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SIEMENS

ENVIRONMENTAL PRODUCT DECLARATION

Acvatix™ - Modulating control valves with magnetic actuators

MXG461B..., MXG461K...

Type III according to ISO 14025



Owner of the declaration: Siemens Switzerland Ltd.	Program holder and publisher: The Norwegian EPD foundation
Registration number: NEPD-16992-21049	Issue date: 10.07.2026 Valid to: 10.07.2031
IN COMPLIANCE WITH ISO 14025, EN 50693 and PCR EPD Italy007; This EPD follows additional requirements for construction products considered as Electronic or Electric Equipment according to EN15804+A2:2019.	Håkon Hauan CEO of EPD-Global
EPD type: Representative product with extrapolation rules for homogeneous product family.	EPD scope: Cradle to Grave
Independent verification: Independent verification of the declaration and data, according to ISO14025:2011-10. ☒ Internal ☐ External Katrin Mueller	Program instructions: The Norwegian EPD Foundation/EPD-Norge, General Programme Instructions 2024.09.18 version 4

General information

This environmental product declaration (EPD) is based on the international standard ISO 14025 (“Environmental labels and declarations — Type III environmental declarations”). The data in this EPD has been evaluated on a full-scale life cycle assessment (LCA) study according to ISO 14040/44, taking into account the product category rules (PCR) for electronic and electrotechnical products and systems defined in EN 50693, as well as PCR EPDItaly007 Electronic and electrical products and systems; This EPD follows additional requirements for construction products considered as Electronic or Electric Equipment according to EN15804+A2:2019. Other EPDs of construction products may not be comparable if they do not comply with EN 15804.

Siemens is dedicated to an environmentally conscious design of its products in line with IEC 62430 and has implemented an integrated management system according to ISO 9001, ISO 14001 and ISO 45001.

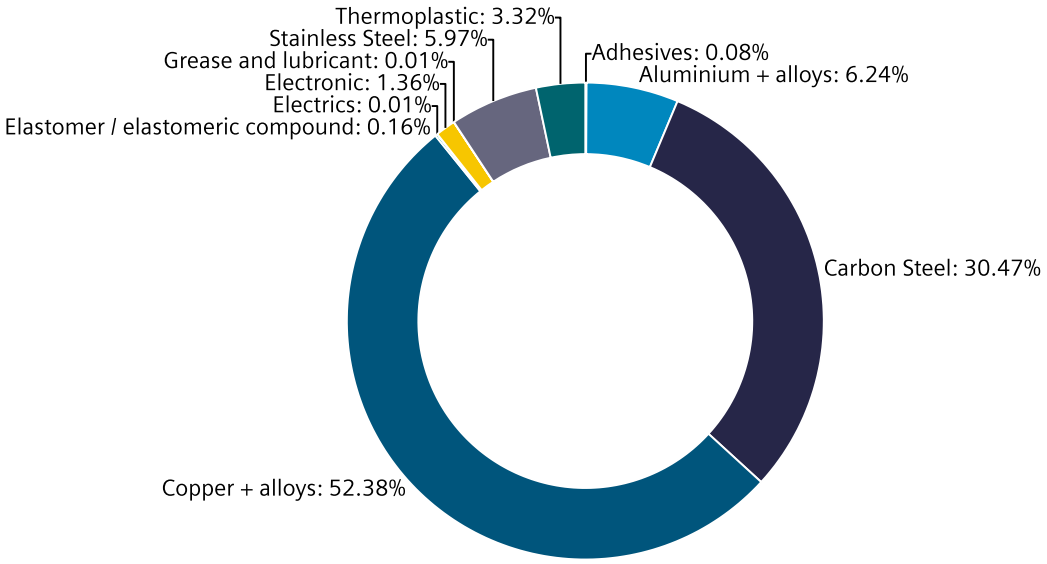
Products	All products which can be found in the appendix.
Represented by	BPZ:MXG461B25-8.0 (MXG461B25-8.0)
Product Description	Threaded valve with magnetic actuator for position control and position feedback. For modulating control of domestic water (mains water and water in open circuits), hot and cold water systems.
Functional Unit	Positioning of HVAC applications, operating 24 h, 365 days/a for a reference service life of 10 years, without scheduled maintenance under normal operating conditions within the reference service life.[1]
Production Site	Rastatt, Germany

[1] The lifetime value used for calculation is a reference value and does not equate with the minimum, average or real life time.

