TOSHIBA

SERVICE MANUAL

AIR-CONDITIONER SPLIT TYPE

INDOOR UNIT

High Wall Type (Cooling only high sensible heat type)

RAV-HM801KRSP Series RAV-HM901KRSP Series

R32









Adoption of New Refrigerant

This Air Conditioner is a new type which adopts a new refrigerant R32 instead of the conventional refrigerant R22 in order to prevent destruction of the ozone layer.

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Original instruction

Please read carefully through these instructions that contain important information which complies with the Machinery Directive (Directive 2006/42/EC), and ensure that you understand them.

Generic Denomination: Air Conditioner

Definition of Qualified Installer or Qualified Service Person

The air conditioner must be installed, maintained, repaired and removed by a qualified installer or qualified service person. When any of these jobs is to be done, ask a qualified installer or qualified service person to do them for you. A qualified installer or qualified service person is an agent who has the qualifications and knowledge described in the table below.

Agent	Qualifications and knowledge which the agent must have				
	The qualified installer is a person who installs, maintains, relocates and removes the air conditioners. He or she has been trained to install, maintain, relocate and remove the air conditioners he or she has been instructed in such operations by an individual or individuals who have been trained and is thus thoroughly acquainted with the knowledge related to these operations.				
Qualified installer	The qualified installer who is allowed to do the electrical work involved in installation, relocation and removal has the qualifications pertaining to this electrical work as stipulated by the local laws and regulations, and he or she is a person who has been trained in matters relating to electrical work on the air conditioners he or she has been instructed in such matters by an individual or individuals who have been trained and is thus thoroughly acquainted with the knowledge related to this work.				
	The qualified installer who is allowed to do the refrigerant handling and piping work involved in installation, relocation and removal has the qualifications pertaining to this refrigerant handling and piping work as stipulated by the local laws and regulations, and he or she is a person who has been trained in matters relating to refrigerant handling and piping work on the air conditioners he or she has been instructed in such matters by an individual or individuals who have been trained and is thus thoroughly acquainted with the knowledge related to this work.				
	The qualified installer who is allowed to work at heights has been trained in matters relating to working at heights with the air conditioners he or she has been instructed in such matters by an individual or individuals who have been trained and is thus thoroughly acquainted with the knowledge related to this work.				
	The qualified service person is a person who installs, repairs, maintains, relocates and removes the air conditioners. He or she has been trained to install, repair, maintain, relocate and remove the air conditioners he or she has been instructed in such operations by an individual or individuals who have been trained and is thus thoroughly acquainted with the knowledge related to these operations.				
Qualified service person	The qualified service person who is allowed to do the electrical work involved in installation, repair, relocation and removal has the qualifications pertaining to this electrical work as stipulated by the local laws and regulations, and he or she is a person who has been trained in matters relating to electrical work on the air conditioners he or she has been instructed in such matters by an individual or individuals who have been trained and is thus thoroughly acquainted with the knowledge related to this work.				
	The qualified service person who is allowed to do the refrigerant handling and piping work involved in installation, repair, relocation and removal has the qualifications pertaining to this refrigerant handling and piping work as stipulated by the local laws and regulations, and he or she is a person who has been trained in matters relating to refrigerant handling and piping work on the air conditioners he or she has been instructed in such matters by an individual or individuals who have been trained and is thus thoroughly acquainted with the knowledge related to this work.				
	The qualified service person who is allowed to work at heights has been trained in matters relating to working at heights with the air conditioners he or she has been instructed in such matters by an individual or individuals who have been trained and is thus thoroughly acquainted with the knowledge related to this work.				

Definition of Protective Gear

When the air conditioner is to be transported, installed, maintained, repaired or removed, wear protective gloves and 'safety' work clothing.

In addition to such normal protective gear, wear the protective gear described below when undertaking the special work detailed in the table below.

Failure to wear the proper protective gear is dangerous because you will be more susceptible to injury, burns, electric shocks and other injuries.

Work undertaken	Protective gear worn		
All types of work	Protective gloves 'Safety' working clothing		
Electrical-related work	Gloves to provide protection for electricians and from heat Insulating shoes Clothing to provide protection from electric shock		
Work done at heights (50 cm or more)	Helmets for use in industry		
Transportation of heavy objects	Shoes with additional protective toe cap		
Repair of outdoor unit	Gloves to provide protection for electricians and from heat		

The important contents concerned to the safety are described on the product itself and on this Service Manual. Please read this Service Manual after understanding the described items thoroughly in the following contents (Indications / Illustrated marks), and keep them.

[Explanation of indications]

Indication	Explanation		
ANGER	Indicates contents assumed that an imminent danger causing a death or serious injury of the repair engineers and the third parties when an incorrect work has been executed.		
⚠ WARNING	Indicates possibilities assumed that a danger causing a death or serious injury of the repair engineers, the third parties, and the users due to troubles of the product after work when an incorrect work has been executed.		
<u>A</u> CAUTION	Indicates contents assumed that an injury or property damage (*) may be caused on the repair engineers, the third parties, and the users due to troubles of the product after work when an incorrect work has been executed.		

^{*} Property damage: Enlarged damage concerned to property, furniture, and domestic animal / pet

[Explanation of illustrated marks]

Indication	Explanation
\Diamond	Indicates prohibited items (Forbidden items to do) The sentences near an illustrated mark describe the concrete prohibited contents.
0	Indicates mandatory items (Compulsory items to do) The sentences near an illustrated mark describe the concrete mandatory contents.
<u> </u>	Indicates cautions (Including danger / warning) The sentences or illustration near or in an illustrated mark describe the concrete cautious contents.

MEANING OF SYMBOLS DISPLAYED ON THE UNIT

WARNING (Risk of fire) This mark is for R32 refrigerant only. Refrigerant type is written on nameplate of outdoor un In case that refrigerant type is R32, this unit uses a flammable refrigerant. If refrigerant leaks and comes in contact with fire or heating part, it will create harmful gas are there is risk of fire.				
Read the OWNER'S MANUAL carefully before operation.				
Service personnel are required to carefully read the OWNER'S MANUAL and INSTALLATION MANUAL before operation.				
Further inform	nation is available in the OWNER'S MANUAL, INSTALLATION MANUAL, and the like.			

Warning Indications on the Air Conditioner Unit [Confirmation of warning label on the main unit]

Confirm that labels are indicated on the specified positions

If removing the label during parts replace, stick it as the original.

Warning indication	Description
WARNING ELECTRICAL SHOCK HAZARD Disconnect all remote electric power supplies before servicing.	WARNING ELECTRICAL SHOCK HAZARD Disconnect all remote electric power supplies before servicing.
Moving parts. Do not operate unit with grille removed. Stop the unit before the servicing.	WARNING Moving parts. Do not operate unit with grille removed. Stop the unit before the servicing.
CAUTION High temperature parts. You might get burned when removing this panel.	CAUTION High temperature parts. You might get burned when removing this panel.
CAUTION Do not touch the aluminium fins of the unit. Doing so may result in injury.	CAUTION Do not touch the aluminium fins of the unit. Doing so may result in injury.
CAUTION BURST HAZARD Open the service valves before the operation, otherwise there might be the burst.	CAUTION BURST HAZARD Open the service valves before the operation, otherwise there might be the burst.

Precautions for safety

The manufacturer shall not assume any liability for the damage caused by not observing the description of this manual.

M DANGER

	Before carrying out the installation, maintenance, repair or removal work, be sure to set the circuit breaker for both the indoor and outdoor units to the OFF position. Otherwise, electric shocks may result.
	Before opening the front panel of the indoor unit or service panel of the outdoor unit, set the circuit breaker to the OFF position.
	Failure to set the circuit breaker to the OFF position may result in electric shocks through contact with the interior parts.
Turn off	Only a qualified installer (*1) or qualified service person (*1) is allowed to remove the front panel of the indoor unit or service panel of the outdoor unit and do the work required.
breaker.	Before starting to repair the outdoor unit fan or fan guard, be absolutely sure to set the circuit breaker to the OFF position, and place a "Work in progress" sign on the circuit breaker.
	When cleaning the filter or other parts of the indoor unit, set the circuit breaker to OFF without fail, and place a "Work in progress" sign near the circuit breaker before proceeding with the work.
Prohibition	Place a "Work in progress" sign near the circuit breaker while the installation, maintenance, repair or removal work is being carried out. There is a danger of electric shocks if the circuit breaker is set to ON by mistake.
Stay on protection	If, in the course of carrying out repairs, it becomes absolutely necessary to check out the electrical parts with the electrical control box cover of one or more of the indoor units and the service panel of the outdoor unit removed in order to find out exactly where the trouble lies, wear insulated heat-resistant gloves, insulated boots and insulated work overalls, and take care to avoid touching any live parts. You may receive an electric shock if you fail to heed this warning. Only qualified service person (*1) is allowed to do this kind of work.
Execute discharge between terminals.	Even if the circuit breaker has been set to the OFF position before the service panel is removed and the electrical parts are repaired, you will still risk receiving an electric shock. For this reason, short-circuit the high-voltage capacitor terminals to discharge the voltage before proceeding with the repair work. For details on the short-circuiting procedure, refer to the Service Manual. You may receive an electric shock if the voltage stored in the capacitors has not been sufficiently discharged.

MARNING

Before starting to repair the air conditioner, read carefully through the Service Manual, and repair the air conditioner by following its instructions.

Only qualified service person (*1) is allowed to repair the air conditioner.

Repair of the air conditioner by unqualified person may give rise to a fire, electric shocks, injury, water leaks and/or other problems.

Do not use any refrigerant different from the one specified for complement or replacement.

Otherwise, abnormally high pressure may be generated in the refrigeration cycle, which may result in a failure or explosion of the product or an injury to your body.

Only a qualified installer (*1) or qualified service person (*1) is allowed to carry out the electrical work of the air conditioner.

Under no circumstances must this work be done by an unqualified individual since failure to carry out the work properly may result in electric shocks and/or electrical leaks.

When transporting the air conditioner, wear shoes with protective toe caps, protective gloves and other protective clothing.

Inside the air conditioner are high-voltage areas and rotating parts. Due to the danger of electric shocks or of your fingers or physical objects becoming trapped in the rotating parts, do not remove the front panel of the indoor unit or service panel of the outdoor unit. When work involving the removal of these parts is required, contact a qualified installer(*1) or a qualified service person(*1).

When connecting the electrical wires, repairing the electrical parts or undertaking other electrical jobs, wear gloves to provide protection for electricians and from heat, insulating shoes and clothing to provide protection from electric shocks.

Failure to wear this protective gear may result in electric shocks.

When checking the electrical parts, removing the cover of the electrical control box of Indoor Unit and/or service panel of Outdoor Unit inevitably to determine the failure, use gloves to provide protection for electricians and from heat, insulating shoes, clothing to provide protection from electric shock and insulating tools. Do not touch the live part. Electric shock may result. Only "Qualified service person (*1)" is allowed to do this work.



When checking the electrical parts, removing the cover of the electrical control box of Indoor Unit and/or front panel of Outdoor Unit inevitably to determine the failure, put a sign "Do not enter" around the site before the work. Failure to do this may result in third person getting electric shock.

Electrical wiring work shall be conducted according to law and regulation in the community and installation manual. Failure to do so may result in electrocution or short circuit.

Only a qualified installer (*1) or qualified service person (*1) is allowed to undertake work at heights using a stand of 50 cm or more or to remove the front panel of the indoor unit to undertake work.

When working at heights, use a ladder which complies with the ISO 14122 standard, and follow the procedure in the ladder's instructions.

Also wear a helmet for use in industry as protective gear to undertake the work.

When working at heights, put a sign in place so that no-one will approach the work location, before proceeding with the work.

Parts and other objects may fall from above, possibly injuring a person below.

While carrying out the work, wear a helmet for protection from falling objects.

Wear protective gloves and safety work clothing during installation, servicing and removal.

Do not touch the aluminum fin of the outdoor unit.

You may injure yourself if you do so. If the fin must be touched for some reason, first put on protective gloves and safety work clothing, and then proceed.

Do not climb onto or place objects on top of the outdoor unit.

You may fall or the objects may fall off of the outdoor unit and result in injury.

When transporting the air conditioner, wear shoes with additional protective toe caps.

When transporting the air conditioner, do not take hold of the bands around the packing carton. You may injure yourself if the bands should break.

Use wiring that meets the specifications in the Installation Manual and the stipulations in the local regulations and laws. Use of wiring which does not meet the specifications may give rise to electric shocks, electrical leakage, smoking and/or a fire.

This air conditioner has passed the pressure test as specified in IEC 60335-2-40 Annex EE.

	Before troubleshooting or repair work, check the earth wire is connected to the earth terminals of the main unit, otherwise an electric shock is caused when a leak occurs. If the earth wire is not correctly connected, contact an electric engineer for rework.			
Observation with	After completing the repair or relocation work, check that the ground wires are connected properly.			
Check earth wires.	Be sure to connect earth wire. (Grounding work) Incomplete grounding causes an electric shock. Do not connect ground wires to gas pipes, water pipes, and lightning rods or ground wires for telephone wires.			
Prohibition of modification. Do not modify the products.Do not also disassemble or modify the parts. It may cause a fire, electric shock or injury.				
Use specified parts.	When any of the electrical parts are to be replaced, ensure that the replacement parts satisfy the specifications given in the Service Manual (or use the parts contained on the parts list in the Service Manual). Use of any parts which do not satisfy the required specifications may give rise to electric shocks, smoking and/ or a fire.			
Do not bring a child close to the equipment.	If, in the course of carrying out repairs, it becomes absolutely necessary to check out the electrical parts with the electrical control box cover of one or more of the indoor units and the service panel of the outdoor unit removed in order to find out exactly where the trouble lies, put a sign in place so that no-one will approach the work location before proceeding with the work. Third-party individuals may enter the work site and receive electric shocks if this warning is not heeded.			
Insulating measures	Connect the cut-off lead wires with crimp contact, etc., put the closed end side upward and then apply a water-cut method, otherwise a leak or production of fire is caused at the users' side.			
No fire	 When performing repairs using a gas burner, replace the refrigerant with nitrogen gas because the oil that coats the pipes may otherwise burn. When repairing the refrigerating cycle, take the following measures. Be attentive to fire around the cycle. When using a gas stove, etc., be sure to put out fire before work; otherwise the oil mixed with refrigerant gas may catch fire. Do not use a welder in the closed room. When using it without ventilation, carbon monoxide poisoning may be caused. Do not bring inflammables close to the refrigerant cycle, otherwise fire of the welder may catch the inflammables. 			
	The refrigerant used by this air conditioner is the R32.			
	Check the used refrigerant name and use tools and materials of the parts which match with it. For the products which use R32 refrigerant, the refrigerant name is indicated at a position on the outdoor unit where is easy to see. To prevent miss-charging, the route of the service port is changed from one of the former R22.			
	For an air conditioner which uses R32, never use other refrigerant than R32. For an air conditioner which uses other refrigerant (R22, etc.), never use R32. If different types of refrigerant are mixed, abnormal high pressure generates in the refrigerating cycle and an injury due to breakage may be caused.			
Refrigerant	Do not charge refrigerant additionally. If charging refrigerant additionally when refrigerant gas leaks, the refrigerant composition in the refrigerating cycle changes resulted in change of air conditioner characteristics or refrigerant over the specified standard amount is charged and an abnormal high pressure is applied to the inside of the refrigerating cycle resulted in cause of breakage or injury. Therefore if the refrigerant gas leaks, recover the refrigerant in the air conditioner, execute vacuuming, and then newly recharge the specified amount of liquid refrigerant. In this time, never charge the refrigerant over the specified amount.			
	When recharging the refrigerant in the refrigerating cycle, do not mix the refrigerant or air other than R32 into the specified refrigerant. If air or others is mixed with the refrigerant, abnormal high pressure generates in the refrigerating cycle resulted in cause of injury due to breakage.			
	After installation work, check the refrigerant gas does not leak. If the refrigerant gas leaks in the room, poisonous gas generates when gas touches to fire such as fan heater, stove or cocking stove though the refrigerant gas itself is innocuous.			
	Never recover the refrigerant into the outdoor unit. When the equipment is moved or repaired, be sure to recover the refrigerant with recovering device. The refrigerant cannot be recovered in the outdoor unit; otherwise a serious accident such as breakage or injury is caused.			

Assembly / Wiring	After repair work, surely assemble the disassembled parts, and connect and lead the removed wires as before Perform the work so that the cabinet or panel does not catch the inner wires. If incorrect assembly or incorrect wire connection was done, a disaster such as a leak or fire is caused at use side.				
Insulator check	After the work has finished, be sure to use an insulation tester set (500 V Megger) to check the resistance 1 $M\Omega$ or more between the charge section and the non-charge metal section (Earth position). If the resistance value is low, a disaster such as a leak or electric shock is caused at user's side.				
Ventilation	If refrigerant gas has leaked during the installation work, ventilate the room immediately. If the leaked refrigerant gas comes in contact with fire, noxious gas may generate.				
	When the refrigerant gas leaks, find up the leaked position and repair it surely. If the leaked position cannot be found up and the repair work is interrupted, pump-down and tighten the service valve, otherwise the refrigerant gas may leak into the room. The poisonous gas generates when gas touches to fire such as fan heater, stove or cocking stove though the refrigerant gas itself is innocuous. When installing equipment which includes a large amount of charged refrigerant such as a multi air conditioner in a sub-room, it is necessary that the density does not the limit even if the refrigerant leaks. If the refrigerant leaks and exceeds the limit density, an accident of shortage of oxygen is caused.				
Compulsion	Tighten the flare nut with a torque wrench in the specified manner. Excessive tighten of the flare nut may cause a crack in the flare nut after a long period, which may result in refrigerant leakage.				
	Nitrogen gas must be used for the airtight test.				
	The charge hose must be connected in such a way that it is not slack.				
	For the installation / moving / reinstallation work, follow to the Installation Manual. If an incorrect installation is done, a trouble of the refrigerating cycle, water leak, electric shock or fire is caused.				
	Before operating the air conditioner after having completed the work, check that the electrical control box cover of the indoor unit and service panel of the outdoor unit are closed, and set the circuit breaker to the ON position. You may receive an electric shock if the power is turned on without first conducting these checks.				
	Once the repair work has been completed, check for refrigerant leaks, and check the insulation resistance and water drainage. Then perform a trial run to check that the air conditioner is running properly.				
Check after repair	After repair work has finished, check there is no trouble. If check is not executed, a fire, electric shock or injury may be caused. For a check, turn off the power breaker.				
Терап	After repair work (installation of front panel and cabinet) has finished, execute a test run to check there is no generation of smoke or abnormal sound. If check is not executed, a fire or an electric shock is caused. Before test run, install the front panel and cabinet.				
	Be sure to fix the screws back which have been removed for installation or other purposes.				
Do not operate the unit with the valve closed.	Check the following matters before a test run after repairing piping. Connect the pipes surely and there is no leak of refrigerant. The valve is opened. Running the compressor under condition that the valve closes causes an abnormal high pressure resulted in damage of the parts of the compressor and etc. and moreover if there is leak of refrigerant at connecting section of pipes, the air is sucked and causes further abnormal high pressure resulted in burst or injury.				
	Only a qualified installer (*1) or qualified service person (*1) is allowed to relocate the air conditioner. It is dangerous for the air conditioner to be relocated by an unqualified individual since a fire, electric shocks, injury, water leakage, noise and/or vibration may result.				
Check after reinstallation	Check the following items after reinstallation. 1) The earth wire is correctly connected. 2) The power cord is not caught in the product. 3) There is no inclination or unsteadiness and the installation is stable. If check is not executed, a fire, an electric shock or an injury is caused.				
	When carrying out the pump-down work shut down the compressor before disconnecting the refrigerant pipe. Disconnecting the refrigerant pipe with the service valve left open and the compressor still operating will cause air, etc. to be sucked in, raising the pressure inside the refrigeration cycle to an abnormally high level, and possibly resulting in reputing, injury, etc.				

When the service panel of the outdoor unit is to be opened in order for the compressor or the area around this part to be repaired immediately after the air conditioner has been shut down, set the circuit breaker to the OFF position, and then wait at least 10 minutes before opening the service panel.

If you fail to heed this warning, you will run the risk of burning yourself because the compressor pipes and other parts will be very hot to the touch. In addition, before proceeding with the repair work, wear the kind of insulated heat-resistant gloves designed to protect electricians.



When the service panel of the outdoor unit is to be opened in order for the fan motor, reactor, inverter or the areas around these parts to be repaired immediately after the air conditioner has been shut down, set the circuit breaker to the OFF position, and then wait at least 10 minutes before opening the service panel.

If you fail to heed this warning, you will run the risk of burning yourself because the fan motor, reactor, inverter heat sink and other parts will be very hot to the touch.

In addition, before proceeding with the repair work, wear the kind of insulated heat-resistant gloves designed to protect electricians.

Only a qualified installer (*1) or qualified service person (*1) is allowed to install the air conditioner. If the air conditioner is installed by an unqualified individual, a fire, electric shocks, injury, water leakage, noise and/or vibration may result.

Before starting to install the air conditioner, read carefully through the Installation Manual, and follow its instructions to install the air conditioner.

Do not install the air conditioner in a location that may be subject to a risk of expire to a combustible gas. If a combustible gas leaks and becomes concentrated around the unit, a fire may occur.



Install the indoor unit at least 2.5 m above the floor level since otherwise the users may injure themselves or receive electric shocks if they poke their fingers or other objects into the indoor unit while the air conditioner is running.

Install a circuit breaker that meets the specifications in the installation manual and the stipulations in the local regulations and laws.

Install the circuit breaker where it can be easily accessed by the qualified service person (*1).

If the unit is installed in a small room, take appropriate measures to prevent the refrigerant from exceeding the limit concentration even if it leaks. Consult the dealer from whom you purchased the air conditioner when you implement the measures. Accumulation of highly concentrated refrigerant may cause an oxygen deficiency accident.

Do not place any combustion appliance in a place where it is directly exposed to the wind of air conditioner, otherwise it may cause imperfect combustion.

Explanations given to user

If you have discovered that the fan grille is damaged, do not approach the outdoor unit but set the circuit breaker to the OFF position, and contact a qualified service person to have the repairs done. Do not set the circuit breaker to the ON position until the repairs are completed.

Relocation

- Only a qualified installer (*1) or qualified service person (*1) is allowed to relocate the air conditioner. It is dangerous for the air conditioner to be relocated by an unqualified individual since a fire, electric shocks, injury, water leakage, noise and/or vibration may result.
- When carrying out the pump-down work shut down the compressor before disconnecting the refrigerant pipe.
 Disconnecting the refrigerant pipe with the service valve left open and the compressor still operating will cause air, etc. to be sucked in, raising the pressure inside the refrigeration cycle to an abnormally high level, and possibly resulting in reputing, injury, etc.

(*1) Refer to the "Definition of Qualified Installer or Qualified Service Person"

Declaration of Conformity

Manufacturer: CARRIER AIR CONDITIONING (THAILAND) CO., LTD.

