) which have been set once keep the present status as a rule if the unit No. is not duplicated with one of another unit.

■ Indoor unit power-ON sequence



- In a group operation, if the indoor unit which was fed power after judgment of automatic address cannot receive regular communication from the header unit and regular communication on identical pipe within 120 seconds after power was turned on, it reboots (system reset).
  → The operation starts from judgment of automatic address (Gr construction check) again.
  (If the address of the header unit was determined in the previous time, the power fed to the header unit and reboot works, the header unit may change though the indoor unit line address is not changed.)

8-2. Setup at Local Site / Others

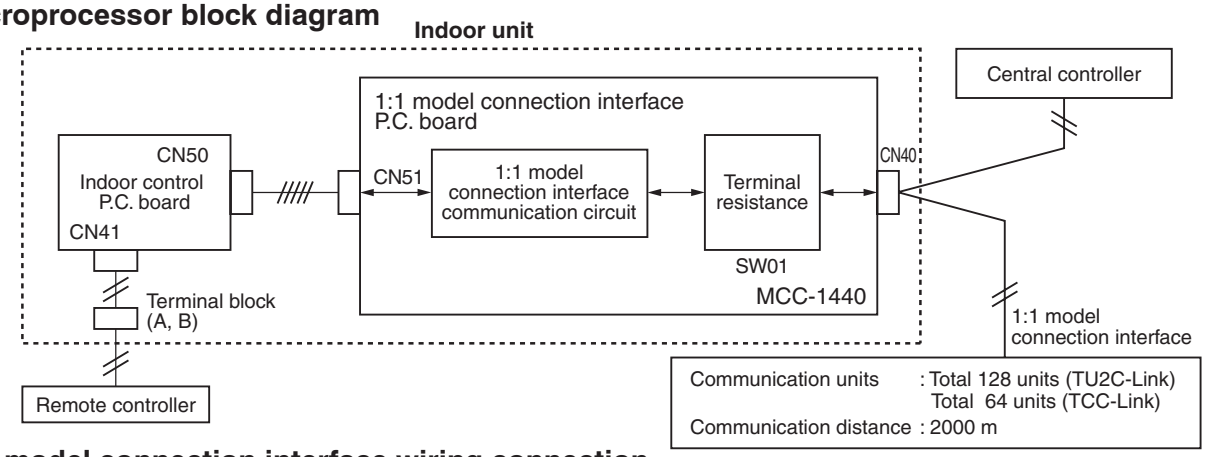
Model name: TCB-PCNT30TLE2

8-2-1. 1:1 Model Connection Interface (TCC-LINK adapter)

1. Function

This model is an optional P.C. board to connect the indoor unit to 1:1 model connection interface. (Communication protocol:TU2C-Link or TCC-Link)

2. Microprocessor block diagram

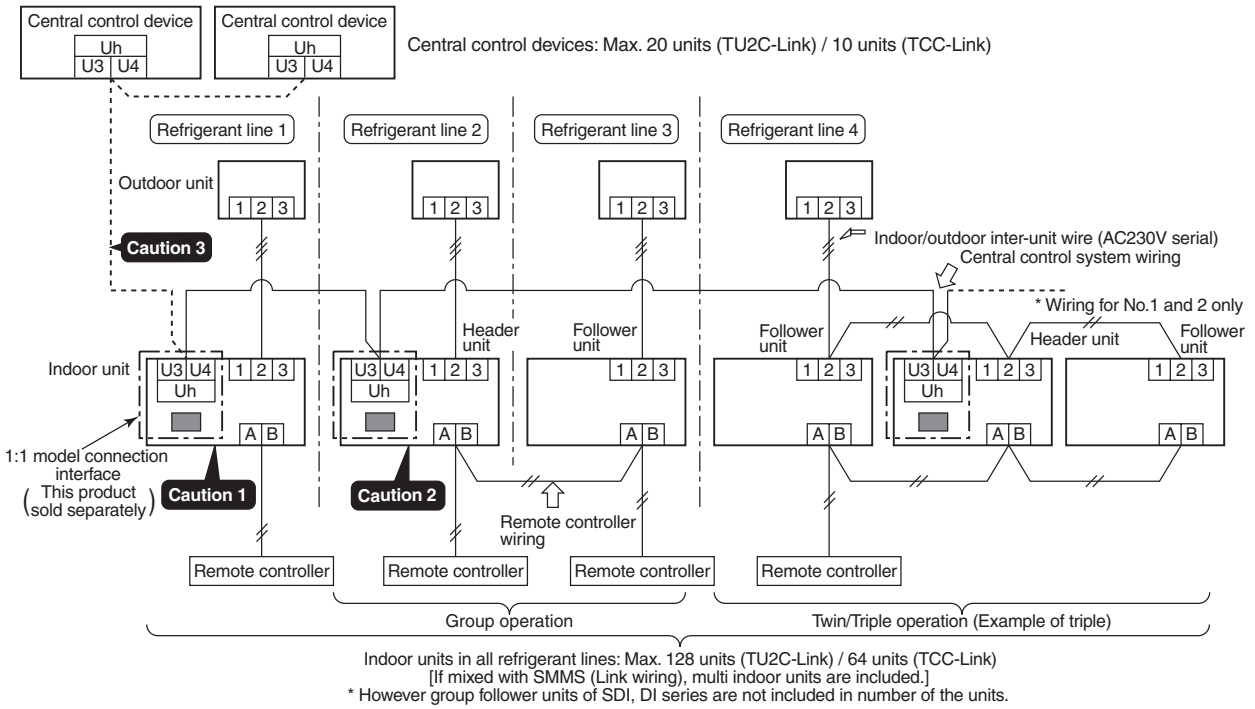


3. 1:1 model connection interface wiring connection

⚠ CAUTION

1) When controlling DI, SDI series collectively, 1:1 model connection interface (This option) is required.
2) In case of group operation, twin-triple operation, the 1:1 model connection interface is necessary to be connected to the header unit.
3) Connect the central control devices to the central control system wiring.
4) When controlling DI, SDI series only, turn on only Bit 1 of SW01 of the least line of the system address No. (OFF when shipped from the factory)
5) In the following cases, change the communication type to TCC-Link with the wired remote controller. Refer to 28 Communication type setting of 5-2. Control Specifications.
   - When performing group control in combination with the indoor unit dedicated to TCC-Link (other than RAV-HM∗∗∗ series).
   - When connecting to the central control device dedicated to TCC-Link.

∗ In case of DI, SDI series, the address is necessary to be set up again from the wired remote controller after automatic addressing.



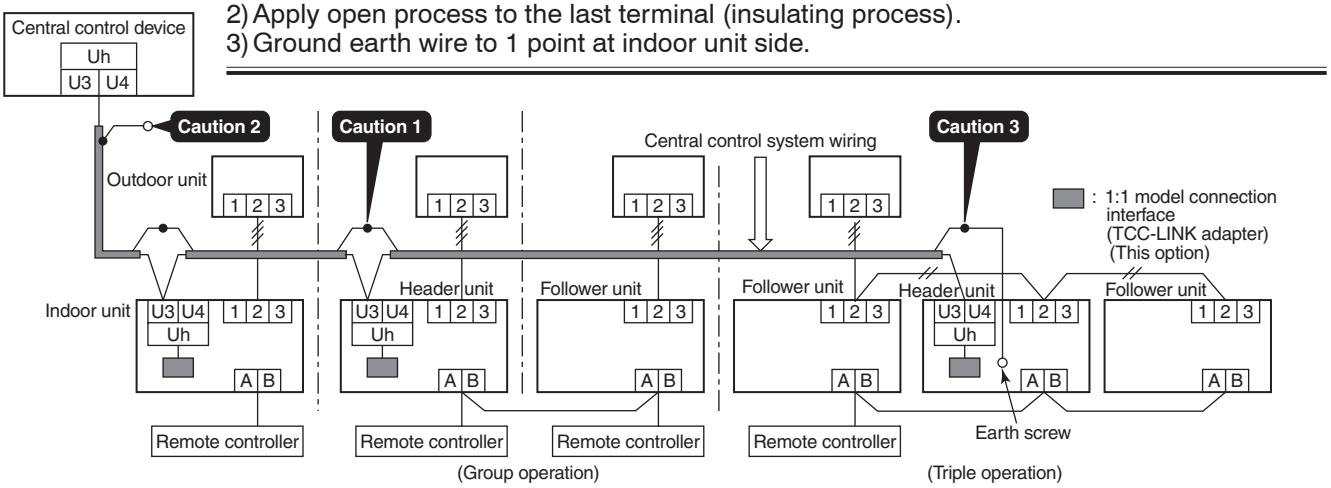
4. Wiring Specifications

- Use 2-core with no polar wire.
- Match the length of wire to wire length of the central control system. If mixed in the SMMS system, the wire length is lengthened with all indoor/outdoor inter-unit wire length at side.
- To prevent noise trouble, use 2-core shield wire.
- Connect the shield wire by closed-end connection and apply open process (insulating process) to the last terminal. Ground the earth wire to 1 point at indoor unit side. (In case of central controlling of digital inverter (DI, SDI) unit setup)

No. of wires	Size
2	Up to 1000m: twisted wire 1.25mm^2 Up to 2000m: twisted wire 2.0mm^2

⚠ CAUTION

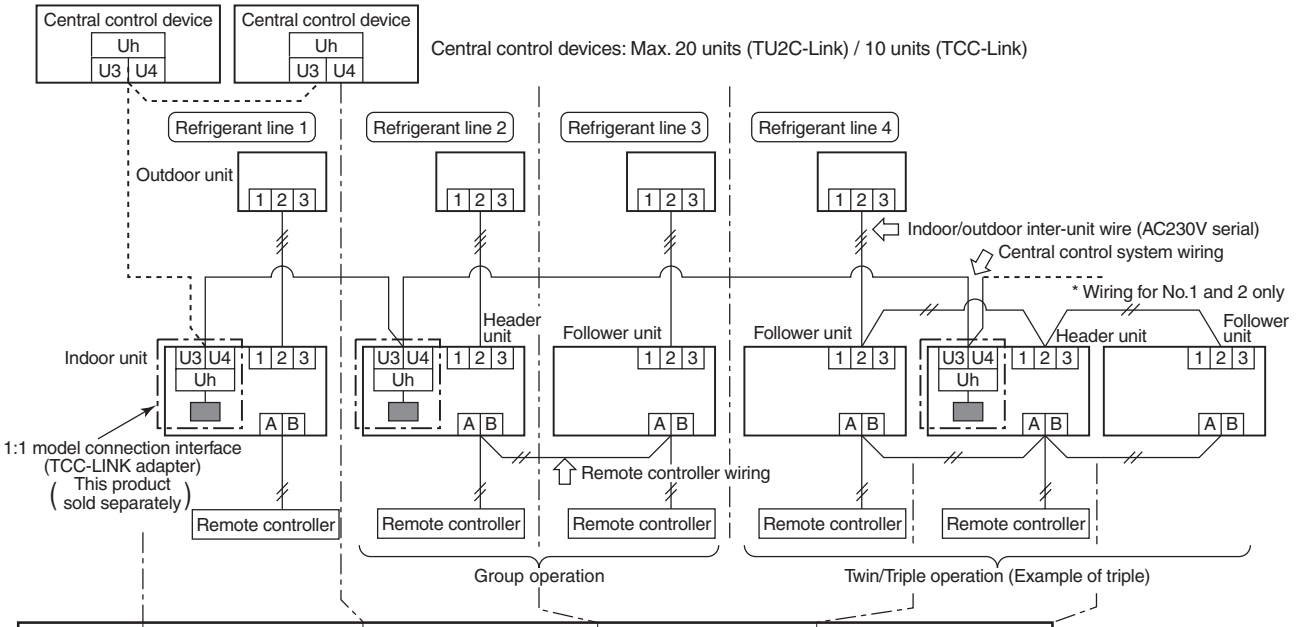
1) Closed-end connection of shield wire (Connect all the connecting parts of each indoor unit)
2) Apply open process to the last terminal (insulating process).
3) Ground earth wire to 1 point at indoor unit side.