Material composition

The product weight of 7.73 kg combined with the packaging weight of 0.43 kg results in a total weight of 8.16 kg. The following chart outlines the overall material composition of the reference product, excluding packaging. Packaging consists of: Graphic paper, PE film, Corrugated box (average composition), PP film.

Product Weight 7.73 kg



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Substance assessment

At Siemens, we are committed to the development and production of environmentally sound and sustainably produced equipment. This includes avoiding hazardous substances in our products without compromising their benefits for our customers.
Please visit the following website to learn more about how we comply with product-related environmental regulations like RoHS, REACH, WEEE and others: Product Related Environmental Protection.

System boundaries and scenarios

The EPD covers the cradle to grave of the product including the following stages.

Manufacturing stage			Distribution	Installation	Use stage							End-of-Life stage				Benefits & loads beyond system boundary
Raw materials	Transport	Production	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-Installation	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling Potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	X	X	0	0	0	0	0	X	0	0	X	X	X	X

Temporal and geographical scope and representativeness	Primary data of 2026; Secondary data: LCA tool: Green Digital Twin Version 4.10, Database: One Siemens LCA Database (based on Sphera MLC CUP 2025.1). The materials and components used in production are globally sourced and have been selected from Sphera data sets according to the global or regional representativeness.
Data quality	Both primary and secondary data are used. To ensure the high quality and completeness of the LCA results, primary data have been used whenever possible. The main sources for primary data are the bill of materials and the bill of processes. Site specific data are provided by Siemens reporting system. Datasets for resources, such as electrical energy or natural gas, are chosen from the region where the device is produced and assembled. If primary data are not available, datasets reflecting state-of-the-art manufacturing technology are considered. Generic data originating from the LCA tool: Green Digital Twin Version 4.10, Database: One Siemens LCA Database (based on Sphera MLC CUP 2025.1).

Allocation	Amount of resources used and waste generated in production at Siemens is allocated based on annual production volume. For the end-of-life allocation, the "Polluter Pays" principle is adopted as required by the PCR EPDItaly007. Waste treatment processes are allocated to the product system that generates the waste until the end-of-waste state is reached. The environmental burdens of recycling and energy recovery processes are therefore allocated to the product system that generates the waste, while the product system that uses the exported energy and recycled materials receives it burden-free. Potential benefits and avoided loads from recovery and recycling processes are considered in separate Benefits & Loads beyond system boundary section.
Cut-off	For the reference product no material or energy flows have been intentionally neglected.

Scenarios:

The following information describes the scenarios in the different modules of the EPD.

Manufacturing	This stage covers the extraction of natural resources, production of raw materials, manufacturing, packaging, and upstream transportation.
Transportation to production site	Primary data and EN50693:2019
Production energy model used	Sweden (wind power) is used in manufacturing: 0.01 kg CO2eq/kWh; 7.19 kWh * 0.01 kg CO2eq./kWh = 0.0719 kg CO2eq; (market-based approach) Sweden (Wind power) was used as a proxy for manufacturing electricity because according to Guarantee of Origin certificate, 90% of electricity is coming from Wind power in Norway, but there is no dataset available for wind power in Norway. Thus Sweden (wind power) is used as proxy. If renewable energy is used: Residual energy mix: 0.08582 kg CO2 eq./kWh 7.19 kWh * 0.08582kg CO2eq./kWh = 0.6170 kg CO2eq
Distribution	This stage covers the product's distribution.
Distribution: Transport model use	Road Truck (20-26 t); 720 km
Installation	This stage covers the End-of-Life treatment of transport packaging.
Installation: Energy model used	Not relevant
Use	This stage covers the operational energy use. All other modules do not apply for this product. Different operating conditions can lead to deviations from the reference scenario.
Use: Energy model used and use scenario	Europe (standard mix); 0.31 kg CO2eq./kW; 840 kWh * 0.31 kg CO2eq./kWh = 260.4 kg CO2eq. RSL of 10 years
EoL	This stage covers the disassembly, material recycling in addition to thermal treatment of all recoverable materials and the disposal of all other materials.