144/9 MOO 5, BANGKADI INDUSTRIAL PARK, TIVANON ROAD, TAMBOL BANGKADI,

AMPHUR MUANGPATHUMTHANI, PATHUMTHANI 12000, THAILAND

TCF holder: Carrier RLC Europe S.A.S

Immeuble Le Cristalia 3 rue Joseph Monier

92500 Rueil-Malmaison FRANCE

Hereby declares that the machinery described below:

Generic Denomination: Air Conditioner

Model / type: RAV-HM801KRSP-E, RAV-HM801KRSP-TR

RAV-HM901KRSP-E, RAV-HM901KRSP-TR

Commercial name: Digital Inverter Series / Super Digital Inverter Series Air Conditioner

Complies with the provisions of the Machinery Directive (Directive 2006/42/EC) and the regulations transposing into national law

Name: KAZUNARI WATANABE
Position: GM, Quality Assurance Dept.

Date: 15 December, 2023

Place Issued: Thailand

NOTE

This declaration becomes invalid if technical or operational modifications are introduced without the manufacturer's consent.

Declaration of Conformity

Manufacturer: CARRIER AIR CONDITIONING (THAILAND) CO., LTD.

144/9 MOO 5, BANGKADI INDUSTRIAL PARK, TIVANON ROAD, TAMBOL BANGKADI,

AMPHUR MUANGPATHUMTHANI, PATHUMTHANI 12000, THAILAND

TCF holder: Carrier Solutions UK Ltd.

Porsham Close, Belliver Industrial Estate, PLYMOUTH, Devon, PL6 7DB, United Kingdom

Hereby declares that the machinery described below:

Generic Denomination: Air Conditioner

Model / type: RAV-HM801KRSP-E

RAV-HM901KRSP-E

Commercial name: Digital Inverter Series / Super Digital Inverter Series Air Conditioner

Complies with the provisions of the Supply of Machinery (Safety) Regulations 2008

Name: KAZUNARI WATANABE
Position: GM, Quality Assurance Dept.

Date: 15 December, 2023

Place Issued: Thailand

NOTE

This declaration becomes invalid if technical or operational modifications are introduced without the manufacturer's consent.

Specifications

Model	Sound power level (dBA)	Mainte (Ica)
Model	Cooling	Weight (kg)
RAV-HM801KRSP-E	*	19
RAV-HM901KRSP-E	*	19
RAV-HM801KRSP-TR	*	19
RAV-HM901KRSP-TR	*	19

^{*} Under 70 dBA

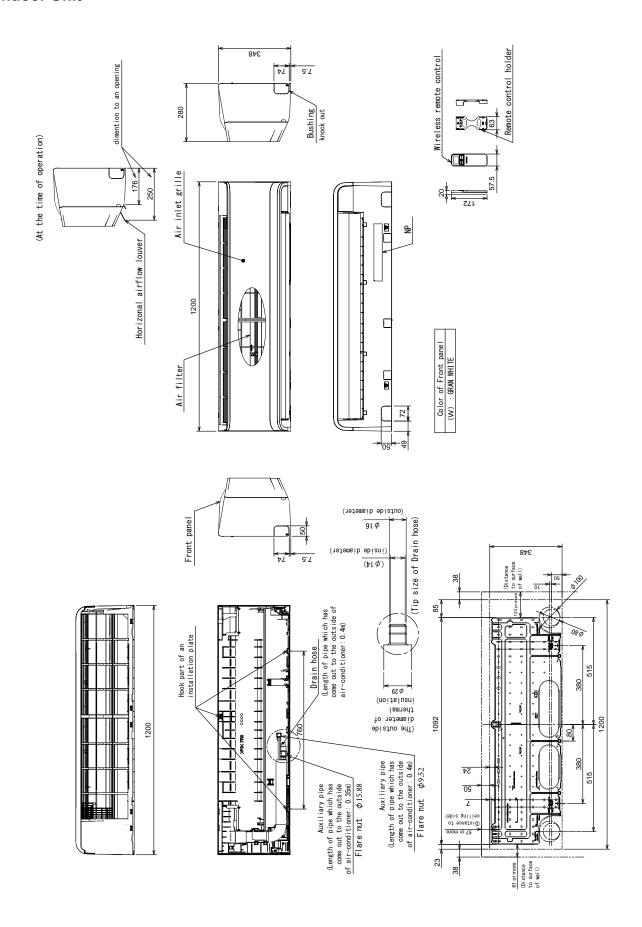
1. SPECIFICATIONS

High-wall type

Model	Indoor unit			RAV-HM801KRSP-E(-TR)	RAV-HM901KRSP-E(-TR)	
Model	Outdoor unit			RAV-GM801ATP-E(-TR)	RAV-GM901ATP-E(-TR)	
Cooling Capacity (kW)				6.7	8.0	
Power Supply				1 phase 230V (2	220-240V) 50Hz	
		Running current	(A)	10.54-9.66	12.21-11.20	
		Power consumption	(kW)	2.25	2.58	
Electrical	Cooling	Power factor	(%)	97	96	
Characteristics	Cooling	EER		2.98	3.10	
		SEER		6.20	6.40	
		Energy efficiency class	ss 💥	A++	A++	
	Maximum current	•	(A)	15.50	17.00	
Appearance	Main unit			Moon	white	
		Height	(mm)	34	18	
Outer dimension	Main unit	Width	(mm)	12	1200	
		Depth	(mm)	280		
Total weight	Main unit		(kg)	19		
Heat exchanger				Finned tube		
	Fan			Cross flow fan		
Fan unit	Standard air flow	H/M/L (m	3/min)	26.8/22	.5/19.7	
	Motor (W)		59			
Air filter				Standard filter attached		
Controller (packed	with inndoor unit)			WC-TE02NE		
Controller (sold separately)				RBC-ASCU11-E, RBC-AS21E2, RBC-AMS41E, RBC-AMS55E		
Sound pressure level		H/M/L	(dB·A)	49/45/41		
Sound power level		H/M/L	(dB·A)	64/60/56		
Connecting pipe Gas side (mm) Liquid side (mm) Drain port (mm)		15.9				
		Liquid side	(mm)	9	.5	
		Drain port	(mm)	VP16		

2. CONSTRUCTION VIEWS (EXTERNAL VIEWS)

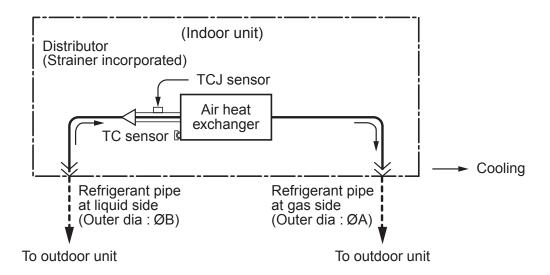
Indoor Unit



3. SYSTEMATIC REFRIGERATING CYCLE DIAGRAM

High Wall Type

• Single type (Combination of 1 indoor unit and 1 outdoor unit)

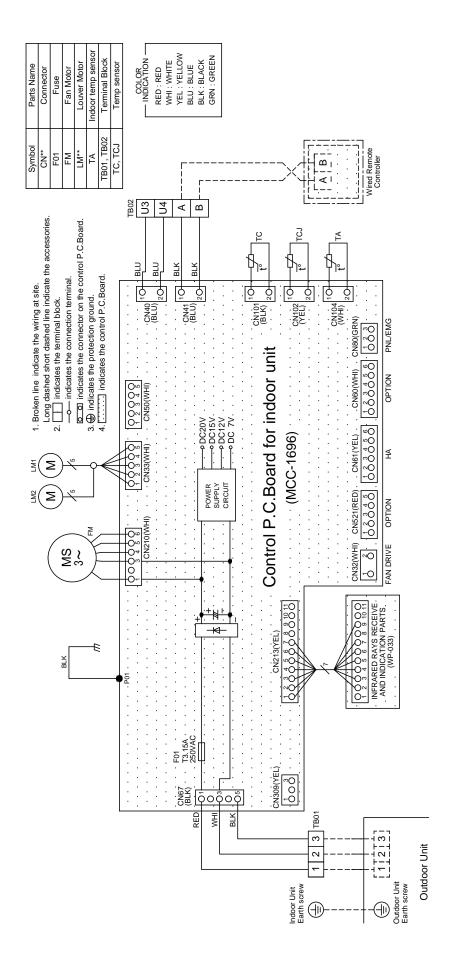


Dimension table

Indoor unit	Outer diameter of refrigerant pipe (In (mm))			
Indoor unit	Gas side ØA	Liquid side ØB		
HM801, 901 type	15.9	9.5		

4. WIRING DIAGRAM

High Wall Type

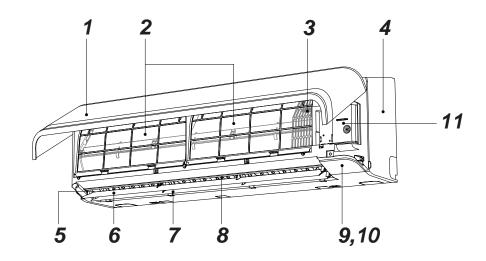


5. SPECIFICATIONS OF ELECTRICAL PARTS

High Wall Type

No.	Parts Name	Туре	Specications
1	Fan motor (for indoor)	ICF-280-61-2	Output (Rated) 59W, 280V DC
2	Louver motor	MP24Z4N	4 phase, DC 12V
3	Thermo. Sensor (TA sensor)	518mm	10kΩ at 25°C
4	Heat exchanger sensor (TC sensor)	Ø6, 450mm	10kΩ at 25°C
5	Heat exchanger sensor (TCJ sensor)	Ø6, 500mm	10kΩ at 25°C

■ Name of Each Part



- 1. Air inlet grille
- 2. Air filter
- 3. Room temperature sensor
- 4. Front panel
- 5. Air outlet
- 6. Horizontal louver (Front)7. Horizontal louver (Back)(For change vertical air flow direction)
- 8. Vertical louver (For change horizontal air flow direction, adjust manually)
- 9. Display panel
- 10.Infrared signal receiver
- 11.Earth screw (provided in the electric parts box)

6. REFRIGERANT R32

This air conditioner adopts the new refrigerant HFC (R32) which does not damage the ozone layer.

The next section describes the precautions for air conditioner using the new refrigerant. Conforming to contents of the next section together with the general cautions included in this manual, perform the correct and safe work.

6-1. Safety During Installation/Servicing

The basic installation servicing work procedures are the same as conventional R32 models. As R32's pressure is about 1.6 times higher than that of R22, improper installation/servicing may cause a serious trouble. By using tools and materi-als exclusive for R32, it is necessary to carry out installation/servicing safely while taking the following precautions into consideration.

- Never use refrigerant other than R32 in an air conditioner which is designed to operate with R32. If other refrigerant than R32 is mixed, pressure in the refrigeration cycle becomes abnormally high, and it may cause personal injury, etc. by a rupture.
- 2. Confirm the used refrigerant name, and use tools and materials exclusive for the refrigerant. The refrigerant name R32 is indicated on the visible place of the outdoor unit of the air conditioner using R32 as refrigerant. To prevent mischarging, the diameter of the service port differs from that of R22. R32 and other HFCs are heavier than air, and therefore they are inclined to settle near the floor surface.

If the gas fills up the room or the bottom part of a room, it may also cause oxygen deficiency and may reach its combustion concentration.

In order to prevent oxygen deficiency and R32 combustion, keep the room well-ventilated for a healthy work environment.

In particular, using HFCs in a basement room or confined area creates a higher risk; be sure to furnish the room with local exhaust ventilation. If a refrigerant leak is confirmed in a room an inadequately ventilated location, do not use a flame until the area has been ventilated appropriately and the work environment has been improved. The same applies in case of brazing, ensure appropriate ventilation to prevent oxygen deficiency and R32 combustion.

Check that there are no dangerous or combustible items nearby, and ensure a fire extinguisher is close at hand.

Keep a sufficient distance away from causes of fire (ignition sources) such as gas-burning equipment and electric heaters in places where installation, repairs, or similar work on air-conditioning equipment is performed.

- If a refrigeration gas leakage occurs during installation/servicing, be sure to ventilate fully.
 If the refrigerant gas comes into contact with fire, a poisonous gas may occur.
- 4. When installing or removing an air conditioner, do not allow air moisture dust or oil to remain in the refrigeration cycle. Otherwise, pressure in the refrigeration cycle may become abnormally high so that a rupture or personal injury may be caused.
- After completion of installation work, check to make sure that there is no refrigeration gas leakage.
 If the refrigerant gas leaks into the room, coming into contact with fire in the fan-driven heater, space heater, etc., a poisonous gas may occur
- 6. When an air conditioning system charged with a large volume of refrigerant is installed in a small room, it is necessary to exercise care so that, even when refrigerant leaks, its concentration does not exceed the marginal level.
 If the refrigerant gas leakage occurs and its concentration exceeds the marginal level, an oxygen starvation accident may result.
- Be sure to carry out installation or removal according to the installation manual.
 Improper installation may cause refrigeration trouble, water leakage, electric shock, fire, etc.
- Unauthorized modifications to the air conditioner may be dangerous. If a breakdown occurs please call a qualified air conditioner technician or electrician.
 Improper repair's may result in water leakage, electric shock and fire, etc.

6-2. Refrigerant Piping Installation6-2-1. Piping Materials and Joints Used

For the refrigerant piping installation, copper pipes and joints are mainly used. Copper pipes and joints suitable for the refrigerant must be chosen and installed. Furthermore, it is necessary to use clean copper pipes and joints whose interior surfaces are less affected by contaminants.

1. Copper Pipes

It is necessary to use seamless copper pipes which are made of either copper or copper alloy and it is desirable that the amount of residual oil is less than 40 mg/10 m. Do not use copper pipes having a collapsed, deformed or discolored portion (especially on the interior surface).

Otherwise, the expansion valve or capillary tube may become blocked with contaminants.

As an air conditioner using R32 incurs pres-sure higher than when using R22, it is necessary to choose adequate materials.

Thicknesses of copper pipes used with R32 are as shown in Table 3-2-1. Never use copper pipes thinner than 0.8 mm even when it is available on the market.

Table 3-2-1 Thicknesses of annealed copper pipes

		Thickness (mm)		
Nominal diameter	Nominal diameter		R22	
1/4	6.35	0.80	0.80	
3/8	9.52	0.80	0.80	
1/2	12.70	0.80	0.80	
5/8	15.88	1.00	1.00	

2. Joints

For copper pipes, flare joints or socket joints are used. Prior to use, be sure to remove all contaminants.

a) Flare Joints

Flare joints used to connect the copper pipes cannot be used for pipings whose outer diameter exceeds 20 mm. In such a case, socket joints can be used.

Sizes of flare pipe ends, flare joint ends and flare nuts are as shown in Tables 3-2-3 to 3-2-6 below.

b) Socket Joints

Socket joints are such that they are brazed for connections, and used mainly for thick pipings whose diameter is larger than 20 mm.

Thicknesses of socket joints are as shown in Table 3-2-2.

Table 3-2-2 Minimum thicknesses of socket joints

Nominal diameter	Reference outer diameter of copper pipe jointed (mm)	Minimum joint thickness (mm)
1/4	6.35	0.50
3/8	9.52	0.60
1/2	12.70	0.70
5/8	15.88	0.80

6-2-2. Processing of Piping Materials

When performing the refrigerant piping installation, care should be taken to ensure that water or dust does not enter the pipe interior, that no other oil than lubricating oils used in the installed air-water heat pump is used, and that refrigerant does not leak. When using lubricating oils in the piping processing, use such lubricating oils whose water content has been removed. When stored, be sure to seal the container with an airtight cap or any other cover.

1. Flare processing procedures and precautions

a) Cutting the Pipe

By means of a pipe cutter, slowly cut the pipe so that it is not deformed.

b) Removing Burrs and Chips

If the flared section has chips or burrs, refrigerant leakage may occur. Carefully remove all burrs and clean the cut surface before installation.

c) Insertion of Flare Nut

d) Flare Processing

Make certain that a clamp bar and copper pipe have been cleaned.

By means of the clamp bar, perform the flare processing correctly.

Use either a flare tool for R32 or conventional flare tool.

Flare processing dimensions differ according to the type of flare tool. When using a conventional flare tool, be sure to secure "dimension A" by using a gauge for size adjustment.

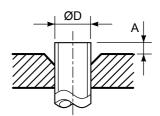


Fig. 3-2-1 Flare processing dimensions

Table 3-2-3 Dimensions related to flare processing for R32

	01			A (mm)		
Nominal diameter	Outer diameter	Thickness (mm)	Flare tool for R32	Conventional flare tool		
	(mm)	,	clutch type	Clutch type	Wing nut type	
1/4	6.35	0.8	0 to 0.5	1.0 to 1.5	1.5 to 2.0	
3/8	9.52	0.8	0 to 0.5	1.0 to 1.5	1.5 to 2.0	
1/2	12.70	0.8	0 to 0.5	1.0 to 1.5	2.0 to 2.5	
5/8	15.88	1.0	0 to 0.5	1.0 to 1.5	2.0 to 2.5	

Table 3-2-4 Dimensions related to flare processing for R22

	Outer			A (mm)		
Nominal diameter	Outer diameter	Thickness (mm)	Flare tool for R22	Conventional flare tool		
	(mm)	, ,	clutch type	Clutch type	Wing nut type	
1/4	6.35	0.8	0 to 0.5	0.5 to 1.0	1.0 to 1.5	
3/8	9.52	0.8	0 to 0.5	0.5 to 1.0	1.0 to 1.5	
1/2	12.70	0.8	0 to 0.5	0.5 to 1.0	1.5 to 2.0	
5/8	15.88	1.0	0 to 0.5	0.5 to 1.0	1.5 to 2.0	

Table 3-2-5 Flare and flare nut dimensions for R32

Nominal	Outer diameter	Thickness	Dimension (mm)				Flare nut width
diameter	(mm)	(mm)	A	В	С	D	(mm)
1/4	6.35	0.8	9.1	9.2	6.5	13	17
3/8	9.52	0.8	13.2	13.5	9.7	20	22
1/2	12.70	0.8	16.6	16.0	12.9	23	26
5/8	15.88	1.0	19.7	19.0	16.0	25	29

Table 3-2-6 Flare and flare nut dimensions for R22

Nominal	Outer diameter	Thickness		imensi	on (mm	1)	Flare nut width
diameter	(mm)	(mm)	Α	В	С	D	(mm)
1/4	6.35	0.8	9.0	9.2	6.5	13	17
3/8	9.52	0.8	13.0	13.5	9.7	20	22
1/2	12.70	0.8	16.2	16.0	12.9	20	24
5/8	15.88	1.0	19.7	19.0	16.0	23	27
3/4	19.05	1.0	23.3	24.0	19.2	34	36

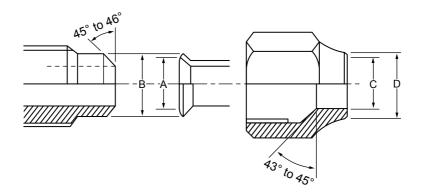


Fig. 3-2-2 Relations between flare nut and flare seal surface

2. Flare Connecting Procedures and Precautions

- a) Make sure that the flare and union portions do not have any scar or dust, etc.
- b) Correctly align the processed flare surface with the union axis.
- c) Tighten the flare with designated torque by means of a torque wrench. The tightening torque for R32 is the same as that for conventional R22. Incidentally, when the torque is weak, the gas leakage may occur. When it is strong, the flare nut may crack and may be made non-removable. When choosing the tightening torque, comply with values designated by manufacturers. Table 3-2-7 shows reference values.

NOTE:

When applying oil to the flare surface, be sure to use oil designated by the manufacturer. If any other oil is used, the lubricating oils may deteriorate and cause the compressor to burn out.

Table 3-2-7 Tightening torque of flare for R32 [Reference values]

Nominal diameter	Outer diameter (mm)	Tightening torque N•m (kgf•cm)	Tightening torque of torque wrenches available on the market N•m (kgf•cm)
1/4	6.35	14 to 18 (140 to 180)	16 (160), 18 (180)
3/8	9.52	33 to 42 (330 to 420)	42 (420)
1/2	12.70	50 to 62 (500 to 620)	55 (550)
5/8	15.88	63 to 77 (630 to 770)	65 (650)

6-3. Tools

6-3-1. Required Tools

The service port diameter of packed valve of the outdoor unit in the air-water heat pump using R32 is changed to prevent mixing of other refrigerant. To reinforce the pressure-resisting strength, flare processing dimensions and opposite side dimension of flare nut (For Ø12.7 copper pipe) of the refrigerant piping are lengthened.

The used refrigerating oil is changed, and mixing of oil may cause a trouble such as generation of sludge, clogging of capillary, etc. Accordingly, the tools to be used are classified into the following three types.

- 1. Tools exclusive for R32 (Those which cannot be used for conventional refrigerant (R22))
- 2. Tools exclusive for R32, but can be also used for conventional refrigerant (R22)
- 3. Tools commonly used for R32 and for conventional refrigerant (R22)

The table below shows the tools exclusive for R32 and their interchangeability.

Tools exclusive for R32 (The following tools for R32 are required.)

Tools whose specifications are changed for R32 and their interchangeability

			R32 air-water heat pump installation		Conventional air-water heat pump installation
No.	Used tool	Usage	Existence of new equipment for R32	Whether conventional equipment can be used	Whether new equipment can be used with conventional refrigerant
1	Flare tool	Pipe flaring	Yes	*(Note 1)	0
2	Copper pipe gauge for adjusting projection margin	Flaring by conventional flare tool	Yes	*(Note 1)	*(Note 1)
3	Torque wrench (For Ø12.7)	Connection of flare nut	Yes	×	×
4	Gauge manifold	Evacuating, refrigerant	Yes	×	×
5	Charge hose	charge, run check, etc.	res	^	^
6	Vacuum pump adapter	Vacuum evacuating	Yes	×	0
7	Electronic balance for refrigerant charging	Refrigerant charge	Yes	×	0
8	Leakage detector	Gas leakage check	Yes	×	0

(Note 1) When flaring is carried out for R32 using the conventional flare tools, adjustment of projection margin is necessary. For this adjustment, a copper pipe gauge, etc. are necessary.

General tools (Conventional tools can be used.)

In addition to the above exclusive tools, the following equipments which serve also for R22 are necessary as the general tools.

- Vacuum pump
 Use vacuum pump by attaching
 vacuum pump adapter.
- 2. Torque wrench (For Ø6.35, Ø9.52)
- 3. Pipe cutter

- 4. Reamer
- 5. Pipe bender
- 6. Level vial
- 7. Screwdriver (+, -)
- 8. Spanner or Monkey wrench
- 9. Hole core drill (Ø65)
- 10. Hexagon wrench (Opposite side 4mm)
- 11. Tape measure
- 12. Metal saw

Also prepare the following equipments for other installation method and run check.

1. Clamp meter

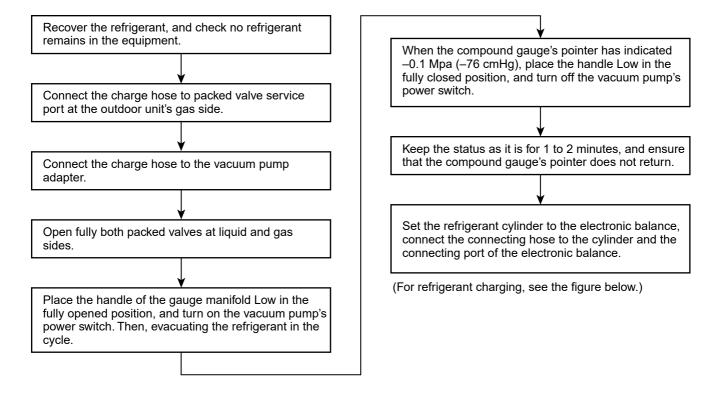
Insulation resistance tester

2. Thermometer

4. Electroscope

6-4. Recharging of Refrigerant

When it is necessary to recharge refrigerant, charge the specified amount of new refrigerant according to the following steps.