5. P.C. Board Switch (SW01) Setup

When performing collective control by customized setup only, the setup of terminator is necessary.

- Using SW01, set up the terminator.
- Set up the terminator to only the interface connected to the indoor unit of least line address No.

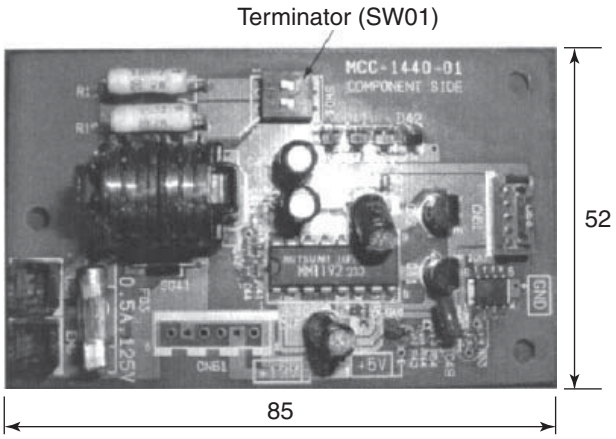


Line address	1	2		4	
SW01 Bit 1	ON	OFF		OFF	(OFF at shipment from factory)
SW01 Bit 2	OFF	OFF		OFF	(OFF at shipment from factory)
Remarks	Turn SW01 Bit 1 to ON.	As status shipped from factory		As status shipped from factory	

(Reference) Setup contents of switch

SW01		Terminator	Remarks
Bit 1	Bit 1		
OFF	OFF	None	Mixed with SMMS (Link wiring) at shipment from factory
ON	OFF	100Ω	Central control by digital inverter only
OFF	ON	75Ω	Spare
ON	ON	43Ω	Spare

6. External view of P.C. board assembly



7. Address setup

In addition to set up the central control address, it is necessary to change the indoor unit number. (Line/Indoor/Group address). For details, refer to 1:1 model connection interface Installation Manual.

8-3. How to Set up Central Control Address Number

When connecting the indoor unit to the central control remote controller using 1:1 model connection interface, it is necessary to set up the central control address number.

- The central control address number is displayed as the line No. of the central control remote controller.

How to set up from indoor unit side by remote controller

<Procedure> Perform setup while the unit stops.

Set the following DN with the wired remote controller

CODE No. (DN)	Irem	Description
03	Central contol address No.	0001: No.1 to 0128: No.128・・・TU2C-Link 0001: No.1 to 0164: No.64・・・TCC-Link 00Un, 0099: Unset (Factry default)

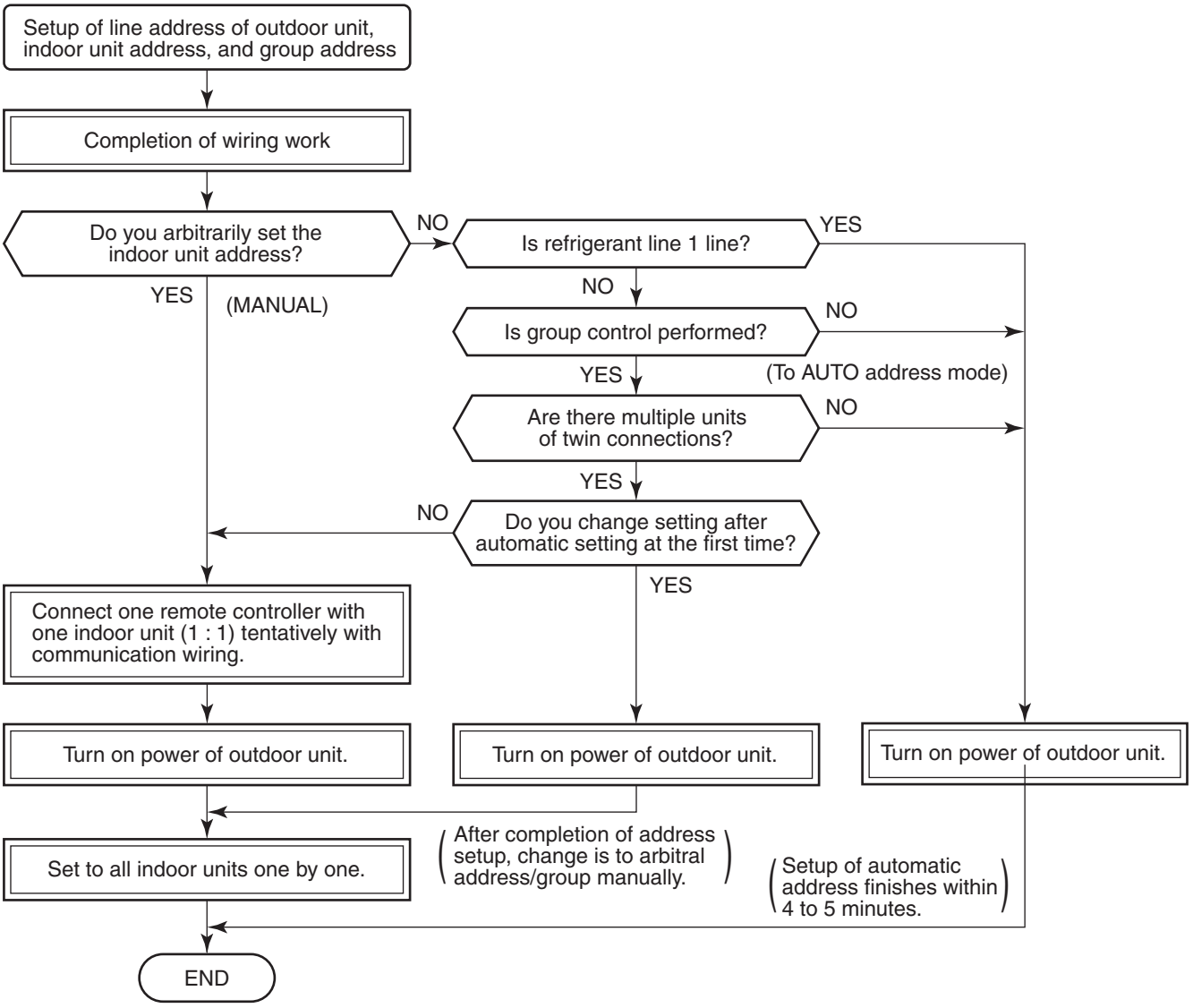
* Refer to 8-1-4. Function Selection Setup for how to operate the remote controller.

9. ADDRESS SETUP

9-1. Address Setup

<Address setup procedure>

When an outdoor unit and an indoor unit are connected and they are twin or when an outdoor unit is connected to each indoor unit respectively in the group operation even if multiple refrigerant lines are provided, the automatic address setup completes with power-ON of the outdoor unit. The operation of the remote controller is not accepted while automatic address works. (Approx. 4 to 5 minutes)



- When the following addresses are not stored in the neutral memory (IC10) on the indoor P.C. board, a test run operation cannot be performed. (Unfixed data at shipment from factory)

	CODE No.	Data at shipment	SET DATA range
Line address	12	00Un or 0099	0001 (No.1 unit) to 0128 (No.128 unit) ... TU2C-Link 0001 (No.1 unit) to 0030 (No.30 unit) ... TCC-Link
Indoor unit address	13	00Un or 0099	0001 (No.1 unit) to 0128 (No.128 unit) ... TU2C-Link 0001 (No.1 unit) to 0064 (No.64 unit) ... TCC-Link
Group address	14	00Un or 0099	0000 : Individual (Indoor units which are not controlled in a group) 0001 : Header unit (1 indoor unit in group control) 0002 : Follower unit (Indoor units other than header unit in group control)

9-2. Address Setup & Group Control

<Terminology>

Indoor unit No. : N – n = Outdoor unit line address N (Max. 30) – Indoor unit address n (Max. 64)

Group address : 0 = Single (Not group control)
1 = Header unit in group control
2 = Follower unit in group control

Header unit (= 1) : The representative of multiple indoor units in group operation sends/receives signals to/from the remote controllers and follower indoor units.
(*It has no relation with an indoor unit which communicates serially with the outdoor units.)
The operation mode and setup temperature range are displayed on the remote controller LCD. (Except air direction adjustment of louver)

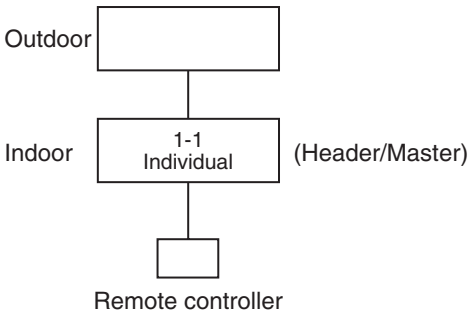
Follower unit (= 2) : Indoor units other than header unit in group operation
Basically, follower units do not send/receive signals to/from the remote controllers.
(Except trouble and response to demand of service data)

Master unit (Representative unit) (Header Twin) : This unit communicates with the indoor unit (sub) which serial-communicates with the outdoor units and sends/receives signal (Command from compressor) to/from the outdoor units as the representative of the cycle control in the indoor units of the identical line address within the minimum unit which configures one of the refrigerating cycles of Twin, Triple, Double twin.

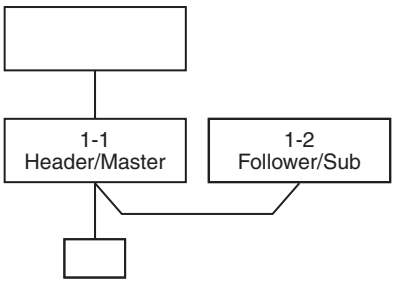
Sub unit (Subordinate unit) (Follower Twin) : Indoor units excluding the header unit in Twin, Triple, Double twin
This unit communicates with (Header) indoor unit in the identical line address and performs control synchronized with (Header) indoor unit.
This unit does not perform the signal send/receive operation with the outdoor units.:
N judgment for serial signal trouble.