EoL: Transport model use	Road Truck, 20 - 26t gross weight 1000.0 km
EoL: Energy model used	EMEA

Life cycle assessment - results

The following impact categories characterize the product's environmental footprint. They have been calculated with characterization method EN15804+A2 (EF 3.1); LCA tool: Green Digital Twin Version 4.10, Database: One Siemens LCA Database (based on Sphera MLC CUP 2025.1).

To ensure the high quality and completeness of the LCA results, Primary Data have been used whenever possible. Datasets for resources, such as electrical energy or natural gas, are chosen from the region where the device is produced and assembled. If primary data are not available, datasets reflecting state-of-the-art manufacturing technology are considered.

For products belonging to the same homogeneous product family range the following extrapolation criteria can be used to derive their corresponding environmental impacts: ANNEX

Environmental performance indicators

Indicators	Unit	Total - (w/o D)	A1-A3	A4	A5	B1-B7
			Manufacturing	Distribution	Installation	Use stage
CC - total	kg CO_2 eq	3.14E+2	5.42E+1	5.90E-1	8.97E-2	2.58E+2
CC - fossil	kg CO_2 eq	3.10E+2	5.35E+1	5.81E-1	3.94E-2	2.54E+2
CC - biogenic	kg CO_2 eq	3.20E+0	5.32E-1	2.96E-3	5.03E-2	2.62E+0
CC - luluc	kg CO_2 eq	9.95E-1	1.37E-1	6.14E-3	4.15E-6	8.39E-1
ODP	kg CFC-11 eq	2.65E-8	2.07E-8	9.89E-14	8.15E-15	5.79E-9
AP	Mole of H+ eq	1.06E+0	5.02E-1	9.29E-4	1.88E-5	5.57E-1
EP - freshwater	kg P eq	8.80E-4	3.28E-4	1.61E-6	3.56E-7	5.46E-4
EP - marine	kg N eq	1.88E-1	5.34E-2	3.78E-4	9.75E-6	1.34E-1
EP - terrestrial	Mole of N eq	2.09E+0	5.85E-1	4.02E-3	7.20E-5	1.50E+0
POCP	kg NMVOC eq	4.87E-1	1.54E-1	8.34E-4	3.43E-5	3.31E-1
ADP - M & M	kg Sb eq	1.47E-2	1.46E-2	3.97E-8	1.52E-10	5.28E-5
ADP - fossil	MJ	5.86E+3	6.59E+2	7.64E+0	4.81E-2	5.18E+3
WDP	m^3 world eq deprived water	8.47E+1	2.20E+1	2.73E-3	3.57E-3	6.27E+1
PM	Disease incidences	9.49E-6	4.87E-6	8.54E-9	1.67E-10	4.60E-6
IRP	kBq U235 eq	1.39E+2	4.35E+0	2.07E-3	1.20E-4	1.34E+2
ETP - fw	CTUe	1.32E+3	4.30E+2	9.93E+0	3.71E-2	8.77E+2
HTP - c	CTUh	1.34E-7	5.09E-8	1.34E-10	9.27E-13	8.24E-8
HTP - nc	CTUh	3.33E-6	1.58E-6	7.49E-9	7.72E-11	1.74E-6
SQP	dimensionless (pt)	2.76E+3	6.68E+2	3.38E+0	5.28E-3	2.08E+3