- 1. Never charge refrigerant exceeding the specified amount.
- 2. If the specified amount of refrigerant cannot be charged, charge refrigerant bit by bit in COOL mode.
- 3. Do not carry out additional charging.
 When additional charging is carried out if refrigerant leaks, the refrigerant composition changes in the refrigeration cycle, that is characteristics of the air conditioner changes, refrigerant exceeding the specified amount is charged, and working pressure in the refrigeration cycle becomes abnormally high pressure, and may cause a rupture or personal injury.

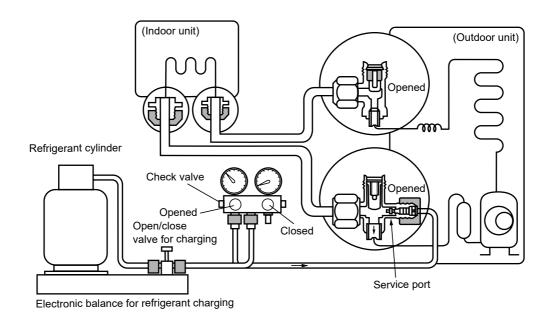


Fig. 3-4-1 Configuration of refrigerant charging

6-5. Brazing of Pipes

6-5-1. Materials for Brazing

1. Silver brazing filler

Silver brazing filler is an alloy mainly composed of silver and copper. It is used to join iron, copper or copper alloy, and is relatively expensive though it excels in solderability.

2. Phosphor bronze brazing filler

Phosphor bronze brazing filler is generally used to join copper or copper alloy.

3. Low temperature brazing filler

Low temperature brazing filler is generally called solder, and is an alloy of tin and lead. Since it is weak in adhesive strength, do not use it for refrigerant pipes.

- Phosphor bronze brazing filler tends to react with sulfur and produce a fragile compound water solution, which may cause a gas leakage. Therefore, use any other type of brazing filler at a hot spring resort, etc., and coat the surface with a paint.
- 2. When performing brazing again at time of servicing, use the same type of brazing filler.

6-5-2. Flux

1. Reason why flux is necessary

- By removing the oxide film and any foreign matter on the metal surface, it assists the flow of brazing filler.
- In the brazing process, it prevents the metal surface from being oxidized.
- By reducing the brazing filler's surface tension, the brazing filler adheres better to the treated metal.

2. Characteristics required for flux

- Activated temperature of flux coincides with the brazing temperature.
- Due to a wide effective temperature range, flux is hard to carbonize.
- · It is easy to remove slag after brazing.
- The corrosive action to the treated metal and brazing filler is minimum.
- It excels in coating performance and is harmless to the human body.

As the flux works in a complicated manner as described above, it is necessary to select an adequate type of flux according to the type and shape of treated metal, type of brazing filler and brazing method, etc.

3. Types of flux

· Noncorrosive flux

Generally, it is a compound of borax and boric acid.

It is effective in case where the brazing temperature is higher than 800°C.

Activated flux

Most of fluxes generally used for silver brazing are this type.

It features an increased oxide film removing capability due to the addition of compounds such as potassium fluoride, potassium chloride and sodium fluoride to the borax-boric acid compound.

4. Piping materials for brazing and used brazing filler/flux

Piping material	Used brazing filler	Used flux
Copper - Copper	Phosphor copper	Do not use
Copper - Iron	Silver	Paste flux
Iron - Iron	Silver	Vapor flux

- 1. Do not enter flux into the refrigeration cycle.
- 2. When chlorine contained in the flux remains within the pipe, the lubricating oil deteriorates. Therefore, use a flux which does not contain chlorine.
- 3. When adding water to the flux, use water which does not contain chlorine (e.g. distilled water or ion-exchange water).
- 4. Remove the flux after brazing.

6-5-3. Brazing

As brazing work requires sophisticated techniques, experiences based upon a theoretical knowledge, it must be performed by a person qualified.

In order to prevent the oxide film from occurring in the pipe interior during brazing, it is effective to proceed with brazing while letting dry Nitrogen gas (N2) flow.

Never use gas other than Nitrogen gas.

1. Brazing method to prevent oxidation

- 1) Attach a reducing valve and a flow-meter to the Nitrogen gas cylinder.
- 2) Use a copper pipe to direct the piping material, and attach a flow-meter to the cylinder.
- Apply a seal onto the clearance between the piping material and inserted copper pipe for Nitrogen in order to prevent backflow of the Nitrogen gas.
- 4) When the Nitrogen gas is flowing, be sure to keep the piping end open.
- 5) Adjust the flow rate of Nitrogen gas so that it is lower than 0.05 m³/Hr or 0.02 MPa (0.2kgf/cm²) by means of the reducing valve.
- 6) After performing the steps above, keep the Nitrogen gas flowing until the pipe cools down to a certain extent (temperature at which pipes are touchable with hands).
- 7) Remove the flux completely after brazing.

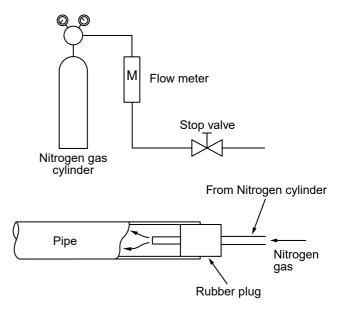
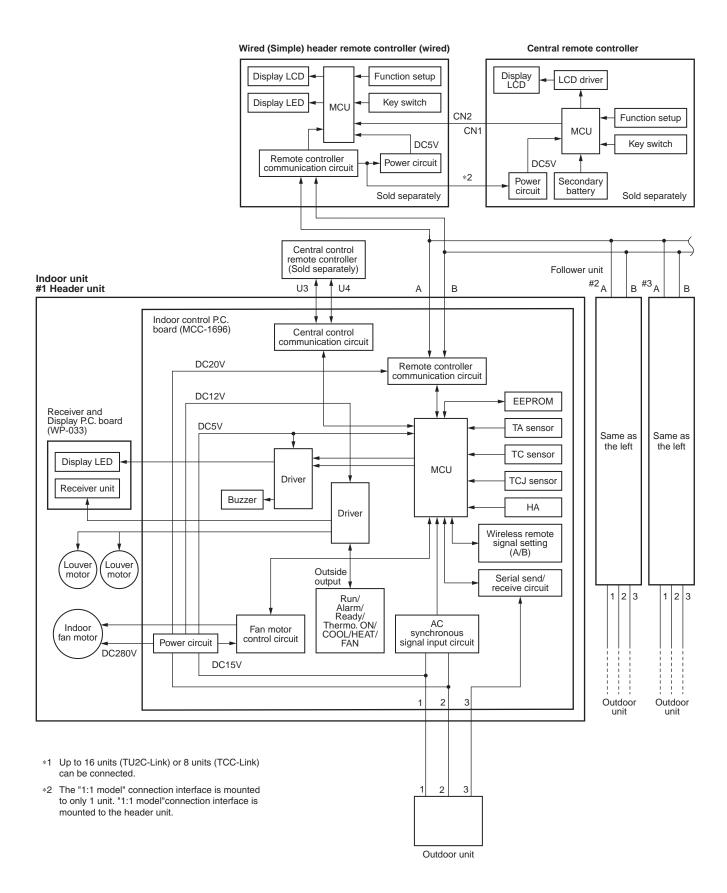


Fig. 6-5-1 Prevention of oxidation during brazing

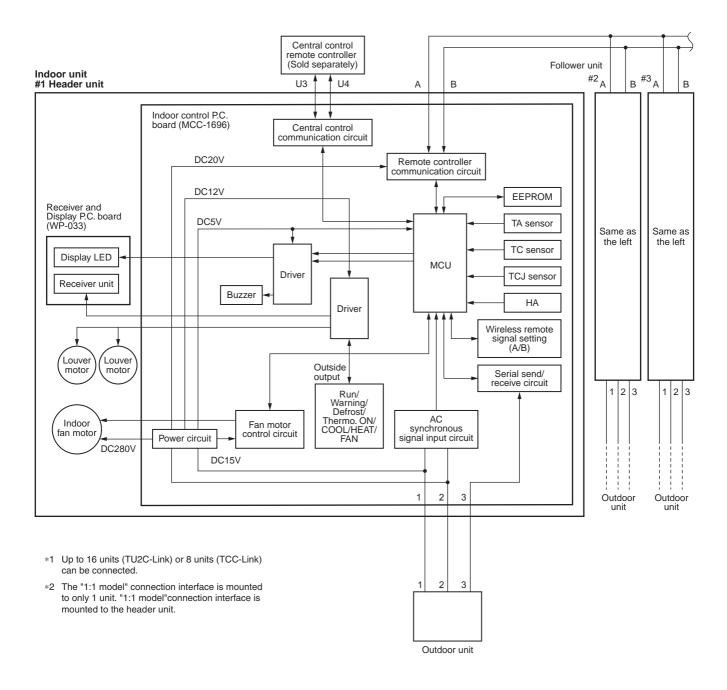
7. INDOOR UNIT CONTROL

7-1. Indoor Controller block diagram

7-1-1. Connection of wired remote controller



7-1-2. Connection of Wireless Remote Controller



7-2. Control Specifications

No.	Item	Out	tline of specifications		Remarks
1	When power supply is reset	Distinction of outdomer when the power singuished and the condistinguished results. Setting of indoor far adjustment and the existing speed and the existing speed.	Fan speed (rpm)/ Air direction adjustment		
2	Operation mode selection		tion mode selecting commer, the operation mode is		
		Remote controller command	Control outlin		
		STOP	Air conditioner stops.		
		FAN	Fan operation		
		COOL	Cooling operation		
		DRY	Dry operation		
3	Room temp.	Adjustment range: Pe	emote controller setup tem	poraturo °C	
	control	Adjustifient range. No		perature C	
		M/ine of to one or	COOL/DRY 18°C to 29°C		
		Wired type * Wireless type	17°C to 30°C		
		vviiciess type	17 0 10 00 0		

No.	Item	(Outline of spec	rifications	Remarks
No. 4	Item Fan speed control	1) Operation with out by the con 2) When the fan speed varies I COOL> Ta °C +3.0 - +2.5 +2.0 - +1.51.5 - Tsc0.5 - Controlling oper	HH (HH) H+ (HH) L+ (H+) L (H) L (H) L (H+) Tration in case w	or [AUTO] mode is carried remote controller. UTO] is selected, the fance between Ta and Ts.	Remarks HH > H+ > H > L+ > L > UL Wireless type allows HH, H+, H, L+, L and AUTO. [HH] [H+] [H] [L+] [L]
		changed for 3 n exchanged, the When cooling o slope for the far If the temperatu fan speed does	ninutes. However fan speed char speed char speed, that is ure is just on the not change. The three series indicates.	aged once, it is not er when the air volume is ages. arted, select a downward the high position. e difference boundary, the ates one in automatic	
		COOL	HM801	HM901	
			1100	1100	
		НН	1100	1100	
		H+	1040	1040	
			1000	1000	
		Н	950	950	
			940	940	
		L+	900	900	
		L	850	850	
		UL	460	460	

No.	Item	Outline of specifications	Remarks
5	Freeze preventive control (Low temperature release)	1) The cooling operation (including Dry operation) is performed as follows based on the detected temperature of Tc sensor or Tcj sensor. When [J] zone is detected for 6 minutes (Following figure), the commanded frequency is decreased from the real operation frequency. After then the commanded frequency changes every 30 seconds while operation is performed in [J] zone. In [K] zone, time counting is interrupted and the operation is held. When [I] zone is detected, the timer is cleared and the operation returns to the normal operation. If the commanded frequency becomes S0 because the operation continues in [J] zone, the return temperature A is raised from 8°C to 12°C until [I] zone is detected and the indoor fan operates with [L] mode.	Tcj: Indoor heat exchanger sensor temperature
		 Conditions> When ① or ② is established 5 minutes after activation. ① Tcn ≤ Tc (n - 1) - 5 ② Tcn < Tc (n - 1) - 1 and Tcn ≤ Ta < 5°C 	Tcn: Tc temperature when 5 minutes elapsed after activation Tc (n - 1): Tc temperature at start time

No.	Item	Outline of specifications	Remarks
6	Louver control	During the first operation after power on, louver position is controlled automatically according to operation mode (COOL).	Louver angle: 0°(full close)
		Cooling	Full close
		55°	0°
		When louver position is controlled by remote controller, the unit's microcomputer memorizes the position for use in the next operation.	
		 * The memorized louver position is cleared when power is turned off, and returns to the state of 1) above. 3) Louver position setting 	
		Louver position can be set within the range below.	
		COOL/DRY FAN	
			Alarm: A code number (except F08 and L31) appears
		4) Swing setting	on the remote controller and the indoor unit stops.
		Louver moves within the range beloW.	
		All operation modes	
		 5) When air conditioner opration stops, louver closes automatically. It keeps its position in the event of an alarm. 6) Louver tilts upward automatically during preparation for 	
		heating.	
7	HA control	 This control is connected to TV control or remote start/stop I/F, etc, and start/stop are available by HA signal input from the remote position. This control outputs start/stop status to HA output terminal. I/O specifications conform to JEMA regulations. 	In the group operation, use this control by connecting to either master or follower indoor unit.

No.	Item	Outline of specifications	Remarks
8	Frequency fixed operation (Test run)	 <in case="" controller="" of="" remote="" wireless=""></in> 1) Push [ON/OFF] button. 2) Using [SELECT] button, set [COOL] to the operation mode to drive the air conditioner. 3) Set [HIGH to the fan speed. 4) To change the temperature setting, repeat it 6 times to COOL operations each. COOL: 17°C 18°C 18°C 17°C 18°C 18°C	
9	Filter sign display (Except wireless type) * It is provided on the separately sold type TCB-AX21E2 TCB-AX32E2	 The operation time of the indoor fan is calculated, the filter reset signal is sent to the remote controller when the specified time (150H) has passed, and it is displayed on LCD. When the filter reset signal has been received from the remote controller, time of the calculation timer is cleared. In this case, the measurement time is reset if the specified time has passed, and display on LCD disappears. 	FILTER [
10	Central control mode selection	 Setting at the central controller side enables to select the contents which can be operated on the remote controller at indoor unit side. RBC-AMT32E2 [Last push priority]: The operation contents can be selected from both remote controller and central controller of the indoor unit side, and the operation is performed with the contents selected at the last. [Center]: Start/Stop operation only can be handled on the remote controller at indoor unit side. [Operation Prohibited]: It cannot be operated on the remote controller at indoor unit side. (Stop status is held.) 	(No display) [CENTER] goes on. [CENTER] goes on. In a case of wireless type, the display lamp does not change. However, contents which can be operated are same. The status set in [CENTER]/[Operation Prohibited] mode is notified with the receiving sound "Pi, Pi, Pi, Pi, Pi" (5 times).

No.	Item			Outline of sp	ecifications		Remark	s
11	Power-saving control	 Power-saving operation is available in the AUTO mode. The set temperature is corrected using various sensor data within the range where comfort is maintained. By using various sensor data including room temp. Ta, outside air temp. To, fan speed, and indoor unit heat exchange sensor temp. Tc, 20 minutes data is averaged to calculate a set temperature correction value. The set temperature is corrected every 20 minutes with the following shift range. Cooling: +1.5 to -1.0K 						
12	DC motor	and t 2) The r contr Notes) • When t enterin the fan • When t	When the fan rotates while the air conditioner stops due to entering of outside air, etc, the air conditioner may operate while the fan motor stops.				Check code [I	P12]
13	Self-clean operation (Dry operation)	three	e self-cl	ean operations are		') stopped, the follo	wing	7
	, ,		pressor period	Self-clean operation period	FAN	Louv	ver	
		0 to	10 min.	None				
		10 to	60 min.	1 hour	450 rpm	Position of 15° fr	om all closes	
		60 r	min. to	2 hours				
		 2) During operation of self-clean, lights on the wired remote controller screen. However the operation lamp (Green LED) goes off. 3) To stop the self-clean operation, push twice the [ON/OFF] button on the remote controller continuously. (Stop the operation as compressor ON time in the table above: 10 minutes or below.) 4) When the follower unit executes self-clean operation in the group connection, the segment of is displayed on the wired remote controller screen via master unit. ★ If self-clean operation is not used, set invalidity (does not use) of the self-clean operation by changing [0001 (At shipment) of Item code (DN) [D3] to [0000]. ★ To erase the lightly during operation of self-clean, change Item code [D4] from [0000: Display (At shipment)] to [0001: Non-display]. 			On the remote controller before wired remote controller (RBC-AMT31E) clean operation display is not out And it is not also the wireless remote controller. It is recognized [STOP] from the remote monitor	, Self- utput. o on note as		

No.	Item	Outline of specifications	Remarks
14	Save operation (Wired remote controller specific operation)	 Turn on save button on the wired remote controller. During operation of save operation lights on the wired remote controller. During save operation, the current release control is performed with the restriction ratio set in EEPROM on the outdoor unit. The restriction ratio can be set by keeping save button pushed for 4 seconds or more on the remote controller. When validating the save operation, the next operation starts with save operation valid because contents are held even when operation stops, operation mode changes or power supply is reset. The restriction ratio can be set by changing the setup data of CODE No. (DN) [C2] in the range of 50 to 100% (every 1%, Setting at shipment: 75%). 	Carry out setting operation during stop of the unit; otherwise the unit stops operation. For the setup operation, refer to "How to set up contents of save operation" of "10. SETUP AT LOCAL SITE AND OTHERS".
15	Auto restart	1) Object It restarts the operation automatically after resetting the unexpected stop of power supply such as power failure. 2) Contents After returning from a power failure, the auto restart function reads the operation status from EEPROM and then restarts the operation automatically according to the operation contents. 3) Setup of function exchange by wired remote controller CODE No. (DN): 28 SET DATA 0000 0001 Auto restart None Provided (At shipment)	
16	Hi POWER operation (Wireless remote controller specific operations)	When you push the Hi POWER button during cooling the air conditioner will start the following operation. • Cooling operation Performs the cooling operation at 1°C lower than the setting temperature. Only when the fan speed before the Hi POWER operation is not high, the fan speed will be increased.	• [Hi POWER] Display

No.	Item	Outline of specifications	Remarks
17	COMFORT SLEEP operation (Wireless remote controller specific operations)	When you push the COMFORT SLEEP button during cooling the air conditioner will start the following operation. The fan speed display will indicate AUTO and low speed will be used. • Cooling operation In the operation suppression zone, where capacity is kept to the minimum, overcooling is prevented by raising the temperature setting by +1°C after 1 hour and by +2°C after 2 hours of operation. The room temperature is thus regulated between the operation suppression zone and the set temperature. When the OFF timer is simultaneously set, 1, 3, 5 and 9 hours appear by turns every pushing COMFORT SLEEP button and one of them can be selected for OFF timer.	• [😅 z Z] display
18	PRESET operation (Wireless remote controller specific operations)	Start the air conditioner in the operation mode which you want the remote controller to memorize. 1) Push and hold the PRESET button for more than 3 seconds while the display flashes. The mark is indicated and the setting is memorized. • If you do not push the PRESET button within 3 seconds or if you push another button, the memory setting is cancelled. • Operation modes which can be memorized with the PRESET button are MODE, Temperatures, FAN, TIMER and Hi POWER. To operate the air conditioner with the setting memorized by the PRESET button. 1) Push the PRESET button briefly. The setting memorized will be indicated and the air conditioner operates with regards to the setting. • The lamp (green) on the display panel of the indoor unit goes on, and operation starts after approximately 3 minutes. • Initial setting: MODE : AUTO Temperature : 22°C	• [P] display

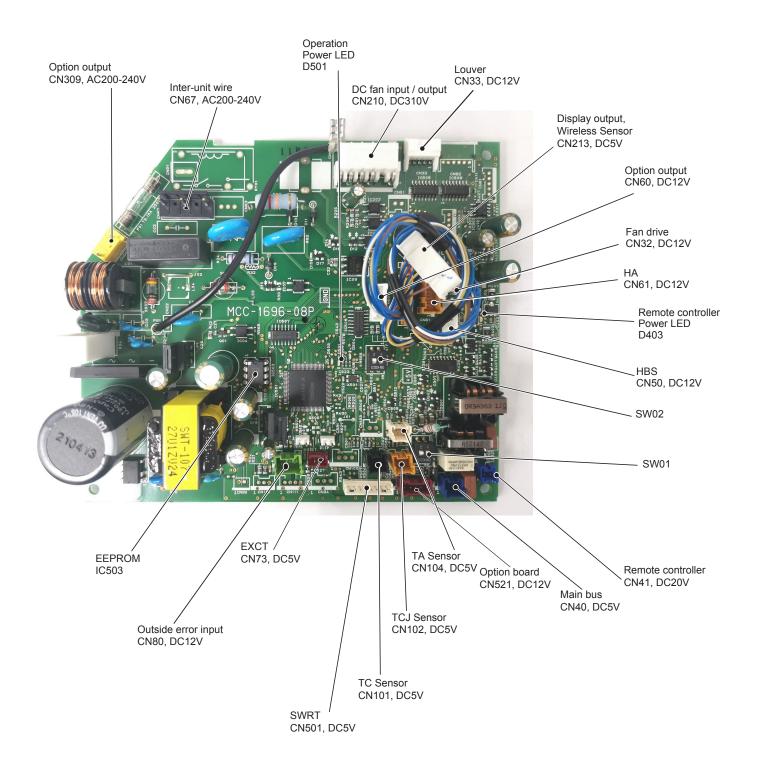
No.	Item	Outline of specifications	Remarks
19	QUIET operation (Wireless remote controller specific operation)	When you push the QUIET button during cooling or fan only the air conditioner will start the following operation. • The fan speed display will indicate AUTO and low speed will be used.	• [🍘] display
20	SLEEP operation (Wireless remote controller specific operation)	When the OFF timer is set, 1, 3, 5 and 9 hours appear by turns every pushing SLEEP button and one of them can be selected for OFF timer.	
21	Soft cooling	* Wired remote controller: RBC-AMSU5* is required. 1) Sensation of draft can be suppressed by controlling performance and correcting the louver angle during cooling operation. 2) However, it may not cool well because the operation will be performed with the cooling capacity suppressed. 3) Perform operations from the remote controller menu to use soft cooling.	
22	Fan speed setting when thermostat-OFF in cooling mode	1) The fan speed for when the room temperature reaches the set temperature in cooling operations and dry mode can be set. 2) Change the fan speed by operating CODE No. (DN)[9A]. 3) Select "Remote controller setting" if changing fan speed is not desired during thermostat-OFF. * When selecting "0002" (OFF), make sure to use the Remote controller sensor or Remote sensor unit so that the room temperature can be detected properly. DN [9A] Data Fan speed when thermostat-OFF in cooling mode 0000 Remote controller setting 0001 Extremely low speed (UL) (Factory default) 0002 OFF 0003 Low speed (L)	