9-2-1. System configuration

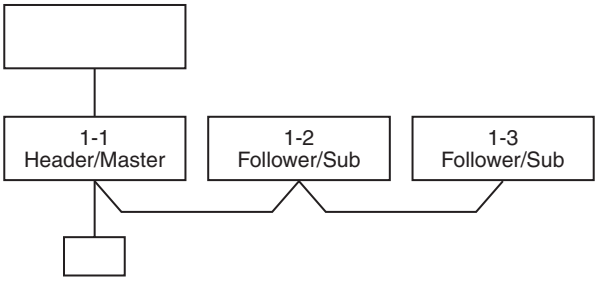
1. Single



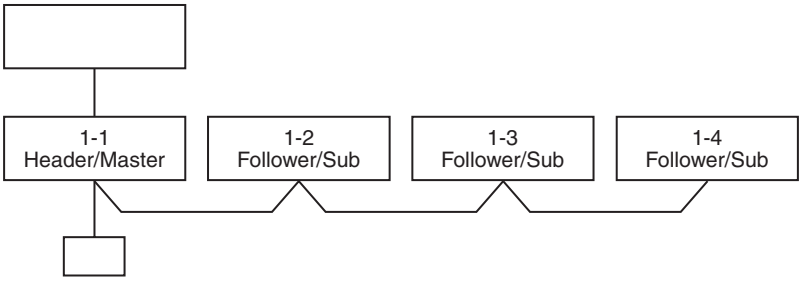
2. Twin



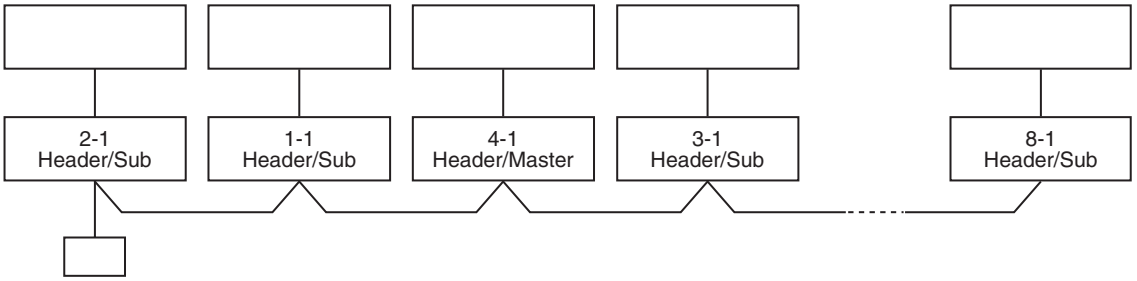
3. Triple



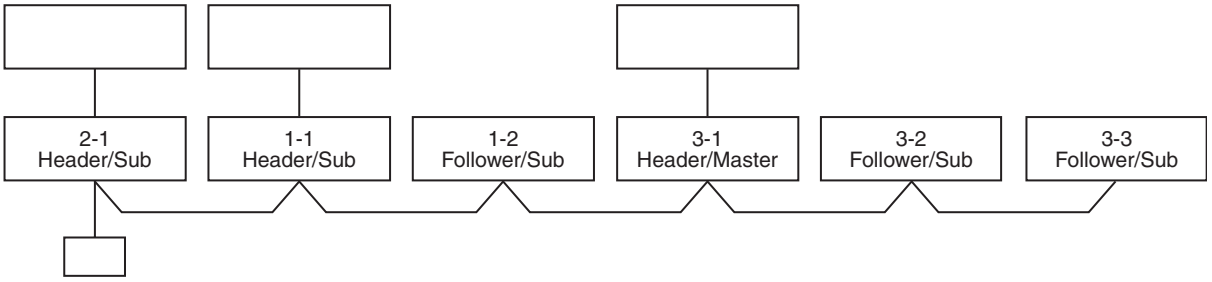
4. Double twin



5. Single group operation
   • Each indoor unit controls the outdoor unit individually.



6. Multiple groups operation (Manual address setting)



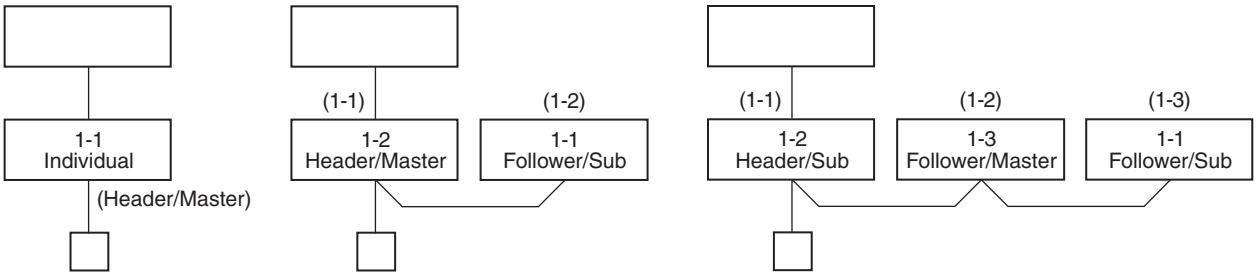
   • Master unit: The master unit receives the indoor unit data (thermostat status) of the sub (Without identical line address & indoor/outdoor serial) and then finally controls the outdoor compressor matching with its own thermostat status.
     The master unit sends this command information to the sub unit.
   • Sub unit: The sub unit receives the indoor unit data from the master (With identical line address & indoor/outdoor serial) and then performs the thermostat operation synchronized with the master unit.
     The sub unit sends own thermostat ON/OFF demand to the master unit.

     (Example)

     No. 1-1 master unit sends/receives signal to/from No. 1-2 and No. 1-3 sub units.
     (It is not influenced by the line 2 or 3 address indoor unit.)

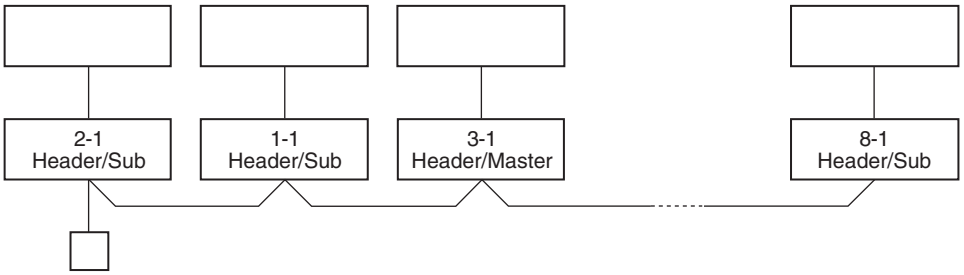
9-2-2. Automatic Address Example from Unset Address (No miswiring)

1. Standard (One outdoor unit)



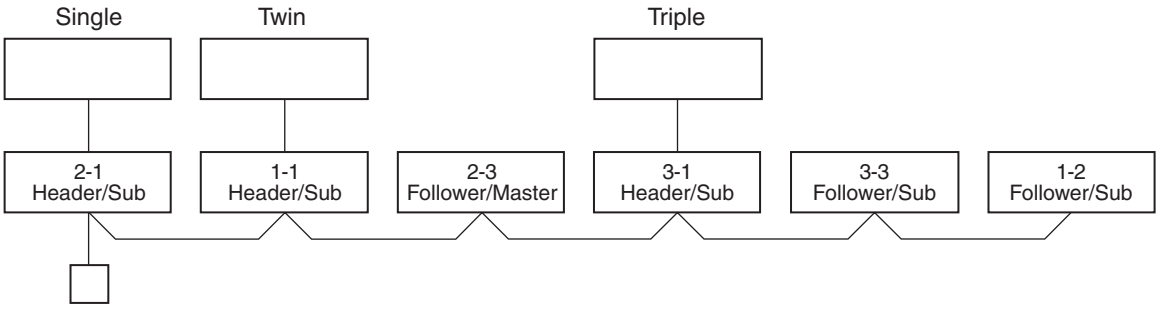
Only turning on source power supply (Automatic completion)

2. Group operation
   (Multiple outdoor units = Multiple indoor units with serial communication only, without twin)

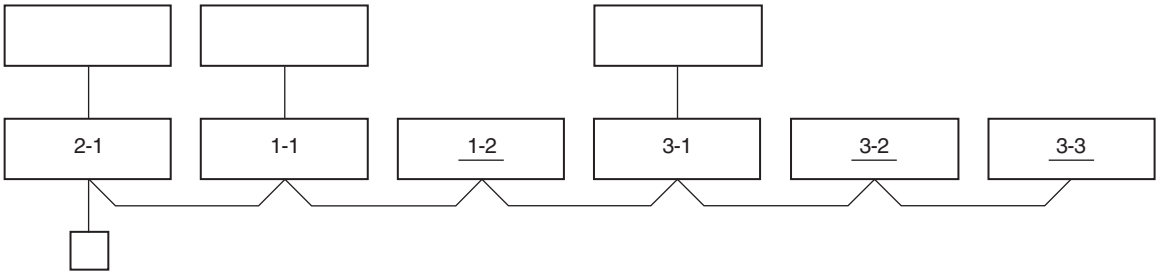


Only turning on source power supply (Automatic completion)

3. Multiple groups operation



Change is necessary
Manually change addresses of the multiple sub units simultaneously from the remote controller.



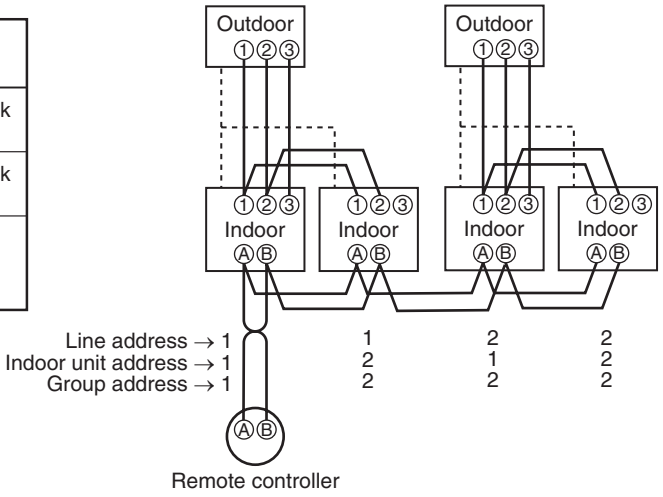
9-3. Address Setup (Manual Setting from Remote Controller)

In case that addresses of the indoor units will be determined prior to piping work after wiring work

- Set an indoor unit per a remote controller.
- Turn on power supply.