***CC-total**: Climate change; **CC-fossil**: Climate change fossil; **CC-biogenic**: Climate change biogenic; **CC-LULUC**: Climate change land use and land use change; **ODP**: Depletion potential of the stratospheric ozone layer; **AP**: Acidification potential, accumulated exceedance; **EP-freshwater**: Eutrophication potential, fraction of nutrients reaching freshwater end compartment; **EP-marine**: Eutrophication potential, fraction of nutrients reaching freshwater end compartment; **EP-terrestrial**: Eutrophication potential, accumulated exceedance; **POCP**: Formation potential of tropospheric ozone; **ADP-M&M**: Abiotic depletion potential for non-fossil resources (minerals and metals); **ADP-fossil**: Abiotic depletion potential for fossil resources; **WDP**: Water deprivation potential, deprivation weighted water consumption; **PM**: Particulate matter emissions; **IRP**: Ionizing radiation, human health; **ETP-fw**: Ecotoxicity freshwater; **HTP-c**: Human toxicity, cancer effects; **HTP-nc**: Human toxicity, non-cancer effects; **SQP**: Land use related impacts / soil quality*

The estimated impact results are only relative statements, which do not indicate the endpoints of the impact categories, exceeding threshold values, safety margins and/or risks.

Indicators	Unit	Total - (w/o D)	C1	C2	C3	C4	D
			De-Installation	Transport	Waste processing	Disposal	Benefits & loads
CC - total	kg CO_2 eq	3.14E+2	0.00E+0	7.70E-1	6.31E-1	3.54E-2	-1.87E+1
CC - fossil	kg CO_2 eq	3.10E+2	0.00E+0	7.55E-1	6.30E-1	3.52E-2	-1.85E+1
CC - biogenic	kg CO_2 eq	3.20E+0	0.00E+0	1.81E-3	1.40E-4	9.66E-5	5.91E-2
CC - luluc	kg CO_2 eq	9.95E-1	0.00E+0	1.27E-2	4.52E-5	1.10E-4	-2.40E-1
ODP	kg CFC-11 eq	2.65E-8	0.00E+0	1.12E-13	2.99E-13	1.14E-13	-6.96E-11
AP	Mole of H+ eq	1.06E+0	0.00E+0	1.10E-3	2.19E-4	2.19E-4	-2.34E-1
EP - freshwater	kg P eq	8.80E-4	0.00E+0	3.23E-6	3.13E-8	9.38E-7	-9.46E-5
EP - marine	kg N eq	1.88E-1	0.00E+0	4.08E-4	9.26E-5	5.32E-5	-2.82E-2
EP - terrestrial	Mole of N eq	2.09E+0	0.00E+0	4.84E-3	1.13E-3	5.80E-4	-3.02E-1
POCP	kg NMVOC eq	4.87E-1	0.00E+0	1.09E-3	2.40E-4	1.65E-4	-8.72E-2
ADP - M & M	kg Sb eq	1.47E-2	0.00E+0	6.60E-8	2.85E-9	2.39E-9	-8.06E-3
ADP - fossil	MJ	5.86E+3	0.00E+0	9.98E+0	3.44E-1	5.75E-1	-2.13E+2
WDP	m^3 world eq deprived water	8.47E+1	0.00E+0	1.17E-2	5.76E-2	4.12E-3	-1.05E+1
PM	Disease incidences	9.49E-6	0.00E+0	1.08E-8	8.97E-10	2.51E-9	-2.06E-6
IRP	kBq U235 eq	1.39E+2	0.00E+0	2.64E-3	6.65E-3	1.07E-3	-4.91E-1
ETP - fw	CTUe	1.32E+3	0.00E+0	7.41E+0	7.78E-2	4.77E-1	-9.26E+1
HTP - c	CTUh	1.34E-7	0.00E+0	1.50E-10	7.60E-12	7.89E-12	-1.52E-8
HTP - nc	CTUh	3.33E-6	0.00E+0	6.71E-9	1.34E-10	2.22E-10	-5.84E-7
SQP	dimensionless (pt)	2.76E+3	0.00E+0	4.91E+0	1.20E-1	9.58E-2	-4.97E+1