No.	Item	Outline of specifications	Remarks
23	Communicatio n type setting	Communication type will be determined automatically by the combination of the indoor unit and the remote controller/ remote sensor. However, this must be set to TCC-Link when connecting to a central control device exclusively for TCC-Link. Set the CODE No. (DN) [FC] to "0000" (TCC-Link). DN [FC] Data	When performing group control in combination with a TCC-Link dedicated indoor unit (other than RAV-HM***), change the communication type to TCC-Link.
		3) The communication protocol used in the operations can be checked by "Monitor function" on the wired remote controller. Monitor Communication protocol CODE No. B9 0000: TCC-Link 0001: TU2C-Link * Refer to page 78 or the manual for the remote controller for operation methods of "Monitor function".	
24	Rotation / backup operation	1) Rotation control which alternately performs operations is available only when the following conditions are satisfied. • Only two systems are connected • Each system is connected singly 2) If a trouble occurs in either of the systems, the other system will start to operate. (backup operation) 3) When performing rotation control, the DN code [1C1] for the header unit must be set to "0001" (valid). 4) The intervals to switch the operations can be set by setting the CODE No. (DN) [1C2] in increments of days (maximum 28 days). 5) Start the other operation 30 minutes before the end of one operation. Rotation lap time can be set in increments of 10 minutes by setting the CODE No. (DN) [1C3] (maximum 70 minutes). 6) A check code will show on the remote controller if backup operations are being performed due to a trouble. 7) If the following trouble occurs, backup operations will not be performed, and the entire system will stop. • E03: Remote controller - indoor unit communication trouble 8) If the following trouble occurs, only the header unit will perform operations. • E18: Indoor header - follower unit communication trouble 9) This function is not guaranteed to protect the devices within the room of air conditioning. Rotation interval On On Follower unit Off On On Follower unit	

No.	Item	Outline of specifications	Remarks			
25	Rotation / backup operation (Continued)	DN [1C1] Data Rotation operation 0000 Unavailable (Factory default 0001 Available	t)			
		DN [1C2] Data Rotation interval 0001 1 day to 28days to 0001: 1day (Factory default)			
		DN [1C3] Data Rotation lap time 0000 0003: 30 minutes (Factory defato 0 to 70 minutes 0007 (10 minutes each) 9) The state of rotation operations can be checked by the state of rotation operations can be check				
		"Monitor function" within the wired remote controller. Monitor Rotation operation CODE No: Unavailable 0000: Rotation operation OFF 0001: Rotation operation ON, Unit ON 0002: Rotation operation ON, Unit OF				
		* Refer to page 78 or the manual for the remote control operation method of "Monitor function".	ler for			
26	Power shift	 This is control that, when air conditioners in different are installed in the same space controlled in a group load within the space is imbalanced, lowers the used within the whole group by limiting air conditioners hat compressors that are operating at a highly inefficient frequency, and making up for insufficient performance operating other air conditioners. When using this function, set the unit CODE No. (DN "0001" (valid) for all indoor units within the controlled defined period of normal cooling operations the frequency defined period of normal cooling operations the frequency is limited. This function is invalid we cooling operations, dry operations, and air fan operation the temperature difference of TA (indoor temperature difference of TA (indoor temperature). 	o, and the dipower aving to the dipower aving to the dipower aving to the dipower aving to the dipower aving the dipower aving the dipower the dipower aving the dipower the d			
	 Δt = TA - Ts (during cooling operations) 5) The limitation will be lifted when either of the following conditions are satisfied. • Any one of the set temperature, fan speed, wind direction, or the operation mode is changed from the remote controller. • Defrosting operations are performed within the group • Δt > 3°C has been satisfied for five minutes 6) The limitation will continue until the operations are stopped or the operation mode is changed for the air conditioners under the limitation. 					
		DN [FB] Data Power shift 0000 Unavailable (Factory default 0001 Available	t)			

No.	Item	Outline of specifications	Remarks
27	Free cooling	 The external device can be operated in accordance with the outdoor temperature in cooling operations. Energy saving operations can be realized even if a cooling load exists in the winter, by combining a device that uses the outdoor temperature. This function is valid by setting the CODE No. (DN) [1C8] from the wired remote controller, and when the outdoor temperature satisfies certain conditions, the output for the CN32 connector on the indoor P.C. board will turn ON. Use processed air when taking in fresh air. Watch for condensation of devices when taking in fresh air at low temperatures. 	
		DN [1C8] Data Free cooling 0000 Unavailable (Factory default) 0001 Available	
		TON OFF ΔT TOFF OFF	
		The temperature condition can be set with the following CODE No. (DN).	
		DN [1C9] Data Ton : Free cooling ON temp.[°C] -0015 0016:16°C (Factory default) to -15°C to 29°C 0029 (1°C each)	
		DN [1CA] Data Toff: Free cooling OFF temp.[°C] -0015 to 0010:10°C (Factory default) to -15°C to 29°C 0029 (1°C each)	
		DN [1CB] Data ΔT : ON/OFF differential temp.[°C] 0000 0002: 2°C (Factory default) to 0°C to 10°C 0010 (1°C each)	
		4) The output for CN32 will turn OFF if there is a trouble in the TO sensor. 5) The output state can be checked from "Monitor function" on the wired remote controller. * Refer to page 78 or or the manual for the remote controller for operation methods of "Monitor function". Monitor Free cooling output CODE No. : Unavailable 0000: OFF 0001: ON	

7-3. Indoor Print Circuit Board (High Wall Type) <MCC-1696>



High Wall Type P.C. board optional switch/Connector specifications

Function	Connector No.	Pin No.	Specifications	Remarks
Terminator resistor provided/Not provided	SW01	Bit 1	OFF: No terminator resistor, ON: Terminator resistor provided	Setup at shipment OFF: No terminator resistor. Only 1 unit is ON during central control by custom only.
Remote controller A/B	30001	Bit 2	OFF: Remote controller A ON: Remote controller B	Setup at shipment OFF: Remote controller A
Fan autout	CNICO	1	DC12V	Setup at shipment: Linked operation of ON with operation of indoor unit and OFF with stop
Fan output	CN32	2	Output	* The setup of single operation by FAN button on remote controller is executed from remote controller. (DN = 31)
		1	Start/Stop input	HA Start/Stop input (J01: Provided/Not provided = Pulse (At shipment from factory)/Static input switch)
		2	0V (COM)	
НА	CN61	3	Handy prohibition input	Operation stop of handy remote controller is permitted / prohibited by input.
		4	Operation output	ON during operation (Answer back of HA)
		5	DC12V (COM)	
		6	Alarm output	ON during output of alarm
		1	DC12V (COM)	
		2	Defrost output	ON during defrosting of outdoor unit
		3	Thermo-ON output	ON when Real thermo. ON (Comp. ON)
Optional output	CN60	4	Cooling output	ON when operation mode is cooling line (Cool, Dry, Cooing/Heating AUTO cooling)
		5	Heating output	ON when operation mode is heating line (Heat, Cooling/Heating AUTO heating)
		6	Fan output	ON when indoor fan is ON
		1	DC12V (COM)	At shipment from factory, the error code "L30" generates and optional error input to stop operation forcedly (DN:2A = 1) is
Outside error input	CN80	2	DC12V (COM)	controlled (Display of protection for devices attached to outside) by setup of outside error input (DN:2A = 2) for 1 minute.
		3	Filter/Option/Outside error input	* Optional error input control is set up on the remote controller.
'		Check mode input	This check is used for operation check of indoor unit. (The specified operation such as indoor fan "H", drain pump	
Operation check	Operation check 2 0V		ov	ON, etc. is executed without communication with outdoor unit or remote controller.)
DISP	CN72	1	Display mode input	Display mode, communication is enabled by indoor unit and remote controller only. (When power supply is turned on.)
Display mode	CN72	2	0V	Timer short (Usual)
EXCT CN73 2 0V Demand input		Demand input	Indoor unit forced thermo-OFF operation	
Demand	CIN/3	2	OV	indoor driit lorced trieffilo-OFF operation

8. TROUBLESHOOTING

8-1. Summary of Troubleshooting

<Wired remote controller type>

1. Before troubleshooting

- 1) Required tools/instruments
 - ⊕ and
 ⊖ screwdrivers, spanners, radio cutting pliers, nippers, push pins for reset switch
 - Tester, thermometer, pressure gauge, etc.
- 2) Confirmation points before check
 - a) The following operations are normal.
 - 1. Compressor does not operate.
 - Is not 3-minutes delay (3 minutes after compressor OFF)?
 - Is not the outdoor unit in standby status though the remote controller reached the setup temperature?
 - Does not timer operate during fan operation?
 - Is not an overflow error detected on the indoor unit?
 - Is not outside high-temperature operation controlled in heating operation?
 - 2. Indoor fan does not rotate.
 - Does not cool air discharge preventive control work in heating operation?
 - 3. Outdoor fan does not rotate or air volume changes.
 - Does not high-temperature release operation control work in heating operation?
 - Does not outside low-temperature operation control work in cooling operation?
 - Is not defrost operation performed?
 - 4. ON/OFF operation cannot be performed from remote controller.
 - Is not the control operation performed from outside/remote side?
 - Is not automatic address being set up?
 (When the power is turned on at the first time or when indoor unit address setting is changed, the operation cannot be performed for maximum approx. 5 minutes after power-ON.)
 - Is not being carried out a test run by operation of the outdoor controller?
 - b) Did you return the wiring to the initial positions?
 - c) Are connecting wires of indoor unit and remote controller correct?

2. Troubleshooting procedure

When a trouble occurred, check the parts along with the following procedure.



NOTE:

For cause of a trouble, power conditions or malfunction/erroneous diagnosis of microcomputer due to outer noise is considered except the items to be checked.

If there is any noise source, change the cables of the remote controller to shield cables.

<Wireless remote controller type>

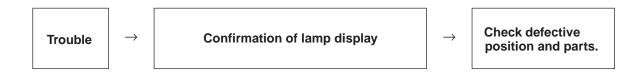
1. Before troubleshooting

- 1) Required tools/instruments
 - (+) and (-) screwdrivers, spanners, radio cutting pliers, nippers, etc.
 - · Tester, thermometer, pressure gauge, etc.
- 2) Confirmation points before check
 - a) The following operations are normal.
 - 1. Compressor does not operate.
 - Is not 3-minutes delay (3 minutes after compressor OFF)?
 - Is not the outdoor unit in standby status though the remote controller reached the setup temperature?
 - Does not timer operate during fan operation?
 - Is not an overflow error detected on the indoor unit?
 - Is not outside high-temperature operation controlled in heating operation?
 - 2. Indoor fan does not rotate.
 - Does not cool air discharge preventive control work in heating operation?
 - 3. Outdoor fan does not rotate or air volume changes.
 - Does not high-temperature release operation control work in heating operation?
 - Does not outside low-temperature operation control work in cooling operation?
 - · Is not defrost operation performed?
 - 4. ON/OFF operation cannot be performed from remote controller.
 - Is not forced operation performed?
 - Is not the control operation performed from outside/remote side?
 - Is not automatic address being set up?
 - Is not being carried out a test run by operation of the outdoor controller?
 - b) Did you return the wiring to the initial positions?
 - c) Are connecting wires between indoor unit and receiving unit correct?

2. Troubleshooting procedure

(When the power is turned on at the first time or when indoor unit address setting is changed, the operation cannot be performed for maximum approx. 5 minutes after power-ON.)

When a trouble occurred, check the parts along with the following procedure.



1) Outline of judgment

The primary judgment to check where a trouble occurred in indoor unit or outdoor unit is performed with the following method.

Method to judge the erroneous position by flashing indication on the display part of indoor unit (sensors of the receiving unit)

The indoor unit monitors operating status of the air conditioner, and the blocked contents of self-diagnosis are displayed restricted to the following cases if a protective circuit works.

8-2. Troubleshooting

8-2-1. Outline of judgment

The primary judgment to check whether a trouble occurred in the indoor unit or outdoor unit is carried out with the following method.

Method to judge the troubled position by flashing indication on the display part of the indoor unit (sensors of the receiving part)

The indoor unit monitors the operating status of the air conditioner, and the blocked contents of self-diagnosis are displayed restricted to the following cases if a protective circuit works.

● : Go off, ○ : Go on, -ं-: Flash (0.5 sec.)

Lamp ind	lication	Check code	Cause of trouble occurrence
Operation Time No indicate	•	_	Power supply OFF or miswiring between receiving unit and indoor unit
		E01 E02	Receiving trouble Sending trouble Receiving unit Sending trouble Communication stop Receiving unit Miswiring or wire connection trouble between receiving unit and indoor unit
Operation Time	er Ready	E03 E08 E09	Duplicated indoor unit No. Duplicated header units of remote controller Setup trouble
Flash		E11	Communication trouble between Application control kit and indoor unit P.C. board Wire connection trouble between indoor units, Indoor power OFF (Communication stop between indoor header and follower or between master and sub indoor twin)
Operation Time	er Ready Flash	E04	Miswiring between indoor unit and outdoor unit or connection trouble (Communication stop between indoor and outdoor units)
Operation Time	\	P10	Overflow was detected. Protective device of indoor unit worked. Indoor DC fan trouble
		P03 P04	Outdoor unit discharge temp. trouble Outdoor high pressure system trouble Protective device of outdoor unit worked. *1
Operation Time	er Ready	P05 P07 P15	Negative phase detection trouble Heat sink overheat trouble Gas leak detection trouble
-\(\frac{1}{2}\)- Alternate	-\\\\-	P19 P20	4-way valve system trouble (Indoor or outdoor unit judged.) Outdoor unit high pressure protection
, morriale		P22 P26 P29	Outdoor unit: Outdoor unit trouble Outdoor unit: Inverter Idc operation Outdoor unit: Position detection trouble Protective device of outdoor unit worked. *1
		P31	Stopped because of trouble of other indoor unit in a group (Check codes of E03/L03/L07/L08)

^{*1:} These are representative examples and the check code differs according to the outdoor unit to be combined.

Lamp indicat	tion	Check code	Cause of trouble occurrence
Operation Timer	Ready	F01	Heat exchanger sensor (TCJ) trouble
- <u>`</u>		F02	Heat exchanger sensor (TC) trouble Indoor unit sensor trouble
Alternate flash		F10	Room air temperature sensor (TA) trouble
		F04	Discharge temp. sensor (TD) trouble
		F06	Temp. sensor (TE) trouble
Operation Timer	Ready	F07	Temp. sensor (TL) trouble
	0	F08	Temp. sensor (TO) trouble Sensor trouble of outdoor unit *1
Alternate flash		F12	Temp. sensor (TS) trouble
		F13	Temp. sensor (TH) trouble
		F15	Temp. Sensor miswiring (TE, TS)
Operation Timer	Ready	F29	Indoor EEPROM trouble
Operation Timer	Ready	F31	Outdoor EEPROM trouble
		H01	Compressor break down
Operation Timer	Ready	H02	Compressor lock Outdoor compressor system trouble *1
		H03	Current detection circuit trouble
Flash		H04	Case thermostat worked.
		H06	Outdoor unit low pressure system trouble
		L03	Duplicated header indoor units
Operation Timer	Ready -\	L07	There is indoor unit of group connection * If group construction and
Simultaneous		L08	Unsetting of group address address are not normal when power supply turned on, automatically goes to address
Omananeous	ilasii	L09	Missed setting setup mode. (Unset indoor capacity)
		L10	Unset model type (Service board)
Operation Timer	Ready	L20	Duplicated indoor central addresses
->	->	L29	Outdoor unit and other trouble
Simultaneous	flash	L30	Outside interlock trouble

^{*1:} These are representative examples and the check code differs according to the outdoor unit to be combined.

8-2-2. Others (Other than Check Code)

Lamp i	indicati	on	Check code	Cause of trouble occurrence
- <u>`</u>	Γimer -`⇔- aneous fl	Ready lash	_	During test run
Operation T	Γimer -`Ċ- Lander Alternate	Ready 	_	Disagreement of cool/heat (Automatic cool/heat prohibited model, or setting of heating to cooling-only model)

8-2-3. Check Code List (Indoor)

(Indoor unit detected)

O : Go on, @ : Flash, ● : Go off ALT (Alternate): Alternate flashing when there are two flashing LED SIM (Simultaneous): Simultaneous flashing when there are two flashing LED

Check code indication	_	Lamp indication	tion	\vdash			Air conditio	Air conditioner operation
entral control device &		Block indication	ıtion		Representative trouble position	Explanation of trouble contents	Automatic	Operation
Wired remote controller	Operation Timer		Ready Fla	Flash			reset	continuation
E03	0	•			Regular communication trouble between indoor and remote controller	No communication from remote controller and network adapter (Also no communication from central control system)	>	I
E04	•	•	0	_	Indoor/Outdoor serial trouble	There is trouble on serial communication between indoor and outdoor units	>	I
E08	0	•	•		Duplicated indoor addresses	Same address as yours was detected.	>	I
E11	0	•	•		Communication trouble between Application control kit and indoor unit	Communication trouble between Application control kit and indoor unit P.C. board	>	I
E18	0	•			Regular communication trouble between indoor header and follower units	Regular communication between indoor header and follower units is impossible, Communication between twin header (master) and follower (sub) units is impossible.	>	ı
F01	0	o	∀	ALT	Indoor unit, Heat exchanger (TCJ) trouble	Open/short-circuit was detected on heat exchanger (TCJ).	>	I
F02	0	0	∀	ALT	Indoor unit, Heat exchanger (TC) trouble	Open/short-circuit was detected on heat exchanger (TC).	>	ı
F10	0	o	∀	ALT	Indoor unit, Room temp. sensor (TA) trouble	Open/short-circuit was detected on room temp. sensor (TA).	>	I
F29	0	o	S	SIM	Indoor unit, other indoor P.C. board trouble	EEPROM trouble (Other trouble may be detected. If no trouble, automatic address is repeated.	I	I
F03	0	•	S	SIM	Duplicated setting of indoor group header unit	There are multiple header units in a group.	I	ı
T07	0	•	S (9)	SIM	There are group cable in individual indoor unit. \Leftrightarrow	When even one group connection indoor unit exists in individual indoor unit.	I	
F08	0	•	S	SIM	Unset indoor group address	Indoor group address is unset.	I	
F00	0	•	S @	SIM L	Unset indoor capacity	Capacity of indoor unit is unset.	I	
L20	0	0	S	SIM	Duplicated central control system address	Duplicated setting of central control system address	>	-
L30	0	0	S (9)	SIM	Outside trouble input to indoor unit (Interlock)	Abnormal stop by outside trouble CN80/TB2 (IN1) input	1	I
P01	•	o	∀	ALT	Indoor unit, AC fan trouble	An trouble of indoor AC fan was detected. (Fan motor thermal relay worked.)		
P10	•	o	∀ ⊚	ALT	Indoor unit, overflow detection	Float switch worked.	1	
P12	•	o	Θ Θ	ALT	Indoor unit, DC fan trouble	Indoor DC fan trouble (Over-current/Lock, etc.) was detected.		
P19	0	•	∀ ⊚	ALT 4	4-way valve system trouble	In heating operation, a trouble was detected by temp. down of indoor heat exchanger sensor.	>	
P31	@	•	Ø	ALT	Other indoor unit trouble	Follower unit in group cannot operate by warning from [E03/L03/L03/L08] of header unit.	<i>></i>	ı

When this warning was detected before group construction/address check finish at power supply was turned on, the mode shifts automatically to AUTO address setup mode.

(Remote controller detected)

Check code indication	Lamp indication				Air conditioner operation	er operation
	Block indication		Representative trouble position	Explanation of trouble contents	Automatic	Automatic Operation
Wired remote controller	Operation Timer Ready Flash	Flash			reset	continuation
E01	•		No master remote controller, Remote controller communication (Receive) trouble	Signal cannot be received from indoor unit. Master remote controller was not set. (including 2 remote controllers)	ı	I
E02	• • •		Remote controller communication (Send) trouble	Signal cannot be sent to indoor unit.	1	
E09	•		Duplicated master remote controller	In 2-remote controller control, both were set as master. (Indoor master unit stops warning and follower unit continues operation.)	ı	◁

 Δ : It is based on a situation.

(Central control devices detected)

Check code indication	Lamp indication			Air conditioner operation	er operation
	Block indication	Representative trouble position	Explanation of trouble contents	Automatic	Automatic Operation
Central control device	Operation Timer Ready Flash			reset	continuation
C05	ls not displayed. (Common use of wired	Central control system communication (send) trouble	Signal sending operation of central control system is impossible. There are multiple same central devices. (Link adapter)	I	_
900	remote controller, etc.)	Central control system communication (receive) trouble	Signal receiving operation of central control system is impossible.	1	I
C12	Ι	General-purpose device control interface batched warning	An trouble on device connected to general-purpose device control interface of exclusive to Link adapter	I	ı
P30	By warning unit (Above-mentioned)	Group follower unit is trouble.	Group follower unit is trouble. (For remote controller, above-mentioned [***] details are displayed with unit No.	ı	1

NOTE: Even for the same contents of trouble such as communication trouble, the display of check code may differ according to detection device.

When wired remote controller or central controller detects an trouble, it is not necessarily related to operation of the air conditioner. In this list, the check codes that outdoor unit detects are not described.

Trouble mode detected by indoor unit

	Operation of diagnostic	function		
Check code	Cause of operation	Status of air conditioner	Condition	Judgment and measures
E03	No communication from remote controller (including wireless) and communication adapter	Stop (Automatic reset)	Displayed when trouble is detected	Check cables of remote controller and communication adapters. Remote controller LCD display OFF (Disconnection) Central remote controller [97] check code
E04	The serial signal is not output from outdoor unit to indoor unit. Miswiring of inter-unit wire Serial communication circuit trouble of outdoor P.C. board Serial communication circuit trouble of indoor P.C. board	Stop (Automatic reset)	Displayed when trouble is detected	Outdoor unit does not completely operate. Inter-unit wire check, correction of miswiring Check outdoor P.C. board. Correct wiring of P.C. board. When outdoor unit normally operates Check P.C. board (Indoor receiving / Outdoor sending).
E08	Duplicated indoor unit address			Check whether remote controller connection (Group/Individual) was changed or not after power supply turned on
L03	Duplicated indoor header unit		Displayed when trouble is	(Finish of group construction/Address check).
L07	There is group wire in individual indoor unit.	Stop	detected	* If group construction and address are not normal when the power has been turned on, the mode automatically shifts to address setup mode. (Resetting of address)
L08	Unset indoor group address			
L09	Unset indoor capacity	Stop	Displayed when trouble is detected	Set indoor capacity (DN=11)
L30	Abnormal input of outside interlock	Stop	Displayed when trouble is detected	Check outside devices. Check indoor P.C. board.
P10	Float switch operation • Float circuit, Disconnection, Coming-off, Float switch contact trouble	Stop	Displayed when trouble is detected	Trouble of drain pump Clogging of drain pump Check float switch. Check Application control kit (TCB-PCUC2E)
P12	Indoor DC fan trouble	Stop	Displayed when trouble is detected	Position detection trouble Check fan motor (Protective circuit operation). Indoor fan locked. Check indoor P.C. board.
P19	4-way valve system trouble After heating operation has started, indoor heat exchangers temp. is down.	Stop (Automatic reset)	Displayed when trouble is detected	Check 4-way valve. Check 2-way valve and check valve. Check indoor heat exchanger (TC/TCJ). Check indoor P.C. board.
P31	Unit automatically stops while warning is output to other indoor units.	Stop (Follower unit) (Automatic reset)	Displayed when trouble is detected	Judge follower unit while header unit is [E03], [L03], [L07] or [L08]. Check indoor P.C. board.
F01	Coming-off, disconnection or short-circuit of indoor heat exchanger temp. sensor (TCJ)	Stop (Automatic reset)	Displayed when trouble is detected	Check indoor heat exchanger temp. sensor (TCJ). Check indoor P.C. board.
F02	Coming-off, disconnection or short-circuit of indoor heat exchanger temp. sensor (TC)	Stop (Automatic reset)	Displayed when trouble is detected	Check indoor heat exchanger temp. sensor (TC). Check indoor P.C. board.
F10	Coming-off, disconnection or short- circuit of indoor room air temp. sensor (TA)	Stop (Automatic reset)	Displayed when trouble is detected	Check indoor room air temp. sensor (TA). Check indoor P.C. board.
F29	Indoor EEPROM trouble • EEPROM access trouble	Stop (Automatic reset)	Displayed when trouble is detected	Check indoor EEPROM. (including socket insertion) Check indoor P.C. board.
E11	Communication trouble between Application control kit and indoor unit	Stop (Automatic reset)	Displayed when trouble is detected	Check power supply/communication harness. Check indoor P.C. board.
E18	Regular communication trouble between indoor header and follower units and between master and sub units	Stop (Automatic reset)	Displayed when trouble is detected	Check remote controller wiring. Check indoor power supply wiring. Check indoor P.C. board.