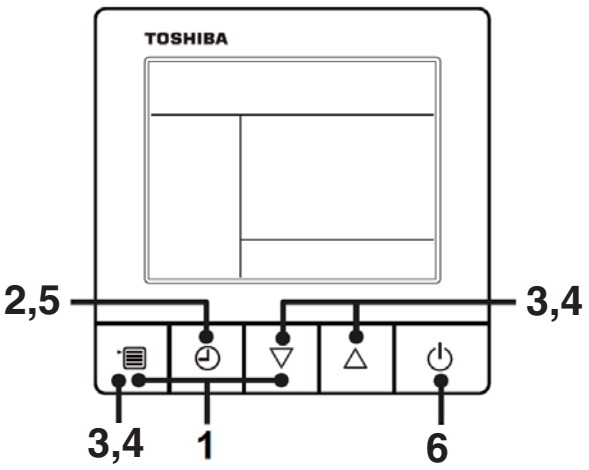
CODE No. (DN)	Item	Description
12	Line address	0001: No.1 to 0128: No.128 … TU2C-Link 0001: No.1 to 0030: No.30 … TCC-Link
13	Indoor unit address	0001: No.1 to 0128: No.128 … TU2C-Link 0001: No.1 to 0030: No.30 … TCC-Link
14	Group address	0000: Individual 0001: Header unit 0002: Follower unit

(Example of 2-lines wiring)
(Solid line: Wiring, Broken line: Refrigerant pipe)

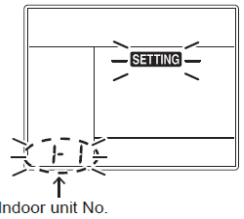


For the above example, perform setting by connecting singly the wired remote controller without remote controller inter-unit wire.

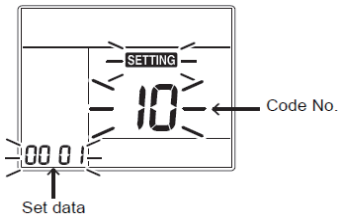
<RBC-ASCU1∗>



2



3,4



1 **Push and hold the [menu + ▽] buttons at same time for more than 10 seconds.**

2 **Push the [OFF timer] button to confirm the selected indoor unit.**

<Line address>

3 **Push the [menu] button until the CODE No. flashes. And using the [▽ or △] buttons, specify the CODE No.12.**

4 **Push the [menu] button until the SET DATA flashes. And using the [▽ or △] buttons, set a system address.**

5 **Push the [OFF timer] button to confirm the SET DATA.**

<Indoor unit address>

6 **Push the [menu] button until the CODE No. flashes. And using the [▽ or △] buttons, specify the CODE No.13.**

7 **Push the [menu] button until the SET DATA flashes. And using the [▽ or △] buttons, set an indoor unit address.**

8 **Push the [OFF timer] button to confirm the SET DATA.**

<Group address>

9 **Push the [menu] button until the CODE No. flashes. And using the [▽ or △] buttons, specify the CODE No.14.**

10 **Push the [menu] button until the SET DATA flashes. And using the [▽ or △] buttons, set a group address.**
If the indoor unit is individual, set the address to 0000. (header unit : 0001, follower unit : 0002)

Individual :0000
Header unit :0001 } In case of group control
Follower unit :0002 }

11 **Push the [OFF timer] button to confirm the SET DATA.**

12 **When all the settings have been completed, push the [ON/OFF] button to return to normal mode.**

10. MAINTENANCE / CHECK LIST

Aiming in environmental preservation, it is strictly recommended to clean and maintain the indoor/outdoor units of the operating air conditioning system regularly to secure effective operation of the air conditioner.

It is also recommended to maintain the units once a year regularly when operating the air conditioner for a long time.

Check periodically signs of rust or scratches, etc. on coating of the outdoor units.

Repair the trouble position or apply the rust resisting paint if necessary.

If an indoor unit operates for approx. 8 hours or more per day, usually it is necessary to clean the indoor/outdoor units once three months at least.

These cleaning and maintenance should be carried out by a qualified dealer.

Although the customer has to pay the charge for the maintenance, the life of the unit can be prolonged.

Failure to clean the indoor/outdoor units regularly will cause shortage of capacity, freezing, water leakage or trouble on the compressor.

Part name	Object		Contents of check	Contents of maintenance
	Indoor	Outdoor		
Heat exchanger	✓	✓	• Blocking with dust, damage check	• Clean it when blocking is found.
Fan motor	✓	✓	• Audibility for sound	• When abnormal sound is heard
Filter	✓	—	• Visual check for dirt and breakage	• Clean with water if dirty • Replace if any breakage
Fan	✓	✓	• Visual check for swing and balance • Check adhesion of dust and external appearance.	• Replace fan when swinging or balance is remarkably poor. • If a large dust adheres, clean it with brush or water.
Suction/ Discharge grille	✓	—	• Visual check for dirt and scratch	• Repair or replace it if deformation or damage is found.
Drain pan	✓	—	• Check blocking by dust and dirt of drain water.	• Clean drain pan, Inclination check
Face panel, Louver	✓	—	• Check dirt and scratch.	• Cleaning/Coating with repair painting
External appearance	—	✓	• Check rust and pealing of insulator • Check pealing and floating of coating film	• Coating with repair painting

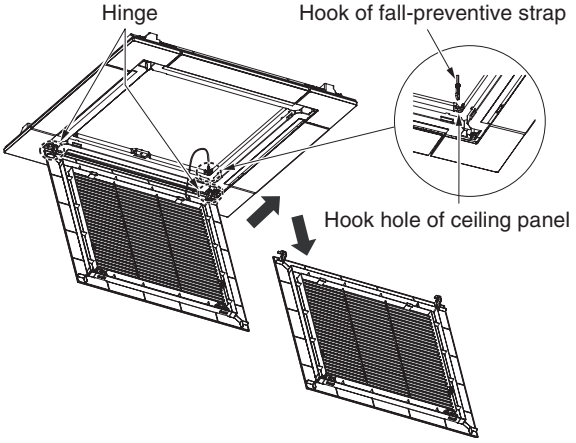
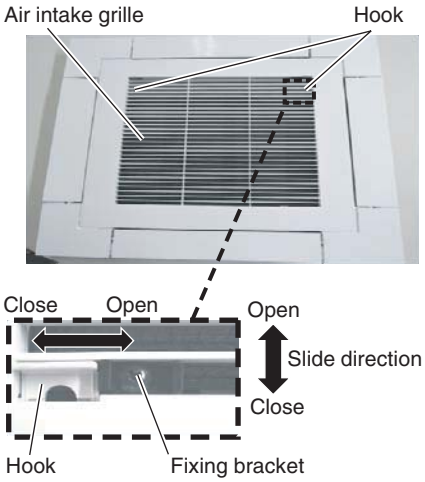
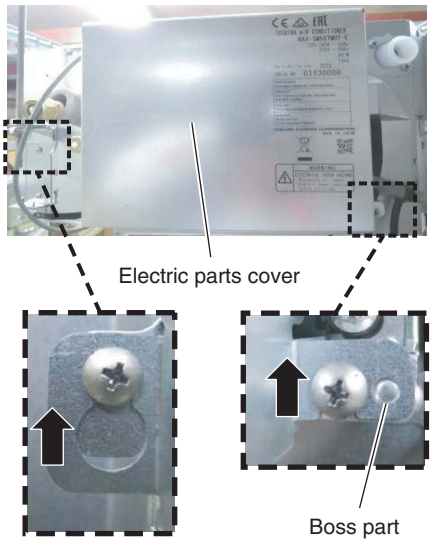
11. DETACHMENTS

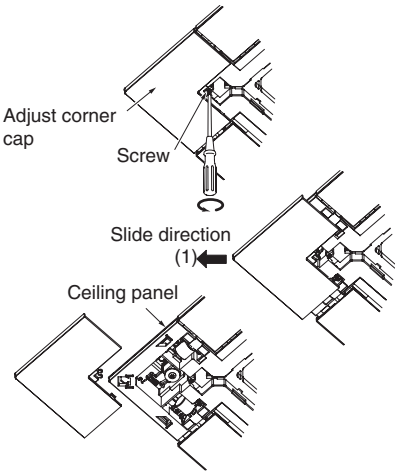
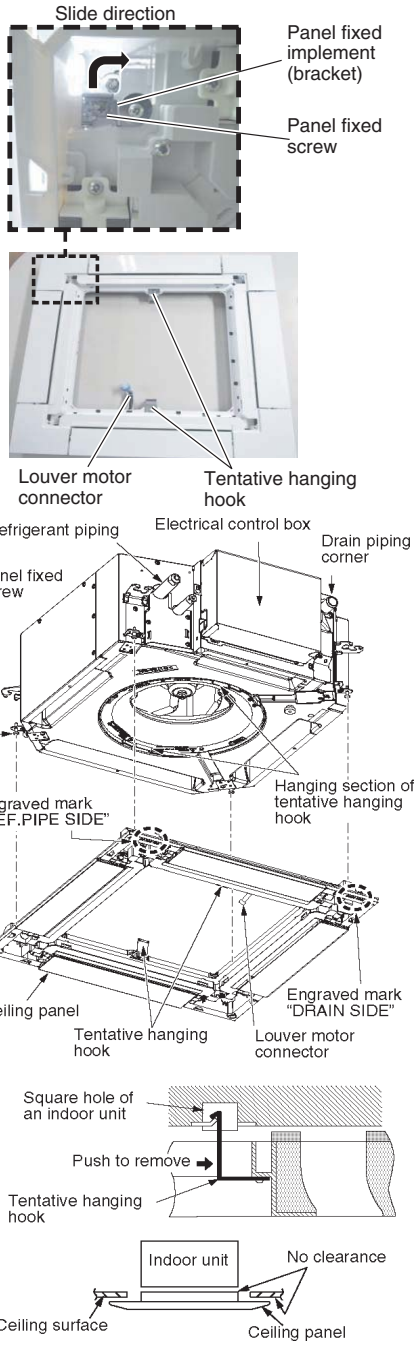
⚠ WARNING

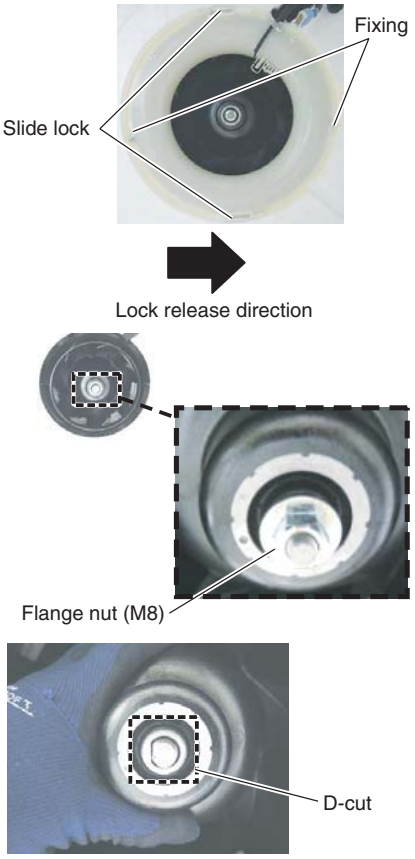
Be sure to stop operation of the air conditioner before work and then turn off switch of the breaker.