***CC-total**: Climate change; **CC-fossil**: Climate change fossil; **CC-biogenic**: Climate change biogenic; **CC-LULUC**: Climate change land use and land use change; **ODP**: Depletion potential of the stratospheric ozone layer; **AP**: Acidification potential, accumulated exceedance; **EP-freshwater**: Eutrophication potential, fraction of nutrients reaching freshwater end compartment; **EP-marine**: Eutrophication potential, fraction of nutrients reaching marine water end compartment; **EP-terrestrial**: Eutrophication potential, accumulated exceedance; **POCP**: Formation potential of tropospheric ozone; **ADP-M&M**: Abiotic depletion potential for non-fossil resources (minerals and metals); **ADP-fossil**: Abiotic depletion potential for fossil resources; **WDP**: Water deprivation potential, deprivation weighted water consumption; **PM**: Particulate matter emissions; **IRP**: Ionizing radiation, human health; **ETP-fw**: Ecotoxicity freshwater; **HTP-c**: Human toxicity, cancer effects; **HTP-nc**: Human toxicity, non-cancer effects; **SQP**: Land use related impacts / soil quality*

Resource use indicators and biogenic carbon content

Indicators	Unit	Total - (w/o D)	A1-A3	A4	A5	B1-B7
			Manufacturing	Distribution	Installation	Use stage
PERE	MJ	4.17E+3	6.27E+2	5.76E-1	5.98E-3	3.54E+3
PERM	MJ	6.32E+0	6.32E+0	0.00E+0	0.00E+0	0.00E+0
PERT	MJ	4.17E+3	6.33E+2	5.76E-1	5.98E-3	3.54E+3
PENRE	MJ	5.86E+3	6.59E+2	7.64E+0	4.81E-2	5.18E+3
PENRM	MJ	0.00E+0	8.21E+0	0.00E+0	-5.61E-1	0.00E+0
PENRT	MJ	5.86E+3	6.68E+2	7.64E+0	-5.13E-1	5.18E+3
SM	kg	7.81E-1	7.81E-1	0.00E+0	0.00E+0	0.00E+0
RSF	MJ	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
NRSF	MJ	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
FW	m3	3.33E+0	5.92E-1	2.85E-4	8.50E-5	2.74E+0
BIOGCPRODUCT	kg of C	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
BIOGCPACKAGING	kg of C	1.90E-1	1.90E-1	0.00E+0	0.00E+0	0.00E+0

Indicators	Unit	Total - (w/o D)	C1	C2	C3	C4	D
			De-Installation	Transport	Waste processing	Disposal	Benefits & loads
PERE	MJ	4.17E+3	0.00E+0	8.59E-1	1.81E-1	9.39E-2	-5.56E+1
PERM	MJ	6.32E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
PERT	MJ	4.17E+3	0.00E+0	8.59E-1	1.81E-1	9.39E-2	-5.56E+1
PENRE	MJ	5.86E+3	0.00E+0	9.98E+0	3.44E-1	5.75E-1	-2.15E+2
PENRM	MJ	0.00E+0	0.00E+0	0.00E+0	-7.65E+0	0.00E+0	0.00E+0
PENRT	MJ	5.86E+3	0.00E+0	9.98E+0	-7.31E+0	5.75E-1	-2.15E+2
SM	kg	7.81E-1	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
RSF	MJ	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
NRSF	MJ	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
FW	m3	3.33E+0	0.00E+0	9.57E-4	1.41E-3	1.21E-4	-6.16E-1
BIOGCPRODUCT	kg of C	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
BIOGCPACKAGING	kg of C	1.90E-1	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0

***PERE**: Use of renewable primary energy; **PERM**: Use of renewable primary energy resources used as raw material; **PERT**: Total use of renewable primary energy resources; **PENRE**: Use of non-renewable primary energy; **PENRM**: Use of non-renewable primary energy resources used as raw material; **PENRT**: Total use of non-renewable primary energy resources; **SM**: Use of secondary materials; **RSF**: Use of renewable secondary fuels; **NRSF**: Use of non-renewable secondary fuels; **FW**: Use of net fresh water; **BIOGCPRODUCT**: Biogenic carbon content of the Product; **BIOGCPACKAGING**: Biogenic carbon content of the Packaging*