<u>Trouble mode detected by remote controller or central controller (Link adapter)</u>

	Operation of diagnostic fun			
Check code	Cause of operation	Status of air conditioner	Condition	Judgment and measures
Not displayed at all (Operation on remote controller is impossible.)	No communication with header indoor unit Remote controller wiring is not correct. Power of indoor unit is not turned on. Automatic address cannot be completed.	Stop	_	Power supply trouble of remote controller, Indoo EEPROM trouble 1. Check remote controller inter-unit wiring. 2. Check remote controller. 3. Check indoor power wiring. 4. Check indoor P.C. board. 5. Check indoor EEPROM. (including socket insertion) Automatic address repeating phenomenon generates.
E01 *1	No communication with header indoor unit Disconnection of inter-unit wire between remote controller and header indoor unit (Detected by remote controller side)	Stop (Automatic reset) * If central controller exists, operation continues.	Displayed when trouble is detected	Receiving trouble from remote controller 1. Check remote controller inter-unit wiring. 2. Check remote controller. 3. Check indoor power wiring. 4. Check indoor P.C. board.
E02	Signal send trouble to indoor unit (Detected by remote controller side)	Stop (Automatic reset) * If central controller exists, operation continues.	Displayed when trouble is detected	Sending trouble of remote controller 1. Check sending circuit inside of remote controller. → Replace remote controller.
E09	There are multiple master remote controllers. (Detected by remote controller side)	Stop (Follower unit continues operation.)	Displayed when trouble is detected	In 2-remote controllers (including wireless), there are multiple header units. Check that there are 1 master remote controller and other sub remote controllers.
L20 Central controller	Duplicated indoor central addresses on communication of central control system (Detected by indoor/central controller side)	Stop (Automatic reset)	Displayed when trouble is detected	Check setting of central control system network address. (Network adapter SW01) Check network adapter P.C. board.
*2	Communication circuit trouble of central controller (Detected by central controller side)	Continues (By remote controller)	Displayed when trouble is detected	Check communication wire / miswiring Check communication (Uh (U3,U4) terminals) Check network adapter P.C. board. Check central controller (such as central control remote controller, etc.) Check terminal resistance. ("1 : 1 Model" Connection Interface P.C. board or indoor P.C. board)
Central controller	Indoor Gr sub unit trouble (Detected by central controller side)	Continuation/Stop (According to each case)	Displayed when trouble is detected	Check the check code of the corresponding unit from remote controller.

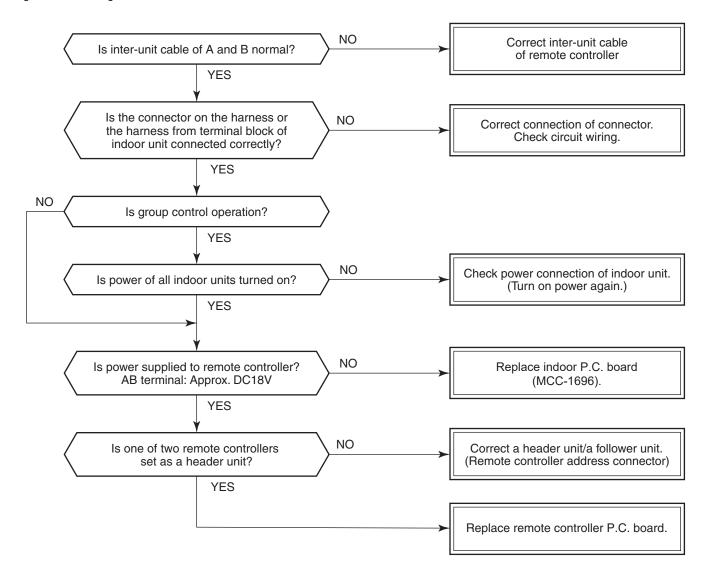
^{*1} The check code cannot be displayed by the wired remote controller. (Usual operation of air conditioner becomes unavailable.)
For the wireless models, a trouble is notified with indication lamp.

^{*2} This trouble is related to communication of remote controller (A, B), central system (Uh (U3,U4)), and [E01], [E02], [E03], [E09] or [E18] is displayed or no check display on the wired remote controller according to the contents.

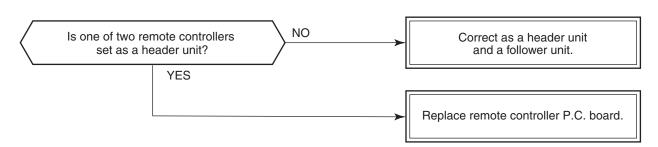
8-2-4. Diagnostic Procedure for Each Check Code (Indoor Unit)

Check code

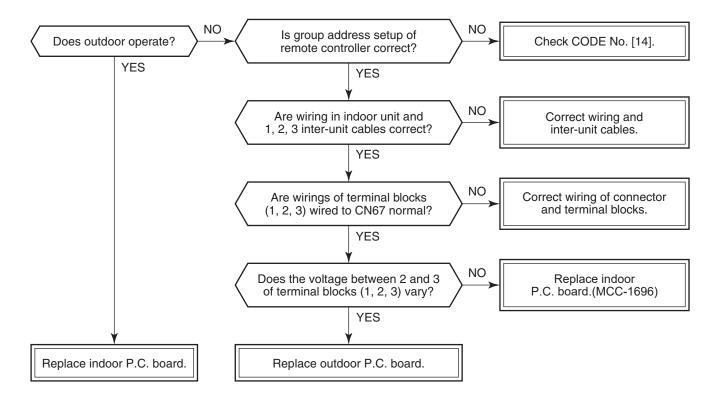
[E01 trouble]



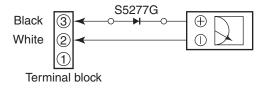
[E09 trouble]



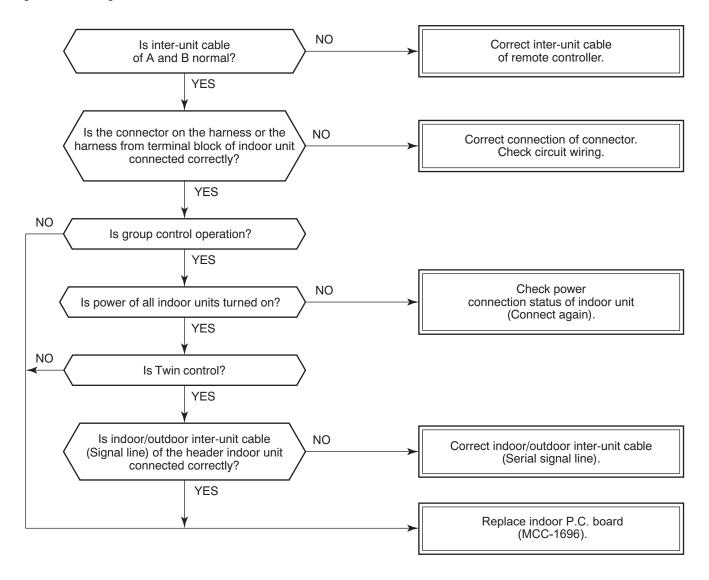
[E04 trouble]



As shown in the following figure, carry out measurement within 20 seconds after the power was turned on.



[E18 trouble]



[E08, L03, L07, L08 trouble]

E08: Duplicated indoor unit No.

L03: There are 2 or more header units in a group control.

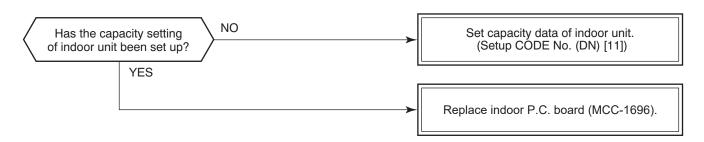
L07: There is 1 or more group address [Individual] in a group control.

L08: The indoor group address is unset. (CODE NO. (DN) [14] = 00Un or 0099)

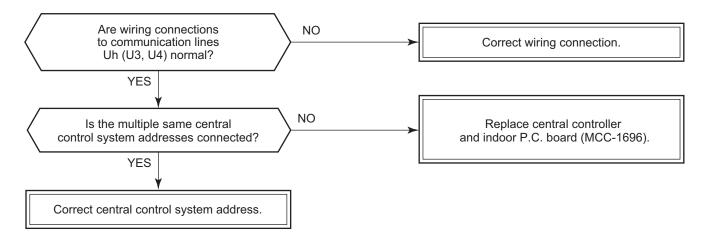
If the above trouble is detected when power supply turned on, the mode enters automatically in the automatic address set mode. (Check code is not output.)

However, if the above trouble is detected during the automatic address set mode, a check code may be output.

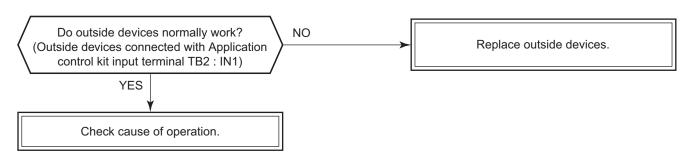
[L09 trouble]



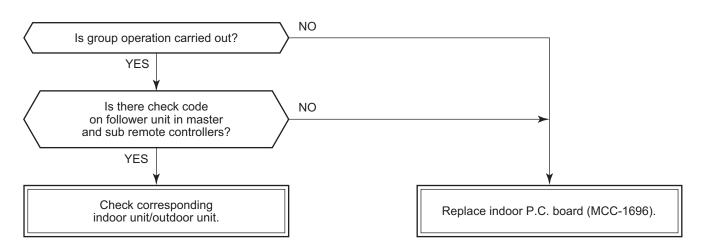
[L20 trouble]



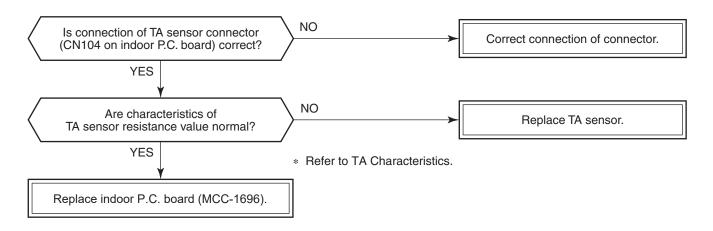
[L30 trouble]



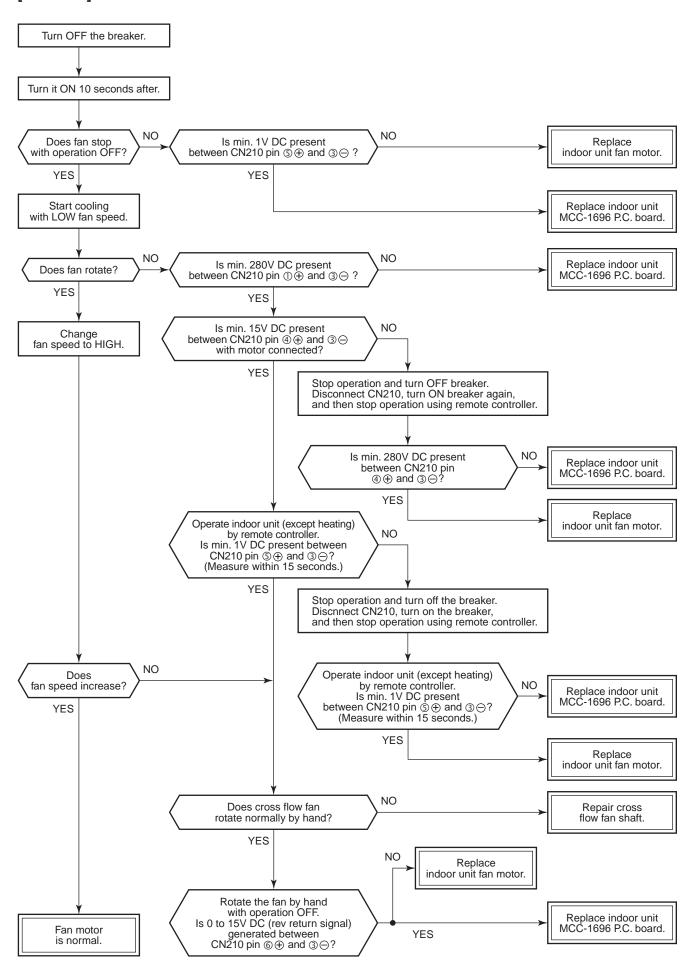
[P30 trouble] (Central controller)



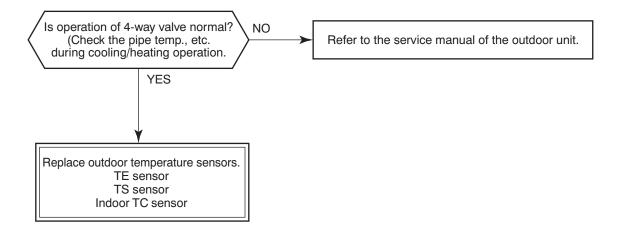
[F10 trouble]



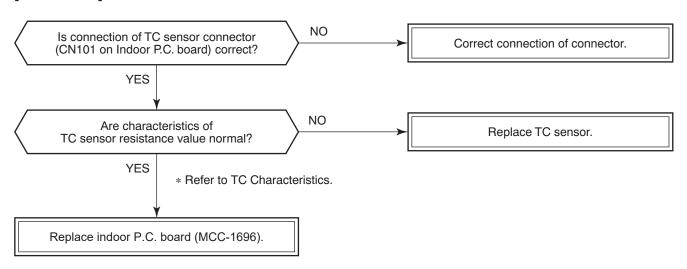
[P12 error]



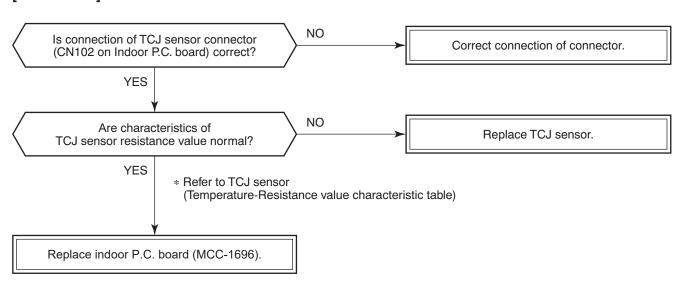
[P19 trouble]



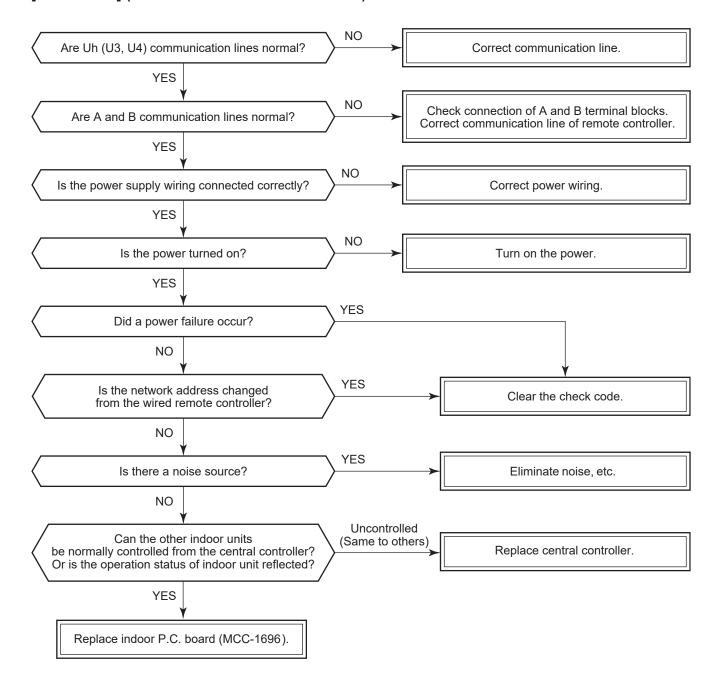
[F02 trouble]



[F01 trouble]



[C06 trouble] ("1:1 model" connection interface)



[E03 trouble] (Header indoor unit)

[E03 trouble] is detected when the indoor unit cannot receive a signal from the remote controller (also central controller).

Check A and B remote controllers and communication lines of the central control system Uh (U3, U4).

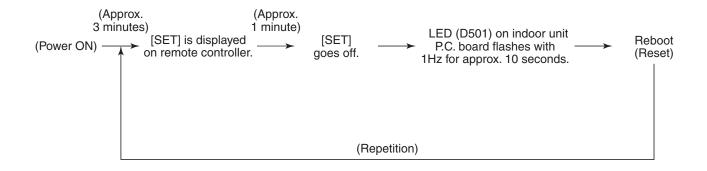
As communication is impossible, this check code [E03] is not displayed on the remote controller and the central controller. [E01] is displayed on the remote controller and [C06 trouble] is displayed on the central controller. If these check codes generate during operation, the air conditioner stops.

[F29 trouble]

This check code indicates a detection trouble of IC503 non-volatile memory (EEPROM) on the indoor unit P.C. board, which generated during operation of the air conditioner. Replace the service P.C. board.

* When EEPROM was not inserted when power supply turned on or when the EEPROM data read/write operation is impossible at all, the automatic address mode is repeated. In this time, [C06 trouble] is displayed on the central controller.

[P31 trouble] (Follower indoor unit)



When the header unit of a group operation detected [E03], [L03], [L07] or [L08] trouble, the follower unit of the group operation detects [P31 trouble] and then the unit stops.

There is no display of the check code or alarm history of the wired remote controller. (In this model, the mode enters in automatic address set mode when the header unit detected [L03], [L07] or [L08] trouble.)

Temperature sensor

<u>Temperature – Resistance value characteristic table</u>

TA, TC, TCJ, TE, TS, TO sensors

TD, TL sensors

Representative value

70

80

90

100

Temperature	Resistance value (kΩ)			
(°C)	(Minimum value)	(Standard value)	(Maximum value)	
0	32.33	33.80	35.30	
10	19.63	20.35	21.09	
20	12.23	12.59	12.95	
25	9.75	10.00	10.25	
30	7.764	7.990	8.218	
40	5.013	5.192	5.375	
50	3.312	3.451	3.594	
60	2.236	2.343	2.454	

1.623

1.146

0.8237

0.6023

1.540

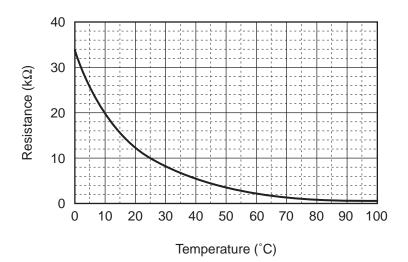
1.082

0.7740

0.5634

Representative value

Temperature	Resistance value (kΩ)			
(°C)	(Minimum value)	(Standard value)	(Maximum value)	
0	150.5	161.3	172.7	
10	92.76	99.05	105.6	
20	58.61	62.36	66.26	
25	47.01	49.93	52.97	
30	37.93	40.22	42.59	
40	25.12	26.55	28.03	
50	17.00	17.92	18.86	
60	11.74	12.34	12.95	
70	8.269	8.668	9.074	
80	5.925	6.195	6.470	
90	4.321	4.507	4.696	
100	3.205	3.336	3.468	

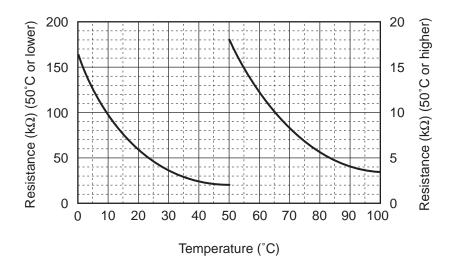


1.709

1.213

0.8761

0.6434



^{*} As TH sensor (Outdoor unit heat sink temp. sensor) is incorporated in the outdoor control P.C. board, the resistance value cannot be measured.

9. REPLACEMENT OF SERVICE P.C. BOARD

Indoor Unit



CAUTION

<Model name: RAV-HM***KRSP-*>

For this model, please make all the following settings.

CODE No.(DN)	Setting data	Description
E0	0004	Global model

<Note: when replacing the P.C. board for indoor unit servicing>

The nonvolatile memory (hereafter called EEPROM, IC503) on the indoor unit P.C. board before replacement includes the model specific type information and capacity codes as the factory-set value and the important setting data which have been automatically or manually set when the indoor unit is installed, such as system/indoor/group addresses, high ceiling select setting, etc.

When replacing the P.C. board for indoor unit servicing, follow the procedures below.

After replacement completes, confirm whether the settings are correct by checking the indoor unit No., Group header unit/follower unit settings and perform the cooling cycle confirmation through the trial operation.

<Replacement procedures>

CASE 1

Before replacement, the indoor unit can be turned on and the setting data can be read out by wired remote control operation.

EEPROM data read out [1]



Replacement of P.C. board for Indoor unit servicing and power on [2]



Writing the read out EEPROM data [3]



Power reset

(for all indoor units connected to the remote control when the group operation control is performed.)

CASE 2

The EEPROM before replacement is trouble and the setting data cannot be read out.

Replacement of P.C. board for Indoor unit servicing and power on [2]



Writing the setting data to EEPROM, such as high ceiling installation setting and optional connection setting, etc., based on the customer information. [3]



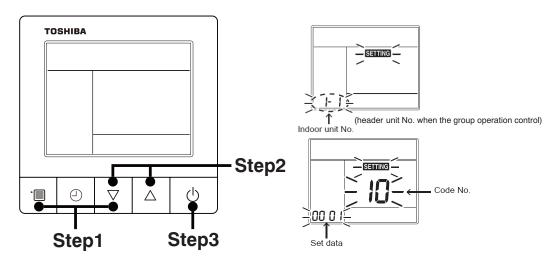
Power reset

(for all indoor units connected to the remote control when the group operation control is performed.)

Replacement of P.C. board for Indoor unit servicing and power on [2]

[1] Setting data read out from EEPROM

The setting data modified on the site, other than factory-set value, stored in the EEPROM shall be read out. <RBC-ASCU1*>



Step1 Push and hold the [menu + ∇] buttons at same time for more than 10 seconds.