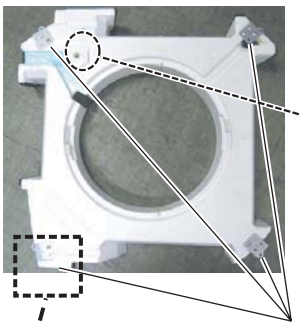
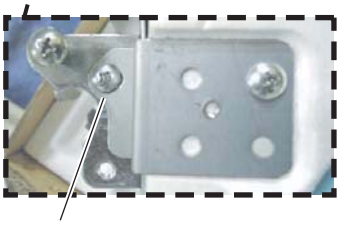
⚠ CAUTION

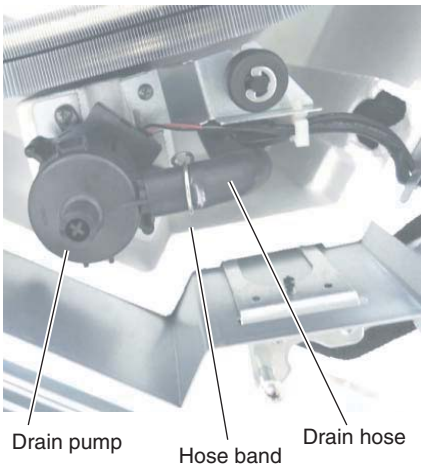
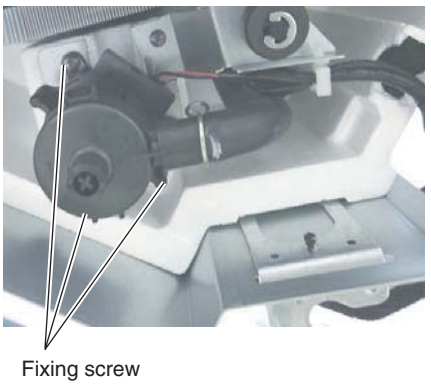
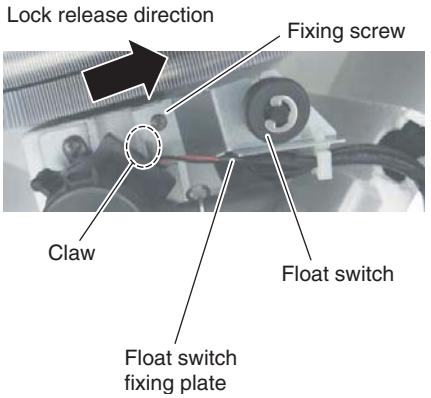
Be sure to put on gloves during working time; otherwise an injury will be caused by a part etc.

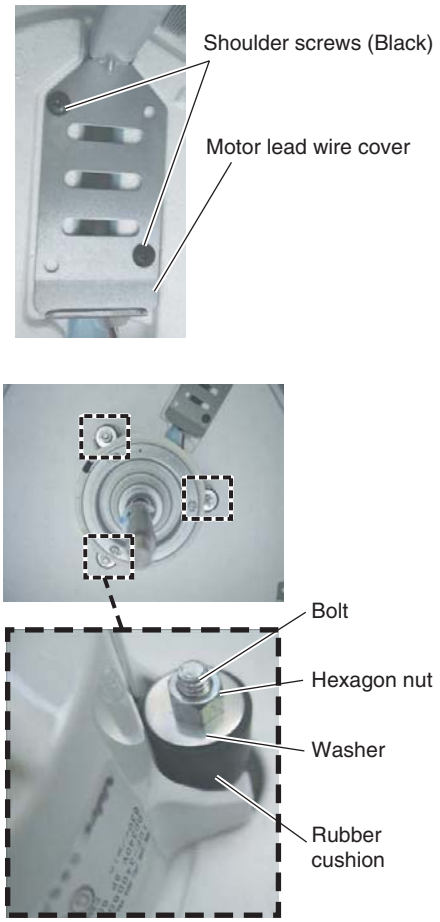
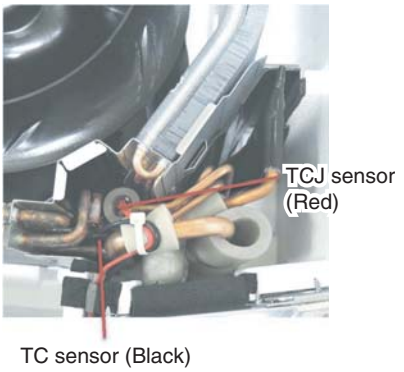
No.	Part name	Procedure	Remarks
①	Air intake grille	**1. Detachment** 1) Stop operation of the air conditioner and then turn off switch of the circuit breaker. 2) Loosen the fixing screw. And slide the fixing bracket toward the inside. (M 4 × 8, 1 pcs.) 3) Holding the air intake grille, slide the hook in the direction of the arrow and slowly open the grille. 4) Remove the hook of the fall-preventive strap from the ceiling panel. Remove the hinge section of the air intake grille from the ceiling panel while the air intake grille is opened. **2. Attachment** 1) Hook the hinge of the air intake grille to the main panel, and then attach the fall-preventive strap. 2) Close the air intake grille, and then slide the hook. 3) Slide the grille fixing bracket to fix it with the screws. (M 4 × 8, 1pc.) 	 
②	Electric parts cover	**1. Detachment** 1) Loosen the fixing screws (2 places) of the electric parts cover. (M 4 × 8, 2 pcs.) 2) Slide the electric parts cover toward upper side to remove it. **2. Attachment** 1) Slide the electric parts cover to attach it. (Arrange the boss at the electric parts side just on the boss hole at the cover side.) 2) Tighten the screws of the electric parts cover (2 positions) to fix it. (M 4 × 8, 2 pcs.)	

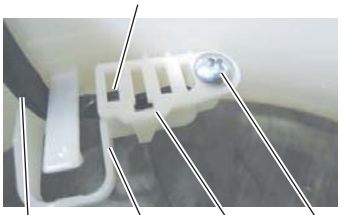
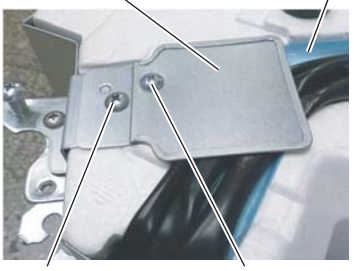
No.	Part name	Procedure	Remarks
③	Adjust corner cap	**1. Detachment** 1) Remove the air intake grille. (Refer to 1 of ①.) 2) Loosen the fixing screws on the adjust corner cap. (M 4 × 12, 4 pcs.) 3) Slide the adjust corner cap to outside to remove it. **2. Attachment** 1) Matching claws (5 positions) of the adjust corner cap to holes of the panel main unit holes and attach them. 2) Tighten the fixing screws of the adjust corner cap (M 4 × 12, 4 pcs.). **NOTE** Tighten the screw with a hand screwdriver and do not use a tool such as an electric screwdriver. Tightening torque : 1 N•m or less	
④	Ceiling panel	**1. Detachment** 1) Remove the air intake grille and the adjust corner cap. (Refer to 1 of ①and 1 of ③.) 2) Remove the louver motor connector. 3) By sliding the panel fixing bracket of the corner part, remove it from the fixing screws. (Total 4 positions) 4) Push the tentative hanging hook at the center part of the ceiling panel main body toward the outside of the ceiling panel, and then remove the ceiling panel from the indoor unit. **2. Attachment** 1) Match the louver motor connector of the ceiling panel so that it directs to the electric parts side, and then hook the tentative hanging hook at the center part of the ceiling panel main body to the bell mouth. 2) Connect the louver motor connectors at the ceiling panel side and the indoor unit side. 3) Lift up the panel corner part and put out the screw head of the panel fixed implement. Slide the panel fixed bracket, and then fix the indoor unit and the ceiling panel. (Total 4 positions). * In case of loosening screws of the panel fixed implement so that screw head is out under the panel fixed implement, retighten the screws after work. 4) Following to the works in items ③-2 and ①-2, attach the adjust corner cap and the air intake grille as original. **NOTE** • The ceiling panel aligns directionally with the indoor unit. Check that the lead wires of louver motor connector are on the electrical control box side. • When a clearance is found between the ceiling surface and the ceiling panel, readjust height of the indoor unit even if the screws have been tightened.	

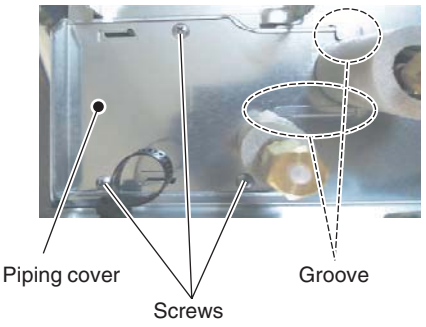
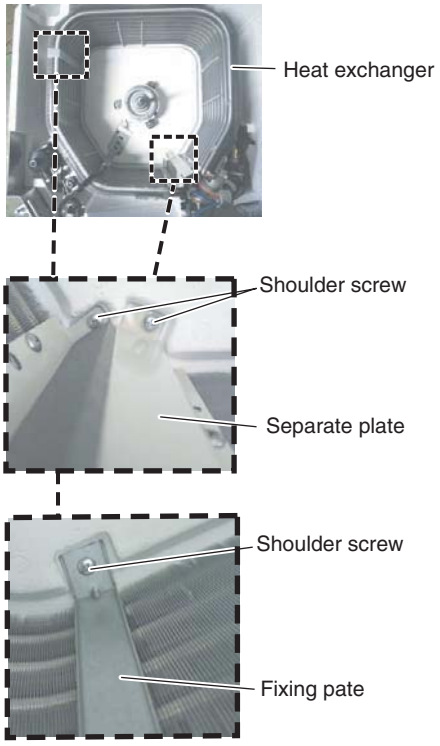
No.	Part name	Procedure	Remarks
⑤	Control P.C. board	**1. Detachment** 1) Remove the electric parts cover. (Refer to 1 of ②) 2) Remove connectors which are connected from the control P.C. board to the other parts and then remove wiring from the clamp. **NOTE** Unlock the lock of the housing part and then remove the connector. CN34 : Float switch (3P, Red) CN41 : Remote controller (2P, Blue) CN40 : Control wires (2P, Blue) CN67 : Power supply wires (5P, Black) CN101 : TC sensor (2P, Black) CN102 : TCJ sensor (2P, Red) CN104 : Room temp. (TA) sensor (2P, Yellow) CN510 : Louver motor (20P, White) CN504 : Drain pump (2P, White) CN210 : Fan motor (7P, White) CN22 : Earth wire (Tab terminal) 3) Unlock the locks of the card edge spacer (4 positions) and remove the control P. C. board. **2. Attachment** 1) Fix the control board to the card edge spacer (4 positions). 2) Connect the removed connectors as original, which were unconnected in item 1. Detachment, and fix the wires with clamps. 3) Following to the work in ②-2, attach the electric parts covers as original.	
⑥	Turbo fan	**1. Detachment** 1) Remove the air intake grille. (Refer to 1 of ①.) 2) Loosen the fix screws (2 positions) of the bell mouth, rotate the bell mouth, and then take off it. (M 4 × 10, 2 pcs.) 3) Loosen the flange nut (M8) at the center part of the turbo fan, and then take off (Counter clockwise) * Supporting with hands, take off the turbo fan so that it will not fall down. **NOTE** Use a box wrench for attachment and detachment of the turbo fan. If using monkey wrench etc., the other parts may be damaged in work. **2. Attachment** 1) Match the D-cut of the motor shaft with the boss part D-cut of the turbo fan, and then insert the turbo fan into the motor shaft. 2) Tighten M8 nut with flange. (Tightening torque of the turbo fan: 5.4+0.5, -0.2N•m) 3) Slide the Bell mouth removed in item 1-2) and attach it then fix it with screws. (M 4 × 10, 2 pcs.). 4) Following to the work in item ①-2, attach the air intake grille as original. **NOTE** (Tightening torque of the turbo fan: 5.4 (+0.5, -0.2)N•m)	