End-of-Life - Waste and output flows

Indicators	Unit	Total - (w/o D)	A1-A3	A4	A5	B1-B7
			Manufacturing	Distribution	Installation	Use stage
HWD	kg	1.94E-4	1.87E-4	3.07E-10	9.41E-12	6.75E-6
NHWD	kg	1.49E+1	9.19E+0	1.07E-3	3.23E-2	4.02E+0
RWD	kg	8.45E-1	2.98E-2	1.44E-5	7.92E-7	8.15E-1
MER	kg	2.60E-1	1.09E-2	0.00E+0	1.16E-2	0.00E+0
MFR	kg	6.67E+0	8.77E-1	0.00E+0	0.00E+0	0.00E+0
CRU	kg	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
ETE	MJ	2.05E+0	9.86E-2	0.00E+0	1.38E-1	0.00E+0
EEE	MJ	1.14E+0	5.53E-2	0.00E+0	7.76E-2	0.00E+0

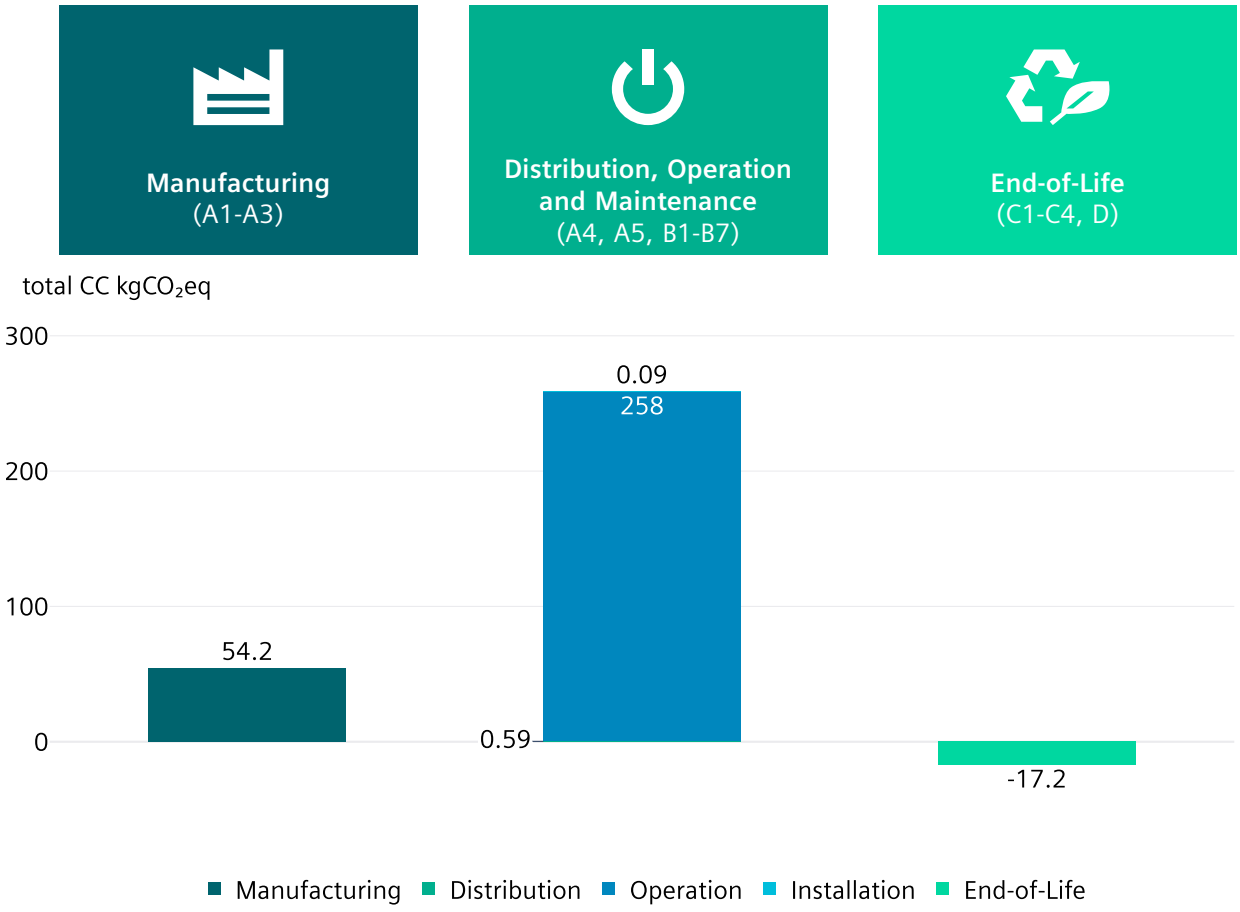
Indicators	Unit	Total - (w/o D)	C1	C2	C3	C4	D
			De-Installation	Transport	Waste processing	Disposal	Benefits & loads
HWD	kg	1.94E-4	0.00E+0	3.82E-10	3.50E-10	1.24E-10	-3.28E-7
NHWD	kg	1.49E+1	0.00E+0	1.63E-3	5.77E-3	1.64E+0	-5.83E-1
RWD	kg	8.45E-1	0.00E+0	1.82E-5	4.06E-5	7.97E-6	-4.84E-3
MER	kg	2.60E-1	0.00E+0	0.00E+0	2.37E-1	0.00E+0	0.00E+0
MFR	kg	6.67E+0	0.00E+0	0.00E+0	5.79E+0	0.00E+0	0.00E+0
CRU	kg	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
ETE	MJ	2.05E+0	0.00E+0	0.00E+0	1.81E+0	0.00E+0	3.51E+0
EEE	MJ	1.14E+0	0.00E+0	0.00E+0	1.01E+0	0.00E+0	1.95E+0