- * When the group operation control is performed, the unit No. displayed for the first time is the header unit No.
 - At this time, the Code No. (DN) shows "10". Also, the fan of the indoor unit selected starts its operation and the swing operation also starts if it has the louvers.
- **Step2** Every time when the $[\nabla \text{ or } \Delta]$ button is pushed, the indoor unit No. under the group control is displayed in order. Specify the indoor unit No. to be replaced.
 - 1. Change the Code No. (DN) to 10 \rightarrow 01 by pushing [∇ or Δ] buttons setting. (this is the setting for the filter sign lighting time.)
 - At this time, be sure to write down the setting data displayed.
 - 2. Change the Code No. (DN) by pushing [∇ or Δ] buttons. Similarly, be sure to write down the setting data displayed.
 - 3. Repeat the step 2-2 to set the other settings in the same way and write down the setting data as shown in the table 1 (example).
 - * The Code No. (DN) are ranged from "01" to "FE". The Code No. (DN) may skip.

<RBC-AMTU3*>

- Step 1 Push 🖔 , 💍 and 💆 button on the remote controller simultaneously for more than 4 seconds.
 - * When the group operation control is performed, the unit No. displayed for the first time is the header unit
 - At this time, the CODE No. (DN) shows " \square ". Also, the fan of the indoor unit selected starts its operation and the swing operation also starts if it has the louvers.
 - Step 2 Every time when the (left side button) button is pushed, the indoor unit No. under the group control is displayed in order. Specify the indoor unit No. to be replaced.
 - Change e the CODE No. (DN) to □→□ t by pushing ▽ / △ buttons for the temperature setting. (this is the setting for the filter sign lighting time.)
 At this time, be sure to write down the setting data displayed.
 - 2. Change the CODE No. (DN) by pushing 🔻 / 🖎 buttons for the temperature setting. Similarly, be sure to write down the setting data displayed.
 - 3. Repeat the step 2-2 to set the other settings in the same way and write down the setting data as shown in the table 1 (example).
 - * The CODE No. (DN) are ranged from " I ! " to " FE ". The CODE No. (DN) may skip.

CODE No. required at least

DN	Contents	
10	Туре	
11	Indoor unit capacity	
12	Line address	
13	Indoor unit address	
14	Group address	
E0	Destination	

- 1. The Code No. for the Indoor unit type and Indoor unit capacity are required to set the rotation number setting of the fan.
- 2. If the system/indoor/group addresses are different from those before replacement, the auto-address setting mode starts and the manual resetting may be required again.

 (when the multiple units group operation including twin system.)

Step3 After writing down all setting data, push [ON/OFF] button to return to the normal stop status. (It takes approx. 1 min until the remote controller operation is available again.)

[2] P.C. Board for indoor unit servicing replacement procedures

- Step 1 Replace the P.C. board to the P.C. board for indoor unit servicing.

 At this time, perform the same setting of the jumper wire (J01, J08, J09) setting (cut), switch SW501, (short-circuit) connector CN34 as the setting of the P.C. board before replacement.
- Step 2 According to the system configuration, turn on the indoor unit following to the either methods shown below.
 - a) Single operation (Indoor unit is used as standalone.)
 Turn on the indoor unit.
 - 1. After completion of the auto-address setting mode (required time: approx. 5 min.), proceed to [3]. (Line address = 1, Indoor unit address = 1, Group address = 0 (standalone) are automatically set.)
 - 2. Push the following button on the wired remote controller to interrupt the automatic addressing mode and proceed to [3]. (The unit number "ALL" is displayed.)
 - RBC-ASCU1*: [menu] + [♥], 10 seconds or more
 - RBC-AMTU3*: [SET] + [CL] + [TEST], 4 seconds or more
 - RCB-AMSU5*: [MENU] + [V], 4 seconds or more
 - * Code No. (DN) [100] and later cannot be set, so after setting the address (DN [12], [13], [14]), restart and proceed to [3].
 - b) Group operation (including twin system)

Turn on the indoor unit(s) with its P.C. board replaced to the P.C. board for indoor unit servicing, according to either methods 1 or 2 shown below.

- 1. Turn on only the indoor unit with its P.C. board replaced. (Be sure to confirm the remote controller is surely connected. If not, the operation [3] cannot be performed.)

 Then, the method a) above is performed.
- 2. Turn on the multiple indoor units including the indoor unit with its P.C. board replaced.
 - Twin 1 system only
 - All group connections

After completion of the auto-address setting mode (required time: approx. 5 min.), proceed to [3].

- * The header unit of the group may be changed by performing the auto-address setting.
 Also, the system address/Indoor unit address of the indoor unit with its P.C. board replaced may be assigned to the addresses (not used) other than those of the indoor units without its P.C. board replaced.
 - It is recommended to keep the information in advance, which refrigerant system the indoor unit belongs to or whether the indoor unit works as the header unit or the follower unit in the group control operation.

[3] Writing the setting data to EEPROM

<RBC-ASCU1*>

The settings stored in the EEPROM of the P.C. board for indoor unit servicing are the factory-set values.

- **Step 1** Push and hold the [menu + ∇] buttons at same time for more than 10 seconds.
 - * When the group operation control is performed, the unit No. displayed for the first time is the header unit No.
 - At this time, the Code No. (DN) shows "10". Also, the fan of the indoor unit selected starts its operation and the swing operation also starts if it has the louvers.
- **Step 2** Every time when the $[\nabla \text{ or } \triangle]$ button is pushed, the indoor unit No. in the group control operation are displayed in order.

(The settings stored in the EEPROM of the P.C. board for indoor unit servicing are the factory-set values.)

Specify the indoor unit No. with its P.C. board replaced to the P.C. board for indoor unit servicing. (You cannot perform this operation if "ALL" is displayed.)

- **Step 3** Select the Code No. (DN) can be selected by pushing the $[\nabla \text{ or } \Delta]$ button.
 - Set the indoor unit type and capacity.

The factory-set values shall be written to the EEPROM by changing the type and capacity.

- 1. Push the [menu] button to make Code No. flash. And set the Code No. (DN) to10.
- Push the [menu] button to make SET DATA flash. And select the type by pushing the [♥ or △] buttons.

(For example, High Wall Type is set to "0008". Refer to table 1)

- 3. Push [OFF timer] button. (The changed data is set.)
- 4. Change the Code No. (DN) to "11" by pushing the $[\nabla \text{ or } \Delta]$ buttons.
- 5. Select the capacity by pushing the [∇ or \triangle] buttons. (For example, 90 Type is set to "0013". Refer to table 2)
- 6. Push [OFF timer] button. (The changed data is set.)
- **Step 4** Write the on-site setting data to the EEPROM, such as address setting, etc. Perform the steps 1 and 2 above again.
- **Step 5** Change the Code No. (DN) to "01" by pushing the [∇ or Δ] buttons. (this is the setting for the filter sign lighting time.)
- Step 6 Check the setting data displayed at this time with the setting data put down in [1].
 - 1. If the setting data is different, modify the setting data by pushing the [∇ or Δ] buttons to the data put down in [1].
 - 2. If the data is the same, proceed to next step.
- **Step 7** Change the Code No. (DN) by pushing the [∇ or \triangle] buttons. As described above, check the setting data and modify to the data put down in [1].
- Step 8 Repeat the steps 6 and 7.
- **Step 9** After the setting completes, push the [ON/OFF] button to return to the normal stop status. (It takes approx. 1 min until the remote controller operation is available again.)

<RBC-AMTU3*>

The settings stored in the EEPROM of the P.C. board for indoor unit servicing are the factory-set values.

- Step 1 Push $\stackrel{\text{set}}{\bigcirc}$, $\stackrel{\text{d}}{\bigcirc}$ and $\stackrel{\text{test}}{\triangleright}$ buttons on the remote controller simultaneously for more than 4 seconds.
 - * In the group control operation, the unit No. displayed for the first time is the header unit No.. At this time, the CODE No. (DN) shows " 🗓 ". Also, the fan of the indoor unit selected starts its operation and the swing operation starts if it has the louvers.

 (The unit No. " 🖧 🗘 " is displayed if the auto-address setting mode is interrupted in [2] step 2 a))
- Step 2 Every time when (left side button) button is pushed, the indoor unit No. in the group control operation are displayed in order.

 (The settings stored in the EEPROM of the P.C. board for indoor unit servicing are the factory-set values.)

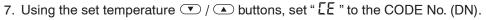
Specify the indoor unit No. with its P.C. board replaced to the P.C. board for indoor unit servicing. (You cannot perform this operation if " \(\begin{align*} \begin{alig

- **Step 3** Select the CODE No. (DN) can be selected by pushing the 💌 / 📤 button for the temperature setting.
 - Set the indoor unit type and capacity.
 The factory-set values shall be written to the EEPROM by changing the type and capacity.
 - 1. Set the CODE No. (DN) to " \(\overline{U}\) ". (without change)
 - Select the type by pushing ▼ / ▲ buttons for the timer setting. (For example, High Wall Type is set to "0008". Refer to table 1)
 - Push ^{SET} button. (The operation completes if the setting data is displayed.)

 - 5. Select the capacity by pushing ▼ / ▲ buttons for the timer setting.

(For example, 90 Type is set to "0013". Refer to table 2)

6. Push button. (The setting completes if the setting data are displayed.)



- 8. Using the timer time / buttons, set the dat. (0001)
- 9. Push button (The setting completes if the setting data are displayed.)
- 10. Push the button to return to the normal stop status (It takes approx. 1 min until the remote control operation is available again.)
- **Step 4** Write the on-site setting data to the EEPROM, such as address setting, etc. Perform the steps 1 and 2 above again.
- Step 5 Change the CODE No. (DN) to " !" by pushing buttons for the temperature setting. (this is the setting for the filter sign lighting time.)
- Step 6 Check the setting data displayed at this time with the setting data put down in [1].
 - If the setting data is different, modify the setting data by pushing ▼ / ▲ buttons for the timer setting to the data put down in [1].

The operation completes if the setting data is displayed.

- 2. If the data is the same, proceed to next step.
- **Step 7** Change the CODE No. (DN) by pushing \checkmark / \checkmark buttons for the temperature setting. As described above, check the setting data and modify to the data put down in [1].
- Step 8 Repeat the steps 6 and 7.
- Step 9 After the setting completes, push → button to return to the normal stop status. (It takes approx. 1 min until the remote control operation is available again.)
 - * Even after modifying the data wrongly and pushing button, it is possible to return to the data before modification by pushing button if the CODE No. (DN) is not changed.

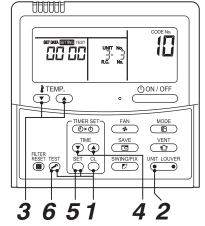


Table 1. Type: CODE No. 10

Setting data	Туре	Type name abb.
0001*	4 Way Cassette Type	RAV-HM***UTP-*
8000	High Wall Type	RAV-HM***KRSP-*

* A CAUTION

<Model name: RAV-HM***KRSP*> For this model, please make all the following settings.

CODE No.(DN)	Setting data	Description
E0	0004	Global model

For other CODE No., refer to "Function CODE No. (DN Code) table" on page 73.

Table 2. Indoor unit capacity: CODE No. 11

Setting data	Туре
0000*	Disable
0012	80
0013	90

* EEPROM initial value on the P.C. board for indoor unit servicing.

10. SETUP AT LOCAL SITE AND OTHERS

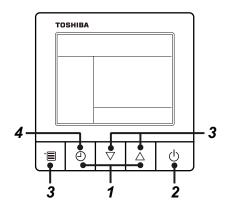
10-1. Indoor Unit

10-1-1. Test Run Setup on Remote Controller

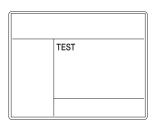
<RBC-ASCU1*>

Be sure to stop the air conditioner before making settings.

(Change the setup while the air conditioner is not working.)

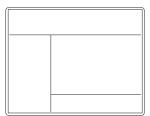


1 Push and hold OFF timer button and [\triangle] setting button simultaneously for 10 seconds or more. [TEST] is displayed on the display part and the test run is permitted.



- **2** Push ON/OFF button.
- **3** Push menu button to select the operation mode. Select [$\mbox{$\updownarrow$}$ Cool] with [$\mbox{$\nabla$}$] [$\mbox{$\triangle$}$] setting button.
 - Do not run the air conditioner in a mode other than [Cool] or [Heat].
 - The temperature setting function does not work during test run.
 - · The check code is displayed as usual.
- 4 After the test run, push OFF timer button to stop a test run.

([TEST] disappears on the display and the air conditioner enters the normal stop mode.)



<RBC-AMTU3*>

- 1. When pushing test button on the remote controller for 4 seconds or more, "TEST" is displayed on LC display. Then push the button.
 - "TEST" is displayed on LC display during operation of Test Run.
 - During Test Run, temperature cannot be adjusted but air volume can be selected.
 - In heating and cooling operation, a command to fix the Test Run frequency is output.
 - Detection of trouble is performed as usual. However, do not use this function except case of Test Run because it applies load on the unit.
- 2. Use either heating or cooling operation mode for [TEST].

NOTE: The outdoor unit does not operate after power has been turned on or for approx. 3 minutes after operation has stopped.

3. After a Test Run has finished, push button again and check that [TEST] on LC display has gone off. (To prevent a continuous test run operation, 60-minutes timer release function is provided to this remote controller.)

<Wireless remote controller>

1 Turn on the power of the air conditioner.

When power is turned on for the first time after installation, it takes approx. 5 minutes until the remote controller becomes available. In the case of subsequent power-on, it takes approx. 1 minute until the remote controller becomes available.

Execute a test run after the predetermined time has passed.

2 Push "ON/OFF" button on the remote controller, select [Cool] with "MODE" button, and then select [INDICATE HIGH] with "FAN" button.

3

Cooling test run

Set the temperature to 17 °C with the temp. setup buttons.

4

Cooling test run

After confirming a signal receiving sound "beep" immediately set the temperature to 18 °C with the temp. setup buttons.

5

Cooling test run

After confirming a signal receiving sound "beep" Immediately set the temperature to 17 °C with the temp. setup buttons.

6 Repeat procedures $4 \rightarrow 5 \rightarrow 4 \rightarrow 5$.

Indicators "Operation" (green), "Timer" (green), and "Ready" (orange) in the wireless receiver section flash in approx. 10 seconds, and the air conditioner starts operation. If any of these indicators does not flash, repeat procedures 2 to 5.

7 Upon completion of the test run, push "ON/OFF" button to stop operation.

<Overview of test run operations using the wireless remote controller>

▼ Cooling test run:

ON/OFF \rightarrow 18 °C \rightarrow 17 °C \rightarrow 18 °C \rightarrow 17 °C \rightarrow 18 °C \rightarrow 17 °C \rightarrow 18 °C \rightarrow (test run) \rightarrow ON/OFF

NOTE:

To prevent a continuous test run operation, 60 minutes timer release function is provided to this remote controller.

To execute the defrost operation again, start procedure from above DN setting.

(If the forced defrost operation was executed once, setting of the above forced defrost operation is cleared.)

10-1-2. LED Display on P.C. Board

1. D501 (Red)

- It goes on (Goes on by operation of the main microcomputer) at the same time when the power supply is turned on.
- It flashes with 1-second interval (every 0.5 second): When there is no EEPROM or writing-in operation fails.
- It flashes with 10-seconds interval (every 5 second): During DISP mode
- · It flashes with 2-seconds interval (every 1 second): While setting of function select (EEPROM)

2. D403 (Red)

· It goes on when power supply of the remote controller is turned on. (Lights on hardware)

3. D503 (Yellow): Main bus communication

- For the indoor unit connecting to the central control device, D503 alternates between flashing for 5 seconds and lighting for 5 seconds when the PC board receives the communication signal.
- For the indoor unit disconnecting to the central control device, D503 flashes every 5 seconds when the air conditioner continues to stop the operation.

4. D504 (Green): Sub bus communication

- It flashes for 5 seconds in the first half of communication with the remote controller. (Group header unit)
- It flashes with 0.2-second interval (for 0.1 second) for 5 second in the latter half of communication between header and follower in the Gr indoor unit.

5. D14 (Orange)

• It flashes while receiving the serial signal from the outdoor unit. (Hardware)

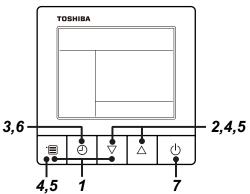
6. D15 (Green)

• It flashes while sending the serial signal to the outdoor unit. (Hardware)

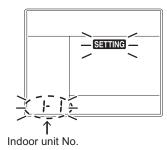
10-1-3. Function Selection Setup

<Procedure> Perform setting while the air conditioner stops.

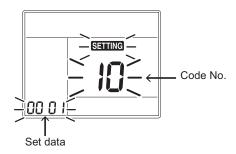
<RBC-ASCU1*>



- 1 Push and hold menu button and [∇] setting button simultaneously for 10 seconds or more.
 - After a while, the display flashes as shown in the figure. "ALL" is displayed as indoor unit numbers during initial communication immediately after the power has been turned on.



- **2** Each time $[\nabla][\triangle]$ setting button is pushed, indoor unit numbers in the group control change cyclically. Select the indoor unit to change settings for.
 - The fan of the selected indoor unit runs . The indoor unit can be confirmed for which to change settings.
- 3 Push OFF timer button to confirm the selected indoor unit.



- **4** Push the menu button to make Code No. [**] flash. Change Code No. [**] with [∇] [\triangle] setting button.
- Fush the menu button to make Set data [****] flash. Change Set data [****] with [♥] [♠] setting button.
- 6 Push OFF timer button to complete the set up.
 - To change other settings of the selected indoor unit, repeat from Procedure 4.
- When all the settings have been completed, push ON/OFF button to finish the settings. (Return to the normal mode)
 - " SETTING " flashes and then the display content disappears and the air conditioner enters the normal stop mode. (The remote controller is unavailable while " SETTING " is flashing.)
 - To change settings of another indoor unit, repeat from Procedure 1.

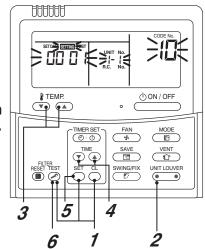
<RBC-AMTU3*>

Push the [™] + [™] + [™] buttons simultaneously and hold for at least 4 seconds.

The unit No. displayed first is the address of the header indoor unit in group control.

Then the fan and louver of the selected indoor unit move.

- 2 Each time the button (left side of the button) is pressed, one of the indoor unit Nos. under group control is displayed in turn. Then the fan and louver of the selected indoor unit move.
- 3 Use the ♥ button to select the CODE No. (DN code) of the desired function.
- **4** Use the **▼** button to select the desired SET DATA associated with the selected function.
- **5** Push the ^{SET} button. (The display changes from flashing to steady.)
 - To change the selected indoor unit, go back to step 2.
 - To change the selected function, go back to step 3.
- 6 When the ^{SET} button is pushed, the system returns to normal off state.



NOTE:

For details on how to operate other remote controllers, refer to the remote controller manual.

Function CODE No. (DN Code) table (includes all functions needed to perform applied control on site)

DN	Item		Desci	ription	At shipment
01	Filter display delay timer	0000: None 0002: 2500H 0004: 10000H		0001: 150H 0003: 5000H	0002 : 2500H
02	Dirty state of filter	0000: Standard 0001: High degree of c	lirt (Half of s	tandard time)	0000: Standard
03	Central control address	0001: No.1 unit 0001: No.1 unit 00Un: Unfixed (When to 0099: Unfixed (Other the	to using U serie	0128: No.128 unit TU2C-Link 0064: No.64 unit TCC-Link es remote controller) remote controller)	00Un/0099: Unfixed *1
04	Specific indoor unit priority	0000: No priority		0001: Priority	0000: No priority
06	Heating temp shift	0000: 0 °C 0002: +2 °C		0001: +1 °C 0010: +10 °C (Up to +6 recommended)	0002 : +2°C
0d	Existence of [AUTO] mode	0000: Provided 0001: Not provided (Au	ıtomatic sele	ection from connected outdoor unit)	0000: Provided
0F	Cooling only	0000: Heat pump 0001: Cooling only (No	display of [AUTO] [HEAT])	0001: Cooling only
10	Туре	0001: 4-way Cassette		0000 : 1-way Cassette to 0038	0001 : 4-way Cassette
11	Indoor unit capacity	0000: Unfixed		0001 to 0039	According to capacity type
12	Line address	0001: No.1 unit 0001: No.1 unit 00Un: Unfixed (When to 0099: Unfixed (Other th	to using U serie	0128: No.128 unit TU2C-Link 0030: No.30 unit TCC-Link es remote controller)	00Un/0099: Unfixed *1
13	Indoor unit address	0001: No.1 unit 0001: No.1 unit 00Un: Unfixed (When to 0099: Unfixed (Other th	to using U serie	0128: No.128 unit TU2C-Link 0064: No.64 unit TCC-Link es remote controller)	00Un/0099: Unfixed *1
14	Group address	0000: Individual 0002: Follower unit of o 00Un: Unfixed (When o 0099: Unfixed (Other th	group using U serie	0001: Header unit of group es remote controller) remote controller)	00Un/0099: Unfixed *1
28	Automatic restart of power failure	0000: None		0001: Restart	0000: None
2A	Selection of option/Trouble input (TCB-PCUC2E: CN3)	0000: Filter input 0002: None		0001: Alarm input (Air washer, etc.)	0002: None
2E	HA terminal (CN61) select	0000: Usual 0002: Fire alarm input		0001: Leaving-ON prevention control	0000: Usual (HA terminal)
31	Ventilating fan control	0000: Unavailable		0001: Available	0000: Unavailable
32	TA sensor selection	0000: Body TA sensor		0001: Remote controller sensor	0000: Body TA sensor
33	Temperature unit select	0000: °C (at factory sh	ipment)	0001: °F	0000: °C
5d	High-ceiling adjustment (Air flow selection)				0000: Standard
60	Timer setting (wired remote controller)	0000: Available (can be	performed)	0001: Unavailable (cannot be performed)	0000: Available

DN	Item		Desc	ription	At shipment
9A	Thermostat OFF fan speedin cooling mode	0000: Remoto controller setting 0002: Fan OFF		0001: Extremely low speed (UL) 0003: Low speed (L)	0001: Extremely low speed (UL)
b3	Soft cooling	0000: Unavailable		0001: Available	0001: Available
C2	Power saving	0050: 50%	to	0100: 100%	0075: 75%
d0	Whether the power saving mode can be set by the remote controller	0000: Invalid		0001: Valid	0001: Valid
E0	Destination	0000: Japan		0004: Global	0004: Global
F6	Presence of Application control kit (TCB-PCUC2E)	0000: None 0001: Exist			0000: None
Fb	Power shift	0000: Unavailable		0001: Available	0000: Unavailable
FC	Communication protocol *2	0000: TCC-LINK		0004: TU2C-LINK	0004: TU2C-LINK
1C1	Rotation operation	0000: Unavailable		0001: Available	0000: Unavailable
1C2	Rotation interval	0001: 1 day	to	0028: 28 days	0001: 1 day
1C3	Rotation lap time	0000: 0	to	0007: 70 minutes	0003: 30 minutes
1C8	Free Cooling	0000: Unavailable		0001: Available	0000: Unavailable
1C9	Free Cooling ON Temp.	-0015: -15°C	to	0029: 29°C	0016: 16°C
1CA	Free Cooling OFF Temp.	-0015: -15°C	to	0029: 29°C	0010: 10°C
1Cb	Free Cooling ON/OFF differential Temp."	0000: 0	to	0010: 10°C	0002: 2°C

^{*1} Display order of "00Un" and "0099" varies depending on remote controller models or communication types.