No.	Part name	Procedure	Remarks
⑦	Drain pan	**1. Detachment** 1) Remove the ceiling panel and the electrical parts covers. (Refer to items ④-1 and ②-1.) 2) Remove the wiring cover. (Fixing screw M 4 × 8, 3pcs.) 3) Remove the wiring fixing plate. (Fixing screw M 4 × 8, 1pc, M 4 × 10, 1pc.) 4) Remove the connectors of the fan motor lead wire, louver motor lead wire, and room temperature (TA) sensor from the control P.C. board, and then remove the wiring from the clamp. * Pull out the wires from the hole at the side face of the electric parts. CN210: Fan motor (7P, White) CN510: Louver motor lead wire (20P, White) CN104: TA (Room temperature) sensor (2P, Yellow) 5) Remove the drain plug of the drain pan, and extract the stayed drain water. * Be careful that water is extracted at a stretch when taking off the drain plug. * When taking off the drain plug, be sure to prepare a bucket, etc. for spilled water. 6) Remove the fixing screws of the drain pan fixing bracket. (M 4 × 8, 4 pcs.) 7) Using the both hands, hold the water-spilling port part of the drain pan and then slowly pull out the foaming parts firstly. * As there is remained water in the drain pan, clear it carefully. **2. Attachment** 1) Arrange direction of the drain pan directly to the foaming parts and insert it. * Pass the fan motor lead wire through the inner side of the drain pan. 2) Attach the fixing screws of the drain pan fixing implement which was taken off in item 1-6). (M 4 × 12, 4 pcs.) 3) Insert the drain plug. (Put the tool with thin top in the hole of the drain plug, and then push the plug in.) 4) Perform wiring works to original arrangement, wiring of the fan motor, louver motor lead wires, and the room temperature (TA) sensor, and then attach the wiring fixing bracket and the wiring cover. 5) Following to works in items ④-2 and ②-2, attach the panel, electric parts cover as original.	 Fixing screws Wiring cover Wiring fixing plate Fixing screw (M 4 × 10)  Fixing screw (M 4 × 8)  Drain plug Drain pan fixing bracket  Fixing screw (4 positions)  Drain plug Push in the drain plug with the thin tip tool.

No.	Part name	Procedure	Remarks
⑧	Drain pump	**1. Detachment** 1) Remove the drain pan. (Refer to ⑦-1.) 2) Remove the drain pump connector (CN504: 2P, White) connected to the control P.C. board and remove the lead wires from the clamp. 3) Remove the fixing screws to remove the drain pump. (M 4 × 10, 3 pcs.) 4) Move the knob of the hose band which fixes the drain hose a little from pump connecting part to the hose side, and then remove the drain hose from the drain pump. * Be careful that water may be out. **2. Attachment** 1) Confirm the direction of the drain pump, and then fix it with screws. (M 4 × 10, 3 pcs.) 2) Connect the drain hose to the drain pump. * For the drain hose, insert up to the root of the connecting part. * Attach a band to the marked position of the hose, and the knob of a hose band is attached to the deep side of a set. 3) Pass the drain pump wiring through side plate and clamp, and then connect the connector to the control P.C. board. 4) Following to work in ⑦-2, attach the drain pan, panel, and electrical parts covers as original.	 
⑨	Float switch	**1. Detachment** 1) Remove the drain pan. (Refer to ⑦-1.) 2) Remove the float switch connector (CN34 3P, Red) connected to the control P.C. board, and then take off the lead wires from the clamp. 3) Remove the screws which fix the float switch. (M 4 × 8, 1 pc.) 4) Slide the float switch fixed bracket as direction shown in the right figure, and then take off it from the claw. **2. Attachment** 1) Insert the float switch fixing plate into the claw, and tighten the fixing screw. 2) Pass the float switch lead wires through the side plate and the clamp, and then connect the connector to the control P.C. board. 3) Following to work in ⑦-2, attach the covers of the drain pan, panel, and electric parts box as original.	

No.	Part name	Procedure	Remarks
⑩	Fan motor	**1. Detachment** 1) Remove the turbo fan, electric parts cover, wiring cover and wiring fixing plate. (Refer to ⑥-1, ②-1, ⑦-1-2, ⑦-1-3.) 2) Remove the fan motor connector (CN210, White, 7P) connected to the control P.C. board, and then take off the lead wires from the clamp. 3) Remove the shoulder screws (Black, 2pcs.) of the motor lead wiring cover, and separate the lead wires and the lead wire cover. 4) Remove the hexagon nuts (M6) which fix the motor, and the washers. (3 pcs. Each). * When taking off them, hold them with a hand so that motor will not fall down. 5) Remove the motor with rubber cushion from the bolt. **2. Attachment** 1) Pass rubber cushion of the motor in the bolt, put the washer and the hexagon nut in this order, and then tighten to fix them. (Tightening toque: 4.9 ± 0.5N•m) 2) Pass the lead wire through the motor lead wire fixing plate removed in 1-3), and then fix it with shoulder screw. 3) Perform wiring of the motor lead wires as original, connect the connector to the control P.C. board, and then attach the wiring fixing plate and the wiring cover. 4) Following to works in ⑥-2 and ②-2, attach the turbo fan and the electric parts covers.	
⑪	TC TCJ Sensor	**1. Detachment** 1) Remove the drain pan. (Refer to ⑦-1.) 2) Pull out the sensor to be exchanged from the sensor holder. 3) Remove the connector connected to the control P.C. board, and take off wires from the clamp. (Refer to ⑤.) **2. Attachment** 1) Insert the sensor to be exchanged into the specified sensor. (Refer to the right figure.) 2) Perform wiring of the sensor as original.	

No.	Part name	Procedure	Remarks
⑫	TA sensor	**1. Detachment** 1) Remove the panel, electric parts box cover, wiring cover and wiring fixing plate. (Refer to ④-1, ②-1, ⑦-1-2, ⑦-1-3.) 2) Disconnect TA sensor connector (CN104 Yellow, 2P) which is connected to the control P.C. board, and take off the lead wire from the clamp. 3) Remove the screw of the TA sensor cover. (M 4 × 10, 1pc.) 4) Remove TA sensor from the TA sensor fixed implement. **2. Attachment** 1) Fix TA sensor to TA sensor fixing implement, and fix the TA sensor cover with screw. (M 4 × 10, 1 pcs, M 4 × 8, 1 pcs.) 2) Perform wiring of TA sensor as original.	Adjust position of the tube so that the tube of TA sensor will be included in the cover.  

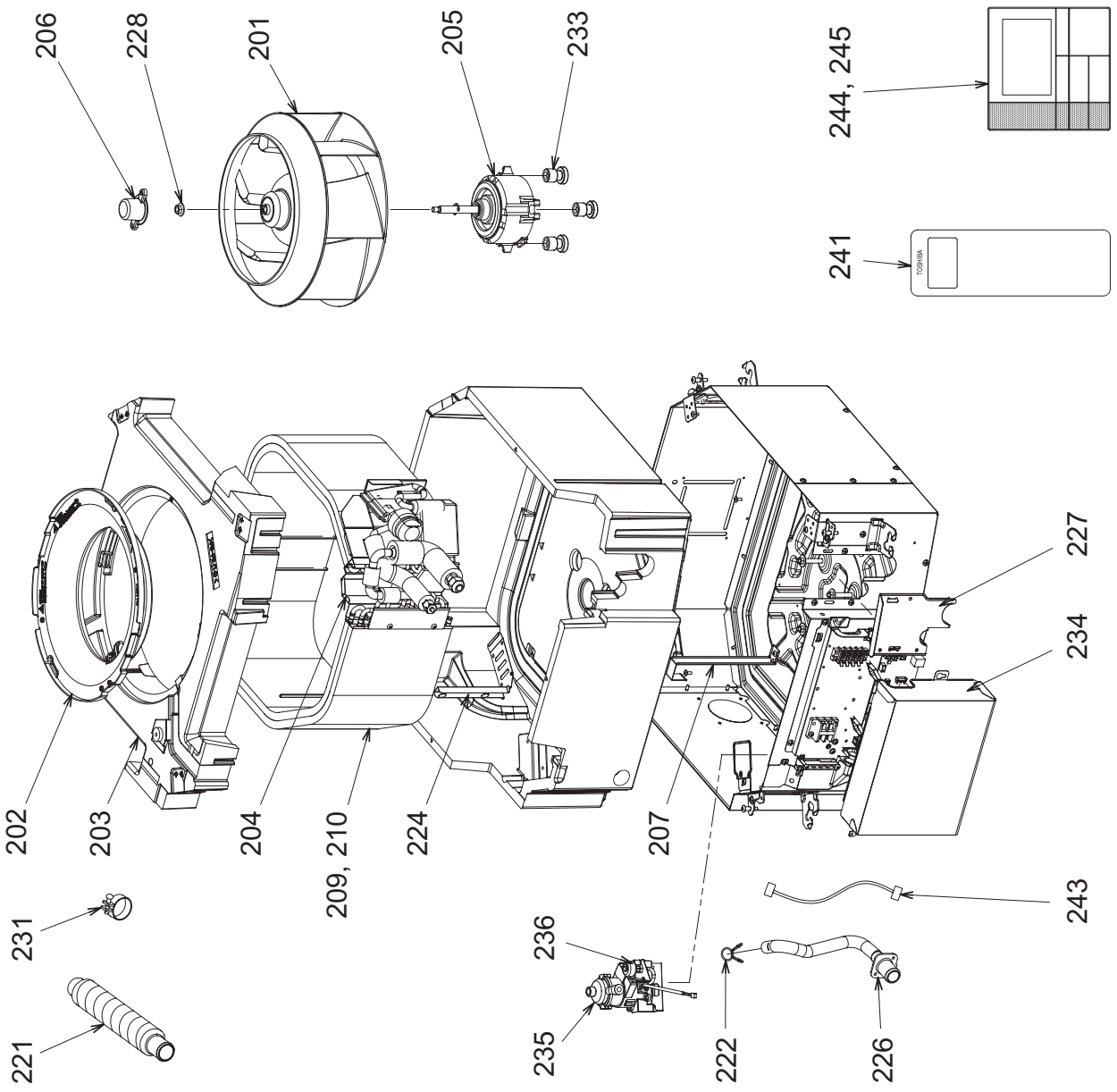
No.	Part name	Procedure	Remarks
⑬	Heat exchanger	**1. Detachment** 1) Recover refrigerant gas. 2) Remove the refrigerant pipe at indoor unit side. 3) Remove the drain pan. (Refer ⑦-1.) 4) Disconnect the heat exchanger sensor (TC1, TC2, TCJ), PMV lead wires connectors from the control P.C. board, and then remove their lead wires from the clamp. (Refer to ⑤-1.) 5) Remove the fixing screws of the piping cover and take off the piping cover. (M 4 × 8, 3 pcs.) 6) Remove the shoulder screws of the separate plate (2 positions) and fixing plate (1 position), and then remove the heat exchanger. (3 shoulder screws) **NOTE** * Supporting with a hand, remove the heat exchanger so that it will not be fallen down. * Take note that you will not get hurt by touching to Aluminum fin. Be sure to put on the protective gloves and the safety working clothing. **2. Attachment** 1) Attach the heat exchanger as original with the separate plate and the fixing plate. 2) Slide the piping cover to the groove, fix it to the side plate, and then use the screws. (M 4 × 8, 3 pcs.) 3) Perform wiring of the sensor and PMV lead wires as original. 4) Connect the refrigerant pipe as before and then apply vacuuming. 5) Following to the work in ⑦-2, attach the parts as original.	 