***HWD**: Hazardous waste disposed; **NHWD**: Non-hazardous waste disposed; **RWD**: Radioactive waste disposed; **MER**: Materials for energy recovery; **MFR**: Material for recycling; **CRU**: Components for reuse; **ETE**: Exported thermal energy; **EEE**: Exported electric energy.*

Additional environmental information

Climate change

This chart shows the overall impact of the product on climate change – total. The operations phase is the life cycle phase with the biggest overall impact. Different operating conditions can lead to deviations from the reference scenario.



End-of-Life results

The end-of-life stage was modelled by using state of the art processes, including sorting and material separation. The end-of-life parameters are calculated according to IEC TR 62635 and EN45555.

It leads to:

- **an overall** product recyclability of up to 89%
- **an** energy recoverability of up to 4%
- **a** minimum disposal rate of 8%

The exact final values depend on the used recycling process and add up to 100%.

Note: The device should not be disposed of as unsorted municipal waste. Special treatment for specific components may be mandated by law or recommended for environmental reasons. Observe all local and applicable laws.

References

ISO 14025:2010	Environmental labels and declarations - Type III environmental declarations - Principles and procedures
ISO 14040/44	Lifecycle Assessment – Principles and framework
EN 50693	Product category rules for life cycle assessments of electronic and electrical products and systems EN 50693:2019
EN15804	Sustainability of construction works – Environmental product declarations – Core rules for the product category of construction products; EN 15804:2012+A2:2019
EPDItaly007	ELECTRONIC AND ELECTRICAL PRODUCTS AND SYSTEMS REV. 3.2 – 2025/12
GPI - EPDNorge	General Programme Instructions 2024.09.18, version 4
GPI EPDItaly	REGULATIONS OF THE EPDItaly PROGRAMME RED.6.0 - 30/10/2023
ISO 14025	Environmental labels and declarations – Type III environmental declarations – Principles and procedures (ISO 14025:2006); German and English version EN ISO 14025:2011
ISO 14040	Environmental management – Life cycle assessment – Principles and framework (ISO 14040:2006 + Amd 1:2020)
ISO 14044	Environmental management – Life cycle assessment – Requirements and guidelines (ISO 14044:2006 + Amd 1:2017 + Amd 2:2020)

Verification of EPD
Independent third party verification of the EPD tool, background data and test-EPD in accordance with EPD-Global procedures and guidelines for verification and approval of EPD tools.
The declaration is created using the EPD tool GreenDigitalTwin developed by Siemens AG. The EPD tool is integrated in the company's management system and has been approved by EPD-Global.
Third party verifier:
Elisabet Amat, Greenize Projects, Spain



The GreenDigitalTwin is under regular surveillance by TÜV Rheinland®. In accordance with the standards ISO 14040:2006 + A1:2020 /ISO 14044:2006 + A1:2018 + A2:2020 the reviewer concludes that the LCA methodology developed by Siemens AG is scientifically based and reflects the state of the art.