For Central control address (DN [03]), Indoor unit address (DN [13])

Remote controller	Communication type	Display order
II corios	TU2C-LINK	··· ⇔ 0128 ⇔ 00Un ⇔ 0001 ⇔ ···
U series	TCC-LINK	··· ⇔ 0064 ⇔ 00Un ⇔ 0001 ⇔ ···
Other than U series	TCC-LINK	··· ⇔ 0064 ⇔ 0099 ⇔ 0001 ⇔ ···

For Line address (DN [12])

Remote controller	Communication type	Display order			
II carios	TU2C-LINK	··· ⇔ 0128 ⇔ 00Un ⇔ 0001 ⇔ ···			
U series	TCC-LINK	··· ⇔ 0030 ⇔ 00Un ⇔ 0001 ⇔ ···			
Other than U series	TCC-LINK	··· ⇔ 0030 ⇔ 0099 ⇔ 0001 ⇔ ···			

For Group address (DN [14])

Remote controller	Communication type	Display order
Llooring	TU2C-LINK	··· ⇔ 0002 ⇔ 00Un ⇔ 0000 ⇔ ···
U series	TCC-LINK	··· ⇔ 0002 ⇔ 000H ⇔ 0000 ⇔ ···
Other than U series	TCC-LINK	··· ⇔ 0002 ⇔ 0099 ⇔ 0000 ⇔ ···

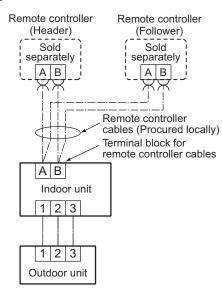
^{*2} If indoor unit and the connected remote controller / remote sensor are all TU2C-Link models, TU2C-Link communication will be performed automatically.

10-1-4. Wiring and Setting of Remote Controller Control

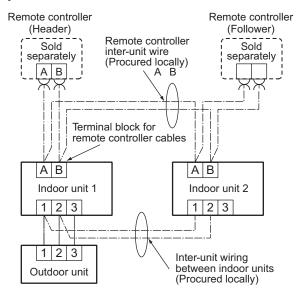
2-remote controller control (Controlled by 2 remote controllers)

This control is to operate 1 or multiple indoor units are operated by 2 remote controllers. (Max. 2 remote controllers are connectable.)

When connected 2 remote controllers operate an indoor unit



When connected 2 remote controllers operate the twin

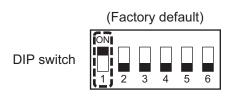


How to set remote controller as follower remote controller

<Wired remote controller> RBC-ASCU1*

Remove the rear cover of the remote controller and change the DIP switch.

* Be sure to turn off the breaker first.



bit 1:

OFF= Header remote controller (Factory default)

ON = Follower remote controller

NOTE:

· For details on how to operate other remote controllers, refer to the remote controller manual.

[Operation]

- 1. The operation contents can be changed by Last-push-priority.
- 2. Use the timer function on the Header remote controller.

<Wireless remote controller>

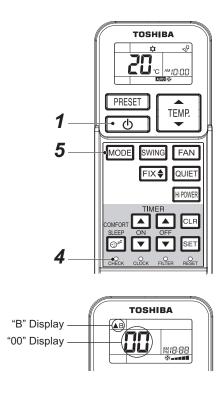
Wireless remote controller A-B selection

Using 2 wireless remote controllers for the respective air conditioners, when the 2 air conditioners are closely installed. Address (A-B selection) must be changed on both signal receiving unit and wireless remote controller.

Wireless remote controller B setup

- 1. Push the START/STOP button to operate the air conditioner. Push it again to stop the air conditioner.
- 2. Push Imporary button on the signal receiving unit to operate the air conditioner.
- 3. Point the wireless remote controller at the indoor unit.
- **4.** Push and hold CHK button on the wireless remote controller by the tip of the pencil. " ☐☐ " will be shown on the display.
- 5. Push the MODE button during pushing CHK ●.

"B" will be shown on the display and " 🔟 " will be disappear and the air conditioner will turn OFF. The wireless remote controller B is memorized.



Note:

- · Repeat above step to reset wireless remote controller to be A.
- The wireless remote controllers do not display "A".
- The factory default of the wireless remote controllers is "A".

10-1-5. Monitor Function of Remote Controller Switch

Calling of sensor temperature display

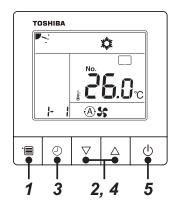
<Contents>

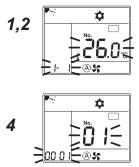
Each data of the remote controller, indoor unit and outdoor unit can be understood by calling the service monitor mode from the remote controller.

<Procedure>

<RBC-ASCU1*>

- **1** Push the [menu] button for over 10 seconds.
- **2** Every pushing [∇] [\triangle] buttons, the indoor unit numbers in group control are displayed successively.
- 3 Push the [OFF timer] button to confirm the selected indoor unit.
- 4 Every pushing [∇] [\triangle] buttons, CODE No. of the item is changed successively.
- **5** After you have finished checking, push the [ON/OFF] button to return to normal mode.





<RBC-AMTU3*>

Push [™] + ^α buttons simultaneously for 4 seconds or more to call up the service monitor mode.

The service monitor goes on, and temperature of the CODE No. 00 is firstly displayed.

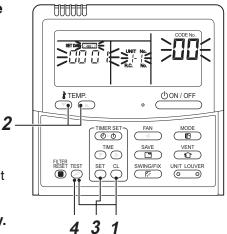
2 Push the temperature setup 🔭 🗘 buttons to select the CODE No. to be monitored.

For displayed codes, refer to the table next page.

3 Push $\stackrel{\text{\tiny ST}}{\circ}$ button to determine the item to be monitored.

Then monitor the sensor temperature or operation status of indoor unit and the outdoor unit in the corresponding refrigerant line.

4 Pushing [™] button returns the display to the normal display.



	CODE No.	Data name	Unit
	01	Room temperature (Remote controller)	°C
	02	Indoor suction temperature (TA)	°C
	03	Indoor heat exchanger (Coil) temperature (TCJ)	°C
	04	Indoor heat exchanger (Coil) temperature (TC)	°C
	07	Indoor fan revolution frequency	rpm
Indoor unit data	В9	Communication protocol 0000: TCC-LINK, 0001: TU2C-LINK	
l ii	F2	Indoor fan calculated operation time	×100h
ŏ	F3 Filter sign time		×1h
Indo	F8	Indoor unit discharge air temperature (TF) *1	°C
	E6	Free cooling output: Unavailable 0000 : OFF, 0001 : ON	
	Rotation operation: Unavailable E9 0000: Rotation operation OFF 0001: Rotation operation ON, Unit ON 0002: Rotation operation ON, Unit OFF		

	CODE No.	Data name	Unit
60 Outdoor		Outdoor heat exchanger (Coil) temperature (TE)	°C
	61	Outside temperature (TO)	°C
ta *2	62	Compressor discharge temperature (TD)	°C
data	63	Compressor suction temperature (TS)	°C
mit	65	Heat sink temperature (TH)	
	6A	Operation current (× 1/10)	Α
Outdoor	6D	Outdoor heat exchanger (Coil) temperature (TL)	
٥	70	Compressor operation frequency	rps
	72	Outdoor fan revolution frequency (Lower)	rpm
	73	Outdoor fan revolution frequency (Upper)	rpm
	F1	Compressor calculated operation time	×100h

^{*1 :} The above temperature values are estimated from the temperature of the heat exchanger. It may differ from the actual discharge temperature.

^{*2 :} For outdoor unit data, refer to the Installation Manual and Service Manual of the outdoor unit.

■ Calling of trouble history

<Contents>

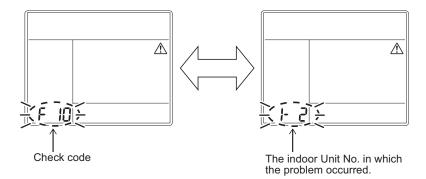
The trouble contents in the past can be called.

<Procedure>

<RBC-ASCU1*>

(1) Confirmation and check

If a problem occurs with the air conditioner, the OFF timer indicator alternately shows the check code and the indoor Unit No. in which the problem occurred.



(2) Troubleshooting history and confirmation

You can check the troubleshooting history with the following procedure if a problem occurs with the air conditioner.

(The troubleshooting history records up to 4 incidents.)

You can check it during operation or when operation is stopped.

• If you check the troubleshooting history during OFF timer operation, the OFF timer will be canceled.

Procedure	Description of operation	
1	Push the OFF timer button for over 10 seconds and the indicators appear as an image indicating the troubleshooting history mode has been entered. If [No. P A
2	Each time the setting button is pushed, the recorded troubleshooting history is displayed in sequence. The troubleshooting history appears in order from [01] (newest) to [04] (oldest). Tos CAUTION In the troubleshooting history mode, DO NOT push the Menu button for over 10 seconds, doing so	No.
	deletes the entire troubleshooting history of the indoor unit.	<u> </u>
3	After you have finished checking, push the ON/OFF button to return to the regular mode. • If the air conditioner is operating, it remains operated even after the ON/OFF button has been pushed. To stop its operation, push the ON/OFF button again.	

<RBC-AMTU3*>

Push ^{SET} + buttons simultaneously for 4 seconds or more to call the service check mode.

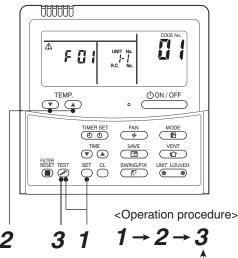
Service Check goes on, the **CODE No. 1** is displayed, and then the content of the latest alarm is displayed.

The number and trouble contents of the indoor unit in which an trouble occurred are displayed.

2 In order to monitor another trouble history, push the set temperature ✓ / △ buttons to change the trouble history No. (CODE No.)

CODE No. ☐ ¹ (Latest) → CODE No. ☐Ч (Old) NOTE: 4 trouble histories are stored in memory.

3 Pushing [™] button returns the display to usual display.



Returned to usual display

REQUIREMENT

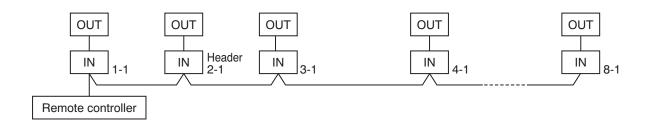
Do not push button, otherwise all the trouble histories of the indoor unit are deleted. If the trouble histories are deleted by pushing CL button, turn off the power supply once and then turn on the power supply again. When the trouble which is same as one occurred at the last before deletion continuously occurs again, it may not be stored in memory.

(Group control operation)

In a group control, operation of up to 16 units (TU2C-Link) / 8 units (TCC-Link) can be controlled by a remote controller.

Twin of an outdoor unit is one of the group controls.

The indoor unit connected with outdoor unit (Individual/Header of twin) controls room temperature according to setting on the remote controller.



<System example>

1. Display range on remote controller

The setup range (Operation mode / Fan speed / Set temperature) of the indoor unit which was set to the header unit is reflected on the remote controller.

2. Address setup

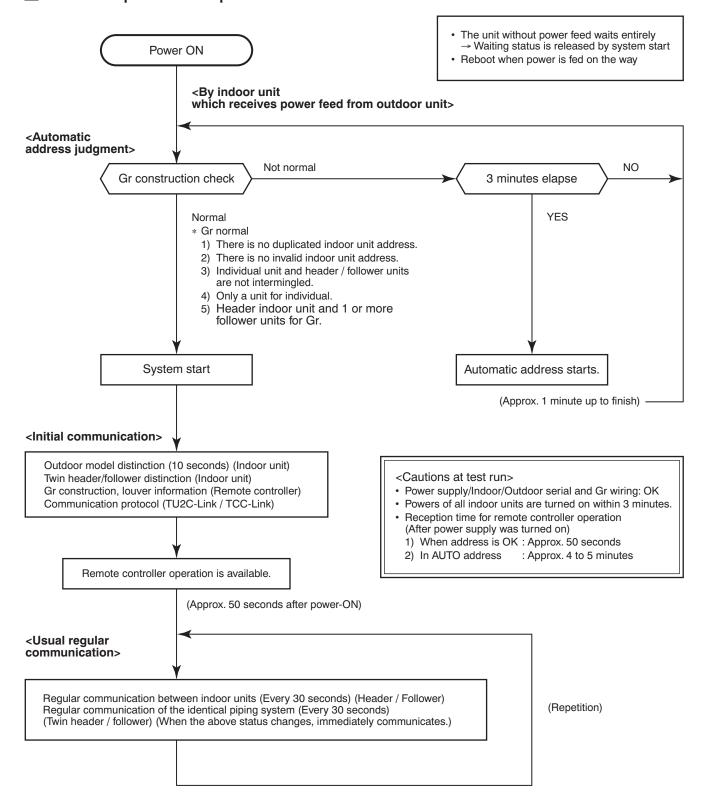
If there is no serial communication between indoor and outdoor when the power is turned on, it is judged as follower unit of the twin. (Every time when the power is turned on)

 The judgment of header (wired) / follower (simple) of twin is carried out every time. It is not stored in nonvolatile memory.

Turn on power of the indoor unit to be controlled in a group within 3 minutes after setting of automatic address. If power of the indoor unit is not turned on within 3 minutes (completion of automatic address setting), the system is rebooted and the automatic address setting will be judged again.

- 1) Connect indoor/outdoor connecting wire surely.
- 2) Check line address/indoor address/group address of the unit one by one. Especially in case of twin check whether they are identical system address or not.
- 3) The unit No. (line/indoor gout address) which have been set once keep the present status as a rule if the unit No. is not duplicated with one of another unit.

Indoor unit power-ON sequence



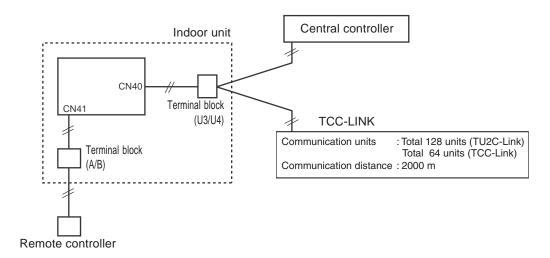
- In a group operation, if the indoor unit which was fed power after judgment of automatic address cannot receive regular communication from the header unit and regular communication on identical pipe within 120 seconds after power was turned on, it reboots (system reset).
 - → The operation starts from judgment of automatic address (Gr construction check) again. (If the address of the header unit was determined in the previous time, the power fed to the header unit and reboot works, the header unit may change though the indoor unit line address is not changed.)

10-2. TCC-LINK Central Control

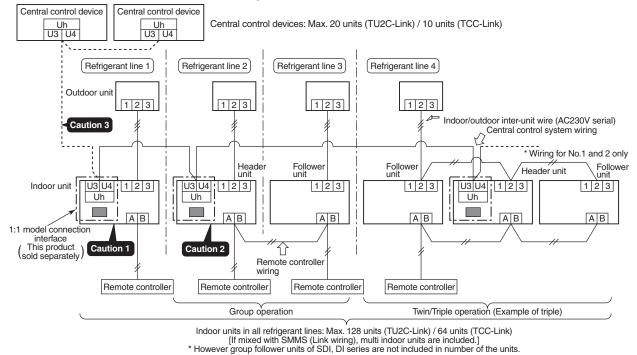
1. Functions

Connect an indoor unit to the TCC-LINK central controller.

2. Connection Diagram



* In case of DI, SDI series, the address is necessary to be set up again from the wired remote controller after automatic addressing.



3. Wiring Specifications

Central control device

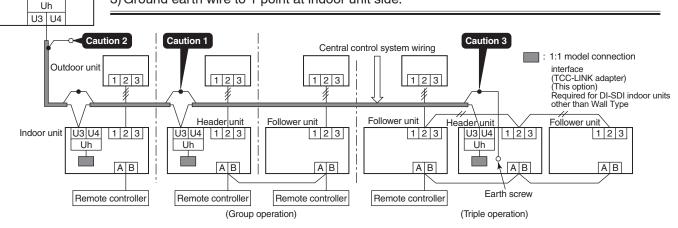
- · Use 2-core with no polar wire.
- Match the length of wire to wire length of the central control system. If mixed in the SMMS system, the wire length is lengthened with all indoor/outdoor inter-unit wire length at side.

No. of wires	Size
2	Up to 1000m: twisted wire 1.25mm² Up to 2000m: twisted wire 2.0mm²

- To prevent noise trouble, use 2-core shield wire.
- Connect the shield wire by closed-end connection and apply open process (insulating process) to the last terminal. Ground the earth wire to 1 point at indoor unit side. (In case of central controlling of digital inverter (DI, SDI) unit setup)



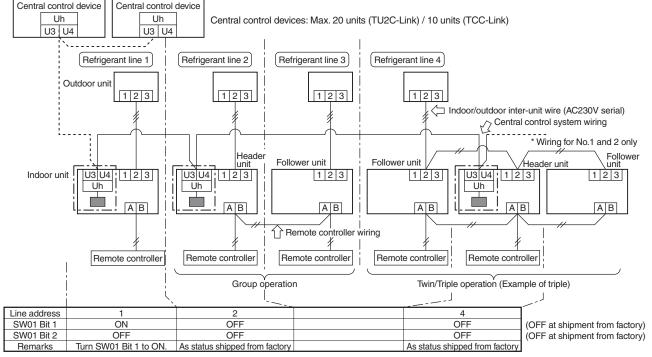
- 1) Closed-end connection of shield wire (Connect all the connecting parts of each indoor unit)
- 2) Apply open process to the last terminal (insulating process).
- 3) Ground earth wire to 1 point at indoor unit side.



4. P.C. Board Switch (SW01) Setup

When performing collective control by customized setup only, the setup of terminator is necessary.

- Using SW01, set up the terminator.
- Set up the terminator to only the interface connected to the indoor unit of least line address No.



(Reference) Setup contents of switch

SW01		Terminator	Remarks
Bit 1	Bit 1	reminator	nemarks
OFF	OFF	None	Mixed with SMMS (Link wiring) at shipment from factory
ON	OFF	100Ω	Central control by digital inverter only
OFF	ON	75Ω	Spare
ON	ON	43Ω	Spare

10-3. How to set up from indoor unit side by remote controller

• The central control address number is displayed as the line No. of the central control remote controller.

How to set up from indoor unit side by remote controller

<Pre><Pre>cedure> Perform setup while the unit stops.

Set the following DN with the wired remote controller

| CODE No.
(DN) | Item | Description |
|------------------|----------------------------|--|
| 03 | Central contol address No. | 0001: No.1 to 0128: No.128 • • • TU2C-Link
0001: No.1 to 0164: No.64 • • • TCC-Link
00Un, 0099: Unset (Factry default) |

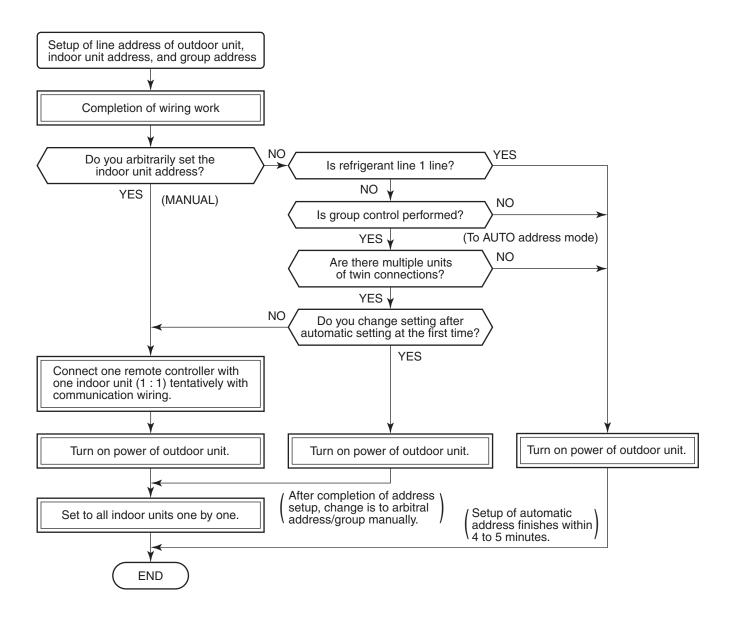
^{*} Refer to 8-1-4. Function Selection Setup for how to operate the remote controller.

11. ADDRESS SETUP

11-1. Address Setup

<Address setup procedure>

When an outdoor unit and an indoor unit are connected and they are twin or when an outdoor unit is connected to each indoor unit respectively in the group operation even if multiple refrigerant lines are provided, the automatic address setup completes with power-ON of the outdoor unit. The operation of the remote controller is not accepted while automatic address works. (Approx. 4 to 5 minutes)



• When the following addresses are not stored in the neutral memory (IC10) on the indoor P.C. board, a test run operation cannot be performed. (Unfixed data at shipment from factory)

| | CODE No. | Data at shipment | SET DATA range |
|---------------------|----------|------------------|--|
| Line address | 12 | 00Un or 0099 | 0001 (No.1 unit) to 0128 (No.128 unit) TU2C-Link
0001 (No.1 unit) to 0030 (No.30 unit) TCC-Link |
| Indoor unit address | 13 | 00Un or 0099 | 0001 (No.1 unit) to 0128 (No.128 unit) TU2C-Link
0001 (No.1 unit) to 0064 (No.64 unit) TCC-Link |
| Group
address | 14 | 00Un or 0099 | 0000 : Individual (Indoor units which are not controlled in a group) 0001 : Header unit (1 indoor unit in group control) 0002 : Follower unit (Indoor units other than header unit in group control) |

11-2. Address Setup & Group Control

<Terminology>

(Header Twin)

: N - n = Outdoor unit line address N - Indoor unit address nIndoor unit No.

Group address : 0 = Single (Not group control)

1 = Header unit in group control 2 = Follower unit in group control

: The representative of multiple indoor units in group operation sends/receives signals to/ Header unit (= 1)

from the remote controllers and follower indoor units.

(*It has no relation with an indoor unit which communicates serially with the outdoor

units.)

The operation mode and setup temperature range are displayed on the remote controller

LCD. (Except air direction adjustment of louver)

: Indoor units other than header unit in group operation Follower unit (= 2)

Basically, follower units do not send/receive signals to/from the remote controllers.

(Except trouble and response to demand of service data)

: This unit communicates with the indoor unit (sub) which serial-communicates with the Master unit

(Representative unit) outdoor units and sends/receives signal (Command from compressor) to/from the outdoor units as the representative of the cycle control in the indoor units of the identical line

address within the minimum unit which configures one of the refrigerating cycles of Twin.

Sub unit : Indoor units excluding the header unit in Twin

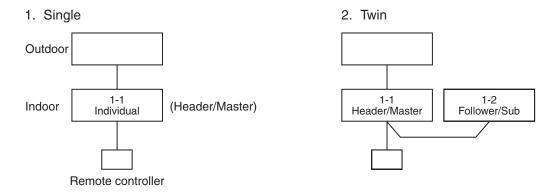
(Subordinate unit) This unit communicates with (Header) indoor unit in the identical line address and performs

(Follower Twin) control synchronized with (Header) indoor unit.

This unit does not perform the signal send/receive operation with the outdoor units.:

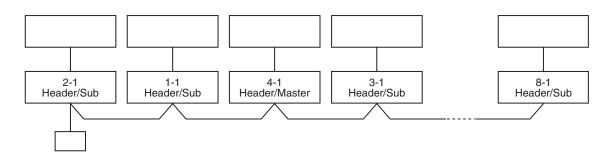
N judgment for serial signal trouble.