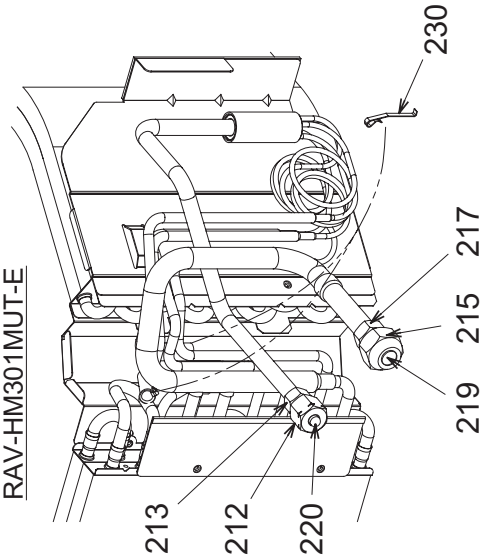
NOTE

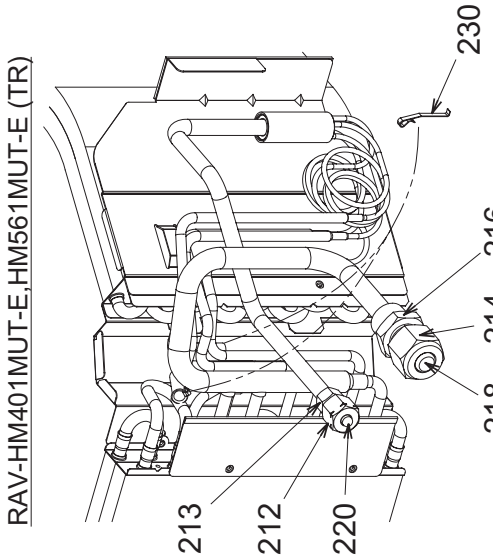
After assembling, check if that there is no abnormal sound, vibration, or puncture. Check the exchange point when you have a problem.

12. EXPLODED VIEWS AND PARTS LIST

12-1. RAV-HM301MUT-E, HM401MUT-E, HM561MUT-E(TR)

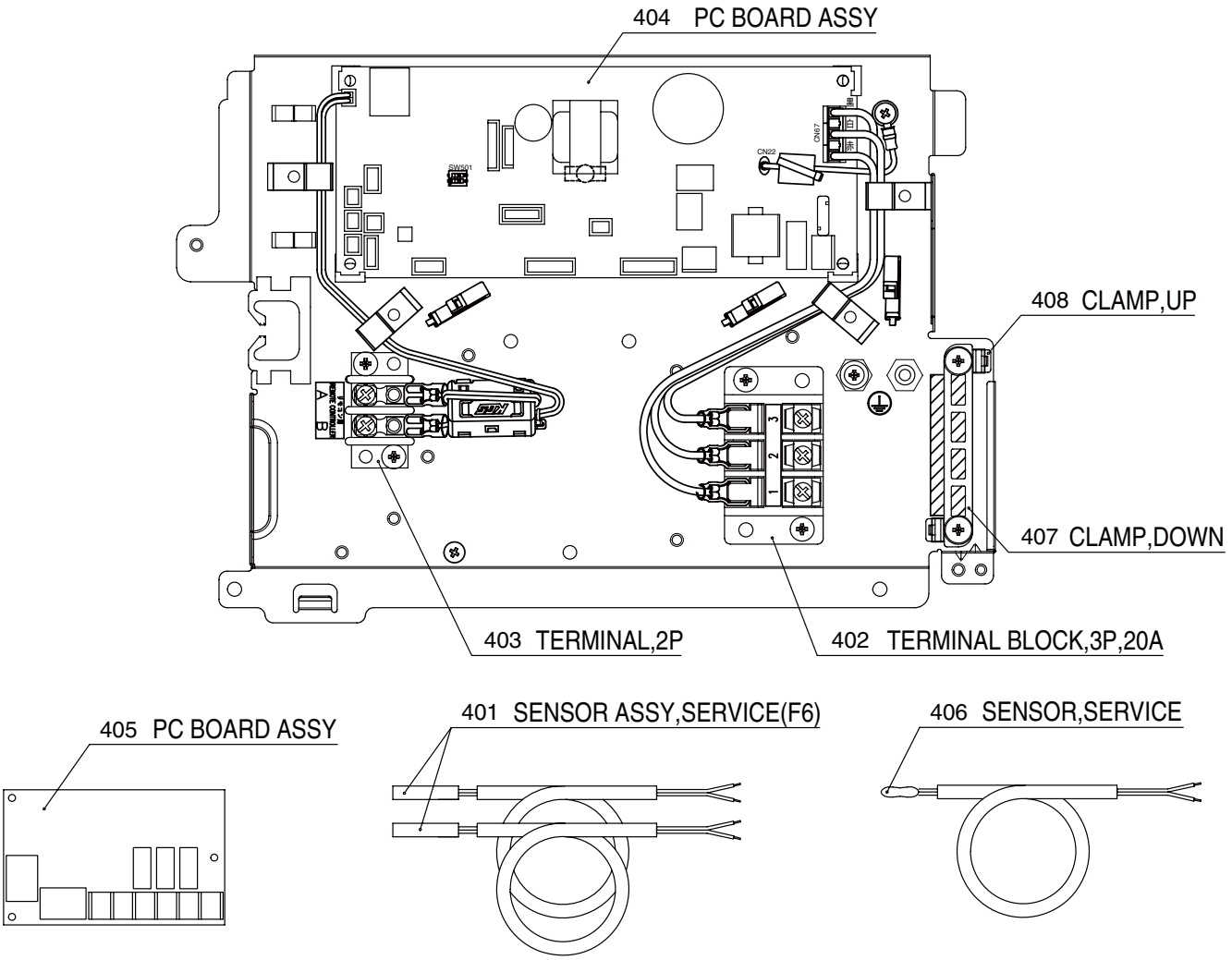






Location No.	Part No.	Description	Q'ty/Set RAV-HM			
			301MUT-E	401MUT-E	561MUT-E	561MUT-TR
201	43120277	FAN, ASSY, TURBO	1	1	1	1
202	43122165	BELL MOUTH	1	1	1	1
203	43172259	PAN ASSY, DRAIN	1	1	1	1
204	43104248	PLATE ASSY, PARTITION	1	1	1	1
205	4312C199	MOTOR, FAN, ICF-340D60-1N	1	1	1	1
206	43139166	CAP, NUT	1	1	1	1
207	43149533	BAND, FIX, EVAPORATOR	1	1	1	1
209	4314J573	REFRIGERATION CYCLE ASSY		1	1	1
210	4314J574	REFRIGERATION CYCLE ASSY	1			
212	43149499	NUT, FLARE, 6.35	1	1	1	1
213	43149497	SOCKET, 6.35	1	1	1	1
214	43149501	NUT, FLARE, 12.7		1	1	1
215	43149500	NUT, FLARE, 9.52	1			
216	43149494	SOCKET, 12.7		1	1	1
217	43149498	SOCKET, 9.52	1			
218	43047692	BONNET, 12.7		1	1	1
219	43F47609	BONNET, 9.52	1			
220	43F49697	BONNET, 6.35	1	1	1	1
221	43170276	HOSE, DRAIN	1	1	1	1
222	43079249	BAND, HOSE	1	1	1	1
224	43163052	HOLDER, LEAD, FAN MOTOR	1	1	1	1
226	43170277	HOSE, DRAIN	1	1	1	1
227	43119542	COVER, PIPE	1	1	1	1
228	43F97212	NUT	1	1	1	1
230	43F19904	HOLDER, SENSOR (TS)	2	2	2	2
231	43179170	BAND, HOSE	2	2	2	2
233	43139187	RUBBER, CUSHION	3	3	3	3
234	43162087	COVER, E-BOX	1	1	1	1
235	43177021	PUMP, DRAIN	1	1	1	1
236	43151323	SWITCH, FLOAT	1	1	1	1
241	43166045	REMOTE CONTROLLER, WIRELESS, WH-TE08NE	1	1	1	1
243	43160663	LEAD, RELAY	1	1	1	1
244	43166042	REMOTE CONTROLLER, RBC-AMSU51-EN	1	1	1	1
245	43166043	REMOTE CONTROLLER, RBC-AMSU51-ES	1	1	1	1