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Appendix

Scaling factors

The results of the LCA of the reference product can be extrapolated to other products of a homogeneous product family according to the standard EN50693:2019. The scaling factors listed here are calculated according to this standard.

The extrapolation rules have been defined as follow:

- Manufacturing (A1-A3): $\frac{m_{plastics,i}+m_{metals,i}+13\cdot m_{PCBA,i}+m_{others,i}}{m_{plastics,ref}+m_{metals,ref}+13\cdot m_{PCBA,ref}+m_{others,ref}}$
- Distribution (A4): $\frac{m_{product,i}}{m_{product,ref}}$
- Installation (A5): $\frac{m_{product,i}}{m_{product,ref}}$
- Operational energy use (B6): $\frac{m_{annual\ power\ consumption,i}}{m_{annual\ power\ consumption,ref}}$
- Transportation (C2): $\frac{m_{product,i}}{m_{product,ref}}$
- Waste processing (C3): $\frac{6\cdot m_{plastics,i}+0.01\cdot m_{metals,i}+1\cdot m_{PCBA,i}+0.04\cdot m_{others,i}}{6\cdot m_{plastics,ref}+0.01\cdot m_{metals,ref}+1\cdot m_{PCBA,ref}+0.04\cdot m_{others,ref}}$
- Disposal (C4): $\frac{1\cdot m_{plastics,i}+4\cdot m_{metals,i}+19\cdot m_{PCBA,i}+2\cdot m_{others,i}}{1\cdot m_{plastics,ref}+4\cdot m_{metals,ref}+19\cdot m_{PCBA,ref}+2\cdot m_{others,ref}}$
- Benefits & Loads (D): $\frac{1\cdot m_{plastics,i}+4\cdot m_{metals,i}+19\cdot m_{PCBA,i}+2\cdot m_{others,i}}{1\cdot m_{plastics,ref}+4\cdot m_{metals,ref}+19\cdot m_{PCBA,ref}+2\cdot m_{others,ref}}$

To extrapolate the impact from the reference product to another product from the range, multiply the following scaling factors to the impact category per life cycle stage:

Article Type	A1-A3	A4	A5	B6	C2	C3	C4	D
MXG461B15-0.6	0.83	0.80	0.80	1.00	0.80	0.99	0.99	0.80
MXG461B15-1.5	0.83	0.80	0.80	1.00	0.80	0.99	0.99	0.80
MXG461B15-3	0.83	0.80	0.80	1.00	0.80	0.99	0.99	0.80
MXG461B20-5	0.83	0.80	0.80	1.00	0.80	0.99	0.99	0.80
MXG461B25-8	**1.00**	**1.00**	**1.00**	**1.00**	**1.00**	**1.00**	**1.00**	**1.00**
MXG461B32-12	1.57	1.68	1.68	1.31	1.68	1.20	1.20	1.66
MXG461B40-20	1.80	1.95	1.95	1.32	1.95	1.23	1.23	1.93
MXG461B50-30	2.20	2.43	2.43	1.70	2.43	1.27	1.27	2.39
MXG461K15-0.6	0.85	0.82	0.82	1.00	0.82	1.02	1.02	0.82
MXG461K15-1.5	0.85	0.82	0.82	1.00	0.82	1.02	1.02	0.82
MXG461K15-3	0.85	0.82	0.82	1.00	0.82	1.02	1.02	0.82
MXG461K20-5	0.93	0.91	0.91	1.00	0.91	1.02	1.02	0.91
MXG461K25-8	1.02	1.02	1.02	1.00	1.02	1.03	1.03	1.02
MXG461K32-12	1.59	1.70	1.70	1.31	1.70	1.23	1.23	1.68
MXG461K40-20	1.81	1.97	1.97	1.32	1.97	1.26	1.26	1.95
MXG461K50-30	2.22	2.45	2.45	1.70	2.45	1.30	1.30	2.41

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