11-2-1. System configuration

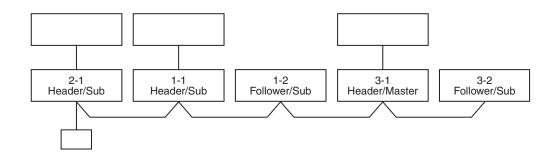


3. Single group operation

• Each indoor unit controls the outdoor unit individually.



4. Multiple groups operation (Manual address setting)



 Master unit: The master unit receives the indoor unit data (thermostat status) of the sub (Without identical line address & indoor/outdoor serial) and then finally controls the outdoor compressor matching with its own thermostat status.

The master unit sends this command information to the sub unit.

• Sub unit: The sub unit receives the indoor unit data from the master (With identical line address & indoor/outdoor serial) and then performs the thermostat operation synchronized with the master unit.

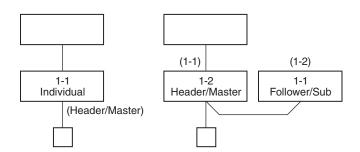
The sub unit sends own thermostat ON/OFF demand to the master unit.

(Example)

No. 1-1 master unit sends/receives signal to/from No. 1-2 and No. 1-3 sub units. (It is not influenced by the line 2 or 3 address indoor unit.)

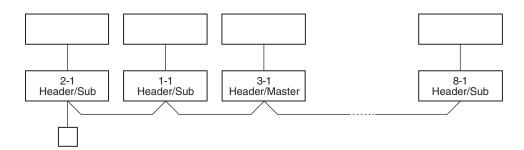
11-2-2. Automatic Address Example from Unset Address (No miswiring)

1. Standard (One outdoor unit)



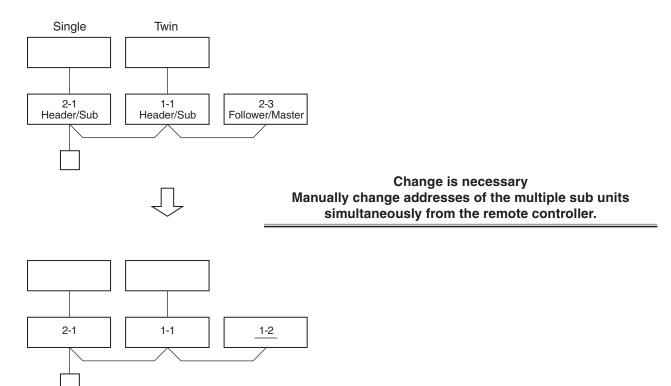
Only turning on source power supply (Automatic completion)

2. Group operation
(Multiple outdoor units = Multiple indoor units with serial communication only, without twin)



Only turning on source power supply (Automatic completion)

3. Multiple groups operation



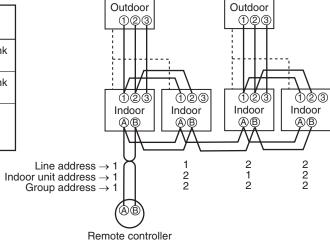
11-3. Address Setup (Manual Setting from Remote Controller)

In case that addresses of the indoor units will be determined prior to piping work after wiring work

- · Set an indoor unit per a remote controller.
- · Turn on power supply.

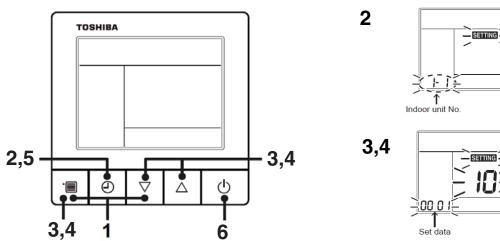
| CODE No.
(DN) | Item | Description | | |
|------------------|---------------------|---|--|--|
| 12 | Line address | 0001: No.1 to 0128: No.128 TU2C-Link 0001: No.1 to 0030: No.30 TCC-Link | | |
| 13 | Indoor unit address | 0001: No.1 to 0128: No.128 TU2C-Link 0001: No.1 to 0030: No.30 TCC-Link | | |
| 14 | Group
address | 0000: Individual
0001: Header unit
0002: Follower unit | | |

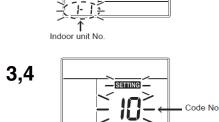
(Example of 2-lines wiring) (Solid line: Wiring, Broken line: Refrigerant pipe)



For the above example, perform setting by connecting singly the wired remote controller without remote controller inter-unit wire.

<RBC-ASCU1*>





- Push and hold the [menu + ∇] buttons at same time for more than 10 seconds.
- Push the [OFF timer] button to confirm the selected indoor unit.

<Line address>

- Push the [menu] button until the CODE No. flashes. And using the [∇ or \triangle] buttons, specify the CODE No.12.
- $m{4}$ Push the [menu] button until the SET DATA flashes. And using the [abla or igtriangle] buttons, set a system address.
- **5** Push the [OFF timer] button to confirm the SET DATA.

<Indoor unit address>

- $m{6}$ Push the [menu] button until the CODE No. flashes. And using the [abla or igtriangle] buttons, specify the CODE No.13.
- **7** Push the [menu] button until the SET DATA flashes. And using the [∇ or \triangle] buttons, set an indoor unit address.
- **8** Push the [OFF timer] button to confirm the SET DATA.

<Group address>

- $oldsymbol{9}$ Push the [menu] button until the CODE No. flashes. And using the [abla or igtriangle] buttons, specify the CODE No.14.
- $m{10}$ Push the [menu] button until the SET DATA flashes. And using the [abla or igtriangle] buttons, set a group address.

If the indoor unit is individual, set the address to 0000. (header unit: 0001, follower unit: 0002)

Individual :0000 Header unit :0001 Follower unit :0002 In case of group control

- 11 Push the [OFF timer] button to confirm the SET DATA.
- 12 When all the settings have been completed, push the [ON/OFF] button to return to normal mode.

MAINTENANCE / CHECK LIST

Aiming in environmental preservation, it is strictly recommended to clean and maintain the indoor/outdoor units of the operating air conditioning system regularly to secure effective operation of the air conditioner.

It is also recommended to maintain the units once a year regularly when operating the air conditioner for a long time.

Check periodically signs of rust or scratches, etc. on coating of the outdoor units.

Repair the trouble position or apply the rust resisting paint if necessary.

If an indoor unit operates for approx. 8 hours or more per day, usually it is necessary to clean the indoor/outdoor units once three months at least.

These cleaning and maintenance should be carried out by a qualified dealer.

Although the customer has to pay the charge for the maintenance, the life of the unit can be prolonged. Failure to clean the indoor/outdoor units regularly will cause shortage of capacity, freezing, water leakage or trouble on the compressor.

| Part name | Object | | Contents of check | Contents of maintenance | |
|------------------------------|----------|----------|--|--|--|
| Part name | Indoor | Outdoor | Contents of check | Contents of maintenance | |
| Heat exchanger | ✓ | ✓ | Blocking with dust, damage check | Clean it when blocking is found. | |
| Fan motor | ✓ | ✓ | Audibility for sound | When abnormal sound is heard | |
| Filter | ✓ | _ | Visual check for dirt and breakage | Clean with water if dirty Replace if any breakage | |
| Fan | √ | √ | Visual check for swing and balance Check adhesion of dust and external appearance. | Replace fan when swinging or
balance is remarkably poor. If a large dust adheres, clean it with
brush or water. | |
| Suction/
Discharge grille | ✓ | _ | Visual check for dirt and scratch | Repair or replace it if deformation or
damage is found. | |
| Drain pan | ✓ | _ | Check blocking by dust and dirt of drain water. | Clean drain pan, Inclination check | |
| Face panel, Louver | ✓ | _ | Check dirt and scratch. | Cleaning/Coating with repair painting | |
| External appearance | _ | ✓ | Check rust and pealing of insulator Check pealing and floating of coating film | Coating with repair painting | |

12. HOW TO REPLACE THE MAIN PARTS

WARNING

• Since high voltages pass through the electrical parts, turn off the power without fail before proceeding with the repairs.

Electric shocks may occur if the power plug is not disconnected.

• After the repairs have been completed (after the front panel and cabinet have been installed), perform a test run, and check for smoking, unusual sounds and other abnormalities.

If this check is omitted, a fire and/or electric shocks may occur.

Before proceeding with the test run, install the front panel and cabinet.

- Ensure that the following steps are taken when doing repairs on the refrigerating cycle.
 - Do not allow any naked flames in the surrounding area.
 If a gas stove or other appliance is being used, extinguish the flames before proceeding.
 If the flames are not extinguished, they may ignite any oil mixed with the refrigerant gas.
 - 2. Do not use welding equipment in an airtight room.

Carbon monoxide poisoning may result if the room is not properly ventilated.

- 3. Do not bring welding equipment near flammable objects.

 Flames from the equipment may cause the flammable objects to catch fire.
- If keeping the power on is absolutely unavoidable while doing a job such as inspecting the circuitry, wear rubber gloves to avoid contact with the live parts.

Electric shocks may be received if the live parts are touched.

High-voltage circuits are contained inside this unit.

Proceed very carefully when conducting checks since directly touching the parts on the control circuit board may result in electric shocks.

12-1. Indoor Unit

| No. | Part name | Procedures | Remarks |
|-----|------------------|--|------------------|
| 1 | Air inlet grille | 1) Stop operation of the air conditioner and turn off its main power supply. 2) Open the air inlet grille and push it up until the air inlet grille take off. <remark> If you do not have enough space for push the air inlet grille up until it take off, you can push the arms of air inlet grille toward the outside, and remove the air inlet grille.</remark> | Air inlet grille |
| 2 | Air filters | 1) Follow to the procedure in the item ①. Air filters 2) Remove the left and the right air filters from the front panel. | |

| No. | Part name | Procedures | Remarks |
|-----|-------------|---|---|
| 3 | Front panel | Follow to the procedure in the item ② . Securely remove screws (3 pcs.) at the front panel. Open 4 screw caps and securely remove screws (4 pcs.) at the front panel. | [How to open screw cap] Step 1) Push up screw cap Screw cap |
| | | | Step 2) Lower screw cap |
| | | 4) Pull the clue of a front panel and remove the hook of the back body. Clue Hooks | |
| | | | |
| | | 5) Slightly open the lower part of the front panel then pull the upper part of the front panel toward you to remove it as shown on figure. | |
| | | | |

| No. | Part name | Procedures | Remarks |
|-----|-------------------------------|---|--|
| 4 | Electric part
box assembly | 1) Follow the procedure item 3. 2) Remove screw holding the electric part cover then remove fixing screw of base camp and remove it. TA sensor (exists a tube) TC sensor (no tube) TC sensor (no tube) | Connectors Base clamp Screw Electric part cover |
| | | 3) Disconnect the connectors for the fan motor and louver motor from P.C.board assembly. 4) Remove the earth screw and earth line from evaporator. 5) Pull out TC sensor and TCJ sensor from sensor holder of the evaporator. 6) Remove TA sensor from the evaporator. 7) Remove the 2 fixing screws that secures the electric parts box assembly, unit display assembly and remove the electric parts box assembly. To re-installation> TCJ sensor, earth line must turn to down. **To re-installation> TCJ sensor, earth line must turn to down. **To re-installation> TCJ sensor, earth line must turn to down. **TCJ sensor from the evaporator.** **TCJ sensor from the eva | Unit display Screws |
| | | TC sensor (no tube) | |

| No. | Part name | Procedures | Remarks |
|-----|-------------------|---|--|
| (5) | Horizontal louver | Remove shaft of the horizontal louver from the drain pan. (First remove 2 the center shafts then remove the other shafts.) | Drain pan Bend and remove Horizontal louver (Back) Horizontal louver (Front) |
| 6 | Drain hose | 1) Follow the procedure item ③. 2) The drain hose can be removed by removing the screw securing the drain hose and then pulling out the drain hose. 3) When removing the drain hose, be careful of any sharp edges of steel plate. The edges may cause injury. Drain pan Heat insulator of drain hose firmly until the connection part contacts with heat insulator, and then secure it with original screw. | Drain pan Drain hose |

| No. | Part name | Procedures | Remarks |
|-----|-----------------------|--|--------------------------------------|
| 7 | Drain pan
assembly | Follow to the procedure in the item ③ Remove screw holding the electric part cover. Remove fixing screws of the unit display and remove unit display. Disconnect the middle connector of louver motor code (5P) Remove 2 fixing screws from the drain pan then remove the drain pan assembly from the body back. | Middle connector Unit display Screw |
| | | Screws | |
| | | <to re-installation=""> - Press the drain pan into the back body - Please confirm that drain pan is attached certainly Please confirm that center arm of drain pan has fitted into back body certainly.</to> | |
| | | | |
| | | Fit Boss of back body Center arm of drain pan | |

| No. | Part name | Procedures | Remarks |
|-----|--------------------------|---|-------------------------------------|
| 8 | Vertical louver assembly | 1) Follow the procedure item ③ and ⑦. 2) Remove fixing screw from the vertical louver set then remove them from the body back. | Vertical louver set Screw |
| 9 | Fan motor | 1) Follow the procedure item ③,⑦and ⑧. 2) Loosen the set screw of the cross flow fan. | Hexagon screw driver Cross flow fan |
| | | 3) Remove 2 fixing screws of the motor band.4) Pull the motor band and the fan motor outward. | Fan motor Motor band |
| | | - Keep connector position and arrange fan motor wires follow figure. Motor band Fan motor connector must not contact the Motor band Fan motor wires | |

| No. | Part name | Procedures | Remarks |
|-----|----------------|--|--|
| 10 | Cross flow fan | Follow the procedure item③,⑦and⑧. Loosen the set screw of the cross flow fan. (Refer to the⑨ for how to remove set screw.) Remove 4 fixing screws from the bearing base then remove it from the main unit. Remove 4 screws which are fixing heat exchanger. Lift up the heat exchanger follow the figure. Pull out the left hand side until the cross flow fan is released from the shaft of the fan motor and then pull out the lower side of heat exchanger follow the figure. | Cross flow fan Bearing base Heat exchanger Cross flow fan |
| | | To re-installation> 1) To incorporate the fan motor and the motor into the position in the following figure. Install the cross flow fan so that the right end of the 1st joint from the right of the Cross flow fan is keep 4.0mm from closed wall of the main unit. Holding the set screw, install the cross flow fan so that thin area on shaft of the fan motor comes to the mounting hole of the set screw. | |

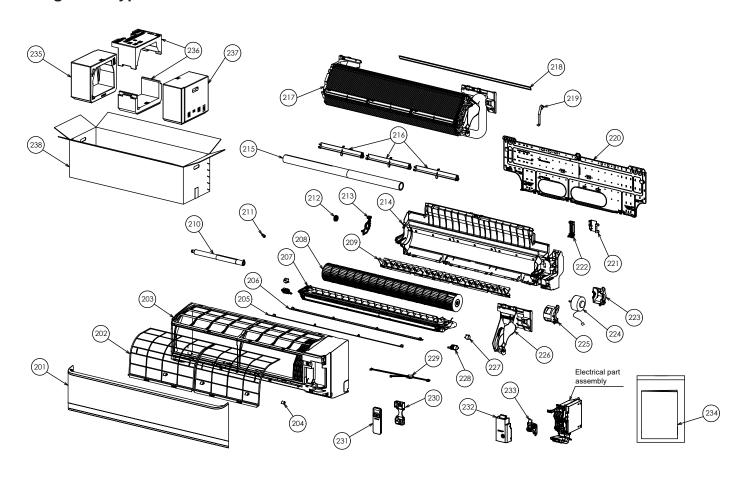
| No. | Part name | Procedures | Remarks |
|-----|--------------------------------|--|------------------------------------|
| 11) | Heat exchanger
(Evaporator) | 1) Follow the procedure item (3) and (4). 2) Remove 4 fixing screws at the left side of the heat exchanger. | Heat exchanger Screw |
| | | 3) Remove 3 fixing screw at the upper right side of the heat exchanger. 4) Remove fixing screw at the under right side of the heat exchanger. 5) Remove the pipe holder from the rear side of the main unit. | Heat exchanger Pipe holder Screw |
| | | | |
| | | | |
| | | | |
| | | | |

Microcomputer

| No. | Part name | Procedure | Remarks |
|-----|------------------|--|---|
| 1 | Common procedure | 1) Perform procedure item ③ and ④of Indoor Unit. | Replace terminal block, microcomputer ass'y and the P.C. board ass'y. |

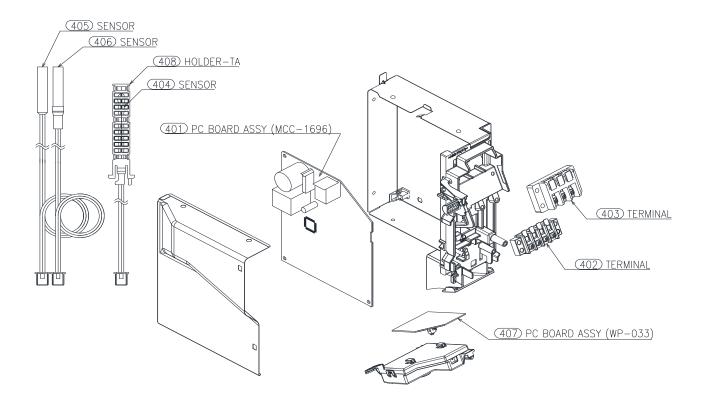
13. EXPLODED VIEWS AND PARTS LIST

High Wall Type



| Location No. | Part
No. | Description | Location No. | Part
No. | Description |
|--------------|-------------|--------------------------|--------------|-------------|----------------------------|
| 201 | 43T09571 | GRILLE OF AIR INLET ASSY | 222 | 43T49382 | PIPE FIXTURE |
| 202 | 43T80356 | AIR FILTER | 223 | 43T39403 | MOTOR BAND BACK |
| 203 | 43T00770 | FRONT PANEL ASSY | 224 | 43T21492 | FAN-MOTOR |
| 204 | 43T00771 | CAP SCREW ASSY | 225 | 43T39404 | MOTOR BAND FRONT |
| 205 | 43T22362 | HORIZONTAL LOUVER FRONT | 226 | 43T39401 | MOTOR COVER ASSY |
| 206 | 43T22363 | HORIZONTAL LOUVER BACK | 227 | 4302C106 | MOTOR-LOUVER |
| 207 | 43T72349 | DRAIN PAN ASSY | 228 | 43T2D303 | GEAR ASSY |
| 208 | 43T20369 | CROSS FLOW FAN ASSY | 229 | 43T60511 | CORD MOTOR LOUVER HR |
| 209 | 43T22361 | VERTICAL LOUVER ASSY | 230 | 43T83305 | HOLDER, REMOTE CONTROL |
| 210 | 43T70325 | DRAIN HOSE ASSY | 231 | 43T66411 | WIRELESS REMOCO |
| 211 | 43T79322 | DRAIN CAP | 232 | 43T62364 | TERMINAL COVER ASSY |
| 212 | 43T22312 | BEARING ASSY, MOLD | 233 | 43T62365 | CLAMP BASE ASSY |
| 213 | 43T39402 | BASE BEARING ASSY | 234 | 43T85940 | OWNER'S MANUAL |
| 214 | 43T03416 | BACK BODY ASSY | | | (FOR RAV-HM801,901KRSP-E) |
| 215 | 43T49381 | PIPE, SHIELD | 234 | 43T85942 | OWNER'S MANUAL |
| 216 | 43T49383 | SEAL, FRONT | | | (FOR RAV-HM801,901KRSP-TR) |
| 217 | 43T44671 | REFRIGERATION CYCLE ASSY | 235 | 43T91383 | PACKING CUSHION LEFT |
| 218 | 43T49384 | SEAL, UP | 236 | 43T91384 | PACKING CUSHION CENTER |
| 219 | 43T19333 | HOLDER, SENSOR | 237 | 43T91382 | PACKING CUSHION RIGHT |
| 220 | 43T82345 | PLATE, INSTALLATION ASSY | 238 | 43T91385 | PACKING BOX |
| 221 | 43T49043 | HOLDER, PIPE | | | |

Electric Parts



| Location | Part | Description | Location | Part | Description |
|----------|----------|----------------------------|----------|----------|-----------------------|
| No. | No. | 2000p.i.o | No. | No. | 2000.10.10 |
| 401 | 43TNV393 | PC BOARD ASSY (MCC-1696) | 404 | 43T50391 | SENSOR; THERMOSTAT |
| | | (FOR RAV-HM801KRSP-E, -TR) | 405 | 43T50393 | TEMPERATURE SENSOR |
| 401 | 43TNV394 | PC BOARD ASSY (MCC-1696) | 406 | 43T50603 | TEMPERATURE SENSOR |
| | | (FOR RAV-HM901KRSP-E, -TR) | 407 | 43TN9745 | DISPLAY PC BOARD ASSY |
| 402 | 43T60448 | TERMINAL | 408 | 43T63356 | HOLDER-TA |
| 403 | 43T60331 | TERMINAL, 3P | | | |
| | | | | | |

WARNINGS ON REFRIGERANT LEAKAGE

Check of Concentration Limit

The room in which the air conditioner is to be installed requires a design that in the event of refrigerant gas leaking out, its concentration will not exceed a set limit.

The refrigerant R32 which is used in the air conditioner is safe, without the toxicity or combustibility of ammonia, and is not restricted by laws to be imposed which protect the ozone layer. However, since it contains more than air, it poses the risk of suffocation if its concentration should rise excessively. Suffocation from leakage of R32 is almost non-existent. If a conditioner system is to be installed in a small room, select a suitable model and installation procedure so that if the refrigerant accidentally leaks out, its concentration does not reach the limit (and in the event of an emergency, measures can be made before injury can occur).

In a room where the concentration may exceed the limit, create an opening with adjacent rooms, or install mechanical ventilation combined with a gas leak detection device.

The concentration is as given below.

Total amount of refrigerant (kg)

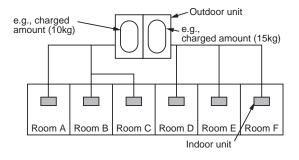
Min. volume of the indoor unit installed room (m³)

Concentration limit (kg/m³)

Refrigerant Concentration limit shall be in accordance with local regulation.

NOTE 1:

If there are 2 or more refrigerating systems in a single refrigerating device, the amounts of refrigerant should be as charged in each independent device.



For the amount of charge in this example:

The possible amount of leaked refrigerant gas in rooms A, B and C is 10kg.

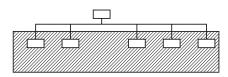
The possible amount of leaked refrigerant gas in rooms D, E and F is 15kg.

Important

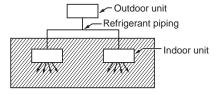
NOTE 2:

The standards for minimum room volume are as follows.

1) No partition (shaded portion)



2) When there is an effective opening with the adjacent room for ventilation of leaking refrigerant gas (opening without a door, or an opening 0.15% or larger than the respective floor spaces at the top or bottom of the door).



3) If an indoor unit is installed in each partitioned room and the refrigerant piping is interconnected, the smallest room of course becomes the object. But when a mechanical ventilation is installed interlocked with a gas leakage detector in the smallest room where the density limit is exceeded, the volume of the next smallest room becomes the object.