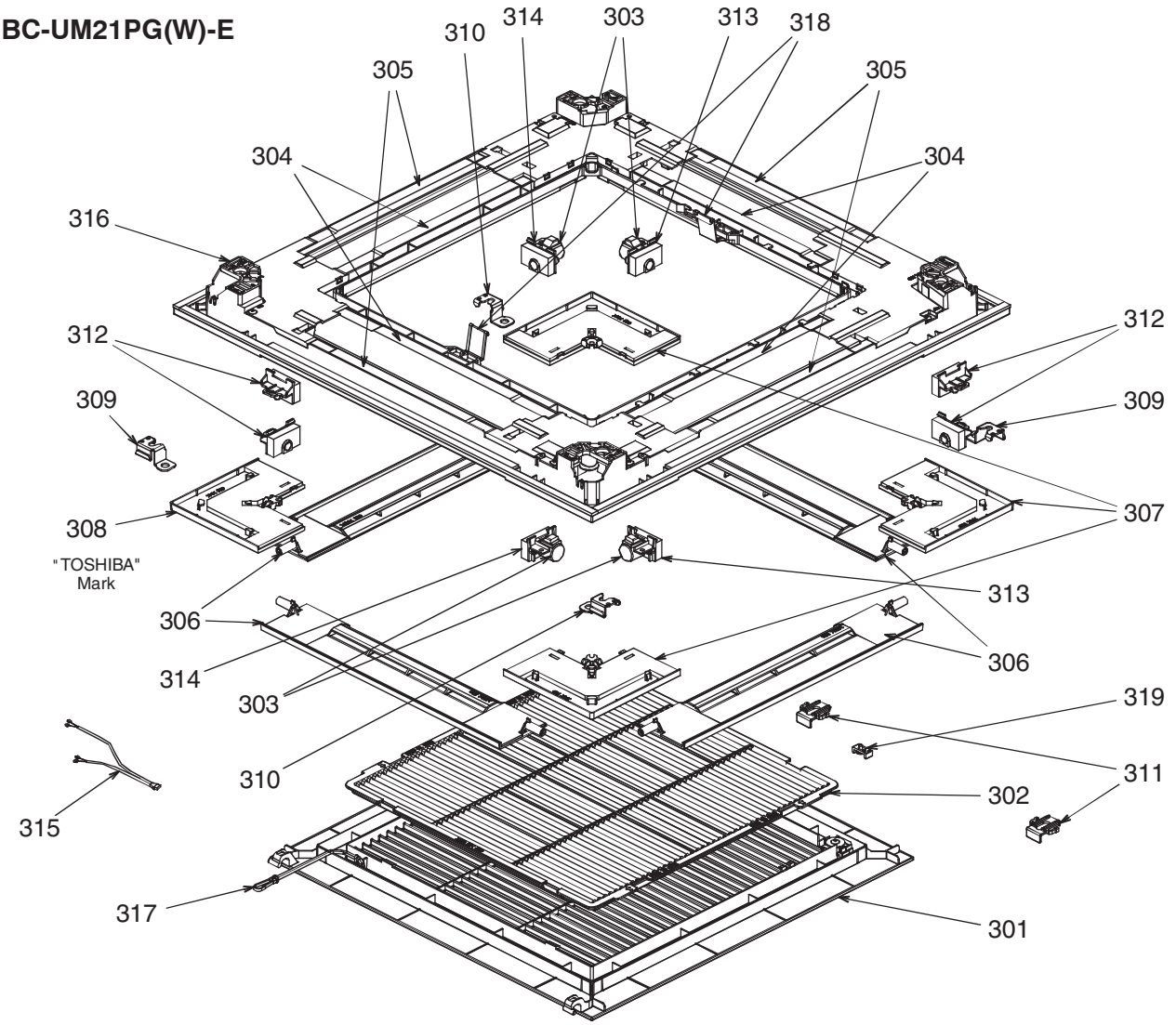
E-Parts



Location No.	Part No.	Description	Q'ty/Set
401	43050425	SENSOR ASSY, SERVICE, TC(F6)	2
402	43160565	TERMINAL BLOCK, 3P, 20A	1
403	43160560	TERMINAL, 2P	1
404	4316W053	PC BOARD ASSY, MCC-1643	1
405	43459017	PC BOARD ASSY, TCB-PCUC1E	1
406	43F50426	SENSOR, SERVICE, TA	1
407	43163057	CLAMP, DOWN	1
408	43163058	CLAMP, UP	1

◆ Ceiling panel

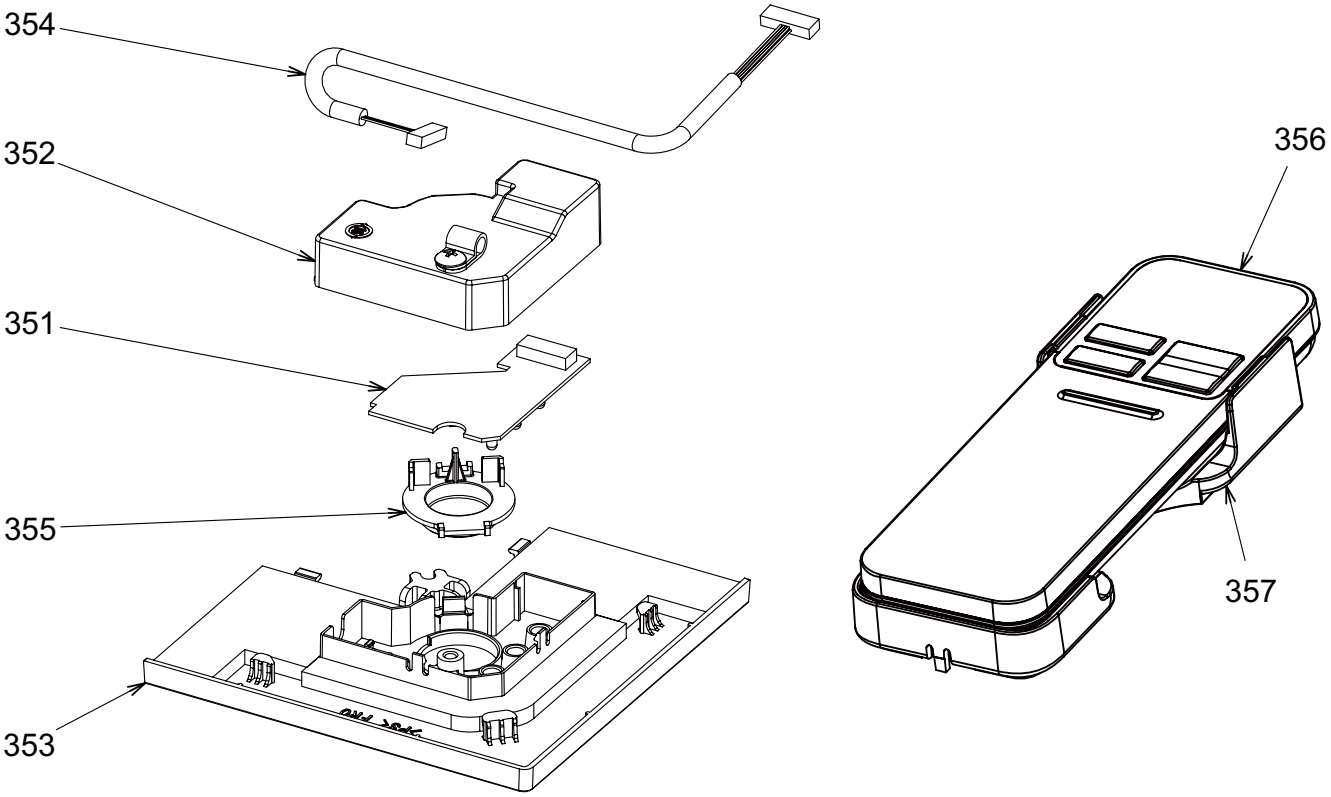
RBC-UM21PG(W)-E



Location No.	Part No.	Description	Q'ty/Set RBC-UM21PG(W)-E
301	43109441	GRILLE, AIR INLET	1
302	43180361	AIR FILTER	1
303	4342D001	MOTOR, LOUVER, MSBPC20F04	4
304	43107296	OUTLET, AIR FORM	4
305	43107297	OUTLET, AIR FORM	4
306	43122166	LOUVER ASSY	4
307	4310A142	COVER, PANEL ASSY	3
308	4310A143	COVER, PANEL ASSY	1
309	43107298	PLATE, FIX PANEL (A)	2
310	43107299	PLATE, FIX PANEL (B)	2
311	43107300	HOOK	2
312	43107301	CAP, AXIS	4
313	43107302	FIX, MOTOR ASSY	2
314	43107303	FIX, MOTOR ASSY	2
315	43160664	LEAD, MOTOR	1
316	4310A144	PANEL, HINS ASSY	1
317	43419022	STRING	1
318	43107304	HANGER	2
319	43107305	FIX, GRILLE	1

◆ Wireless remote controller kit

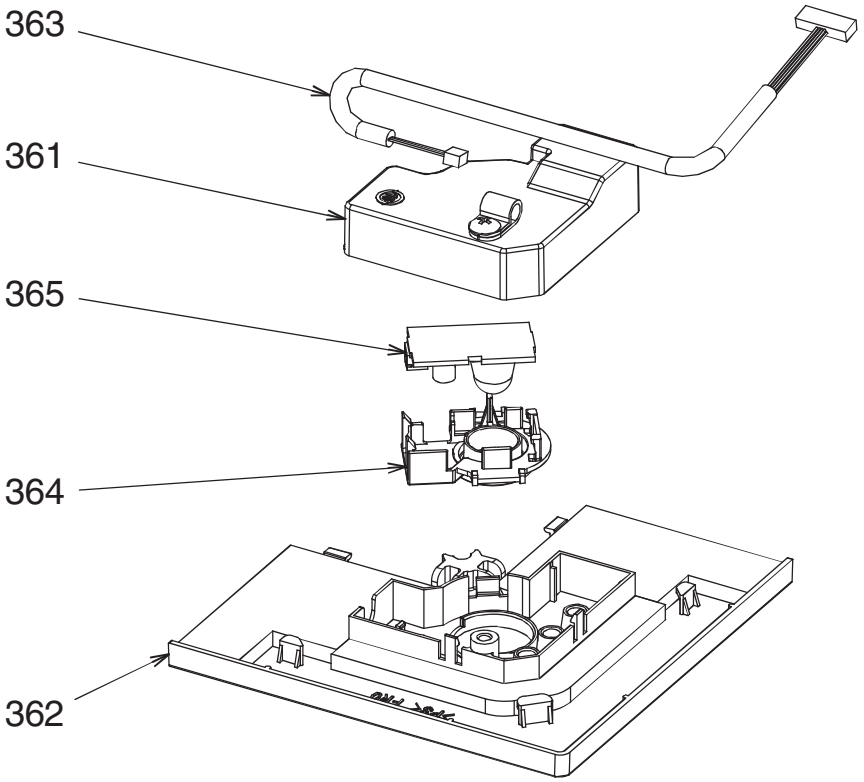
RBC-AXU31UM-E(TR)



Location No.	Part No.	Description	Q'ty/Set
351	4316V616	P.C. BOARD ASSY, REMOTE RECIEVER	1
352	43162103	COVER, WRS	1
353	43108036	COVER, PANEL WRS	1
354	43160665	LEAD	1
355	43108041	COVER, WIRELESS	1
356	43166041	REMOTE CONTROLLER, WIRELESS	1
357	43183036	HOLDER, REMOTE, CONTROLLER	1

◆ Occupancy sensor

TCB-SIR41UM-E



Location No.	Part No.	Description	Q'ty/Set TCB-SIR41UM-E
361	43162088	COVER, WRS	1
362	43108037	COVER, PANEL WRS	1
363	43160666	LEAD	1
364	43408062	COVER, SENSOR	1
365	43469067	THERMOSTAT	1

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